

For the installer



## Instructions for installation and servicing ecoTEC



Wall hung room sealed fan assisted condensing boiler

ecoTEC plus 612  
ecoTEC plus 615  
ecoTEC plus 618  
ecoTEC plus 624  
ecoTEC plus 630  
ecoTEC plus 637

ecoTEC plus 824  
ecoTEC plus 831  
ecoTEC plus 837

ecoTEC pro 28  
ecoTEC pro 24

## Contents

<b>1</b>	<b>Introduction</b>	<b>4</b>	4.11	Condensate drain pipe	22
1.1	Notes on the documentation	4	4.12	Heating connection	23
1.1.1	Applicable documents	4	4.12.1	Heating flow and return connection	23
1.1.2	Retention of documents	4	4.12.2	Pressure Relief Valve	24
1.1.3	Safety instructions and symbols	4	4.13	Connecting the flue system to the boiler	24
1.2	Introduction	4	4.14	Electrical connection	24
1.3	General Notes	4	4.14.1	General requirements	24
1.4	CE marking	5	4.14.2	Connection to the main supply	25
1.5	Gas council numbers	5	4.14.3	Electric board layout	26
<b>2</b>	<b>Boiler specifications</b>	<b>6</b>	4.15	Controls	29
2.1	Technical data	6	4.15.1	Vaillant controls and accessories	29
2.2	Dimensions	8	4.15.2	External electrical controls	29
2.4	Installation	9	4.15.3	Connection details for external time switches and boiler terminal strip	29
2.5	Type plate	9	4.15.4	Vaillant optional plug in timer accessories	29
<b>3</b>	<b>General requirements</b>	<b>10</b>	4.15.5	Connection details using the VR 65 Control Center	29
3.1	Preliminary remarks for room sealed appliances	10	4.16	Thermostatic radiator valves	29
3.2	Related documents	10	4.17	Frost protection	30
3.3	Contents included with delivery	10	4.18	Circulating pump	30
3.4	Installation site	12	4.19	Anticycling 'economiser' control	30
3.5	Gas supply	13	4.20	Automatic pump spin control (APS)	30
3.6	Flue pipe	13	<b>5</b>	<b>Commissioning Part I</b>	<b>30</b>
3.6.1	Standard 100 mm flue system	13	5.1	Preliminary electrical checks	30
3.6.2	Optional 125 mm flue system	13	5.2	Gas supply	30
3.7	Flue termination	14	5.3	Cold water supply (ecoTEC combination boilers only)	30
3.8	Air supply	14	5.4	Filling and bleeding the heating system	30
3.9	Electrical supply	15	5.4.1	Checking the filling pressure of the heating system	31
3.10	Guide to system requirements	15	5.4.2	ecoTEC plus combination boiler filling loop	31
3.10.1	Water circulation system	15	5.4.3	Filling the heating system in ecoTEC pro combination boilers and ecoTEC plus system boilers	32
3.10.2	Filling and preparing heating system	15	5.4.4	Filling the heating system for the first time	32
3.10.3	Pressure relief valve	15	5.5	Initial system flush ("cold")	32
3.10.4	Pressure gauge	15	5.6	Filling the condensate siphon	32
3.10.5	Expansion vessel	15	5.7	Adjusting the pumping capacity	33
3.11	Pump specifications	16	5.8	Adjusting the by-pass	33
3.11.1	Circulating pump	16	5.9	Checking the gas supply	33
3.11.2	System by-pass	16	5.9.1	Factory settings	33
3.11.3	Venting	16	5.9.2	Gas inlet working pressure	33
3.12	Condensate trap	16	5.9.3	Checking the gas rate	34
<b>4</b>	<b>Boiler installation sequence</b>	<b>16</b>	5.10	Refitting the case	34
4.1	Transporting the appliance	16	5.11	Adjusting the central heating output (range rating)	35
4.2	Required minimum distances/assembly clearances	18	5.12	Gas changeover	35
4.2.1	Select position for boiler	18	<b>6</b>	<b>Functional checks (commissioning part II)</b>	<b>35</b>
4.2.2	Unpack the boiler	18	6.1	Functional checks	35
4.2.3	Using boiler template	19	6.1.1	Procedure	35
4.3	Flue exit	20	6.1.2	Heating	36
4.4	Fitting the boiler hanging bracket	20	6.1.3	Water heating (combination boilers only)	36
4.5	Installing the flue system	20	6.1.4	Final flush of the heating system ("hot")	36
4.6	Fitting the boiler	20	6.2	Handing over to the user	36
4.7	Removing the front case	20	6.3	Vaillant warranty	37
4.8	General instructions for heating system	20			
4.9	Gas connection	21			
4.10	Cold water mains inlet and hot water outlet (ecoTEC combination boilers only)	21			

<b>7</b>	<b>Inspection and maintenance</b>	<b>37</b>
7.1	Initial inspection	37
7.1.1	Safety instructions	37
7.1.2	Maintenance	38
7.1.3	Overview of the inspection and maintenance tasks	38
7.1.4	Functional check of boiler operation	38
7.2	Servicing the burner module	39
7.2.1	Removing the burner module	39
7.2.2	Cleaning the integral condensation heat exchanger	39
7.2.3	Checking the burner	40
7.2.4	Refitting the burner module	40
7.3	Cleaning the condensate siphon	41
7.4	Checking the expansion vessel	42
7.5	Recommissioning the boiler	42
7.6	Test operation	42
<b>8</b>	<b>Troubleshooting</b>	<b>42</b>
8.1	Logical fault finding procedure	42
8.1.1	Status codes	43
8.1.2	Diagnostic codes	43
8.1.3	Fault codes	46
8.1.4	Fault memory	46
8.4	Test programs	48
8.5	Resetting parameter to factory settings	48
<b>9</b>	<b>Parts replacement</b>	<b>48</b>
9.1	Safety instructions	48
9.2	Replacing burner	48
9.3	Replacing fan or gas valve	49
9.4	Replacing expansion vessel	49
9.5	Replacing primary heat exchanger	50
9.6	Replacing electronics and display	51
9.7	Check CO <sub>2</sub> content and if necessary set (air-ratio adjustment)	51
<b>10</b>	<b>Recycling and disposal</b>	<b>52</b>
<b>11</b>	<b>Vaillant service</b>	<b>52</b>
	<b>Appendix</b>	
	EG declaration of conformity	53
	Benchmark gas boiler commissioning checklist	54

# 1 Introduction

## 1 Introduction

### 1.1 Notes on the documentation

The following information is intended to help you throughout the entire documentation. Further documents apply in combination with this installation and maintenance manual.

**We assume no liability for any damage caused by non-observance of these manuals.**

#### 1.1.1 Applicable documents

The following additional documents are provided with the appliance:

##### For the owner of the system:

Instructions for use	Nr. 838402
Brief users instructions (only ecoTEC plus)	no. 838404
Warranty card with return envelope	no. 802922

##### For the qualified technician:

Instructions for installation and servicing	no. 839592
Flue installation instructions	no. 834449

The manuals for any accessories and controllers used also apply.

#### 1.1.2 Retention of documents

Please pass on this installation manual to the owner of the system. The owner should retain the manuals so that they are available when required.

#### 1.1.3 Safety instructions and symbols

Please observe the safety instructions in this manual for the installation of the appliance!

Symbols used in the manual are explained below:



**Danger!**  
**Immediate danger to life and limb!**



**Danger!**  
**Risk of death from electric shock!**



**Danger!**  
**Risk of burns or scalding!**



**Caution!**  
**Potentially dangerous situation for the product and environment!**



**Note**  
**Useful information and instructions.**

- Symbol for a necessary task

## 1.2 Introduction



### Note

**This boiler must be installed and serviced by a competent person in accordance with the Gas Safety (Installation and Use) Regulations 1998. In the UK 'CORGI' registered installers undertake the work in compliance with safe and satisfactory standard.**

### ecoTEC combination boiler

The ecoTEC combination boiler is a fully automatic, wall mounted, room sealed condensing (high efficiency) boiler for central heating and domestic hot water.

Domestic hot water is supplied directly from the boiler, without requiring a copper cylinder, cold water tank, feed and expansion vessel and associated pipework.

Domestic hot water has priority over central heating.

The ecoTEC plus combination boiler consists of 3 models with outputs of 23 kW, 31 kW and 37 kW for domestic hot water and two pro versions with outputs of 24 kW and 28 kW for domestic hot water.

All versions are available in natural gas. The ecoTEC plus 831 is also available in LPG.

ecoTEC combination boilers incorporate a warm start facility that keeps the domestic hot water heat exchanger hot, providing an instantaneous delivery of domestic hot water. The temperature in the domestic hot water heat exchanger is limited by the boiler control system and it is not necessary to install a scale reducer on the cold mains to the boiler. However, in areas that get exceptionally hard water, a scale reducer may be fitted to prevent scale formation in the hot water system pipes. The heating system on ecoTEC plus combination boilers can be filled using the built-in filling loop contained within the boiler.

### ecoTEC system boiler

The ecoTEC system boiler is a fully automatic, wall mounted, room sealed condensing (high efficiency) boiler for central heating and domestic hot water (where a separate indirect hot water storage cylinder is also incorporated in the system). The ecoTEC system boiler consists of models with outputs of 12, 15, 18, 24, 30 and 37 kW. All ecoTEC system boilers are available in Natural Gas. The ecoTEC plus 618 and 630 are also available in LPG.

## 1.3 General Notes

The boilers have been designed for use with a sealed central heating system, and come fully tested and assembled with a built in circulating pump, expansion vessel and diverter valve (ecoTEC combination boilers). The boilers are easily mounted on any internal wall and can be installed with either a horizontal or vertical RSF (room sealed fan assisted) flue.

The boilers use a standard flue system (100 mm or 125 mm outside diameter). Flue extensions and additional bends and elbows are available for the flue system to



increase the flexibility. If desired, an inhibitor may be used in the system. Guidance on the use of inhibitors is contained in these instructions.

All boilers have a built in diagnostic system which indicates the operational status of the boiler. This feature provides key information to aid commissioning and fault finding. The data badge is fitted to the underside of the boiler. See text of General Requirements for installation requirements or notes.

The Vaillant ecoTEC are state-of-the-art appliances which have been constructed in accordance with recognised safety regulations. Nevertheless, danger to the life and limb of the user or third parties can still occur or the appliance or other material assets be damaged in the event of improper use.

The appliance is designed to generate heat for connecting to hot water central heating systems and for instantaneous hot water supply (ecoTEC combination boilers only). Any other use or extended use is considered to be use other than intended. The manufacturer/supplier is not liable for any resulting damage.

Intended use includes the observance of the operating and installation manual and the adherence to the inspection and maintenance conditions.



#### **Danger!**

**Any incorrect use is forbidden.**

The appliances must be installed by a competent person, who is responsible for adhering to the existing regulations, rules and guidelines.

### **1.4 CE marking**



The CE marking shows that the appliances comply with the basic requirements of the following directives:

- Gas appliances directive (90/396/EEC)
- Electromagnetic compatibility directive with threshold class B (89/336/EEC)
- Low voltage directive (73/23/EEC)

The appliances satisfy the basic requirements of the efficiency directive (92/42/EEC) as condensing appliance.

- The Gas Appliance (Safety) Regulations 1992
- The boiler (Efficiency) Regulations 1993



**Vaillant Ltd. supports the Benchmark initiative.**

**At the rear of this guide, you will find a Benchmark gas boiler commissioning checklist. It is very important that this is completed correctly at the time of installation, commissioning and hand over to the user.**

### **1.5 Gas council numbers**

Appliance	Gas council numbers
ecoTEC pro 24	47-044-36
ecoTEC pro 28	47-044-30
ecoTEC plus 824	47-044-31
ecoTEC plus 831	47-044-32
ecoTEC plus 831 Propane	47-044-34
ecoTEC plus 837	47-044-33
ecoTEC plus 612	41-044-44
ecoTEC plus 615	41-044-45
ecoTEC plus 618	41-044-46
ecoTEC plus 618 Propane	41-044-51
ecoTEC plus 624	41-044-47
ecoTEC plus 630	41-044-48
ecoTEC plus 630 Propane	41-044-50
ecoTEC plus 637	41-044-49

**Table 1.1 Gas council numbers**

## 2 Boiler specifications

### 2 Boiler specifications

#### 2.1 Technical data

Technical data	ecoTEC plus			ecoTEC pro		Units
	824	831	837	24	28	
CH heat output range 80 °C flow/60 °C return 60 °C flow/40 °C return 50 °C flow/30 °C return 40 °C flow/30 °C return	6.7 - 19.0 6.9 - 19.6 7.1 - 20.2 7.2 - 20.6	8.7 - 24.0 9.0 - 24.7 9.2 - 25.5 9.4 - 26.0	12.0 - 28.0 12.3 - 28.9 12.7 - 29.7 12.9 - 30.3	6.7 - 19.0 6.9 - 19.6 7.1 - 20.2 7.2 - 20.6	9.0 - 24.0 9.3 - 24.7 9.6 - 25.5 9.8 - 26.0	kW kW kW kW
Maximum DHW output	23.0	31.0	37	23.0	28.0	kW
Maximum output for heating	19	24	28	19	24	kW
Minimum output	6.7	8.7	12	6.7	9.0	kW
Category	II <sub>2H3P</sub>					
SEDBUK Band	A	A	A	A	A	Band
SAP Seasonal Efficiency	91.1					%
Inlet gas working pressure required (G20, natural gas)	20					mbar
Inlet gas working pressure required (G31, Propane)	37					mbar
Connected load (if needed, related to stored charge/ water heating) at 15 °C and 1013 mbar	G20: 2.5 G31: 1.82	G20: 3.3 G31: 2.46	G20: 4.0 G31: 2.94	G20: 2.5 G31: 1.82	G20: 3.0 G31: 2.22	m³/h kg/h
Exhaust mass rate at minimum thermal load (40 °C flow/30 °C return) at maximum thermal load (80 °C flow/60 °C return)	3.2 10.7	4.2 14.4	5.7 17.1	3.2 10.7	4.4 13.0	g/s g/s
Exhaust temperature at minimum thermal load (40 °C flow/30 °C return) at maximum thermal load (80 °C flow/60 °C return)	40 74	40 83	40 70	40 74	40 74	°C °C
NOx class	5					
Protection class	IP X4D					
max. flow temperature	85					°C
Adjustable flow temperature Default setting: max. 75 °C	30 - 85		40 - 85	30 - 85		°C
Maximum CH system pressure	3.0					bar
Circulation water volume (ΔT=20 K)	817	1032	1204	817	1032	l/h
Approx. condensation volume at 50 °C flow/30 °C return heating	1.8	2.2	2.9	1.8	2.2	l/h
Pump delivery height	250					mbar
Minimum DHW flow rate	1.5					l/min
DHW flow rate ΔT=35 K rise	9.4	12.7	15.2	9.4	11.5	l/min
Appr. DHW flow rate at factory set temp. rise (ΔT=42 K)	7.9	10.6	12.6	7.9	9.6	l/min
Permitted DHW overpressure	10					bar
Mains water pressure required for max. flow rate	0.5	0.75	0.75	0.5	0.5	bar
Mains water pressure required for min. flow rate	0.15					bar
Hot water discharge temperature range	35 - 65					°C
Exhaust flue	60/100					mm
Flue categories	C13, C33, C43, C53, C83, B23, B33					
10 l expansion vessel pre-charge pressure	0.75					bar
Connections heating flow/return	22					mm
Gas inlet	15		22	15		mm
Pressure relief discharge pipework (min.)	15					mm
Condensate drain (min. internal drain)	19					mm
Dimensions (H x W x D)	720 x 440 x 335	720 x 440 x 335	720 x 440 x 403	720 x 440 x 335	720 x 440 x 335	mm
Weight (boiler only)	35	38	43	34	37	kg
Primary water content	1.9	2.3	2.5	1.9	2.1	l
Electrical supply voltage	230/50					V ~/Hz
Internal fuse (slow) main voltage	2					A
Power input	110	125	140	110	115	W

**Table 2.1 Technical data ecoTEC combination boiler**

Technical data	ecoTEC plus						Units
	612	615	618	624	630	637	
CH heat output range							
80 °C flow/60 °C return	4.9 - 12.0	4.9 - 15.0	6.7 - 18.0	8.7 - 24.0	10.0 - 30.0	12.0 - 37.0	kW
60 °C flow/40 °C return	5.1 - 12.3	5.1 - 15.5	6.9 - 18.6	9.0 - 24.7	10.3 - 30.9	12.3 - 38.2	kW
50 °C flow/30 °C return	5.2 - 12.7	5.2 - 15.9	7.1 - 19.1	9.2 - 25.5	10.6 - 31.8	12.7 - 39.3	kW
40 °C flow/30 °C return	5.3 - 12.9	5.3 - 16.2	7.2 - 19.5	9.4 - 26.0	10.8 - 32.4	12.9 - 40.1	kW
Category	II <sub>2H3P</sub>						
SEDBUK Band	A	A	A	A	A	A	Band
SAP Seasonal Efficiency	91.2						%
Inlet gas working pressure required (G20, natural gas)	20						mbar
Inlet gas working pressure required (G31, Propane)	37						mbar
Connected load (if needed, related to stored charge/water heating) at 15 °C and 1013 mbar	G20: 1.3 G31: 0.95	G20: 1.6 G31: 1.19	G20: 1.9 G31: 1.43	G20: 2.6 G31: 1.90	G20: 3.2 G31: 2.38	G20: 4.0 G31: 2.94	m <sup>3</sup> /h kg/h
Exhaust mass rate							
at minimum thermal load (40 °C flow/30 °C return)	2.3	2.3	3.2	4.2	4.8	5.7	g/s
at maximum thermal load (80 °C flow/60 °C return)	5.6	7.0	8.3	11.2	13.9	17.1	g/s
Exhaust temperature							
at minimum thermal load (40 °C flow/30 °C return)	40			40	40	40	°C
at maximum thermal load (80 °C flow/60 °C return)	70			75	83	70	°C
NOx class	5						
Protection class	IP X4D						
max. flow temperature	85						°C
Adjustable flow temperature	30 - 85						°C
Default setting: max. 75 °C							
Maximum CH system pressure	3.0						bar
Circulating water volume (ΔT=20 K)	516	645	774	1032	1290	1591	l/h
Approx. condensation volume at 50 °C flow/30 °C return heating	1.1	1.4	1.7	2.2	2.7	3.8	l/h
Pump delivery height	250						mbar
Adjustable storage target value (15 °C at left stop, spare adjusting range 40 - 70 °C)	15 - 70						°C
Exhaust flue	60/100						mm
Flue categories	C13, C33, C43, C53, C83, B23, B33						
10 l expansion vessel pre-charge pressure	0.75						bar
Connections heating flow/return	22						mm
Gas inlet	15					22	mm
Pressure relief discharge pipework (min.)	15						mm
Condensate drain (min. internal drain)	19						mm
Dimensions (H x W x D)	720 x 440 x 335				720 x 440 x 369	720 x 440 x 403	mm
Weight (boiler only)	35	35	35	37	38	40	kg
Primary water content	1.9	1.9	1.9	2.1	2.3	2.5	l
Electrical supply voltage	230/50						V ~/Hz
Internal fuse (slow) main voltage	2						A
Power input	100	110	100	110	110	140	W

Table 2.2 Technical data ecoTEC system boiler

## 2 Boiler specifications

### 2.2 Dimensions

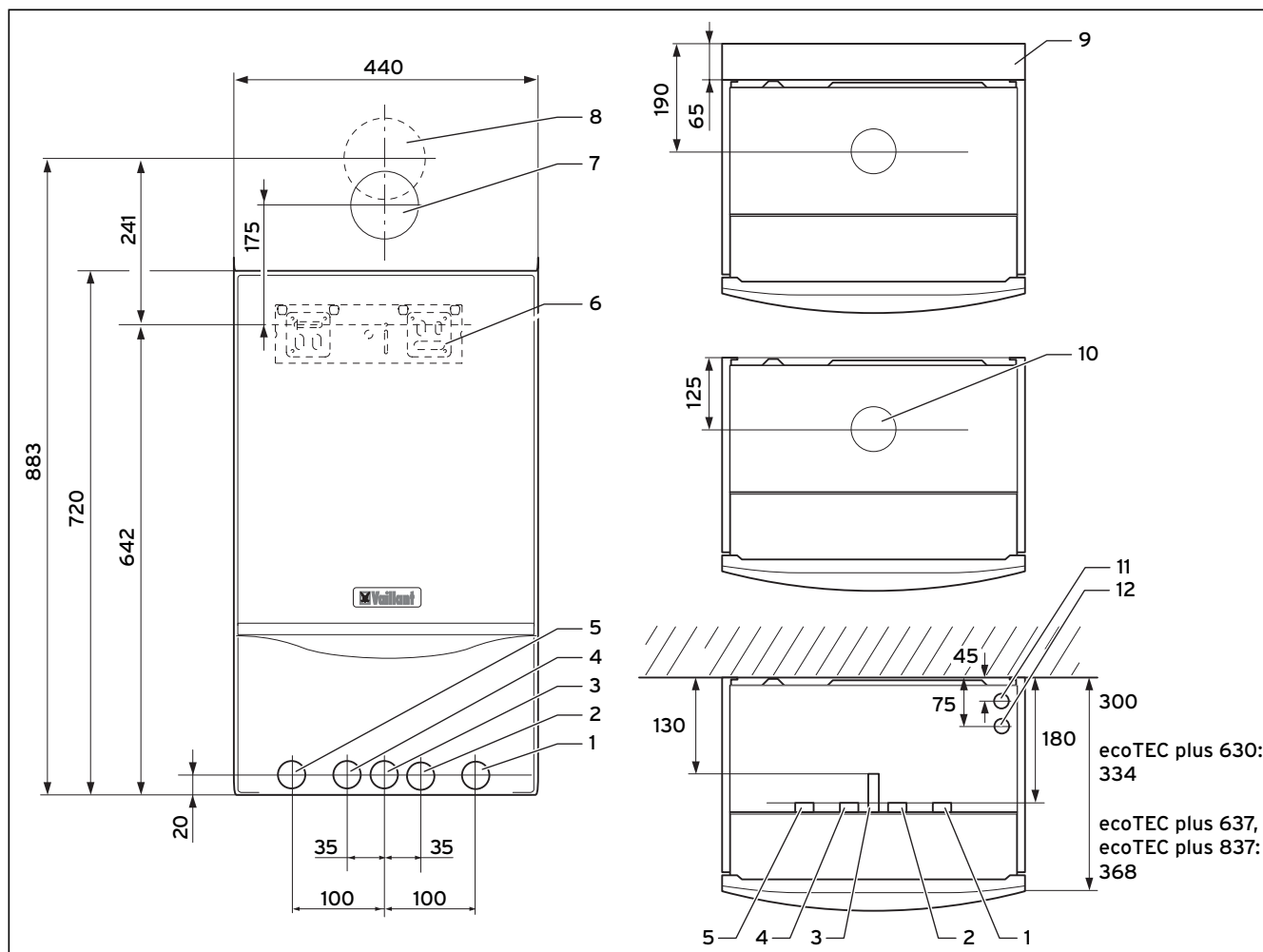


Fig. 2.1 Dimensions in mm

#### Legend:

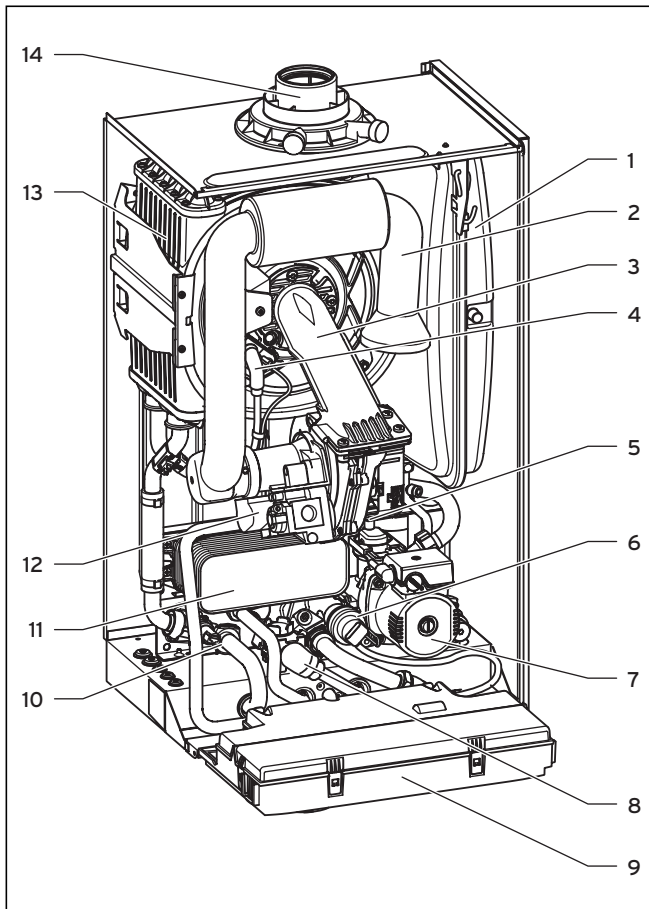
- 1 Heating return pipe Ø 22 mm
- 2 Cold water connection Ø 15 mm (combination boilers only)
- 3 Gas connection Ø 15 mm
- 4 Hot water connection Ø 15 mm (combination boilers only)
- 5 Heating flow pipe Ø 22 mm
- 6 Hanging bracket
- 7 Flue hole - flue system 60/100
- 8 Flue hole - flue system 80/125
- 9 Spacer frame accessory (Art. No.: 308 650)
- 10 Flue pipe connection
- 11 Condensate drain connection (Ø 19 mm)
- 12 Heating system expansion relief valve connection (Ø 15 mm)



#### Note

With the spacer frame (Art. No 308 650), the pipes can be run behind the boiler. The distance of the appliance from the wall thus increases by 65 mm.

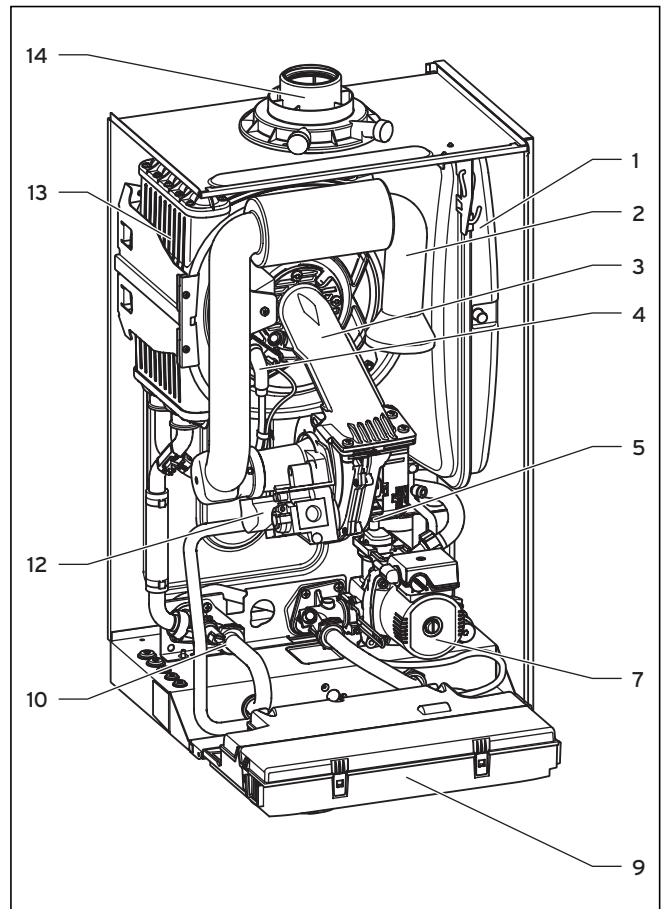
## 2.4 Installation



**Fig. 2.2 Function elements of combination boilers**

### Legend:

- 1 Expansion vessel
- 2 Air intake pipe
- 3 Burner module
- 4 Ignition electrode
- 5 Fan
- 6 Diverter valve with by-pass
- 7 Pump
- 8 Aqua-Sensor
- 9 Electronics box
- 10 Pressure sensor
- 11 Hot water heat exchanger
- 12 Gas valve
- 13 Heat exchanger
- 14 Flue pipe connection



**Fig. 2.3 Function elements of system boilers**

### Legend:

- 1 Expansion vessel
- 2 Air intake pipe
- 3 Burner module
- 4 Ignition electrode
- 5 Fan
- 7 Pump
- 9 Electronics box
- 10 Pressure sensor
- 12 Gas valve
- 13 Heat exchanger
- 14 Flue pipe connection

## 2.5 Type plate

The type plate of the Valliant ecoTEC is attached to the bottom of the appliance at the factory.

## 3 General requirements

### 3 General requirements

#### 3.1 Preliminary remarks for room sealed appliances

This appliance should only be installed in conjunction with either a Vaillant flue system or an alternative approved system (details of flue approval categories can be found in the technical section of the installation manual).

Install the flue system as detailed in the separate flue installation instructions supplied with this boiler.

#### 3.2 Related documents

The installation of the boiler must be in accordance with the relevant requirements of Gas Safety (Installation and Use) Regulations 1998, Health and Safety Document No. 635 (The Electricity at Work Regulations 1989), BS7671 (IEE Wiring Regulations) and the Water Supply (Water Fitting) Regulations 1999, or The Water Bylaws 2000 (Scotland). It should also be in accordance with the relevant requirements of the Local Authority, Building Regulations, The Building Regulations (Scotland), The Building Regulations (Northern Ireland) and the relevant recommendations of the following British Standards: BS 6700: Services supplying water for domestic use within buildings and their curtilages.

BS 6798: Specification for installation of gas fired boilers not exceeding 60kW input.

BS 6891: Specification for installation of low pressure gas pipework up to 28 mm (R1) in domestic premises (2nd family gas).

BS 7593: Treatment of water in domestic hot water central heating systems. Institute of Gas Engineers Publication IGE/UP/7/1998: "Guide for gas installations in timber framed housing"

BS. 5482: Pt. 1 Domestic butane and propane gas burning installations.

IGE/UP1: Soundness testing and purging of industrial and commercial gas installation.

IGE/UP2: Gas installation pipework, boosters and compressors on industrial and commercial premises.

IGE/UP10. Installation of gas appliances in industrial and commercial premises.

BS. 6644: Installation of gas fired hot water boilers of rated inputs between 60 kW and 2 MW (2nd and 3rd family gases).

BS. 5449: Forced circulation hot water central heating systems for domestic premises. Note: only up to 45 kW.

BS. 6880: Low temperature hot water heating systems of output greater than 45 kW.

Part 1 Fundamental and design considerations.

Part 2 Selection of equipment.

Part 3 Installation, commissioning and maintenance.

BS. 4814: Specification for: Expansion vessels using an internal diaphragm, for sealed hot water heating systems.

BS. 5440: Installation and maintenance of flues and ventilation for gas appliances of rated input not exceeding 70 kW net (1st, 2nd and 3rd family gases).

Part 1 Specification for installation of flues.

Part 2 Specification for installation and maintenance of ventilation for gas appliances.

#### European installation directive



##### Important:

**The appliance must be installed and serviced by a competent person as stated in the Gas Safety (Installation and Use) Regulations 1998. In IE, the installation must be in accordance with the current edition of I.S.813 'Domestic Gas Installations', the current Building Regulations and reference should be made to the current ETCI rules for electrical installation.**



##### Important:

**When tightening or slackening screwed connections always use suitable open-ended spanners (not pipe wrench, or extensions, etc.). Incorrect use and/or unsuitable tools can lead to damage being caused (e.g. gas or water leakage)!**

#### 3.3 Contents included with delivery

The Vaillant ecoTEC is delivered pre-mounted in a package unit. Check that all the parts have been delivered intact (see fig. 3.1 and table 3.1, fig. 3.2 and table 3.2 and fig. 3.3 and table 3.3).

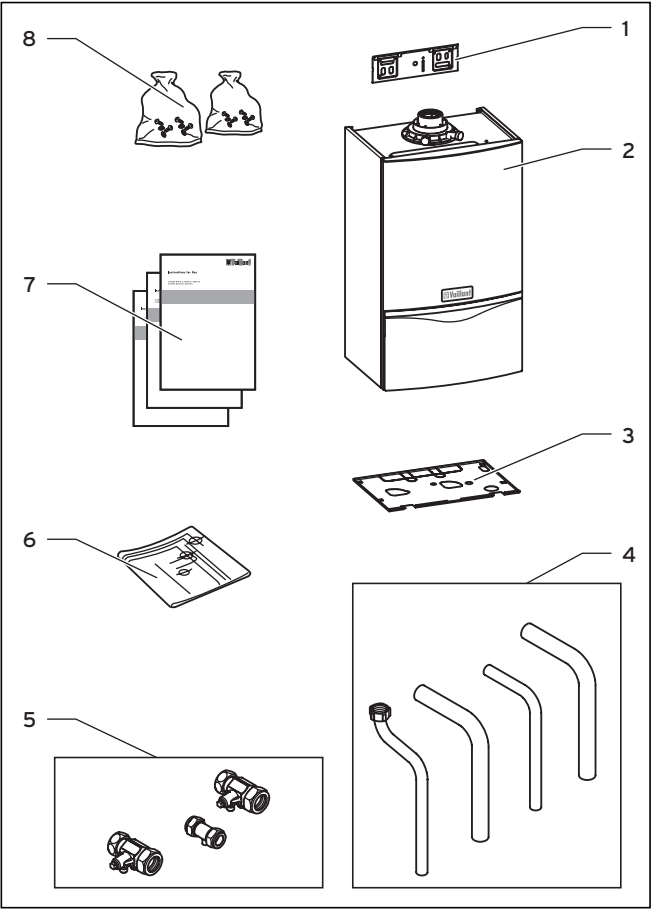


Fig. 3.1 Contents included with delivery of ecoTEC plus system boilers

DO NOT remove the boiler from the polystyrene base at this stage.

Item	Quantity	Description
1	1	Hanging bracket
2	1	Boiler
3	1	Bottom cover
4	4	Connecting pipes (gas, heating, safety valve)
5	3	Isolating valves
6	1	Template
7	3	User, installation and service and flue installation manuals
8	2	Installation and connection accessories
	2	For LPG appliances, extra: 1 sticker each for tank and ventilation (above Fig.)

Table 3.1 Contents included with delivery of ecoTEC plus system boilers

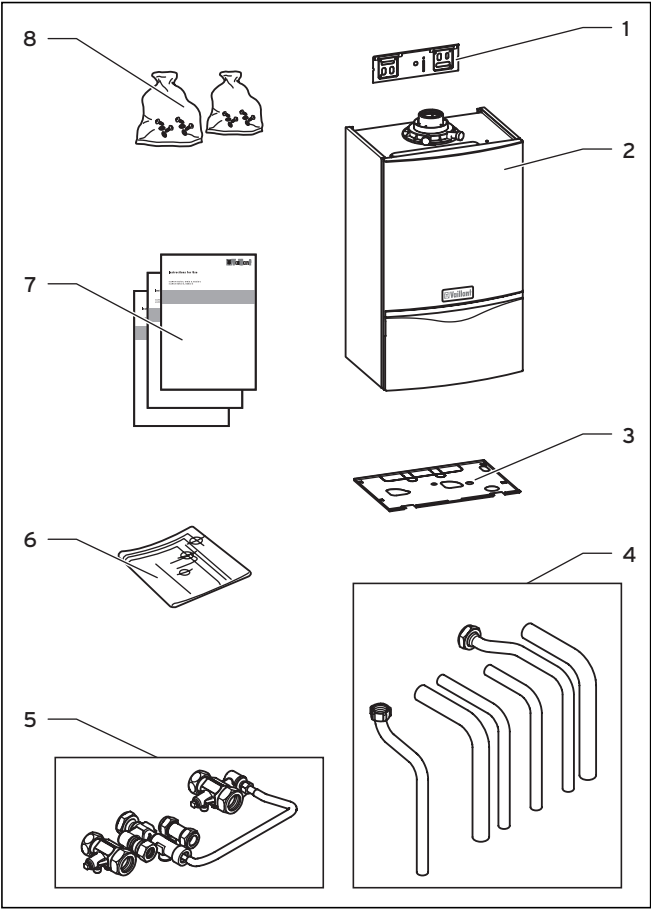


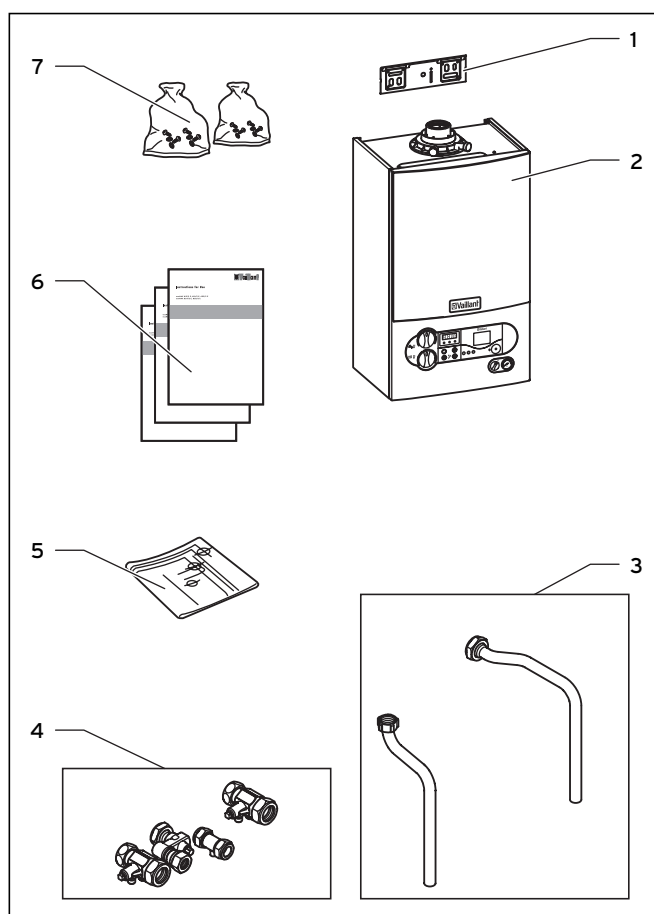
Fig. 3.2 Contents included with delivery of ecoTEC plus combination boilers

DO NOT remove the boiler from the polystyrene base at this stage.

Item	Quantity	Description
1	1	Hanging bracket
2	1	Boiler
3	1	Bottom cover
4	6	Connecting pipes (gas, heating, water, safety valve)
5	4	Isolating valves and filling loop
6	1	Template
7	3	User, installation and service and flue installation manuals
8	2	Installation and connection accessories
	2	For LPG appliances, extra: 1 sticker each for tank and ventilation (above Fig.)

Table 3.2 Contents included with delivery of ecoTEC plus combination boilers

### 3 General requirements



**Fig. 3.3 Contents included with delivery of ecoTEC pro combination boilers**

DO NOT remove the boiler from the polystyrene base at this stage.

Item	Quantity	Description
1	1	Hanging bracket
2	1	Boiler
3	2	Connecting pipes (hot water, heating safety valve)
4	4	Isolating valves
5	1	Template
7	1	User, installation and service and flue installation manuals
8	2	Installation and connection accessories

**Table 3.3 Contents included with delivery of ecoTEC pro combination boilers**

#### 3.4 Installation site

The location chosen for the boiler must permit the provision of a satisfactory flue termination. The location must also provide adequate space for servicing and air circulation around the boiler. The boiler may be installed in any room, although particular attention is drawn to the requirements of BS 7671 (IEE Regulations), the electrical provisions of the Building Standards (Scotland) Regulations, and in IE the current edition of IS 813 and the current ETCI rules, in respect of the installation of a boiler in a room containing a bath or shower.



#### Note

**If a room sealed boiler is installed in a room with a bath or shower, electrical switches or boiler controls using the mains power supply must be placed at locations that cannot be reached by the person in the bath or shower.**

If the boiler is installed in an unusual location, special procedures may be necessary and BS 5546 and BS 6798 give detailed guidance on this aspect. The boiler must be mounted on a flat, vertical wall, which must be sufficiently robust to take the weight of the boiler. The boiler may be installed on a combustible wall, subject to the requirements of the Local Authorities and Building Regulations.

A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. (An existing cupboard or compartment may be used provided that it is modified for the purpose). Details of essential features of cupboard/compartment design including airing cupboard installations are given in BS 6798. If the boiler is to be fitted in a timber framed building, it should be fitted in accordance with Institute of Gas Engineers Publication IGE/UP/7/1998 "Guide for Gas Installation in Timber Framed Housing". Please note the safety instructions below before deciding where to install the boiler:



#### Caution!

**Do not install the appliance in rooms prone to frost. In rooms with aggressive steam or dust, the appliance must be operated independent of the ambient air.**

When choosing the place of installation and while operating the appliance, make sure that the air supply is free of chemical substances containing fluorine, chlorine, sulphur etc. Sprays, solvents and cleaning agents, paints, adhesives etc. contain the kind of substances that can lead to corrosion even in the exhaust system when the appliance is operated depending on the ambient air in the worst case scenario. Particularly in hair-cutting salons, lacquering and finishing, cleaning facilities, the appliance must be operated independent of the ambient air! Otherwise, a separate installation room is required to guarantee that the air supply is free of the above mentioned substances.



### 3.5 Gas supply

The gas supplier should ensure the availability of an adequate supply of gas. A gas meter may only be connected to the service pipe by the supplier of gas or their contractor. An existing meter should be checked to ensure that it is capable of passing the rate of gas supply required.

Installation pipes should be fitted in accordance with BS 6891. In IE the current edition of IS 813. Pipework from the meter to the boiler must be of an adequate size. Do not use pipes of a smaller size than the boiler gas connection (15 mm). The complete installation must be checked for leaks and purged as described in BS 6891.

### 3.6 Flue pipe



#### **Danger!**

**Vaillant appliances are certified only for use with genuine Vaillant flue pipes. Only use genuine Vaillant flue pipes. Malfunctions can occur if you use other accessories. These may result in damage and injury. You will find a list of genuine flue pipes in the Vaillant installation manual for flue pipes.**

**The CE mark is valid only if the appliance is operated with Vaillant flue pipes.**

#### 3.6.1 Standard 100 mm flue system

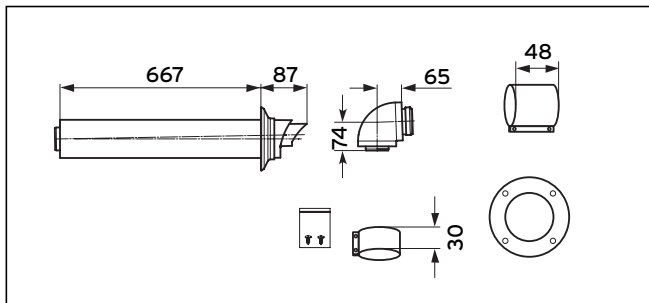


Fig. 3.4 Art. No. 303 933

A standard 100 mm flue system (Art. No. 303 933) is available. Refer to flue system installation instructions for full details.

Flue extensions are available to extend this length up to 8 m. Both 90° bends and 45° elbows are also available to increase siting flexibility.

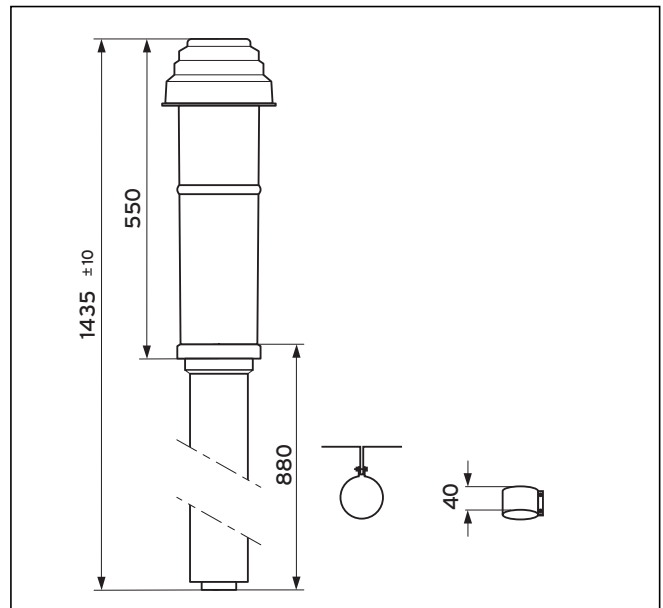


Fig. 3.5 Art. No. 303 900

#### 3.6.2 Optional 125 mm flue system

A concentric flue system of 125 mm outside diameter is available and can be used to achieve flue lengths up to 25 m.

A vertical flue system is also available. Refer to flue system installation instructions for full details.

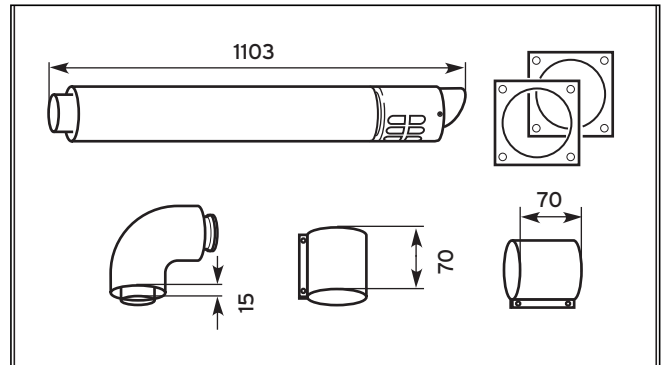


Fig. 3.6 Art. No. 303 209

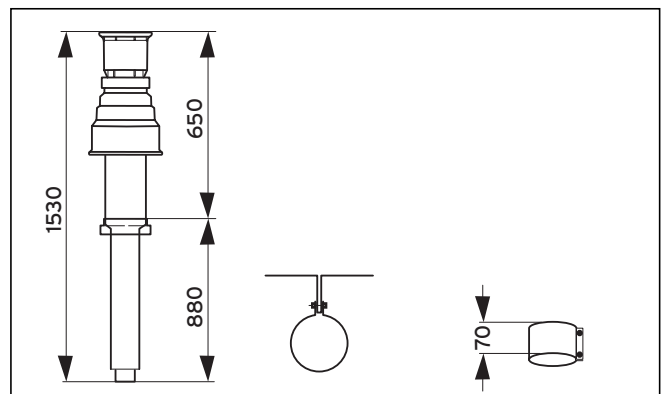


Fig. 3.7 Art. No. 303 200

## 3 General requirements

### 3.7 Flue termination

The following details refer to both flue systems.

- The terminal must be located where the combustible substances can escape freely at all times.
- A plume of water vapour will sometimes be visible from the flue terminal. Positions where this could be a nuisance should be avoided.
- If the terminal is fitted less than 2 m above a balcony, above ground or above a flat roof to which people have access then a suitable terminal guard must be provided and fitted (made by Tower Flue Components, Tonbridge, TN9 1TB, Model K3, plastic coated).

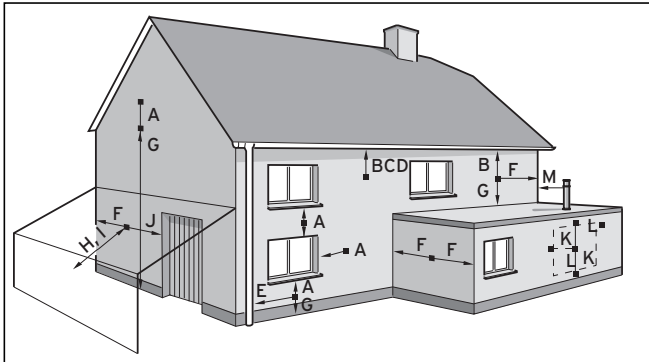


Fig. 3.8 Flue termination



#### Note

**Vertical flues must not terminate within 600mm of an openable window, air vent or any other ventilation opening.**

The flue assembly shall be so placed or shielded as to prevent ignition or damage to any part of the building.

	Terminal position	mm
A	Directly below an opening, above an opening or horizontal to an opening, air brick, opening window, etc.	300
B	Below gutters, soil pipes or drain pipes	75
C	Below eaves	200
D	Below balconies	200
E	From vertical drain pipes and soil pipes	25
F	From internal or external corners	300
G	Above ground, roof or balcony	300
H	From a surface facing a terminal	600
I	From a terminal facing a terminal	1200
J	From an opening (e.g. door, window) into the dwelling	1200
K	Vertically from a terminal on the same wall	1500
L	Horizontally from a terminal on the same wall	300
M	Distance from adjacent for vertical Flue	500

Table 3.4 Terminal position for a fan assisted concentric flue



#### Note

**In addition, the terminal should not be nearer than 150 mm to an opening in the building fabric formed for the purpose of accommodating a built-in element such as a window.**

BS 5440-1: It is recommended that the fanned flue terminal should be positioned as follows:

- at least 2 m from an opening in the building directly opposite, and
  - so that the products of combustion are not directed to discharge across a boundary.
- Dimensions B, C and D:  
These clearances may be reduced to 25 mm without affecting the performance of the boiler. In order to ensure that the condensate plume does not affect adjacent surfaces the terminal should be extended as shown in Fig. 3.9.
  - Dimension F:  
This clearance may be reduced to 25 mm without affecting the performance of the boiler. However, in order to ensure that the condensate plume does not affect adjacent surfaces a clearance of 300 mm is preferred. For IE, recommendations are given in the current edition of IS 813.

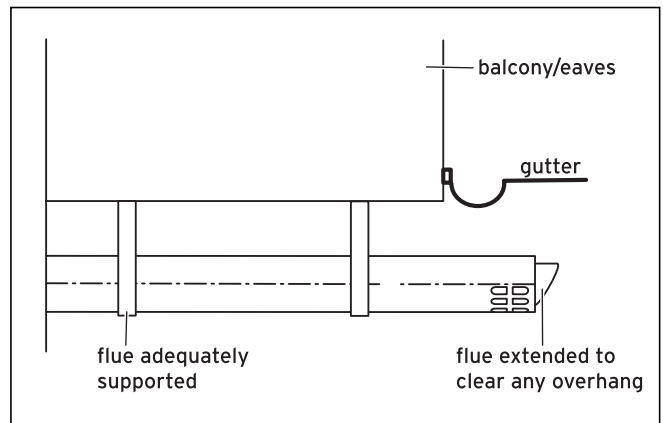


Fig. 3.9 Flue termination under balcony/eaves

### 3.8 Air supply

Detailed recommendations for air supply are given in BS 5440: Part 2.

It is not necessary to have an air vent in the room or internal space in which the boiler is installed.

#### Cupboard or compartment ventilation

The boilers are very high efficiency appliances. As a consequence the heat loss from the appliance casing during operation is very low. For cupboard or compartment installations it is therefore not necessary to provide any high or low level permanent air vents for cooling purposes.

### 3.9 Electrical supply

A 230 V, ~ 50 Hz single phase electricity supply fused to 3 Amp. must be provided in accordance with the latest edition of BS 7671 (IEE Wiring Regulations) and any other local regulations that may apply. In IE reference should be made to the current edition of the ETCI rules. The method of connection to the mains electricity supply must provide a means of completely isolating the boiler and its ancillary controls. Isolation is preferably by the use of a fused three pin plug and unswitched shuttered socket outlet, both complying with the requirements of BS 1363. Alternatively, a 3 Amp. fused double pole switch with a 3 mm contact separation on both poles may be used.



#### **Danger!**

**This appliance must be earthed.**

### 3.10 Guide to system requirements

#### 3.10.1 Water circulation system

Detailed recommendations for the water circulation system are given in BS 6798 and BS 5449: Part 1 (for small bore and micro bore central heating systems). Pipework not forming part of the useful heating surface should be insulated to help prevent heat loss and possible freezing, particularly where pipes are run through roof spaces and ventilated underfloor spaces. Draining taps must be located in accessible positions which permit the draining of the whole system including the boiler and the hot water system. Draining taps should be at least 1/2 in. BSP nominal size and be in accordance with BS 2879. The boiler is suitable for use with minibore or microbore systems. Copper tubing to BS 2871: Part 1 should be used for water carrying pipework. All capillary joints in all DHW pipework must be made with lead free solder. Particularly where a new boiler is to be fitted to an existing system, it is good practice that the system is thoroughly cleansed.



#### **Important:**

**To prevent the formation of deposits and prevent serious damage to the appliance and system, cleansers must be used carefully and must be completely removed by thoroughly flushing the system. Cleansers should only be left in systems for a maximum of 24 hours.**

This cleansing must take place prior to the fitting of the new boiler and be in accordance with BS 7593. For advice on the application of system cleansers contact Sentinel, Betz Dearborn Ltd. Widnes, Cheshire, WA8 8UD. Tel: 0151 420 9595, or Fernox, Alpha Fry Technologies, Tandem House, Marlow Way, Croydon, CRO 4XS. Tel 0870 8700362.

#### 3.10.2 Filling and preparing heating system

The system can be filled using the built in filling loop (ecoTEC plus combination boilers only) or via a separate filling point fitted at a convenient position on the heating circuit. The connection must be removed when filling is completed. Where local Water Authority regulation does not allow temporary connection, a sealed system filler pump with break tank must be used. The heating system will not be filled automatically from the domestic hot water side. (Alternative methods of filling sealed systems are given in BS 5449).

#### 3.10.3 Pressure relief valve

A pressure relief valve is provided with the boiler. This safety device is required on all sealed C.H. systems and is preset at 3 bar and provided with a 15 mm compression connection for a discharge pipe, which must be of no less than 15 mm in diameter. The pressure relief valve must not be used for draining purposes.

#### 3.10.4 Pressure gauge

This is factory fitted to the boiler and indicates the primary circuit pressure to facilitate filling and testing.

#### 3.10.5 Expansion vessel

ecoTEC boilers incorporate a 10 litre expansion vessel which is suitable for a sealed heating system with a maximum water content of 100 litres.

If the nominal capacity of the built in expansion vessel is not sufficient for the heating system (for instance in case of modernisation of old open systems) an additional expansion vessel can be installed external to the boiler. It should be fitted in the return pipe as close as possible to the boiler in accordance with BS 5449: Part 1.

Guidance on the sizing of an additional expansion vessel is given in Table 3.5.

## 3 General requirements

### 4 Boiler installation sequence

	Vessel Volume [L]	
Initial system pressure (bar)	1.0	1.5
Pressure relief valve setting (bar)	3.0	
Total water content of system litres		
25	2.7	3.9
50	5.4	7.8
100	10.9	15.6
125	13.6	19.5
150	16.3	23.4
175	19.1	27.3
200	21.8	31.2
225	24.5	35.1
250	27.2	39.0
275	30.0	42.9
300	32.7	46.8
325	35.7	50.7
350	38.1	54.6
375	40.9	58.5
400	43.6	62.4
425	46.3	66.3
450	49.0	70.2
475	51.8	74.1
500	54.5	78.0
For system volumes other than those given above, multiply the system volume by the factor across	0.109	0.156

**Table 3.5 Sizing of additional expansion vessel**

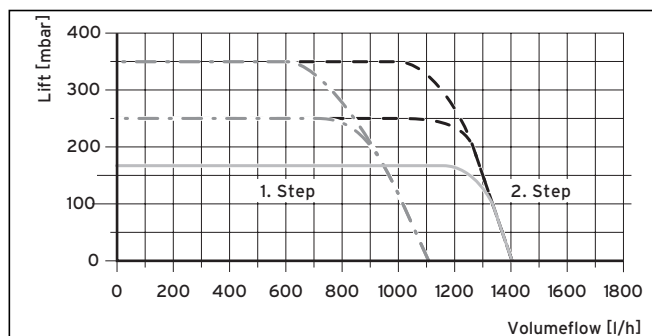
### 3.11 Pump specifications

#### 3.11.1 Circulating pump

##### only ecoTEC plus:

The circulating pump is included in the boiler. The residual pump discharge height depending on the by-pass valve is shown in Fig. 3.10.

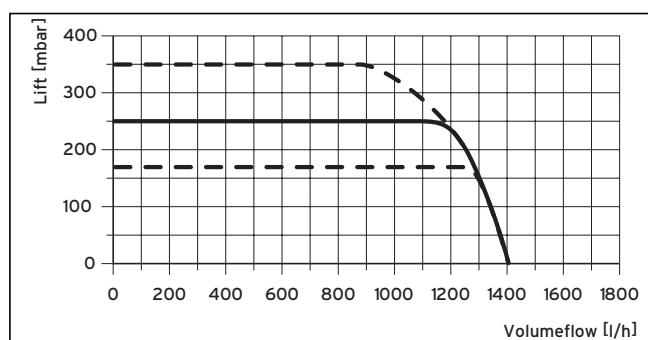
The operating mode of the 2-step pump can be adjusted below the diagnosis number "d.19", see section 8.1.2.



**Fig. 3.10 Pump specifications ecoTEC plus**

##### only ecoTEC pro:

The circulating pump is included in the boiler. The ecoTEC pro appliances are fitted with a single-stage pump. The residual pump discharge height depending on the by-pass valve is shown in Fig. 3.11.



**Fig. 3.11 Pump specifications ecoTEC pro**

#### 3.11.2 System by-pass

An automatic system by-pass is provided in the boiler. The boiler is suitable for use in systems with thermostatic radiator valves and no additional by-pass is required. The by-pass valve is adjustable, see section 5.8.

#### 3.11.3 Venting

The boiler is fitted with an automatic air vent. Additional provision should be made to enable the heating system to be vented during filling and commissioning either by automatic air vents or manually.

#### 3.12 Condensate trap

The boiler is fitted with a siphonic condensate discharge (ecoTEC plus) or a condensate trap (ecoTEC pro) incorporating a water trap of 140 mm.

## 4 Boiler installation sequence

### 4.1 Transporting the appliance



#### Important:

**With regards to the Manual Handling Operations, 1992 Regulations, the following lift operation exceeds the recommended weight for a one man lift.**

#### General recommendations when handling

Clear the route before attempting the lift. Ensure safe lifting techniques are used - keep back straight - bend using legs. Keep load as close to body as possible. Do not twist - reposition feet instead. If 2 persons performing lift, ensure co-ordinated movements during lift. Avoid upper body/top heavy bending - do not lean forward/sideways. Recommend wear suitable cut resistant gloves with good grip to protect against sharp edges and ensure good grip. Always use assistance if required.

#### Removal of carton from delivery van

Recommend 2 person lift or 1 person with use of sack truck. If 1 person is performing lift, straddle the load, tilt and place carton into position on truck. Recommend secure appliance onto truck with suitable straps. Ensure

safe lifting techniques are used – keep back straight – bend using legs. Keep load as close to body as possible. If 2 persons performing lift, ensure co-ordinated movements during lift. Always use assistance if required.

### **Carriage of carton from point of delivery to point of installation – ground floor.**

Recommend 2 person lift or 1 person with use of sack truck. If 1 person is performing lift, straddle the load, tilt and place carton into position on truck. Recommend secure appliance onto truck with suitable straps. Ensure safe lifting techniques are used – keep back straight – bend using legs. Keep load as close to body as possible. If 2 persons performing lift, ensure co-ordinated movements during lift. Clear the route before attempting the lift. If removing boiler from truck straddle the load and tilt forwards to facilitate secure grip. Ensure safe lifting techniques are used – keep back straight – bend using legs. Do not twist – reposition feet instead. Take care to avoid trip hazards, slippery or wet surfaces and when climbing steps and stairs. Always use assistance if required.

### **Carriage of carton from point of delivery to point of installation – first or higher floor, cellar.**

Recommend 2-person lift or 1 person with use of sack truck. If 1 person is performing lift, straddle the load, tilt and place carton into position on truck. Recommend secure appliance onto truck with suitable straps. Ensure safe lifting techniques are used – keep back straight – bend using legs. Keep load as close to body as possible. If 2 persons performing lift, ensure co-ordinated movements during lift. Avoid upper body/top heavy bending – do not lean forward/sideways. Clear the route before attempting the lift. If removing boiler from truck straddle the load and tilt forwards to facilitate secure grip. Ensure safe lifting techniques are used – keep back straight – bend using legs. Do not twist – reposition feet instead. Take care to avoid trip hazards, slippery or wet surfaces and when climbing steps and stairs. Always use assistance if required.

### **Carriage of carton from point of delivery to point of installation – roofspace.**

Recommend 2-person lift. Ensure co-ordinated movements during lift. Avoid upper body/top heavy bending – do not lean forward/sideways. Clear the route before attempting the lift. Take care to avoid trip hazards, slippery or wet surfaces and when climbing steps and stairs. When transferring appliance into roofspace, recommend 1 person to be in roofspace to receive the appliance and other person to be below to pass up and support appliance. Ensure safe lifting techniques are used – keep back straight – bend using legs. Keep load as close to body as possible. Always use assistance if required. It is assumed safe access, flooring and adequate lighting are provided in the roof space. It is recommended a risk assessment of the roof space area be carried out before moving the appliance into the area to take into account access, sta-

bility of flooring, lighting and other factors, and appropriate measures taken.

### **Unpacking of appliance from carton.**

Recommend 2 persons unpack appliance from carton. Always keep working area clear. Recommend cut base end of carton and open carton flaps, then tilt boiler forwards from its side onto its base and remove carton by sliding up over the boiler. Ensure safe lifting techniques are used – keep back straight – bend using legs. Keep load as close to body as possible. Always use assistance if required. Dispose of packaging in a responsible manner. Recommend wear suitable cut resistant gloves with good grip to protect against sharp edges and ensure good grip when handling appliance outside packaging.

### **Positioning of Appliance for Final Installation – no obstructions.**

This appliance is deemed to be a one person lift when removed from the carton. Fit bracket securely onto wall before lifting appliance into position. Obtain firm grip on front and sides of appliance, lift upwards, ensure stable balance achieved and lift upwards to position in place on bracket. Ensure safe lifting techniques are used – keep back straight – bend using legs – when lifting load from floor level. Do not twist – reposition feet instead. Keep boiler as close as possible to body throughout lift to minimise strain on back. Ensure co-ordinated movements to ensure equal spread of weight of load. Always use assistance if required. Recommend wear suitable cut resistant gloves with good grip to protect against sharp edges and ensure good grip when handling appliance.

### **Positioning of Appliance for Final Installation – above worktop, foreseeable obstructions etc.**

This appliance is deemed to be a one person lift when removed from the carton. Fit bracket securely onto wall before lifting appliance into position. Obtain firm grip on front and sides of appliance, lift upwards, onto worktop if practicable. Ensure stable balance achieved and lift upwards to position in place on bracket. If 2 persons positioning onto bracket obtain firm grip at front and sides/base of boiler. Ensure coordinated movements during 2 person lifts to ensure equal spread of weight of load. Ensure safe lifting techniques are used – keep back straight – bend using legs – when lifting load from floor level. Do not twist – reposition feet instead. Keep boiler as close as possible to body throughout lift to minimise strain on back. Avoid upper body/top heavy bending – do not lean forward/sideways. Always use assistance if required. Recommend wear suitable cut resistant gloves with good grip to protect against sharp edges and ensure good grip when handling appliance.

### **Positioning of Appliance for Final Installation – within compartment etc. restricting installation.**

This appliance is deemed to be a one person lift when removed from the carton. Fit bracket securely onto wall before lifting appliance into position. Obtain firm grip on

## 4 Boiler installation sequence

front and sides of appliance, lift upwards, onto worktop if practicable. Ensure stable balance achieved and lift upwards to drop into place onto bracket. If 2 persons positioning onto bracket obtain firm grip at front and sides/base of boiler. Ensure coordinated movements during 2 person lifts to ensure equal spread of weight of load. If 1 person positioning onto bracket recommend obtain firm grip supporting base of boiler. Ensure safe lifting techniques are used - keep back straight - bend using legs - when lifting load from floor level. Do not twist - reposition feet instead. Keep boiler as close as possible to body throughout lift to minimise strain on back. Always use assistance if required. Recommend wear suitable cut resistant gloves with good grip to protect against sharp edges and ensure good grip when handling appliance.

### Positioning of Appliance for Final Installation - in roof space restricting installation.

This appliance is deemed to be a one person lift when removed from the carton. Obtain firm grip on front and sides of appliance, lift upwards, ensure stable balance achieved and lift upwards to drop into place onto bracket. If 2 persons positioning onto bracket obtain firm grip at front and sides/base of boiler. Ensure co-ordinated movements during 2 person lifts to ensure equal spread of weight of load. If 1 person positioning onto bracket recommend obtain firm grip supporting base of boiler. Ensure safe lifting techniques are used - keep back straight - bend using legs - when lifting load from floor level. Do not twist - reposition feet instead. Keep boiler as close as possible to body throughout lift to minimise strain on back. Always use assistance if required. Recommend wear suitable cut resistant gloves with good grip to protect against sharp edges and ensure good grip when handling appliance. It is recommended a risk assessment of the roof space area be carried out before moving the appliance into the area to take into account access, stability of flooring, lighting and other factors, and appropriate measures taken.

### 4.2 Required minimum distances/assembly clearances

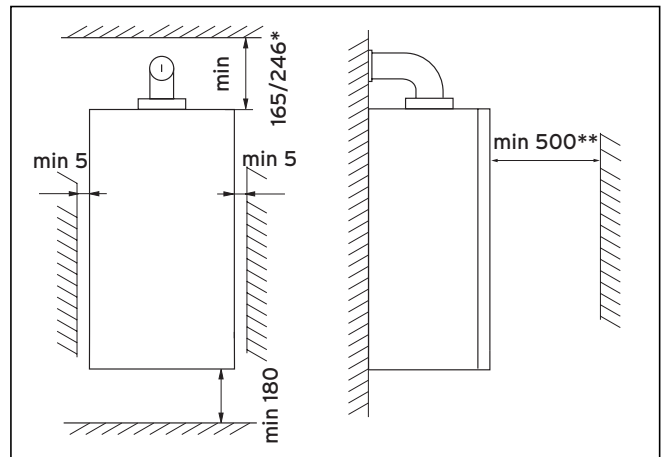


Fig. 4.1 Distances during installation (dimensions in mm)

The boiler should be mounted on a flat and vertical area of wall of sufficient area for the boiler plus the required clearances for installation and servicing (fig. 4.1). These are shown on the installation template supplied with the boiler and are:

- 5 mm either side of the boiler
- 180 mm below the boiler
- 165 mm\* above the boiler when utilising the 100 mm outside diameter flue
- 246 mm\* above the boiler when utilising the 125 mm outside diameter flue
- 500 mm in front of the boiler to enable easy access for servicing (may be provided by an opening door)



#### Note

**If the boiler is to be fitted in a timber framed building, it should be fitted in accordance with British Gas publication DM2 'Guide for gas installations in timber framed housing'.**

#### 4.2.1 Select position for boiler

Refer to section 3.4 'Installation site' for information regarding the appliance location. In general the boiler must be positioned such that:

- There is adequate space around the boiler for service and maintenance
- The boiler can be correctly flued, i.e. the flue terminal position is located in accordance with these instructions and the air/flue duct can be installed in accordance with the flue installation instructions supplied.
- All necessary pipework can be connected, including the pressure relief valve and condensate drain.

#### 4.2.2 Unpack the boiler

To unpack the boiler, cut both plastic carton straps, open box and lift out the polystyrene top packing. Lift the cardboard box upwards.

 **Note**  
Care should be taken not to scratch the white surface of the boiler casing.

## 4.2.3 Using boiler template

- Fix the paper template to the wall ensure that the template is vertical.

The template shows:

- The position of the fixing holes for the boiler mounting bracket.
- The position of the connections.
- The position of the flue exit hole.

- Mark the position of the hanging bracket fixing holes.
- Drill 2 holes Ø 10 mm for the hanging bracket.

 **Note**  
Use alternative fixing holes where necessary.

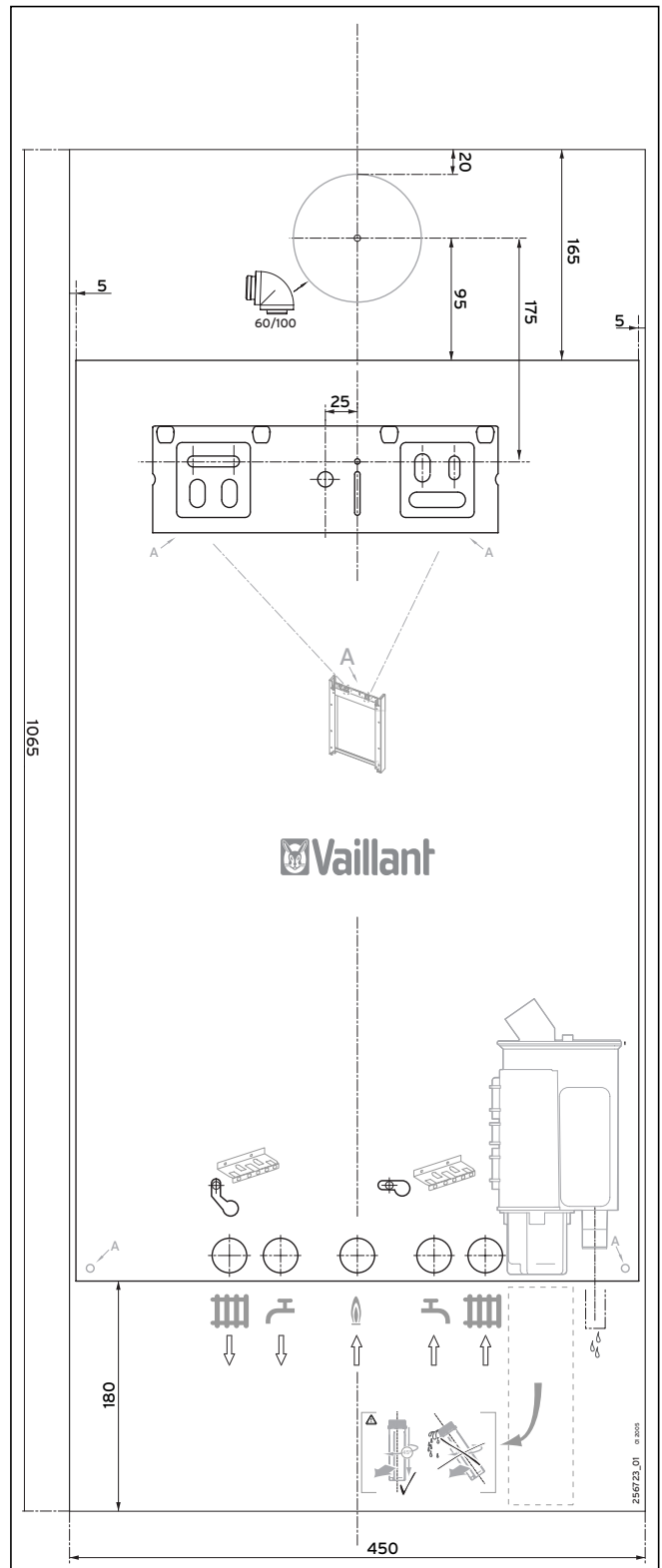


Fig. 4.2 Assembly template

## 4 Boiler installation sequence

### 4.3 Flue exit

- If using rear flue mark the position of the air/flue duct and its circumference.

#### Other flue options

Flue instructions for other flue systems such as vertical RSF flues, flues run to the side of the boiler and the use of additional bends etc. are detailed in the flue installation instructions provided with the boiler.

- Remove the template from the wall and plug the drilled holes using the wallplugs supplied.

### 4.4 Fitting the boiler hanging bracket

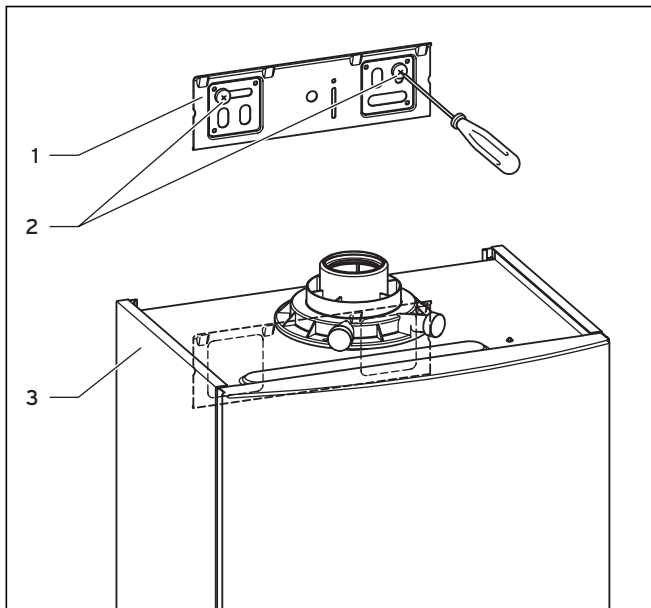


Fig. 4.3 Appliance with hanging bracket

- Fix the hanging bracket to the wall using the plugs and screws provided with the appliance.

**Note**  
Use alternative fixing holes where necessary.

**Note**  
If the boiler is to be fitted in a timber framed building ensure that the bracket is secured to a substantial part of the timber frame capable of taking the weight of the boiler.

### 4.5 Installing the flue system

- Install the flue system (refer to the separate air/flue duct installation instructions).

### 4.6 Fitting the boiler

- Lift the boiler (3) up to the wall so that it is slightly above the hanging bracket (1).



#### Note

Lift the boiler from either side at the bottom edge

- Lower the boiler slowly onto the hanging bracket so that the cross member at the rear of the boiler fully engages onto the hanging bracket.

### 4.7 Removing the front case

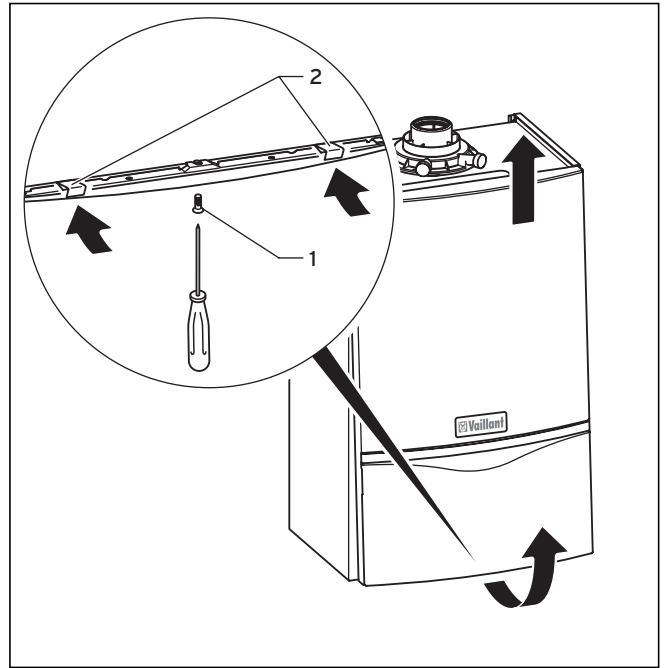


Fig. 4.4 Removing/fixing the front case

To remove the front section of the case, proceed as follows:

- Loosen the screw (1) on the bottom of the unit.
- Push in the two retaining clips (2) on the bottom of the appliance until the case is released.
- Grasp the front case by its bottom edge, pull it towards the front and remove it by lifting it off the unit.

### 4.8 General instructions for heating system



#### Caution!

Thoroughly cleanse the heating system before connecting the appliance!

By doing that, residue such as welds, cinder, hemp, putty, rust, rough dust and similar substances are removed from the pipes. Otherwise such substances can be deposited in the appliance and cause damage.

- The appliance is fitted with an expansion vessel (10 l/0.75 bar). Before assembling the appliance check if this volume is adequate. If not, an extra expansion vessel must be installed, see section 3.10.5.



## 4.9 Gas connection



### Note

With the spacer frame (Art. No 308 650), the pipes can be fitted vertically upwards behind the appliance. The distance of the appliance from the wall thus increases by 65 mm.



### Danger!

The gas connection may only be made by a competent person. The legal directives and the local regulations for gas supply companies must be observed.



### Caution!

Ensure a stress-relief assembly of the gas pipes to avoid leakages!



### Caution!

The gas regulating block may be tested for leakage only with a maximum pressure of 150 mbar! Higher testing pressures can damage the gas fitting.



### Caution!

When making final connection to the boiler, if using soldered fittings, extra care should be taken to avoid damage to isolation valves through heat transfer.

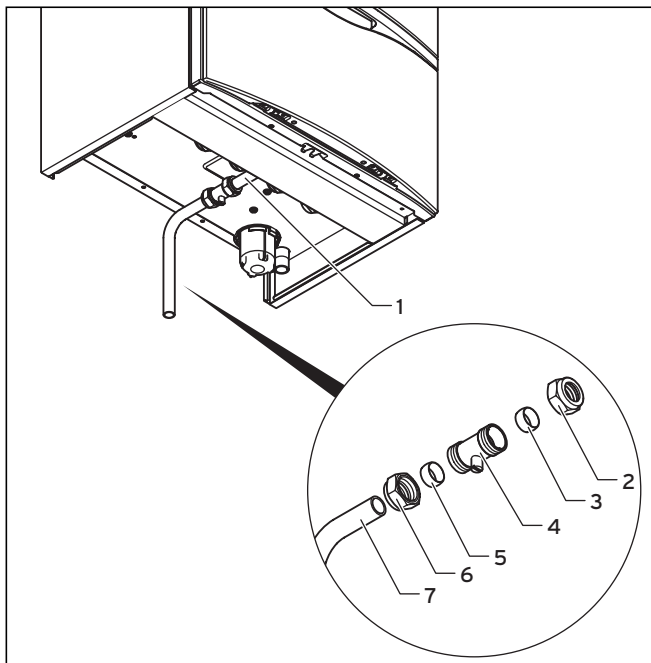


Fig. 4.5 Fitting the gas connection (example ecoTEC plus combination boiler)

- Fit the union nut (2) and the compression olive (3) to the gas connection pipe (1) of the boiler.

- Fit the union nut (6) and the compression olive (5) to the pre-formed tail provided with ecoTEC plus appliances (7).
- Fully insert the service valve (4) onto the gas connection pipe and the pre-formed tail into the service valve. Tighten both union nuts of the service valve.
- The diameter of the pipework (7) is 15 mm (22 mm for 37kW models). Connect a gas supply pipe of not less than 15 mm diameter to the copper tail.



### Note

Ensure the gas supply pipework is adequately sized so that a 20 mbar gas pressure is available at the boiler inlet at full flow rate.

- Tighten all connections.
- Check the gas connection with leak indicator spray for leakage.

## 4.10 Cold water mains inlet and hot water outlet (ecoTEC combination boilers only)



### Caution!

When making final connection to the boiler, if using soldered fittings, extra care should be taken to avoid damage to isolation valves through heat transfer.

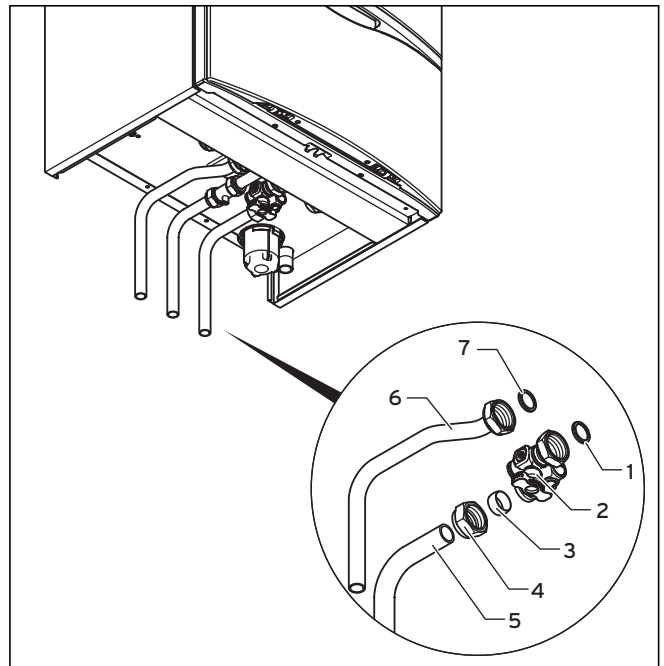
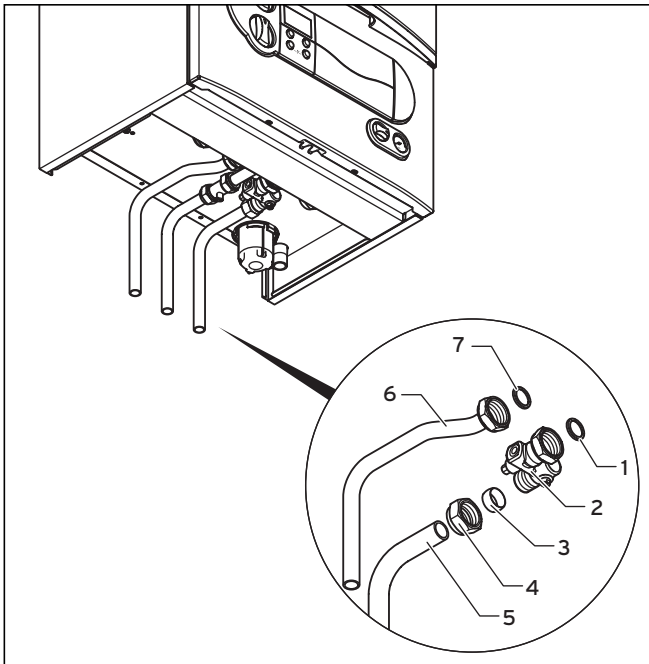


Fig. 4.6 Installing the hot and cold water connection (ecoTEC plus combination boiler)

## 4 Boiler installation sequence



**Fig. 4.7 Installing the hot and cold water connection (ecoTEC pro combination boiler)**

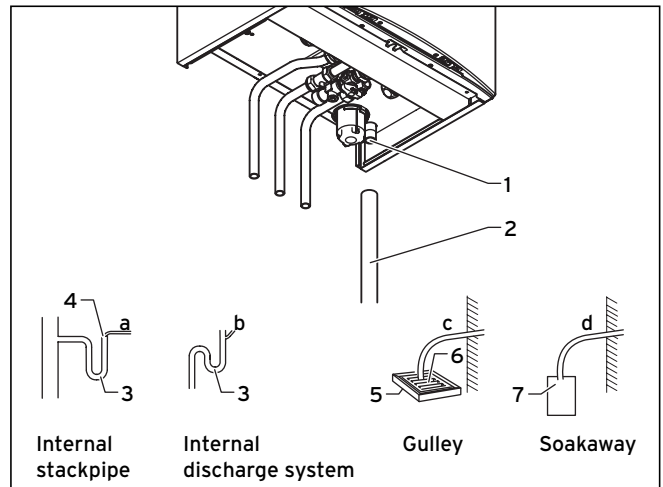


### Note

**Flush all foreign matter from the mains supply before connecting to the boiler.**

- Insert the seal (1) and connect the service valve (2) to the appliance cold water connection.
- Fit the union nut (4) and the compression olive (3) to the pre-formed tail provided with ecoTEC plus appliances (5). The diameter of the pipe is 15 mm.
- Fully insert the pre-formed tail into the service valve. Tighten the union nuts.
- Insert the seal (7) and connect in the pipe (6) to the appliance hot water connection. The diameter of the pipe is 15 mm.
- Mount the handle for the filling loop with a counter-sunk screw to the service valve (2).

### 4.11 Condensate drain pipe



**Fig. 4.8 Installing the condensate drain pipe (picture shows ecoTEC plus combination boiler)**

The ecoTEC plus appliances are fitted with a siphonic trap (The filling height is 145 mm). The siphon collects the accumulated condensate in a container of approx. 200 ml capacity and directs the entire content into the drain pipe. The risk of the condensate drain pipe freezing is thus minimised.

The ecoTEC pro appliances are equipped with a normal condensing water trap where the condensate is constantly emptied into the drain pipe.

- Connect the boiler condensate drain (1) to a condensate discharge pipe (2) which should be minimum of 19 mm internal diameter (22 mm external diameter for any pipework installed external to the property) and be made of an acid resistant material (e.g. plastic over-flow pipe).



### Note

**The discharge pipe from the boiler condensate drain must have a continuous fall (45 mm per meter) and preferably be installed and terminated within the building to prevent possible freezing.**

The condensate discharge pipe must terminate in a suitable position, e.g.:

- preferably the discharge pipe should run and terminate internally to the house soil and vent stack (at least 450 mm above the invert of the stack). A trap giving a water seal of at least 75 mm (3) (built into the boiler) should be incorporated into the pipe run, and there must be an air break (4) in the discharge pipe upstream of the trap. The connection to the stack should not be made in a way that could cause cross flow into any other branch pipe, or from that branch pipe into the condensate drainpipe. This can be achieved by maintaining an offset between branch pipes of at least 110 mm on a 100 mm diameter stack and 250 mm on a 150 mm diameter stack.

- b) connecting into the internal discharge branch (e.g. sink waste or washing machine) with an external termination, the condensate discharge pipe should have a minimum diameter of 22 mm with no length restriction and should incorporate a trap with a 75 mm (3) (built into the boiler) seal. The connection should preferably be made down stream of the sink waste trap. If the connection is only possible upstream, then an air break is needed between the two traps. This is normally provided by the sink waste.
- c) terminating in a gully (5) below grid level (6) and above the water level. The external pipe length should be kept as short as possible to minimise the risk of freezing and should not be more than 3m.
- d) at a condensate absorption point (soakaway) (7). The external pipe length should not be more than 3m.

Refer to 'BS 6798 Specification for installation of gas-fired boilers of rated input not exceeding 70 kW net' for further information. Before operating the boiler the condensate trap (1) must be filled with water as described in relevant section.

## 4.12 Heating connection



### Caution!

When making final connection to the boiler, if using soldered fittings, extra care should be taken to avoid damage to isolation valves through heat transfer.

### 4.12.1 Heating flow and return connection



### Note

Before connecting the heating circuit to the boiler, all pipework and radiators must be thoroughly flushed to remove any installation debris.

#### ecoTEC plus combination boiler

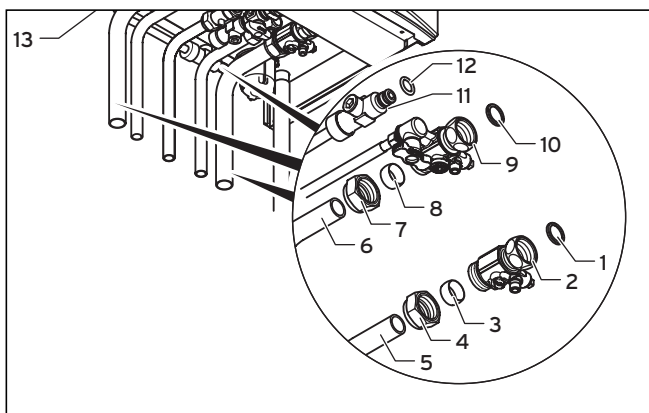


Fig. 4.9 Installing the heating flow and return connection for ecoTEC plus combination boiler

- Insert the seal (1) and fit the service valve (2) to the return connection of the appliance.
- Insert the seal (10) and fit the service valve (9) to the flow connection of the appliance.
- Install the O-ring seal (12) on the return valve (11).



### Note

Lay the filling loop hose (13) above the pipework elbows.

- Fit the union nuts (4) and (7) as well as the compression olives (3) and (8) to the pre-bended 22 mm copper tails (5) and (6).
- Fully insert pipes (5) and (6) into the service valves. Tighten the union nuts in this position.
- Fit the handle for the filling loop with a countersunk screw to the service valve (9).

#### ecoTEC pro combination boiler

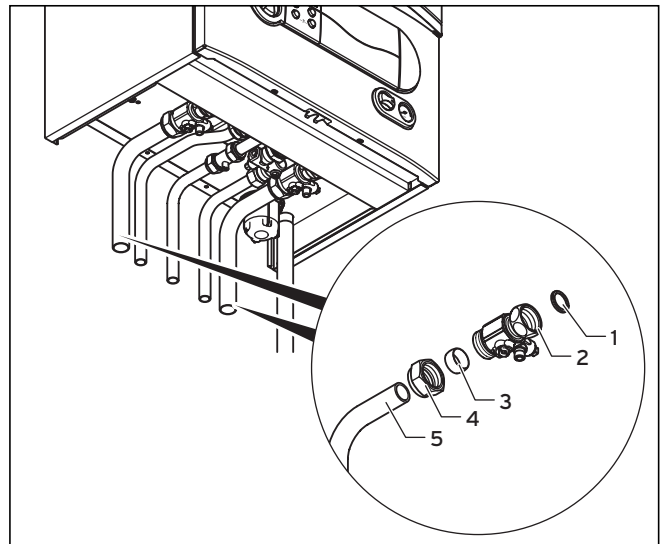
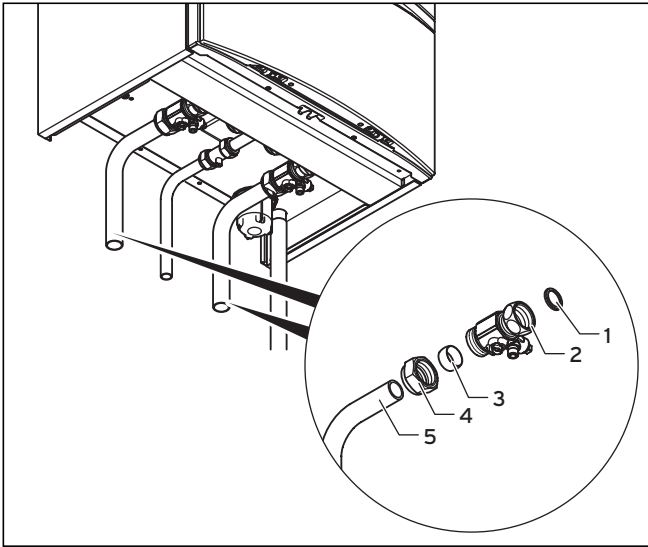


Fig. 4.10 Heating flow and return connection for ecoTEC pro combination boiler

- Insert a seal (1) and fit the service valves (2) to the flow and return connection of the appliance.
- Fit a union nut (4) and a compression olive (3) to the 22mm pre-bended copper tail (5) .
- Fully insert pipe (5) into the service valve. Tighten the union nuts in this position.

## 4 Boiler installation sequence

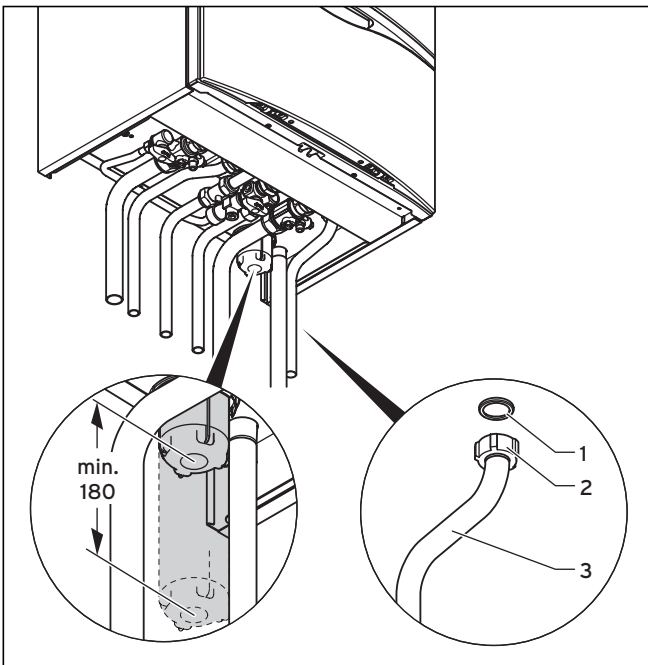
### ecoTEC plus system boiler



**Fig. 4.11 Heating-side flow and return connection for ecoTEC plus system boiler**

- Insert a seal (1) and fit the service valves (2) to the flow and return connection of the appliance.
- Fit a union nut (4) and a compression olive (3) to the 22mm pre-bended copper tail (5).
- Fully insert pipe (5) into the service valve. Tighten the union nuts in this position.

#### 4.12.2 Pressure Relief Valve



**Fig. 4.12 Installing the drain pipe on the pressure release valve of the heating system (picture shows ecoTEC plus combination boiler)**



#### Caution!

To ensure fumes do not escape through the syphon of the boiler the trap must be filled with water before the boiler is turned on. Therefore the discharge pipework should be installed so as not to interfere with the removal and refitting of the condensate trap, we recommend the outlet pressure release valve pipe supplied is not shortened.

**You must leave a bottom clearance of at least 180 mm below the condensate trap for removal and refitting.**

The pressure release valve for the heating system is integrated in the appliance.

- Position the seal (1) and screw the drain pipe (2) on to the pressure release valve.

The discharge pipework should be as short as possible and installed with a continuous fall away from the boiler. The pipe should terminate in a position which ensures that any discharge of water or steam from the valve cannot create a hazard to persons in or around the premises, or cause damage to any electrical components or external wiring, and the point of discharge should be clearly visible.

#### 4.13 Connecting the flue system to the boiler

- Refer to separate air/flue duct installation instructions included with the boiler.

#### 4.14 Electrical connection

##### 4.14.1 General requirements



#### Danger!

**Electrocution caused by touching live parts can be fatal.**

**Before working on the appliance, turn off the power supply and secure against restart.**

All electrical work shall be carried out by a competent person and shall comply with BS7671 (IEE Regulations). In the Republic of Ireland, reference should be made to the current edition of the ETCI (Electro-Technical Council for Ireland) rules. The boiler is supplied for connection to 230 V, ~ 50 Hz supply fused at 3 A rating. Connection to the mains supply shall be made via a fused 3 pin plug to an unswitched shuttered socket, both complying with the requirements of BS1363.

(Alternatively, connection may be made via a 3 A fused double pole isolator having a contact separation of at least 3 mm in all poles and supplying the boiler and controls only). The point of connection to the mains supply must allow complete electrical isolation of the boiler and its ancillary controls. It should be readily accessible and adjacent to the boiler. A 3 core flexible cord according to BS6500 tables 6, 8 or 16 (3 x 0.75 to 3 x 1.5 mm<sup>2</sup>) should be used.



**Danger!**  
This appliance must be earthed.



**Danger!**  
Mains connection terminals L and N remain live even when the boiler on/off control is switched off.



**Note**  
Do not connect any power voltage to the connections 7-8-9 or BUS (+,-).



**Note**  
Ensure that all cords pass through the cable clamps in the rear of the control box and are securely fixed. Ensure that the power supply is connected such that the current carrying conductors become taut before the earth conductor should the supply cord slip from the cable clamp.

## 4.14.2 Connection to the main supply

- Remove the front case and lower the control panel.

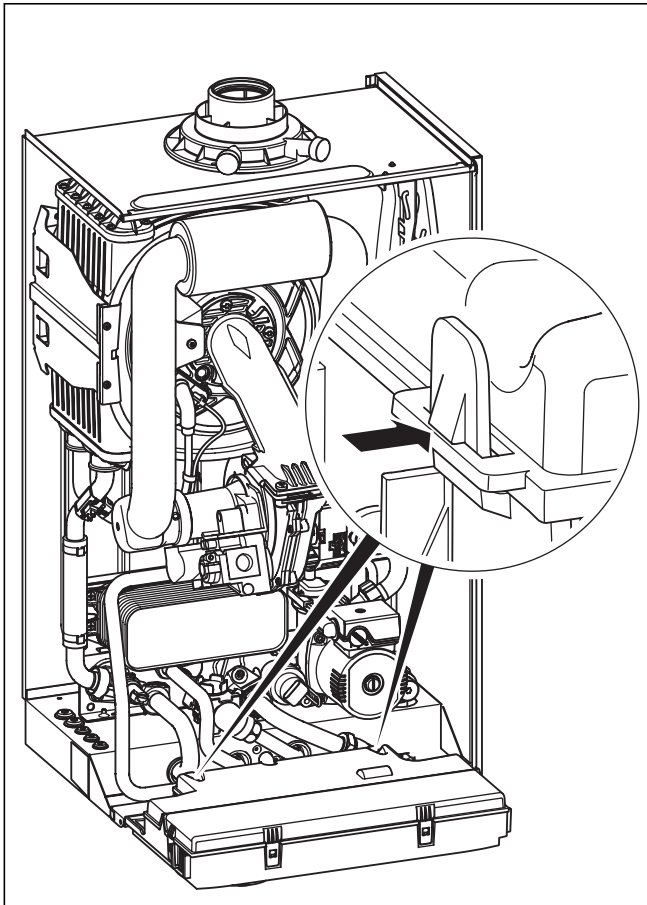


Fig. 4.13 Opening the electronics box

- Unclip the bottom of the terminal box cover and hinge back to reveal the connection plugs.

- Feed the power supply flex into the appliance and the control panel through the cable clamps provided and tighten.

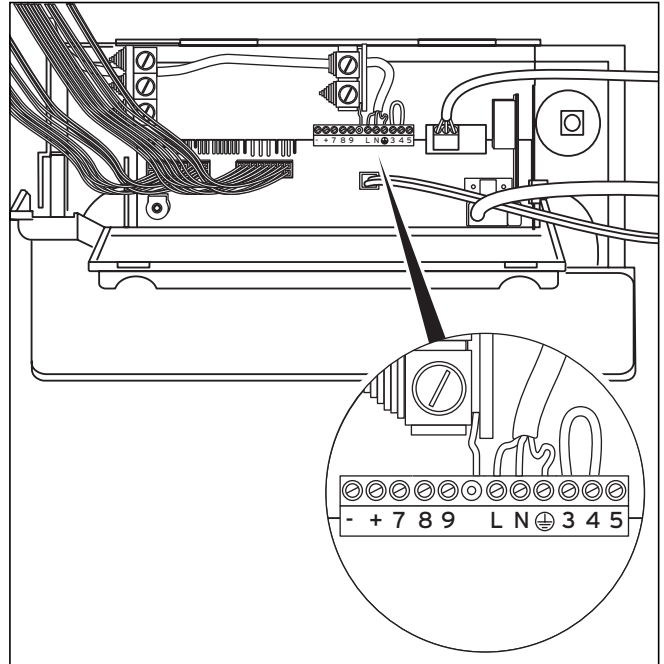


Fig. 4.14 Wiring system

- Connect the flex to the L, N and earth plug to the terminal block.

**Green/yellow (earth) wire** - boiler terminal Earth sign  
**Blue (neutral) wire** - boiler terminal N  
**Brown (live) wire** - boiler terminal L



**Note**  
Do not connect any power voltage to the connections 7-8-9 or BUS (+,-).



**Note**  
Ensure that the wires are securely fixed in the terminal block.

- Refit the terminal box cover by pushing into place until it clips back into position.
- Raise the control panel.

## 4 Boiler installation sequence

### 4.14.3 Electric board layout

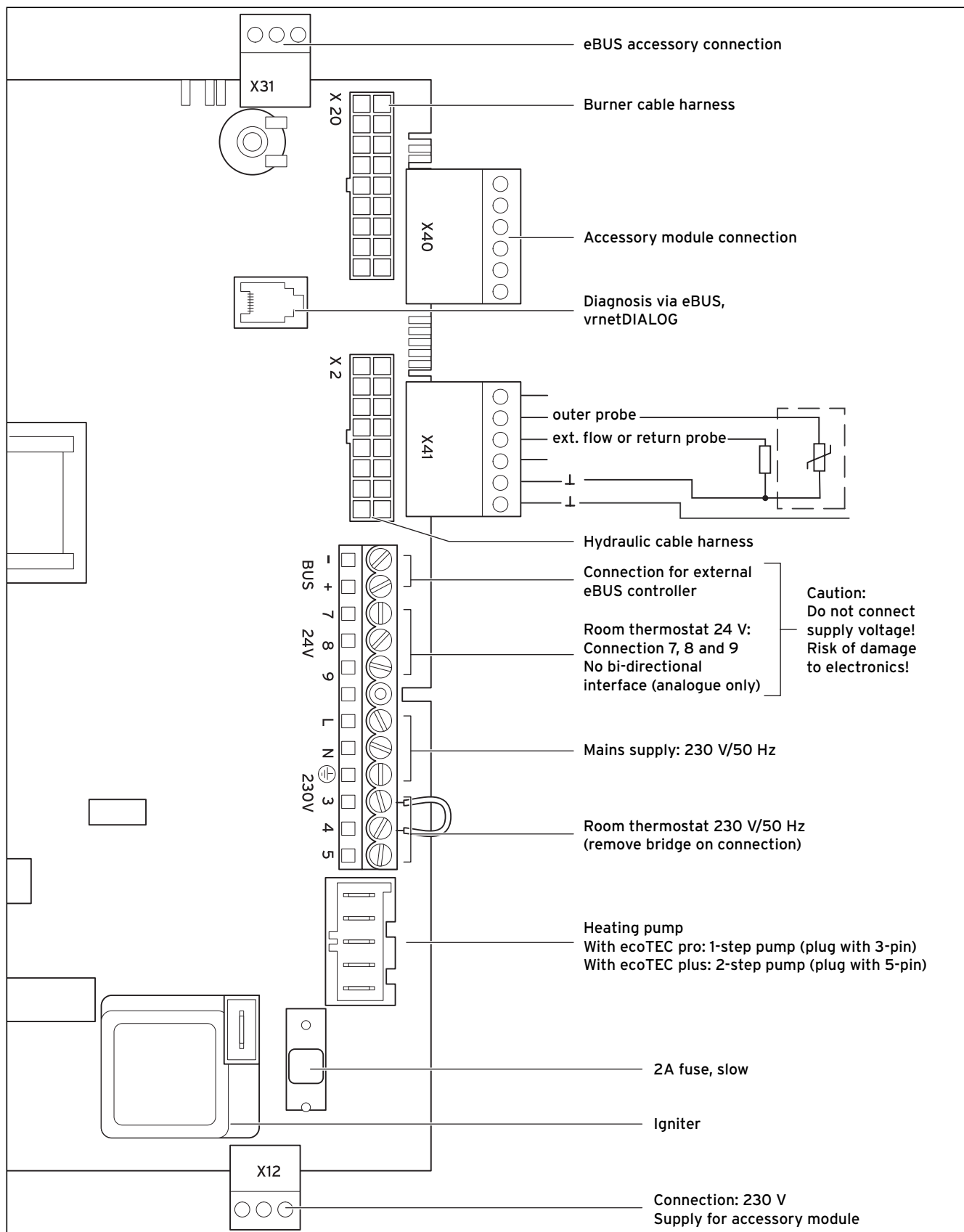


Fig. 4.15 Connection wiring ecoTEC

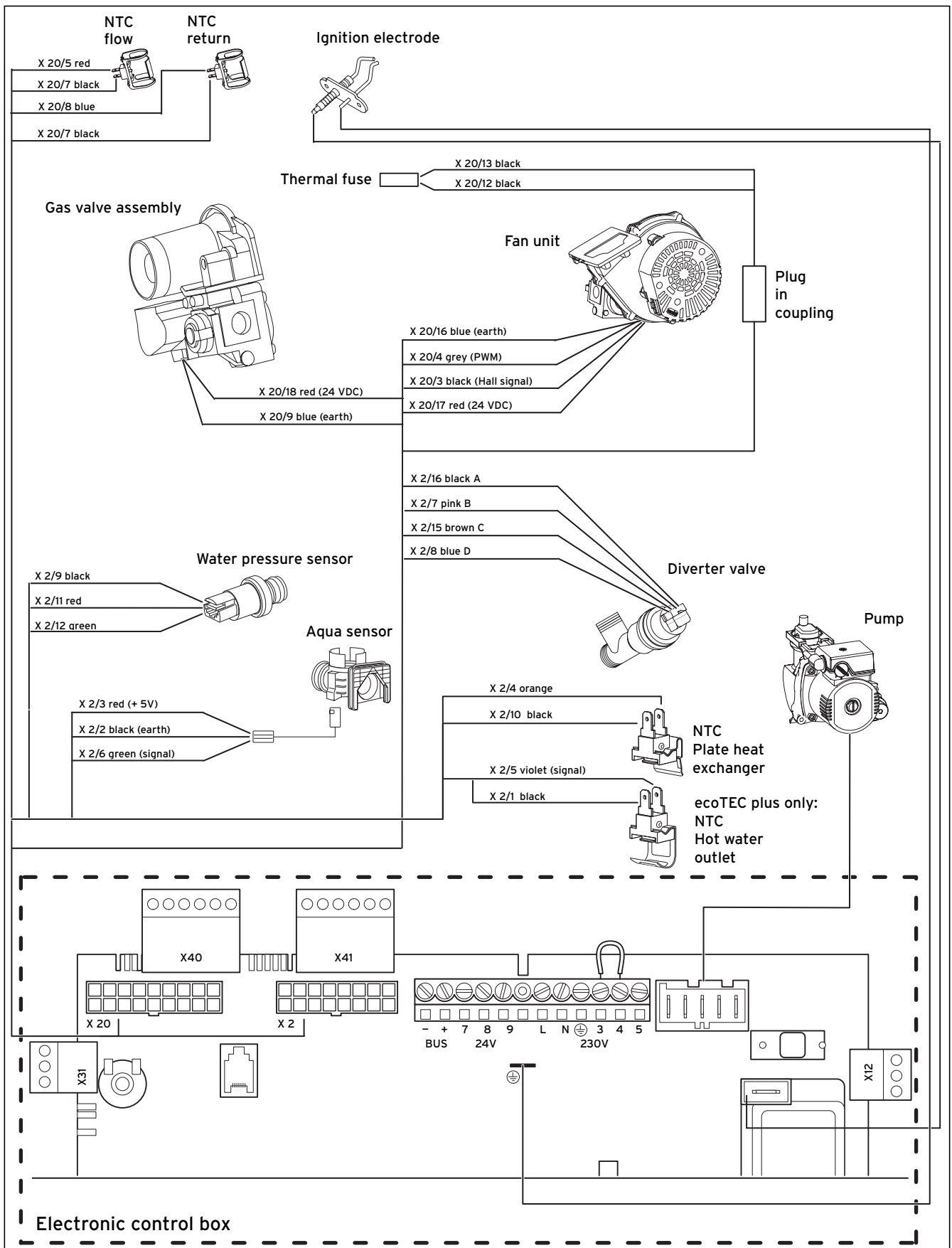


Fig. 4.16 Connection wiring ecoTEC combination boiler



## 4 Boiler installation sequence

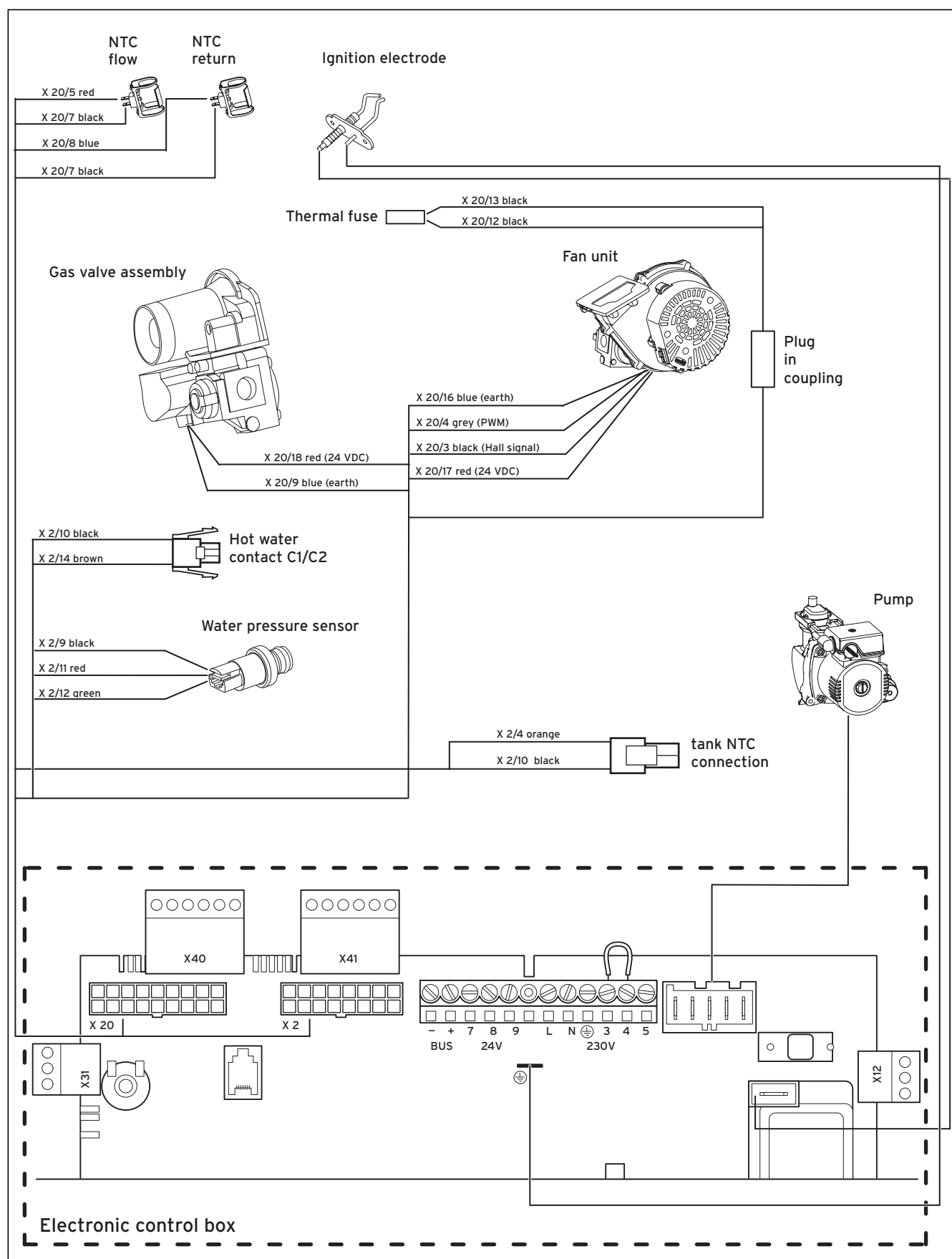


Fig. 4.17 Connection wiring ecoTEC system boiler



## 4.15 Controls

### 4.15.1 Vaillant controls and accessories

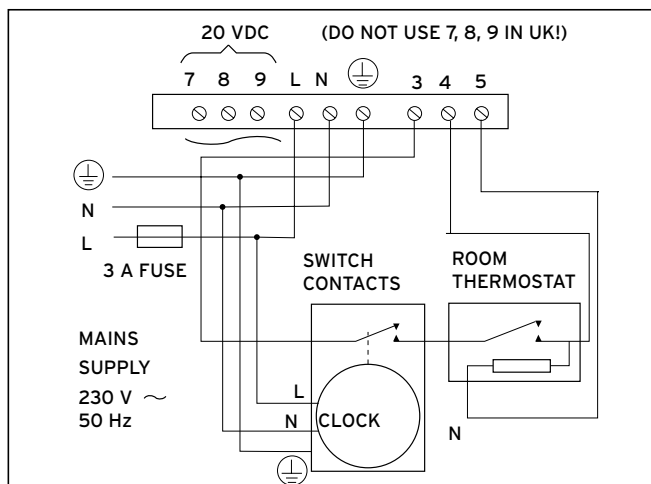
Controller	Item no.	Connection
VRC 400 (1-circuit controller, weather-controlled)	00 2001 0843	Installation in electronics box (plug-and-play)
VRT 360 (room temperature controller)	00 2001 0842	Wall-mounted, 2-wire bus
<b>Available from 10-01-2006</b> VRT 360f (room temperature controller)	00 2001 8258	Wireless controller, receiver wall-mounted
VRT 230 (room temperature controller)	00 2001 0841	Wall-mounted, 3-wire connection to terminals 3-4-5
timeSWITCH 140 (timer)	306 760	Installation in electronics box (plug-and-play)
timeSWITCH 130 (timer)	306 759	Installation in electronics box (plug-and-play)
VRT 30 (room thermostat)	300 637	Wall-mounted, 3-wire connection to terminals 3-4-5
VRT 50 (room thermostat)	00 2001 8265	Wall-mounted, 2-wire bus
Telecommunication	Item no.	Connection
vrnetDIALOG 830 (Int)	00 2000 3988	GSM/GPRS, installation in electronics box (plug-and-play)
vrnetDIALOG 860/2 (Int)	00 2000 3984	Wall-mounted, GSM/GPRS, up to 16 appliances
Accessories	Item no.	Connection
VR 65 control centre for UK cylinder installation (eBUS)	307 215	System solution for UK cylinder connection
vrDIALOG 810/2	00 2002 3370	Diagnostic software

**Table 4.1 Vaillant controls and accessories**

### 4.15.2 External electrical controls

The boiler terminals 3, 4 and 5 are for connecting external electrical controls such as a time switch and/or room thermostat. Terminals 3 and 4 are linked together when the boiler is supplied. If external controls are used, this link must be removed, and the controls connected across terminals 3 and 4. Terminal 5 is an additional neutral connection for external neutrals such as from the anticipator of a room thermostat.

### 4.15.3 Connection details for external time switches and boiler terminal strip



**Fig. 4.18 Connection details for time switches**

If a room thermostat is to be connected in addition to a time switch the wire between the time switch "ON" terminal and boiler terminal 4 should be broken by the contacts of the room thermostat (see schematic layout, fig. 4.18).

### 4.15.4 Vaillant optional plug in timer accessories

Refer to the instructions supplied with the optional accessories for connection details. Upon completion of all electrical connections refit the terminal box cover by pushing into place. The cover is secured by two locking clips.

### 4.15.5 Connection details using the VR 65 Control Center

The Control Center VR 65 is an eBUS system component.

In a storage unit installation, it is responsible for the communication between the storage unit, the ecoTEC plus system boilers and external 2- or 3-way-valves. Connect the VR 65 Control Center as described in the enclosed manual.

### 4.16 Thermostatic radiator valves

The boiler has a built in automatic by-pass valve making it ideal for use in systems with thermostatic radiator valves (no separate system by-pass is required). For optimum fuel economy where TRV's are used they must be used in conjunction with a boiler control interlock. A programmable room thermostat or separate timer and room thermostat will ensure complete boiler shut down when the heating demand is satisfied. (The radiator in

## 4 Boiler installation sequence

### 5 Commissioning Part I

the room containing the room thermostat should not be fitted with a TRV).

#### 4.17 Frost protection

The boiler has an integral frost thermostat which is designed for protection of the boiler. To protect remote or exposed parts of the heating system or property additional frost protection measures must be taken such as the installation of an external frost thermostat. This frost thermostat should be connected across the boiler terminals 3 and 4, in parallel with any external heating controls.



##### Note

**External frost protection cannot be used when plug in timers are utilised.**

#### 4.18 Circulating pump

The boiler incorporates a built in circulating pump that is fully prewired (no additional wiring is necessary). The pump incorporates an automatic overrun period after the boiler switches off.

#### 4.19 Anticycling 'economiser' control

The boiler incorporates a built in anticycling control to ensure that energy wasteful short cycling of the boiler cannot occur. This control prevents the boiler from re-igniting for a preset period after central heating operation (the hot water operation is unaffected by this control and hot water can be drawn at any time).



##### Note

**To temporarily override the anticycling control turn the main boiler on/off switch to the off position "O" and then back to the on position "I" after a few seconds.**

#### 4.20 Automatic pump spin control (APS)

The boiler incorporates a built in control which will spin the built in circulating pump and operate the diverter valve (ecoTEC combination boilers only) once in a 23 hour period. This control helps to prevent seizure when the boiler is not operated for a period of time. This control is not active when the power supply to the appliance is turned off.

## 5 Commissioning Part I

### 5.1 Preliminary electrical checks

Check the electrical installation by carrying out short circuit, earth continuity and resistance to earth tests and a check for correct polarity.

### 5.2 Gas supply

The complete gas installation including the gas meter must be inspected, checked for leaks and purged in accordance with BS 6891. In IE the current edition of IS 813. The gas supply to the boiler can be purged by slackening the gas service valve beneath the boiler. Ensure that there is adequate ventilation, extinguish all naked flames and do not smoke whilst purging. After purging, the gas service valve connection must be retightened and checked for leaks. (The boiler itself does not require purging as this will be done by the automatic burner sequence control).

### 5.3 Cold water supply (ecoTEC combination boilers only)

Open all domestic hot water taps supplied by the boiler, turn on the mains water supply to the boiler and open the mains water isolating valve below the boiler. Water will now flow through the boiler to the hot taps. Starting with the lowest tap supplied, turn the hot taps off one at a time until the hot water pipework is purged of air. Check all hot and cold water pipework for leaks.

### 5.4 Filling and bleeding the heating system



##### Note

**The P.6 test program is for filling the heating system: The diverter valve (combination boilers only) moves to the centre position, the pump does not run and the appliance does not go into heating mode. Use the test program as described in Section 8.4.**

**The P.O test program is for bleeding the hot water circuit (as well as the DHW circuit on combination boilers): The appliance does not go into heating mode; the pump runs intermittently and bleeds the two circuits in succession. Use the test program as described in Section 8.4.**

### 5.4.1 Checking the filling pressure of the heating system

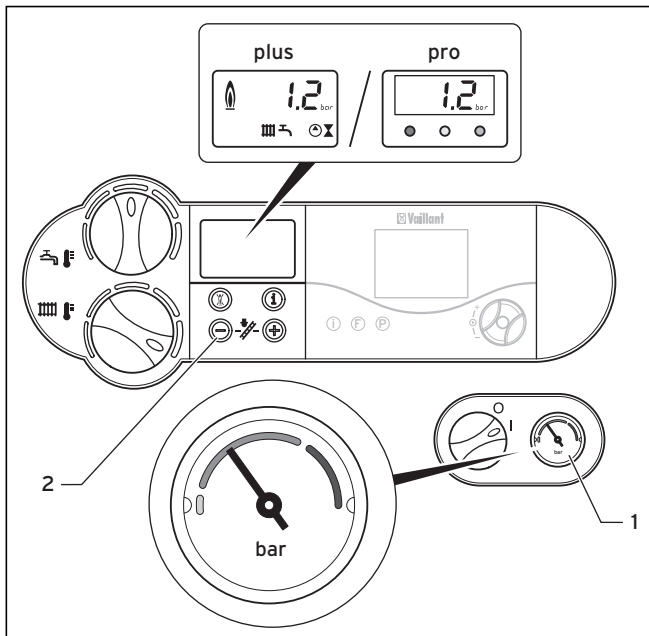


Fig. 5.1 Checking the filling pressure of the heating system

#### Note

The ecoTEC appliances come with a manometer and a digital pressure indicator. The manometer allows you to quickly check whether the filling pressure is in target range or not even when the appliance is turned off. If the appliance is in operation, you can display the exact pressure by pressing the “-” (2).

For the heating system to operate properly, the indicator on the manometer (1) must be in the dark grey area when the system is cold. This corresponds to a filling pressure between 1.0 and 2.0 bar. If the pointer is in the light grey area, please refill water.

If the heating system extends over several storeys, the system may require a higher filling pressure.

### 5.4.2 ecoTEC plus combination boiler filling loop

The ecoTEC plus combination boiler will be delivered with a filling loop.

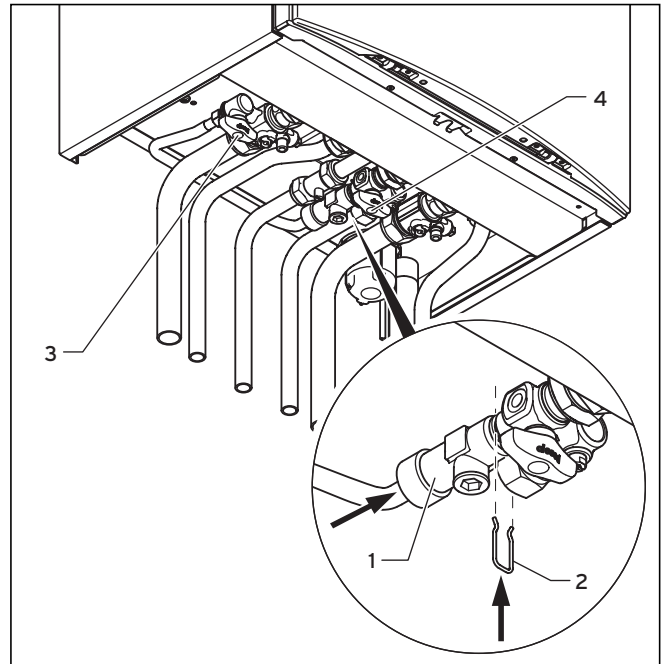


Fig. 5.2 Filling device ecoTEC plus combination boiler

- Insert the double check valve (1) of the filling pipe at the cold water shutoff valve and secure the double check valve with the spring clip (2).
- To fill, first open the stop valve (3).
- Open the stop valve (4), so that water flows into the heating system. Fill the heating system as described in Section 5.4.4.
- Close both stop valves after filling and detach the filling device by pulling the double check valve from the cold water stop valve.



#### Note

Both stop valves must be closed while operating the heating system and the filling pipe must be again detached at the double check valve.

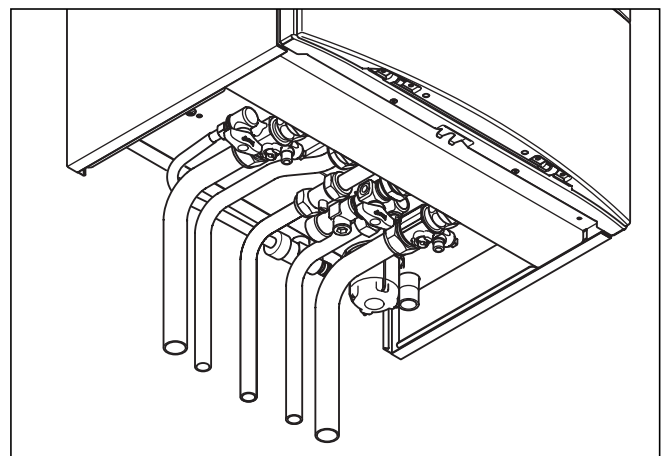


Fig. 5.3 Double check valve detached while heating

### 5.4.3 Filling the heating system in ecoTEC pro combination boilers and ecoTEC plus system boilers

The ecoTEC pro combination boilers and the ecoTEC plus system boilers do not come with a filling device. In these appliances, water is filled in the heating system through a filling pipe provided onsite.

- Join a hose between a cold water dispensing valve and the filling pipe of the heating system.
- To fill, first open the cold water dispensing valve.
- Open the stop valve on the filling pipe, so that water flows into the heating system. Fill the heating system as described in Section 5.4.4.
- After filling, close the stop valve on the filling pipe and the cold water dispensing valve and remove the filling hose.

### 5.4.4 Filling the heating system for the first time

**Note**  
As long as there is insufficient water pressure in the heating system, the display indicator changes between the error message F.22 and the actual pressure indicator when the appliance is on.

Fill the heating system as follows:

- Open all heating element thermostat valves.
- Check if both stop valves on the heater are open.
- Only in ecoTEC plus combination boilers: Connect the filling pipe as described in Section 5.4.2.
- Only in ecoTEC plus system boilers and in ecoTEC pro combination boilers: As described in Section 5.4.3 join a hose between the cold water dispensing valve and the filling pipe of the heating system.
- Open the cold water dispensing valve.
- Slowly open the filling valve and let the water flow into the heating system. Bleed the lowest radiator until the water flows out at the bleed valve without bubbles.
- Bleed all other radiators until the heating system is completely filled with water, all bleed valves have been shut and the manometer pointer is in the centre of the dark grey area. Bleed the heating pump by loosening the central screw. Close the filling valve and the cold water dispensing valve.
- Loosen the cap of the pump A.A.V. (automatic air vent) (the appliance is ventilated independently by the pump A.A.V. during continuous operation).
- Check all connections and the entire system for leaks.

### 5.5 Initial system flush ("cold")

**Note**  
The complete heating system must be flushed out at least twice: once cold, and once hot as instructed below.

- Check if all radiator thermostatic valves and both service valves on the boiler are open.

- Connect a hose to the drain valve located at the lowest position of the heating system.
- Open the 1/2" BSP drain taps and all vent valves on the heating elements and allow the water to flow out of the heating system and the boiler quickly and completely to remove all installation residue from the heating system before commissioning the boiler.
- Close the 1/2" BSP drain taps.
- Fill the heating system again with water as described in Section 5.4.4.
- Check that the pressure relief valve of the heating system is working by turning the handle on the valve.
- Check the pressure in the heating system and fill water if needed.
- Close the filling valve and the cold water dispensing valve.

### 5.6 Filling the condensate siphon

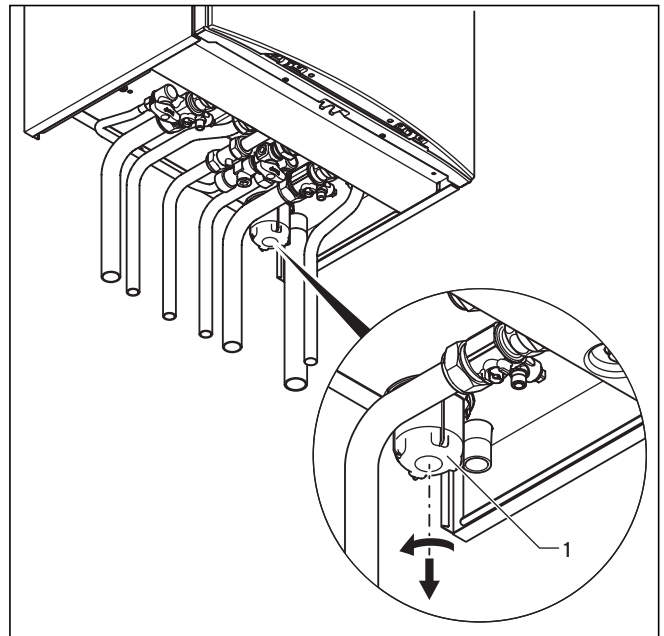


Fig. 5.4 Filling the condensate siphon



#### **Danger!**

**Note that if the boiler is run with an empty condensate trap there is a danger that fumes might escape into the room and cause poisoning. For this reason, it is important to ensure that the trap is topped up each time the unit is cleaned.**

- Remove the lower part (1) of the condensate siphon by turning the bayonet catch in anticlockwise direction.
- Fill the lower part with water until about 10 mm below the upper edge.
- Refit the lower part of the condensate siphon.

## 5.7 Adjusting the pumping capacity

### Only in ecoTEC plus boilers:

The capacity of the two-stage pump can be adjusted to the requirements of the heating system. If needed, change the setting of the operating mode dependent pump speed under the diagnostic number "d.19" (see section 8.1.2).

## 5.8 Adjusting the by-pass

The appliances have an adjustable by-pass valve. The pressure can be adjusted between 170 and 350 mbar. Approx. 250 mbar is preset (mid-position). The pressure changes by approx. 10 mbar each time the adjusting screw is rotated. By turning right, the pressure increases and turning left decreases it.

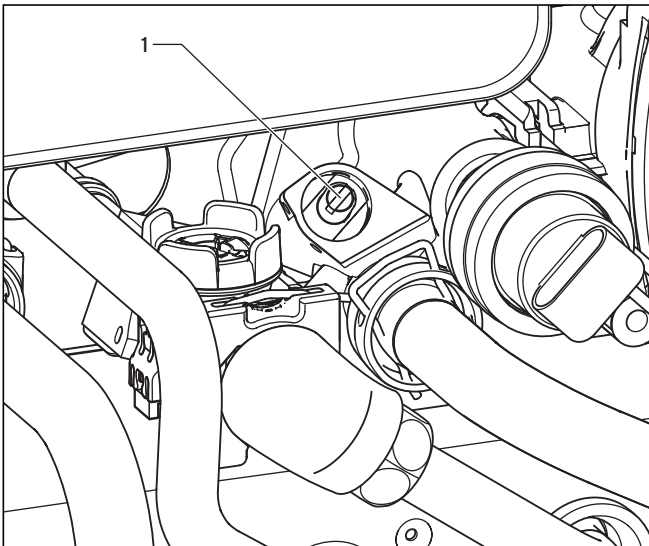


Fig. 5.11 Adjusting the by-pass valve (in combination boilers)

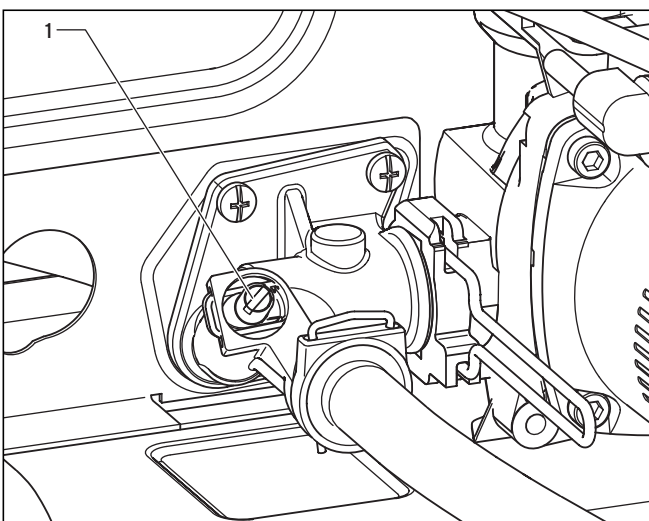


Fig. 5.12 Adjusting the by-pass valve (in system boilers)

- Regulating the by-pass on the adjusting screw (1).

## 5.9 Checking the gas supply

### 5.9.1 Factory settings



#### Caution!

**Before operating the boiler check the data badge and ensure that the correct gas type appliance has been installed.**

The boiler is supplied ready adjusted and no further gas adjustments are necessary, however both the gas inlet working pressures and maximum gas rates should be checked as detailed in 5.9.2 and 5.9.3.

### 5.9.2 Gas inlet working pressure

Check the inlet pressure as described below:

- Remove the front case from the boiler.
- Close the gas shutoff valve fitted to the boiler.

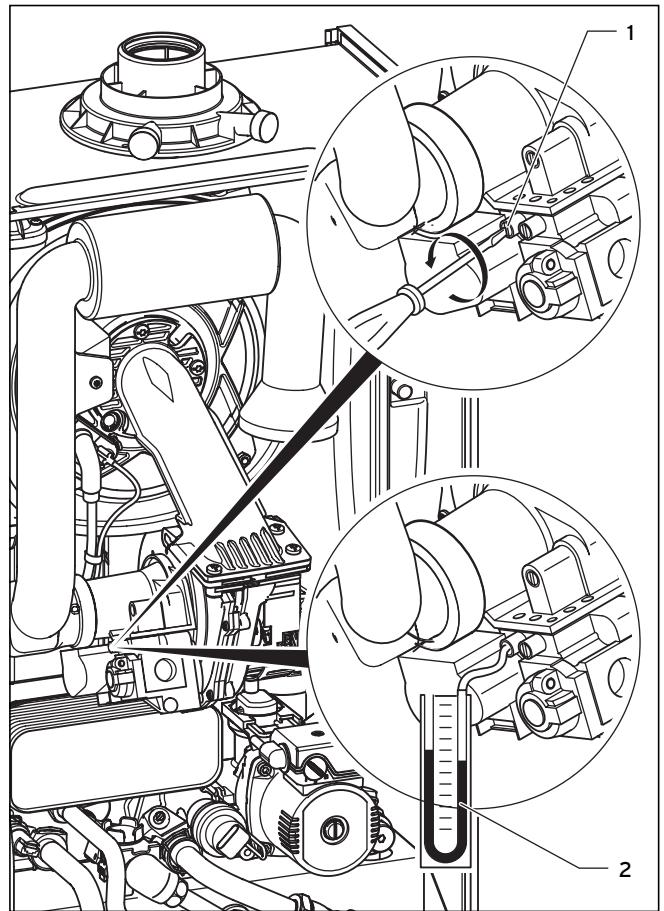


Fig. 5.13 Checking the gas supply pressure

- Loosen the sealing screw marked "in" (1) on the gas valve assembly.
- Connect a digital or a U gauge (2).
- Open the gas shutoff valve fitted to the boiler.
- Put the boiler into operation (refer to the Instructions for Use supplied with the boiler).
- Check the U gauge reading and ensure the inlet gas pressure is between the pressures detailed below.

**⚠ Natural gas:**  
**DO NOT** proceed with adjustment or attempt to put the unit into service if the inlet working pressure lies outside the 17-25 mbar range.

**⚠ LPG:**  
**DO NOT** proceed with adjustment or attempt to put the unit into service if the inlet working pressure is lower than 37 mbar.

- Turn off the appliance, remove U gauge.
- Tighten the test point screw and check for leaks.
- Record appliance working gas inlet pressure (mbar) in the Benchmark gas boiler commissioning checklist.

### 5.9.3 Checking the gas rate

The boiler is fitted with a fully modulating automatic gas valve which ensures that the precise air/gas ratio is provided under all operating conditions.

The gas rate has been set during production and does not require adjustment.

The gas rate of the boiler should be checked with the front case fitted as follows:

- Activate full gas rate mode by simultaneously pressing the “+” and “-” buttons on the display system (for ecoTEC combination boilers fully open the hot water tap to maximum water flow rate).
- Wait at least 5 minutes, or until the boiler has reached its operating temperature.
- With all other gas appliances turned off measure the gas rate at the gas meter. Check that the gas rate is as stated in Table 5.1.

**⚠ Caution!**  
**If the measured gas flow volume lies outside the tolerance limits specified in Table 5.1, do not operate the appliance and inform the Vaillant Customer Service.**

### 5.10 Refitting the case

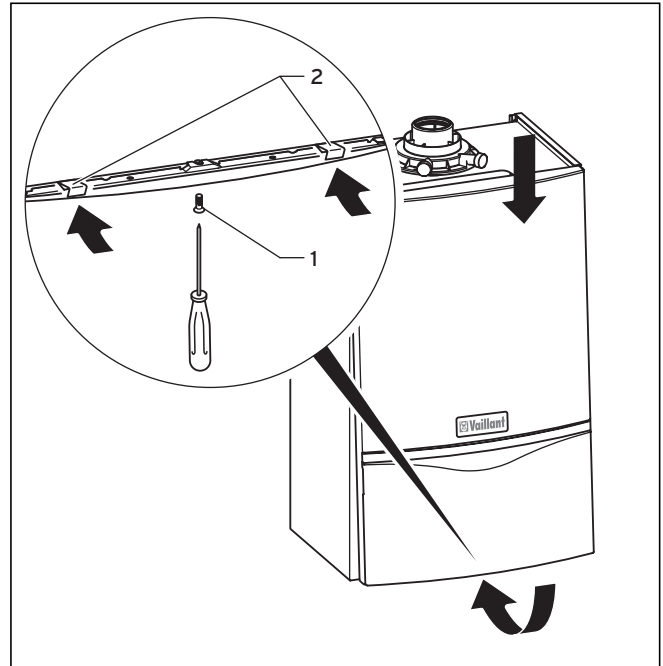


Fig. 5.14 Refitting the case

- Hook the top of the front casing over the lip on the top of the boiler chassis and push the bottom of the front casing into place.
- Ensure the spring retaining clips (2) engage correctly.
- Tighten case securing screw (1).

Appliance	Maximum net heat input in kW	Gas rate					
		Natural gas in m <sup>3</sup> /h			Propane in kg/h		
		nominal	+ 5%	- 10%	nominal	+ 5%	- 10%
ecoTEC plus 612	12.2	1.29	1.36	1.16	0.95	1.00	0.85
ecoTEC plus 615	15.3	1.62	1.70	1.46	1.19	1.25	1.07
ecoTEC plus 618	18.4	1.95	2.04	1.75	1.43	1.50	1.29
ecoTEC plus 624	24.5	2.59	2.72	2.33	1.90	2.00	1.71
ecoTEC plus 630	30.6	3.24	3.40	2.91	2.38	2.50	2.14
ecoTEC plus 637	37.8	4.00	4.20	3.60	2.94	3.08	2.64
ecoTEC plus 824	23.5	2.49	2.61	2.24	1.83	1.92	1.64
ecoTEC plus 831	31.6	3.34	3.51	3.01	2.45	2.58	2.21
ecoTEC plus 837	37.8	4.00	4.20	3.60	2.94	3.08	2.64
ecoTEC pro 24	23.5	2.49	2.61	2.24	1.83	1.92	1.64
ecoTEC pro 28	28.6	3.03	3.18	2.72	2.22	2.33	2.00

Table 5.1 Gas rates

### 5.11 Adjusting the central heating output (range rating)

The boilers are fully modulating for central heating, and it is therefore not necessary to range rate the boiler. However, if desired, it is possible to range rate the boiler, as follows:

- Press the "i" and "+" buttons simultaneously.
- Keep the "+" button pressed until "d.0" is displayed.



#### Note

The display runs from "d.0" to "d.99" before restarting at "d.0".

- Press the "i" button. The "=" symbol is displayed. The part load setting is now displayed in kW.
- Use the "+" and "-" buttons to increase or decrease the value in steps of 1 kW. The displayed value will flash while the adjustment procedure is being carried out. The available ranges of settings are given in Table 5.2.
- Push the "i" button for about five seconds, or until the display stops flashing. The value is now saved to memory. The display will now return to its normal state (current heating system flow temperature, e.g. 45 °C).
- Press the "i" and "+" buttons simultaneously to cancel adjustment mode.

Adjustment mode is also cancelled if no button is operated for a period of 4 minutes.

Appliance	Heating output in kW
ecoTEC plus 612	5 - 12
ecoTEC plus 615	5 - 15
ecoTEC plus 618	7 - 18
ecoTEC plus 624	9 - 24
ecoTEC plus 630	10 - 30
ecoTEC plus 637	12 - 37
ecoTEC plus 824	7 - 19
ecoTEC plus 831	9 - 24
ecoTEC plus 837	12 - 28
ecoTEC pro 24	7 - 19
ecoTEC pro 28	9 - 24

Table 5.2 Heating system part load adjustment ranges

### 5.12 Gas changeover



#### Note

To reset the appliance from natural gas to LPG mode, you need the Vaillant conversion kit Art. No. 00 20010641.

To reset the appliance from LPG to natural gas mode, you need the Vaillant conversion kit Art. No. 00 20010642.

Convert the appliance as described in the conversion kit.

## 6 Functional checks (commissioning part II)

### 6.1 Functional checks

#### 6.1.1 Procedure

After installing and checking the gas supply pressure, perform a function check before commissioning the appliance and handing over to the user.

- Commission the appliance according to the relevant operating manual.
- Check the gas supply pipe, exhaust system, heating system and the hot water lines (combination boilers only) for leaks.
- Check that the flue system has been installed properly according to the flue system assembly manual.
- Check for ignition and an even flame on the burner.
- Perform a function check on the heating system (see section 6.1.2) and the water heating (combination boilers only, see section 6.1.3).
- Hand over the appliance to the user (see section 6.2).

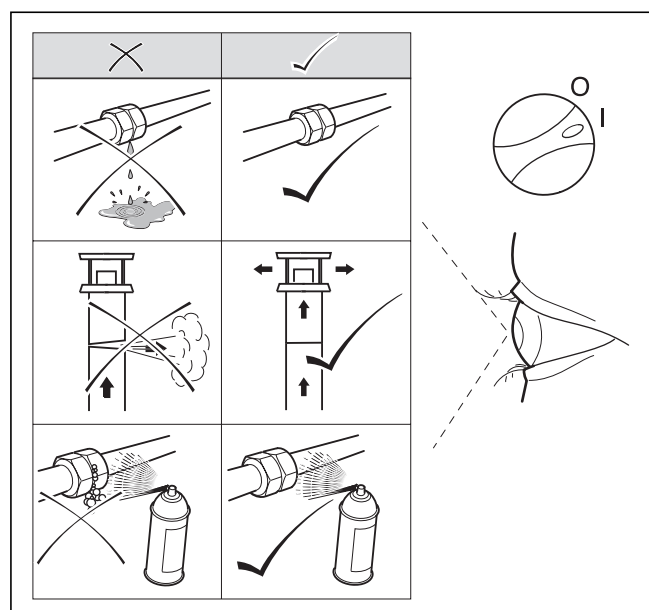


Fig. 6.1 Function check



## 6 Functional checks (commissioning part II)

### 6.1.2 Heating

- Switch on the appliance.
- Make sure that there is a heating demand.
- Press "i" to activate the status indicator.

As soon as a heat demand is received, the appliance runs through the status indicators "S. 1" to "S. 3", until the appliance is running correctly in normal mode and the display shows "S. 4".

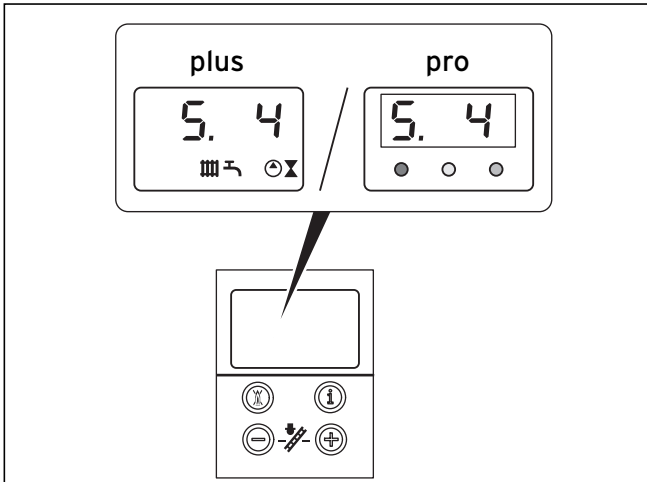


Fig. 6.2 Display indicator during heating mode

### 6.1.3 Water heating (combination boilers only)

- Switch on the appliance.
- Fully open the hot water tap.
- Press "i" to activate the status indicator.

If the water heating is working correctly, the display shows the following: "S.14".

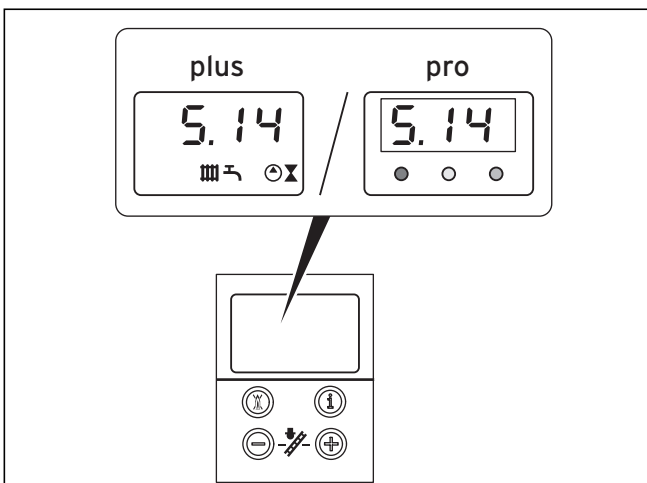


Fig. 6.3 Display indicator during water heating

### 6.1.4 Final flush of the heating system ("hot")

- Operate the appliance until the appliance and the heating system are up to temperature.
- Check the heating system for leaks.

- Connect a hose to the drain valve located at the lowest position of the heating system.
- Shut off the appliance, open the drain valve and all bleed valves on the radiators and allow the water to flow out of the heating system and the boiler quickly and fully.
- Close the drain valve.
- Fill the heating system again with water as described in Section 5.4.4.
- Release water from the system until the system design pressure of 1.0 bar is attained. (The actual reading on the digital pressure gauge should ideally be 0.5 bar plus an additional pressure corresponding to the highest point of the system above the base of the boiler - 10 m head equals an additional 1 bar reading on the pressure gauge. The minimum pressure should not be less than 1 bar in any installation.) If the system is to be treated with an inhibitor it should be applied at this stage in accordance with the manufacturer's instructions. Further information can be obtained from Sentinel, Betz Dearborn Ltd., Tel: 0151 420 9595, or Fernox, Alpha-Fry technologies. Tel: 0870 8700362.
- Refit the boiler casing (see section 5.10).
- Only in ecoTEC plus appliances: Attach the bottom cover to the boiler by sliding the front edge of the cover into the lip at the bottom front edge of the appliance chassis.
- Carefully push the rear of the bottom cover upwards until the spring retaining clips engage at the side of the appliance. It may be necessary to adapt the bottom cover by removing the easy break sections.

## 6.2 Handing over to the user



### Note

**When you have finished the installation, attach the sticker supplied (835593) to the appliance in the user's language.**

- Set the maximum radiator temperature control to the desired setting.
- Set the maximum hot water temperature control to the desired setting.
- Instruct the user in the safe and efficient operation of the boiler, in particular the function of
  - the boiler on/off control
  - the maximum radiator temperature control
  - the maximum hot water temperature control (combination boilers only)
  - the pressure gauge
- Show the user how to operate any external controls.
- Explain to the user the importance of having the boiler regularly serviced by a competent servicing company. To ensure regular servicing, it is strongly recommended that arrangements are made for a Maintenance Agreement. Please contact Vaillant Service Solutions (0870 6060 777) for further details.
- Record central heating operating pressure in the Benchmark gas boiler commissioning checklist along



with the heat input (kW) and temperature difference between flow and return.

- Leave the user instructions and the installation instructions with the user.

### 6.3 Vaillant warranty

Vaillant provide a full parts and labour warranty for this appliance.

The appliance must be installed by a suitably competent person in accordance with the Gas Safety (Installation and Use) Regulations 1998, and the manufacturer's instructions. In the UK 'CORGI' registered installers undertake the work in compliance with safe and satisfactory standards.

All unvented domestic hot water cylinders must be installed by a competent person to the prevailing building regulations at the time of installation (G3).

Terms and conditions apply to the warranty, details of which can be found on the warranty registration card included with this appliance.

Failure to install and commission this appliance in compliance with the manufacturer's instructions may invalidate the warranty (this does not affect the customer's statutory rights).

## 7 Inspection and maintenance

### 7.1 Initial inspection

To ensure the continued safe and efficient operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage. An inspection must be carried out once a year.



#### **Danger!**

**It is law that all servicing work is carried out by a competent person (CORGI registered). Inspections/Maintenance work not carried out by a competent person can result in damage to property and personal injury.**

Only genuine Vaillant spare parts may be used for inspections, maintenance and repair work to ensure the long-term working order of all functions of your Vaillant appliance.

Any spare parts which might be required are contained in the current spare parts catalogues. Information can be obtained from Vaillant Customer Service Centres.

#### 7.1.1 Safety instructions

Important:

Before starting any maintenance work:

- Isolate the mains electricity supply by disconnecting the plug at the socket outlet (if there is only an isolating switch remove the fuse from the switch).
- Turn OFF the gas supply at the gas service valve fitted to the boiler.
- When removing any water carrying components ensure that water is kept away from all electrical components.
- Always use new seals and O-rings when parts are replaced.
- Always test for gas soundness and always carry out functional checks after any service work and after replacing any gas carrying component.
- Always check earth continuity, polarity and resistance to earth with a multimeter after any service work and after replacing any electrical component.



#### **Danger!**

**Electrocution by touching live parts can be fatal!**

**The supply terminals in the appliance switch box are live even if the main ON/OFF switch is turned off.**

**Protect the switch box from spray water.**

**Before working on the appliance, turn off the power supply and secure against restart!**

Always perform the following steps after completing any inspection tasks:

- Open the service valves in the heating flow and return and in the cold water inlet (combination boilers only).
- If necessary, refill the device with cold water up to a pressure of approx 1.5 bar and bleed air from the entire heating system.
- Open the service valve of the gas supply pipe.
- Turn on the power supply and the main switch.
- Check the appliance for gas and water leaks.
- Fill and bleed air from the heating system again, if necessary.



#### **Note**

**If it is necessary to keep the main switch on for certain inspection and maintenance, this is indicated in the description of the maintenance task.**



#### **Note**

**The boiler is fitted with a combustion analysis test point. A suitable combustion analyser can be connected to this point to establish the combustion performance of the boiler. Checking/adjustment of this value is required in the following instances; replacement of gas valve, conversion to or from Natural Gas/ LPG or if incorrect combustion is suspected (see section 9.7).**

## 7 Inspection and maintenance

### 7.1.2 Maintenance

Before commencing any servicing or maintenance work, carry out an initial inspection of the system as follows:

- Inspect the flue, pipework and electrical connections for indications of damage or deterioration.
- Inspect the air supply and ventilation arrangements of the installation.
- Check the heating and water system, in particular the condition of radiator valves, evidence of leakage from the heating system and dripping hot water taps.

### 7.1.3 Overview of the inspection and maintenance tasks

No.	Activity	Column 1 Inspection must be carried out once a year	Column 2 Maintenance
1	Check the air / gas flue system and ensure it is not blocked, damaged and is fitted correctly.	x	
2	Measure the gas rate during operation (see table 5.1 inside the chapter commissioning part I). If the gas rate is lower than the minimum gas rate follow the maintenance instructions (column 2).	x	
3	Check combustion by measuring CO and CO <sub>2</sub> values, compare to table 9.2. If the measurement is outside the tolerances follow the maintenance instructions (column 2). If a flue gas analyser is not available check the ignition and burner flame picture through the sight glass, if incomplete combustion is evident perform the maintenance instructions (column 2).	x	
4	Isolate the appliance from the electrical mains supply, close the gas and water service valves.		x
5	Visually inspect the general heat exchanger area for signs of corrosion, sooting or other forms of damage. If damage is evident perform the tasks in the maintenance column 2.	x	
6	Remove the burner module (as described in section 7.2.1) if maintenance schedule is required from steps 2, 3 or 5 above. Clean the primary heat exchanger. Fit a new burner door seal kit (observe the assembly instructions enclosed with the seal kit). Refit the burner module and tighten the nuts.		x
7	Check all the appliances electrical connections and make adjustments if necessary.	x	x
8	Check / re-pressurise the expansion vessel as necessary.	x	x
9	Check the appliance generally, check for dirt / dust and clean if necessary.	x	x
10	Check and clean the condensate trap and flexible condensate hose.	x	x
11	Open the gas and water service valves, re-establish the electrical supply and turn on the boiler.	x	x
12	Perform a test operation of the appliance including the heating and hot water systems and bleed the system if necessary.	x	x
13	Re-pressurise the appliance / system up to between 1.0 - 2.0 bar (depending on the static height of the system).	x	x
14	Measure the gas rate during operation and ensure it is within the tolerances specified (see table 5.1 inside the chapter commissioning part I).		x
15	Re-check the combustion by measuring the CO and CO <sub>2</sub> values, (compare to table 9.2). Ensure that the measurement is within the tolerances. If a flue gas analyser is not available check the ignition and burner flame picture visually through the sight glass.		x
16	Check the boiler for leaks of any kind, rectify as necessary.	x	x
17	Complete the gas commissioning checklist (Benchmark).	x	x

**Table 7.1 Inspection and maintenance steps**

### 7.1.4 Functional check of boiler operation

- Carry out a functional check of the boiler operation as previously detailed.
- Remove the appliance casing as detailed and operate the boiler.
- Inspect the burner operation through the viewing window.
- Check that the flames are evenly covering the surface of the burner.
- Inspect for signs of excessive flame lift or sooting.

## 7.2 Servicing the burner module

### 7.2.1 Removing the burner module

The burner module consists of the burner, fan, gas valve and the gas supply (mixer tube). These four components make up the complete assembly, the burner module.

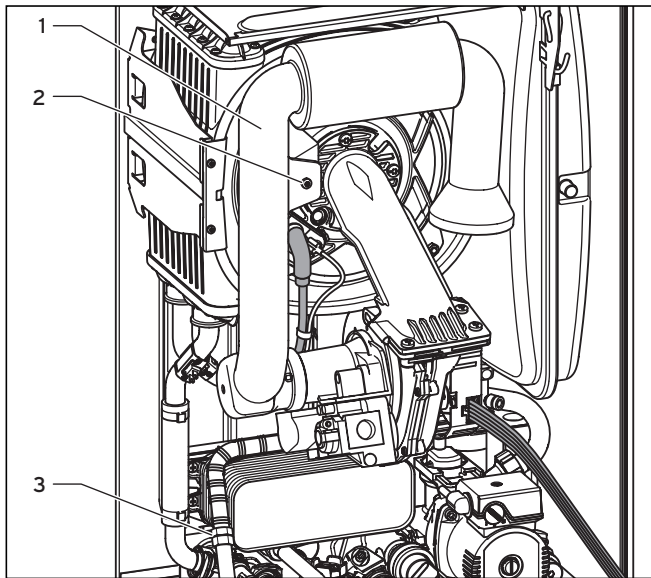


#### **Danger!**

**There is danger of being injured or burnt by the burner module and at all components carrying water. Only carry out work on these components once they have cooled down.**

Proceed as follows to remove it:

- Turn off the boiler
- Isolate the electrical supply to the boiler.
- Remove boiler bottom cover by releasing the two spring retaining lugs and lowering the rear of the bottom cover.
- Gently pull the bottom cover backwards to remove from the appliance.
- Turn off the gas service valve.
- Turn off the boiler CH service valves.
- Loosen screw, release the front case spring retaining clips located beneath the front edge of the appliance.
- Remove the front casing by easing forward the bottom edge and gently lifting.
- Lower electronic control box.



**Fig. 7.1 Dismantling air intake pipe**

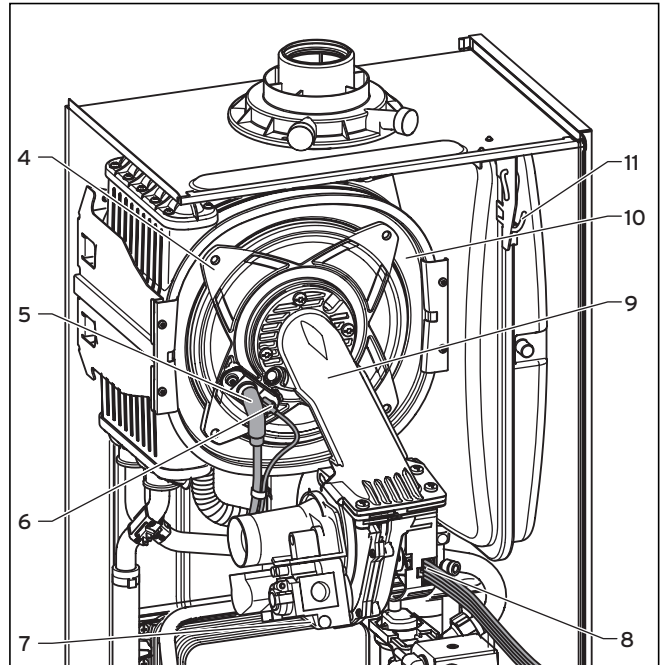
- Remove screw (2) and remove the air intake pipe (1).
- Disconnect the gas supply (3) on the gas valve. Ensure the corrugated gas pipe does not twist by holding the flattened section of the pipe, with an open ended spanner, whilst loosening the union nut.



#### **Caution!**

**Damage to corrugated gas pipe!**

**Under no circumstances must the burner module be suspended from the flexible corrugated gas pipe.**



**Fig. 7.2 Dismantling burner module**

- Disconnect HT lead (5) and earth lead (6) from spark electrode.
- Remove four nuts (4) from burner manifold.
- Disconnect two electrical connections (7 and 8) from fan and gas valve.
- Pull forward and remove burner, gas valve and fan assembly (9) from integral condensation heat exchanger (10).



#### **Note**

**You can suspend the burner module on the hook (11) while carrying out maintenance tasks.**

- After removing the thermal compact module, clean the components as described below.

### 7.2.2 Cleaning the integral condensation heat exchanger



#### **Caution!**

**Protect the electronics box against sprayed water.**

## 7 Inspection and maintenance

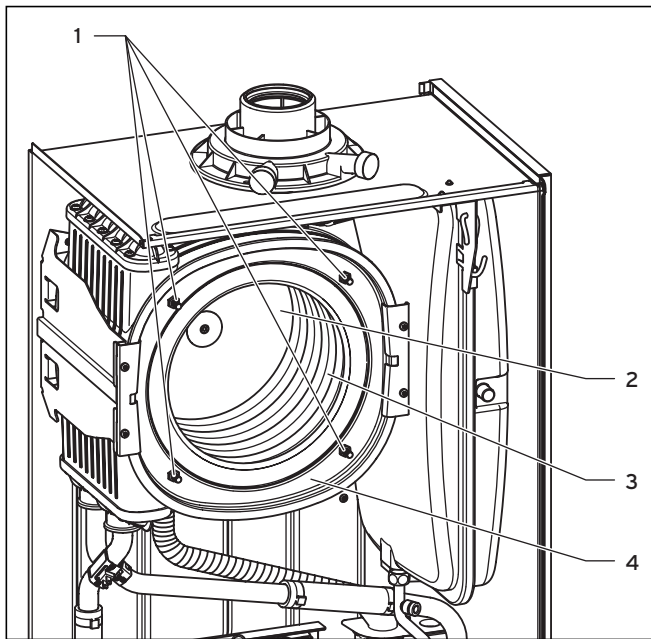


Fig. 7.3 Cleaning the integral condensation heat exchanger

- Dismantle the burner module as described under 7.2.1.



### Caution!

**Risk of damaging the primary heat exchanger!**  
Do not attempt to loosen nor retighten the four screws (1).

With the burner and fan assembly removed it is now possible to inspect the main heat exchanger (4).

- Remove any loose deposits from the heating spirals (3) using a soft brush and jet of water (ensure that water is kept away from all electrical components. Any water used to clean the main heat exchanger will drain through the condensate trap). Avoid pointing the water jet directly at the insulating surface (2) on the back of the heat exchanger.

If required the heat exchanger can be cleaned using regular vinegar.

### 7.2.3 Checking the burner

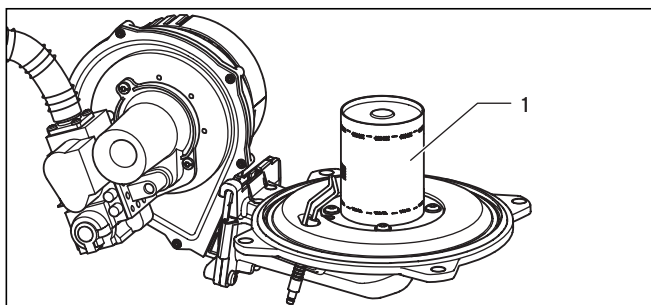


Fig. 7.4 Checking burner

The burner (1) is maintenance-free and needs no cleaning.

- Check the burner surface for damage, replace the burner if necessary.
- After checking/replacing the burner, re-assemble the burner module in the boiler as described in Section 7.2.4.

### 7.2.4 Refitting the burner module

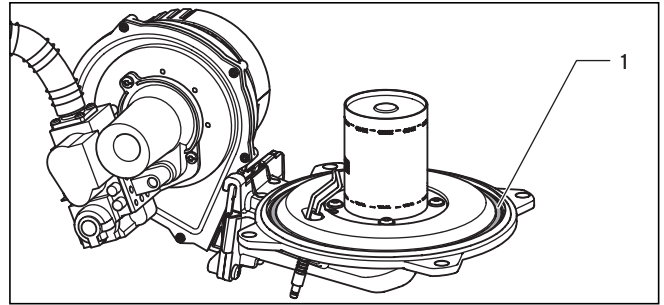


Fig. 7.5 Replacing the burner door seal

- Insert a new seal (1) in the burner door.



### Caution!

**The burner door seal (1) and the self-locking nuts on the burner module must be replaced each time the module is removed (for example during maintenance, see table 7.1). If the burner flange insulation on the burner module shows any signs of damage other small cracks it must also be replaced.**

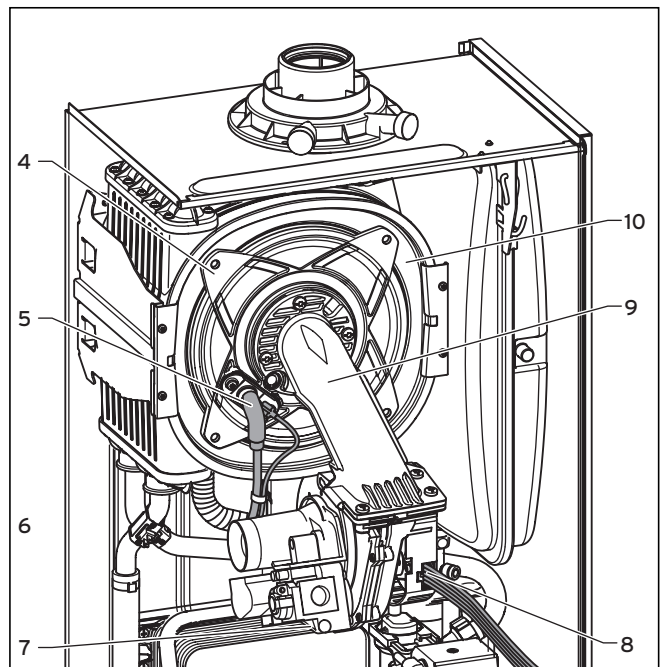
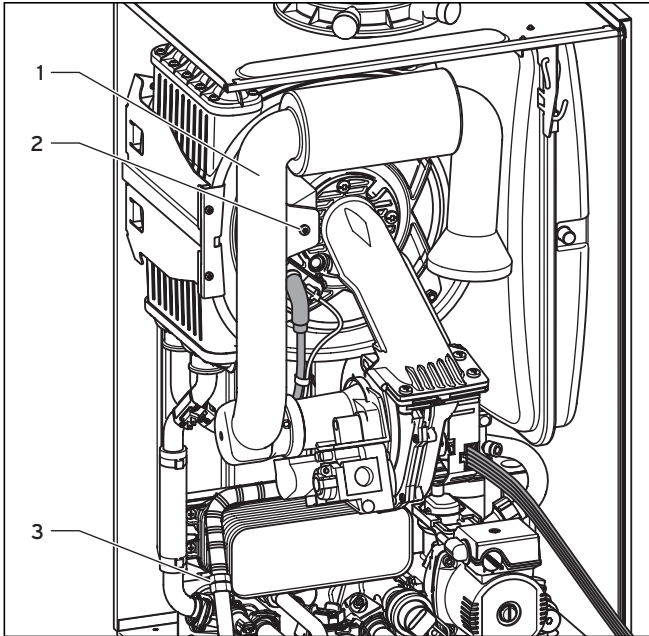


Fig. 7.6 Refitting the burner module

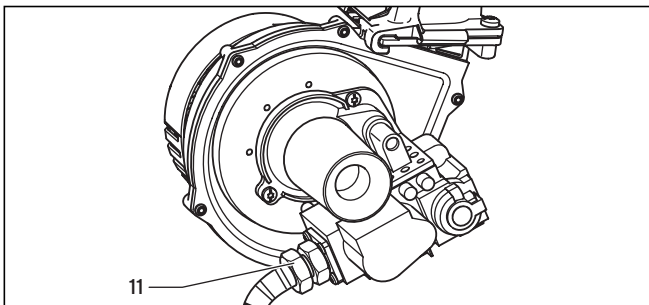
- Insert the burner module (9) in the integral condensation heat exchanger (10).

- Tighten the four nuts (4) on the alternate left and right sides until the burner door fits closely and uniformly to the stop surfaces.
- Reconnect the HT lead (5) and earth lead (6) to the spark electrode.
- Insert the cables (8) on the fan motor and the cable (7) on the gas fitting.



**Fig. 7.7 Refitting the gas supply**

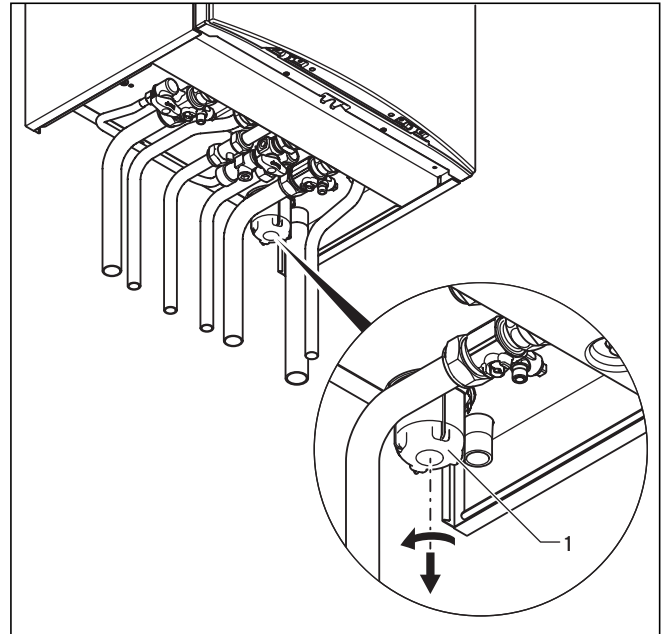
- Reconnect the gas supply (3) to the gas valve, ensuring that a new sealing washer is used and correctly located. Use the spanner flat at the flexible gas line to hold the gas fittings.



**Fig. 7.8 Testing the gas supply for soundness**

- Turn on the gas supply and test for soundness. Check especially the screwed connections (3) and (11).
- Refit the air inlet pipe, ensuring that the blue seal in the air intake pipe is correctly located.

## 7.3 Cleaning the condensate siphon



**Fig. 7.9 Cleaning the condensate siphon**



### **Danger!**

**Note that if the boiler is run with an empty condensate trap there is a danger that fumes might escape into the room and cause poisoning. For this reason, it is important to ensure that the trap is topped up each time the unit is cleaned.**

- Remove the lower part (1) of the condensate siphon by turning the bayonet catch in anticlockwise direction.
- Clean the siphon part section by rinsing it out with water.
- Fill the lower part with water until about 10 mm below the upper edge.
- Fasten the lower part again on the condensate siphon.



## 7 Inspection and maintenance

### 8 Troubleshooting

#### 7.4 Checking the expansion vessel

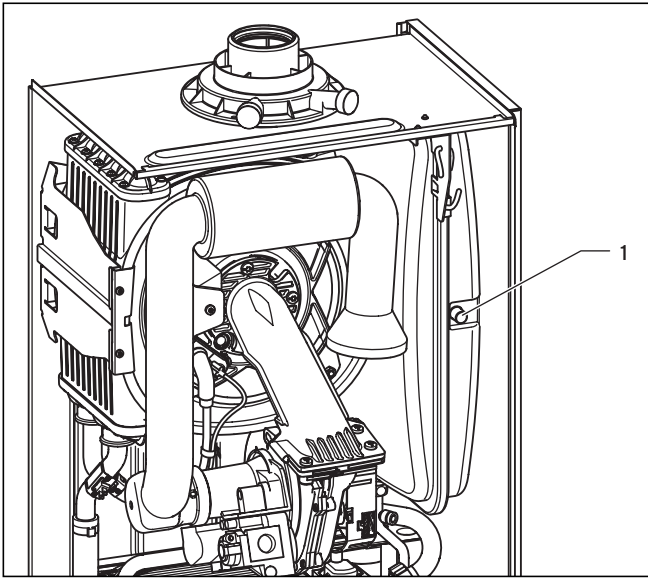


Fig. 7.10 Checking expansion vessel admission pressure

#### Note

It is not necessary to perform this check every year - a check every three years is sufficient.

- Ensure the boiler CH service valves are closed.
- Release the pressure from the boiler.
- Remove valve cap from expansion vessel charge point.
- Check that the internal charge pressure of the expansion vessel is between 0.75 and 0.9 bar.  
If the pressure is lower than this the vessel should be repressurised using an air pump.
- Refit the valve cap.
- Repressurise boiler and heating system.

#### 7.5 Recommissioning the boiler

- Carry out electrical safety checks.
- Turn on the electrical supply.
- Open the boiler CH service valves.
- Carry out function checks of boiler operation as previously detailed.
- Check gas rate as previously detailed.
- Check for water leaks.
- Refit case, ensuring that a good seal is obtained.

#### 7.6 Test operation

Always perform the following checks after completing any maintenance task:

- Commission the appliance according to the relevant operating manual.
- Check the appliance for gas and water leaks.
- Check the air/flue gas system for leaks, check its fastening
- Check for ignition and an even flame on the burner.
- Check that the heating system and the water heating is working (combination boilers only).

- Fill out the Benchmark gas boiler commissioning checklist at the rear of this guide.

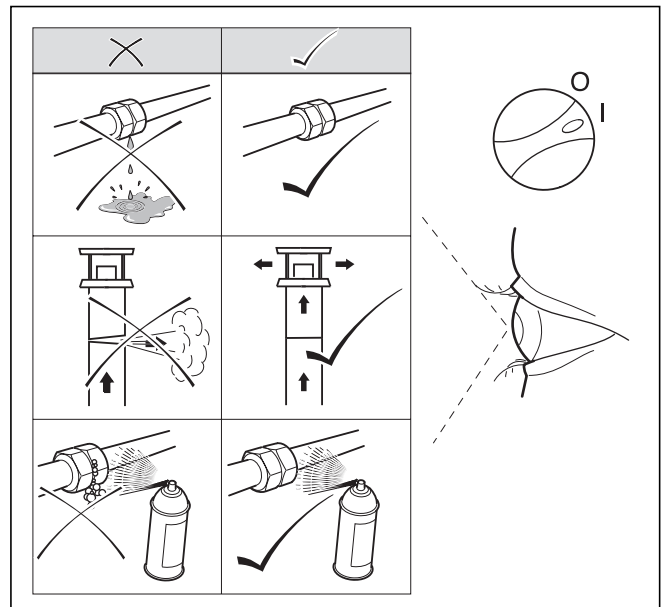


Fig. 7.11 Function check

## 8 Troubleshooting

### 8.1 Logical fault finding procedure

These checks must be carried out before attempting to use the fault finding guide.

1. Carry out electrical safety checks (see section 'Preliminary Electrical Checks').
2. Check that the external electricity supply to the boiler is on, and a supply of 230 V~ is present between boiler terminals 'L' and 'N'.
3. Check that the gas supply to the boiler is on, that it has been correctly purged and that an inlet pressure of 20 mbar is available at the gas valve. (See section 'Gas Supply').
4. Ensure the heating system is full of water and charged to between 1 and 1.5 bar. If not, refill and vent the system. (See section 'Filling the heating system'). Ensure boiler flow and return service valves are open.
5. Check that the main on/off control is set to the 'on' position.
6. Set the central heating temperature to maximum.
7. Set the domestic hot water temperature to maximum (combination boilers only).
8. Check that all external controls are on and calling for heat (if no external controls are fitted, boiler terminals 3 and 4 must be linked). Check that the boiler anti-cycling economiser is not engaged.

### 8.1.1 Status codes

The status codes that you can see on the display provides information about the current operating condition of the appliance.

The display of the status codes can be called as follows:

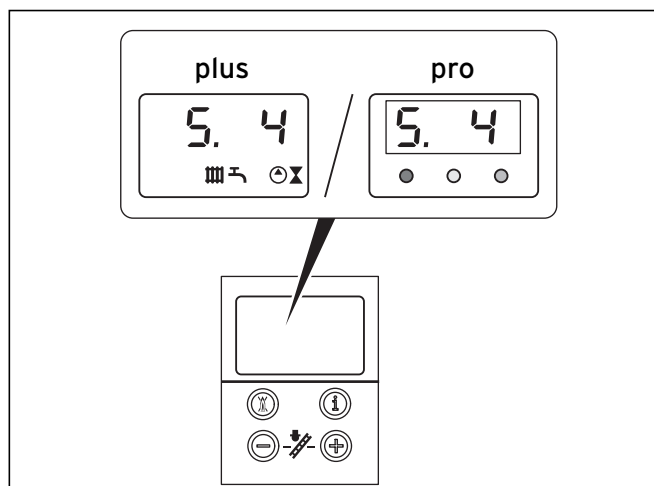


Fig. 8.1 Display of status codes

- Press the “i” key.  
The display shows the status code, e.g. **S.4** for “Burner mode - Heating”.

The display of the status codes can be cancelled as follows:

- Press the “i” key  
or
- Do not press any key for about 4 minutes.  
The current heating flow temperature appears in the display again.

Display	Meaning
<b>Heating mode (all models):</b>	
S. 0	No heat demand
S. 1	Fan running
S. 2	Water pump running
S. 3	Ignition sequence
S. 4	Burner ignited
S. 5	Fan and pump running
S. 6	Fan over run
S. 7	Pump over run
S. 8	Anti cycling mode
<b>Domestic hot water mode (ecoTEC combination boilers only):</b>	
S.10	Hot water demand
S.11	Fan running
S.13	Ignition sequence
S.14	Burner ignited
S.15	Fan and pump running
S.16	Fan over run
S.17	Pump over run

Table 8.1 Status codes

Display	Meaning
<b>Warm start (ecoTEC combination boilers only) / Charge hot water cylinder (ecoTEC system boilers only):</b>	
S.20	Warmstart demand
S.21	Fan running
S.22	Pump running
S.23	Ignition sequence
S.24	Burner ignited
S.25	Fan and water pump running
S.26	Fan over run
S.27	Pump over run
S.28	Anti cycling mode
<b>All boilers:</b>	
S.30	No heating demand from external controls (clamp 3-4 open)
S.31	Central heating thermostat knob turned off or no heat demand by the eBUS control unit
S.32	Heat exchanger antifreeze active, as fan speed variation is too high. Appliance is within the waiting time of the operation block function
S.34	Antifrost mode active
S.36	No heating demand from low voltage controls (clamp 7-8-9)
S.41	Water pressure > 2,9 bar
S.42	Response from accessory modul or defective condensate pump is blocking burner operation
S.52	Water pressure > 2,9 bar
S.53	Appliance is within the waiting period of the operation block function due to water shortage (VL-RL spread too big)
S.54	Appliance is within the waiting period of the operation block function due to water shortage (temperature gradient)
S.96	Return-sensor check is running, demand (DHW or heating) is blocked
S.97	Water pressure sensor check is running, demand (DHW or heating) is blocked
S.98	Flow-/Return-sensor check is running, demand (DHW or heating) is blocked

Table 8.1 Status codes (continued)

### 8.1.2 Diagnostic codes

In the diagnostic mode, you can change certain parameters or display more information.

The diagnostic information is divided into two diagnostic levels. The second diagnostic level can be reached only after entering a password.



#### Caution!

**Access to the second diagnostic level must be used exclusively by a qualified technician.**

## 8 Troubleshooting

### First Diagnostic level

- Press the “i” and “+” keys simultaneously. The display shows “d.0”.
- Use the “+” or “-” keys to scroll through the desired diagnostic numbers of the first diagnostic level (see table 8.2).
- Press the “i” key.

The display shows the relevant diagnostic information.

- If necessary, use the “+” or “-” keys to change the value (display flashes).
- Save the new value by holding down the “i” key for approx. 5 seconds until the display no longer flashes.

You can end the diagnostic mode as follows:

- Press the “i” and “+” keys simultaneously.  
or
- Do not press any key for approx. 4 minutes.

The current heating flow temperature appears in the display again.

Display	Meaning	Display value/adjustable value
d. 0	Heating part load	Adjustable heating part load in kW (factory setting: max. output)
d. 1	Water pump over run time for heating mode	2 - 60 min (factory setting: 5 min)
d. 2	Max. burner anti cycling period at 20 °C Flow temperature	2 - 60 min (factory setting: 20 min)
d. 3	Hot water flow temperature reading (combination boiler only)	in °C
d. 4	Current temperature for warm start sensor (combination boilers only) Current storage tank sensor (system boilers only)	in °C
d. 5	Flow temperature target value or return target value when return regulation is set.	in °C, max. the value set in d.71 Limited by the eBUS controller (if an eBUS controller is connected)
d. 6	Hot water temperature target value	in °C, 35 to 65 °C
d. 7	Warm start temperature target value (ecoTEC plus combination boiler only) Storage temperature target value (system boiler only)	in °C, 40 to 65 °C in °C, 15 °C for left stop, then 40 to 70 °C
d. 8	External controls heat demand (Clamp 3-4)	0 = open (no heat request) 1 = closed (heat request)
d. 9	Flow target temperature from external analogue regulator to terminal 7-8-9/eBUS	in °C, minimum from ext. eBUS target value and target value terminal 7
d.10	Status internal heating pump	1 = on, 0 = off
d.11	Status external heating pump	1 to 100 = on, 0 = off
d.12	Cylinder charging pump (via accessory module)	1 to 100 = on, 0 = off
d.13	Hot water circulation pump (via accessory module)	1 to 100 = on, 0 = off
d.22	Hot water demand	1 = on, 0 = off
d.23	Summer/Winter function	1 = Winter, 0 = Summer
d.25	Hot water activation via eBUS Control	1 = yes, 0 = no
d.30	Control signal for both gas valves	1 = on, 0 = off
d.33	Fan speed target value	in rpm/10
d.34	Fan speed actual value	in rpm/10
d.35	Position of diverter valve (combination boilers only)	0 = Heating; 100 = Hot water; 40 = Centre position
d.36	Hot water flow sensor	in l/min
d.40	Flow temperature	Actual value in °C
d.41	Return temperature	Actual value in °C
d.44	Digitised ionisation potential	Display range of 0 to 102, > 80 no flame, < 40 even flame
d.47	Outside temperature (with weather compensating Vaillant controller only)	Actual value in °C
d.67	Remaining burner anti cycling time	in min
d.76	Appliance variant (device specific number)	00 to 99
d.90	Digital regulator status	1 = identified, 0 = unidentified (eBUS Address <=10)
d.91	DCF status with connected external probe with DCF77 receiver	0 = no reception, 1 = reception, 2 = synchronised, 3 = valid
d.97	Activation of the second diagnostic level	Password: 17

**Table 8.2 Diagnostic codes of the first diagnostic level**



## Second diagnostic level

- As described above in the first diagnostic level, scroll through the diagnostic number **d.97**.
- Change the displayed value to **17** (password) and press the "i" button.

You are now in the second diagnostic level where all information from the first diagnostic level (see table 8.2) and the second diagnostic level (see table 8.3) is displayed.

Scrolling and changing values and exiting the diagnostic mode is done as described in the first diagnostic level.



### Note

**After exiting the second diagnostic level, if you press "i" and "+" within 4 minutes, you will directly reach the second diagnostic level without having to enter the password again.**

Display	Meaning	Display value/adjustable value
d.17	Heating flow/return regulation changeover	0 = flow, 1 = return (factory setting: 0)
d.18	Pump mode (return)	0 = return, 1 = nonstop, 2 = winter (factory setting: 0)
d.19	Only in ecoTEC plus: Operating modes of the two-speed heating pump	0 = pre ignition speed 1, hot water or heating speed 2, overrun speed 1 1 = pre ignition speed 1, hot water speed 2, heating speed 1, overrun speed 1 2 = like 1, but speed in heating mode dependent on heating part load d. 0 (if d.0 is below 60% of full load, then pump speed 1, otherwise speed 2) 3 = always speed 2 (factory setting: 2)
d.20	Maximum set value for target cylinder temperature (system boilers only)	Setting range: 50 to 70 °C (factory setting: 65 °C)
d.27	Switching accessory relay 1 in the accessory module	1 = Circulation pump (default) 2 = Ext. pump 3 = Storage charging pump 4 = Flue gas flap/extractor hood 5 = External gas valve 6 = External error message
d.28	Switching accessory relay 2 in the accessory module	1 = Circulation pump 2 = Ext. pump (default) 3 = Storage charging pump 4 = Flue gas flap/extractor hood 5 = External gas valve 6 = External error message
d.50	Offset for minimum speed	in rpm/10, adjustment range: 0 to 300
d.51	Offset for maximum speed	in rpm/10, adjustment range: -99 to 0
d.58	From the third quarter of 2006: Activation of solar reheating	Setting range: 0 to 3 0 = solar reheating disabled (factory setting) 3 = activation of min. hot water target value = 60 °C for solar reheating
d.60	Number of safety temperature limiter cut offs	Quantity
d.61	Number of lock outs	Number of unsuccessful ignitions in the last attempt
d.64	Average ignition time	in seconds
d.65	Maximum ignition time	in seconds
d.68	Unsuccessful ignitions in the first attempt	Quantity
d.69	Unsuccessful ignitions in the second attempt	Quantity
d.70	Set diverter valve position	0 = Normal mode (factory setting) 1 = Centre position 2 = permanent heating position
d.71	Maximum setting of heater control knob	Adjustment range in °C: 40 to 85 (Factory setting: 75)
d.72	Pump overrun time after warm start (combination boilers only) or charging an electronically controlled hot water storage through C1-C2 (system boilers only)	Adjustment range in sec: 0, 10, 20 to 600 Factory setting for combination boilers: 80 Factory setting for system boilers: 300
d.73	Offset for warm start target value (combination boilers only)	Adjustment range: -15 K to +5 K (Factory setting: 0 K)
d.75	Maximum charging time for a storage without own controller (system boilers only)	Adjustment range in min: 20, 21, 22 to 90 (Factory setting: 45)
d.77	Storage partial load (storage charging capacity limit, system boilers only)	Adjustment range in kW: appliance-specific Factory setting: max. output

**Table 8.3 Diagnostics codes of the second diagnostic level**

## 8 Troubleshooting

Display	Meaning	Display value/adjustable value
d.78	Storage charging temperature limit (target flow temperature in storage mode, system boilers only)	Adjustment range in °C 55 to 90 (Factory setting: 80)
d.80	Heating operating hours	in h <sup>1)</sup>
d.81	Water heating operating hours (combination boilers only)	in h <sup>1)</sup>
d.82	Cycles in heating mode	Quantity/100 <sup>1)</sup> (3 corresponds 300)
d.83	Cycles in hot water operation	Quantity/100 <sup>1)</sup> (3 corresponds 300)
d.84	Maintenance indicator: Number of hours until the next maintenance	Adjustment range: 0 to 3000 h and "--" for disabled Factory setting: "--" (300 corresponds to 3000 h)
d.93	DSN appliance variant setting	Adjustment range: 0 to 99
d.96	Factory setting	1 = Resetting adjustable parameters to factory setting
1) Five-digit numbers are saved with the diagnostics codes 80 to 83. If d.80, for example, is selected, only the first two digits of the number are displayed (e. g. 10). The display switches to the last three digits (e. g. 947) by pressing "i". In this example the number of operating hours of the heating is 10947 h. The display returns to the selected diagnostics item by pressing "i" again.		

**Table 8.3 Diagnostics codes of the second diagnostic level  
(continued)**

### 8.1.3 Fault codes

Fault codes take priority over all other display functions in the event of a system fault occurring.

If multiple faults occur, the corresponding fault codes are displayed alternately for about two seconds each.

### 8.1.4 Fault memory

The fault memory stores details of the ten most recent faults.

- Press the "i" and "--" buttons simultaneously.
- Use the "+" button to scroll back through the list of memorised errors.

To cancel fault error memory display mode, proceed as follows:

- Press the "i" button below the display or
- Do not touch any key for about four minutes. The display will now revert back to showing the current flow temperature.

Code	Meaning	Cause
F. 0	Flow-NTC open circuit	NTC broken, NTC cable broken, Defective connection at NTC, Defective connection at electronics
F. 1	Return-NTC open circuit	NTC broken, NTC cable broken, Defective connection at NTC, Defective connection at electronics
F.10	Flow NTC short circuit	NTC defective, short circuit in cable harness, cable/casing shortcut
F.11	Return NTC short circuit	NTC defective, short circuit in cable harness, cable/casing shortcut
F.13	Tank NTC short circuit	NTC defective, short circuit in cable harness, cable/casing shortcut
F.20	Safety temperature limiter by NTC activated	Flow-NTC not correctly thermal-connected or defective; appliance does not shut down
F.22	Dry fire	Too little water in the appliance, water pressure sensor defective, cable to pump or water sensor defective, pump blocked or defective, pump output too low
F.23	Water shortage, temperature difference between flow and return NTC too large	Pump blocked or defective, pump output too low, flow and return NTC interchanged
F.24	Water shortage, temperature rise too quick	Pump blocked, insufficient pump output, air in appliance, water pressure too low

**Table 8.4 Error codes**

Code	Meaning	Cause
F.25	Interruption in the compact thermal module cable harness	Compact thermal module cable harness defective
F.27	Incorrect sensing of flame	Flame detector defective
F.28	Appliance does not start: Attempts to ignite during start failed	Faults in the gas supply such as: - Gas meter or gas pressure detector defective - Air in gas - Gas flow pressure too low - Fire protection tap has disengaged Faults in the gas valve, wrong gas setting, igniter (ignition transformer, ignition cable, ignition plug) defective, ionisation current stopped (cable, electrode), faulty earthing in appliance, electronics defective
F.29	Flame goes off during operation and subsequent ignition attempts failed	Gas supply temporarily stopped, faulty earthing of appliance
F.32	Fan speed variation	Fan blocked, plug not inserted correctly on fan, hall sensor defective, fault in cable harness, electronics defective
F.49	eBUS undervoltage	Short circuit on eBUS, overload on eBUS or two power sources on eBUS with different polarity
F.61	Gas-valve control defective	Short circuit/earth (ground) leak in cable harness to gas valves, gas valve assembly defective (earth/ground leak from coils), electronic control system defective
F.62	Gas valve shutoff delay	Gas valve leaking, electronics defective
F.63	EEPROM error	Electronics defective
F.64	Electronics/NTC fault	Short-circuit in flow or return NTC or electronics defective
F.65	Electronics temperature too high	Electronics too hot due to external effect, electronics defective
F.67	Flame detector input signal is outside the limits (0 or 5 V)	Electronics defective
F.70	No valid DSN in display and/or mainboard	Spare part failure display and mainboard interchanged at same time and device specific number not adjusted
F.71	Flow NTC reports constant value (stuck at)	Flow NTC is defective
F.72	Flow and/or return NTC fault	Flow and/or return NTC is defective (tolerances too big)
F.73	Water pressure sensor signal out of range (too low)	Cable to water pressure sensor is broken or has a short-circuit at 0 V or water pressure sensor defective
F.74	Water pressure sensor signal out of range (too high)	Cable to water pressure sensor has a short-circuit at 5 V/24 V or internal fault in water pressure sensor
F.75	No pressure rise was detected on turning on the pump	Water pressure sensor or/and pump defective Air in the heating system, quick bleeder defective Too little water in appliance; check adjustable by-pass; connect external expansion vessel to return
F.76	Overheating protection on primary heat exchanger triggered	Cable or cable connection of fuse in the primary heat exchanger defective, or primary heat exchanger defective
F.77	condensate pump or feedback of accessory blocks heating	condensate pump defective or flume flap feedback triggered
F.78	wrong configuration with accessory	link box VR65 connected to combination boiler
con	no communication to mainboard	connection error display mainboard

**Table 8.4 Error codes (continued)**

## 8 Troubleshooting

### 9 Parts replacement

#### 8.4 Test programs

Special functions can be triggered on the appliances by activating various test programs.

These programs are given in detail in the Table 8.5.

- The test programs P.0 to P.6 will be started when "Power ON" is turned on and the "+" key is pressed for 5 s. The display shows "P.0".
- Press the "+" key to start counting the test number upwards.
- Press the "i" to operate the appliance now and to start the test program.
- Press "i" and "+" simultaneously to exit the test programs. You can also exit the test programs by not pressing any key for 15 minutes.

Display	Meaning
P.0	Bleeding test program. The heating circuit and hot water circuit (combination boiler only) is bled via the automatic air vent (the cap on the automatic air vent must be loosened).
P.1	Test program where the appliance is operated in full load after successful ignition
P.2	Test program where the appliance is operated with minimum gas volume (ignition gas volume) after successful ignition
P.3	not available
P.4	not available
P.5	Test program for the safety temperature limit check; appliance heats up by by-passing a regulating shut-down through the flow regulator until the shutoff temperature of 97 °C is achieved.
P.6	Filling test program. The diverter valve moves to the centre position

Table 8.5 Test programs

#### 8.5 Resetting parameter to factory settings

Besides the option to reset individual parameters manually to the factory settings specified in tables 8.2 and 8.3, you can also reset all parameters simultaneously.

- In the second diagnostic level, under the diagnostic number "d.96" change the value to 1 (see section 8.1.2).

The parameters of all adjustable diagnostic numbers now correspond to the factory settings.

## 9 Parts replacement

The tasks listed below in this section may be carried out only by a qualified engineer.

- Only use genuine spare parts for repairs.
- Make sure the parts are correctly fitted and that their original position and alignment are retained.

### 9.1 Safety instructions



#### **Danger!**

**Each time the components are replaced, comply with the safety instructions below for your own safety and to avoid damage to the appliance!**

- Put the appliance out of operation.



#### **Important:**

**Before starting any maintenance work: Isolate the mains electricity supply by disconnecting the plug at the socket outlet (if there is only an isolating switch remove the fuse from the switch).**

- Close the service valve in the gas supply as well as the service valves in the heating flow and return pipe.
- Close the service valve in the cold water supply line (combination boilers only)!
- Empty the appliance if you want to replace water-bearing components of the appliance!
- Make sure that no water drops on live components (e.g. switch box etc.)!
- Use only new seals and O-rings!
- After completing the work, check for gas leaks and perform a function check (see section 7.6)!
- Always check earth continuity, polarity and resistance to earth with a multimeter after any service work and after exchanging any electrical component.

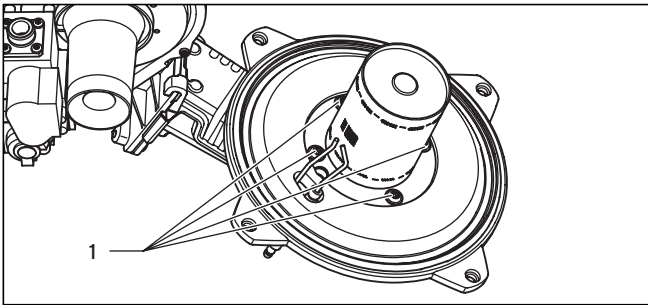
### 9.2 Replacing burner



#### **Danger!**

**Before replacing the component, comply with the safety instructions in Section 9.1.**

- Dismantle the burner module as described in Section 7.2.1.



**Fig. 9.1 Replacing burner**

- Loosen the 4 screws (1) on burner, and remove the burner.
- Mount the new burner with a new seal. Ensuring that the notch in the burner aligns with the burner viewing window.
- Install the burner module as described in Section 7.2.4.
- After completing the work, check for gas leaks and perform a function check (see section 7.6)!

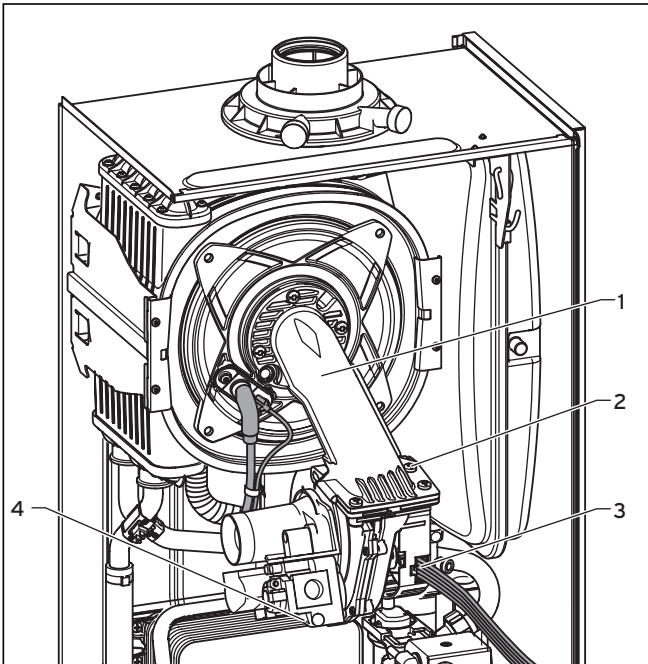
## 9.3 Replacing fan or gas valve



### **Danger!**

**Before replacing the component, comply with the safety instructions in section 9.1.**

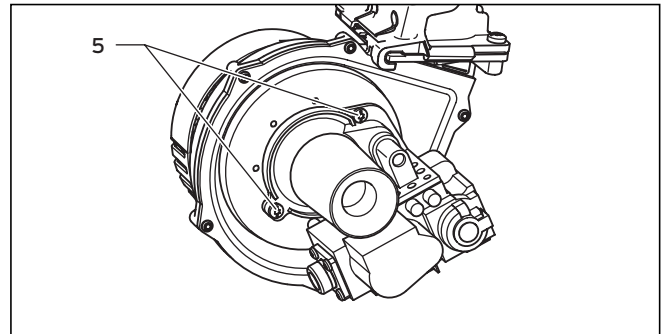
- Turn off the boiler.
- Isolate the electrical supply to the boiler
- Remove the air intake pipe (Fig. 7.1, Pos. 2).
- Loosen the gas supply pipe on the gas fitting (Fig. 7.2, Pos. 3).



**Fig. 9.2 Dismantling fan with gas fitting**

- Pull out the plug (4) from the gas valve.
- Pull out the plug (3) from the fan.

- Remove the three screws (2) on the burner module (1).
- Remove the complete "gas valve/fan" unit.



**Fig. 9.3 Gas fitting/fan screwed joint**

- Remove both fixing screws (5) on the gas valve and remove the fan from the gas valve.
- Replace the defective component.



### **Caution!**

**Mount the gas valve and the fan in the same position as before.**

- Screw on the fan with the gas valve. Please use new seals.
- Install the complete "gas valve/fan" unit in reverse sequence.
- After completing the work, check for gas leaks and perform a function check (see section 7.6)!

## 9.4 Replacing expansion vessel

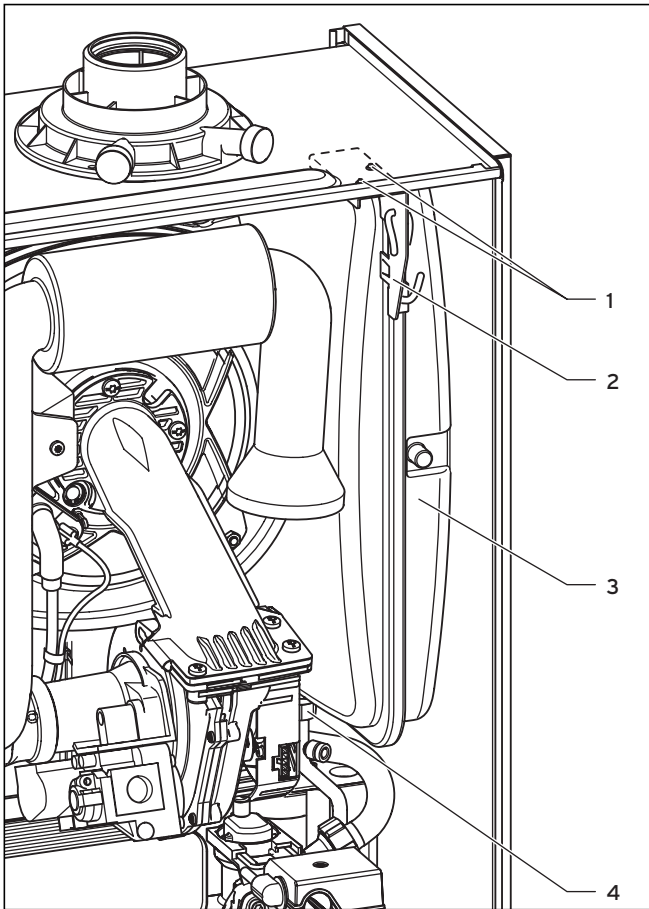


### **Danger!**

**Before replacing the component, comply with the safety instructions in Section 9.1.**

- Disconnect the appliance from the mains as described in Section 9.1, and close the service valve in the gas supply pipe.
- Close the flow and return service valves and drain the water from the boiler.

## 9 Parts replacement



**Fig. 9.4 Replacing expansion vessel**

- Undo the nut (4) on the water pipe on the lower side of the expansion vessel.
- Remove both screws (1) retaining plate (2) and remove the retaining plate.
- Pull out the expansion vessel (3) forwards.
- Guide the new expansion vessel back into the appliance.
- Re-connect the new expansion vessel using a new seal.
- Refix the retaining plate.
- Check the pressure of the expansion vessel (minimum pressure 0.75 bar).  
If necessary, adjust the pressure to the static height of the heating system.
- Fill and vent the boiler.
- After completing the work, check for water leaks and perform a function check (see section 7.6)!

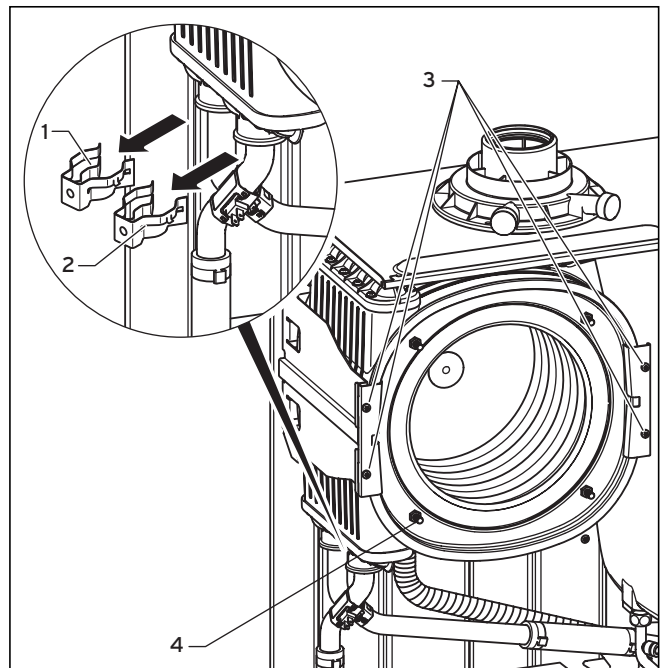
### 9.5 Replacing primary heat exchanger



#### **Danger!**

**Before replacing the component, comply with the safety instructions in Section 9.1.**

- Disconnect the appliance from the mains as described in Section 9.1, and close the service valve in the gas supply pipe.
- Close the flow and return service valves and drain the appliance.
- Remove the burner module as described under 7.2.1.
- Remove the expansion vessel as described under 9.4.
- Pull out the condensate pipe to the siphon from the primary heat exchanger.



**Fig. 9.5 Replacing primary heat exchanger**

- Pull out the clamps (1) and (2) and free the return pipe as well as the flow pipe on the primary heat exchanger.
- Remove the four screws (3) on the primary heat exchanger holder.

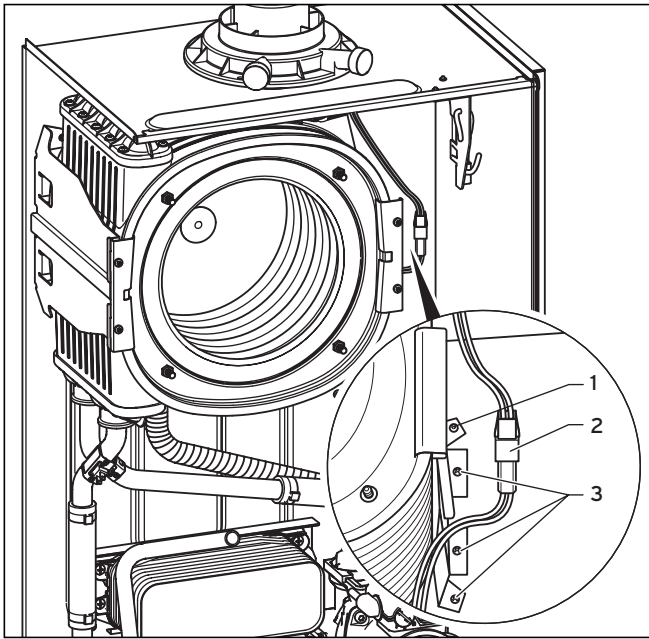


Fig. 9.6 Primary heat exchanger holder

- Disconnect the plug-in connection (2) of the thermal fuse in the primary heat exchanger.
- Remove the three screws (3) on the primary heat exchanger holder.
- Turn the holder to the side around the rivet (1), pull the primary heat exchanger downwards to the right and remove it from the appliance.
- Mount the new primary heat exchanger in reverse order and replace the seals.



**Caution!**  
**Risk of damaging the primary heat exchanger!**  
**Neither loosen nor retighten the four screws (Fig. 9.5, Pos. 4).**



**Caution!**  
**Insert the seal rings for the flow and return pipe on the primary heat exchanger with a suitable lubricant.**  
**Insert the flow and return connection in the primary heat exchanger as far as they will go and make sure the clamps are fitted correctly on the flow and return pipe (see fig. 9.5).**

- Fill and vent the boiler as required.
- After completing the work, check for gas and water leaks and perform a function check (see section 7.6)!

## 9.6 Replacing electronics and display



**Danger!**  
**Before replacing the component, comply with the safety instructions in Section 9.1.**

- Comply with the assembly and installation manuals provided with the spare parts.

### Replacing display or electronics

If you are replacing only one of the two components, the parameter adjustment functions automatically. On turning on the appliance, the new component takes over the previously set parameters from the components that are not replaced.

### Replacing display and electronics

When replacing both components, after being turned on, the appliance goes to fault and displays the error message "F70".

- In the second diagnostic level, under the diagnostic number "d.93" enter the number of appliance variant according to Table 9.1 (see section 8.1.2).

The electronics is now set to the appliance type and the parameters of all adjustable diagnostics numbers correspond to the factory settings.

Appliance	Device specific number
ecoTEC plus 612	0
ecoTEC plus 615	1
ecoTEC plus 618	2
ecoTEC plus 624	3
ecoTEC plus 630	4
ecoTEC plus 637	5
ecoTEC plus 824	6
ecoTEC plus 831	7
ecoTEC plus 837	8
ecoTEC pro 24	7
ecoTEC pro 28	0

Table 9.1 Device specific numbers

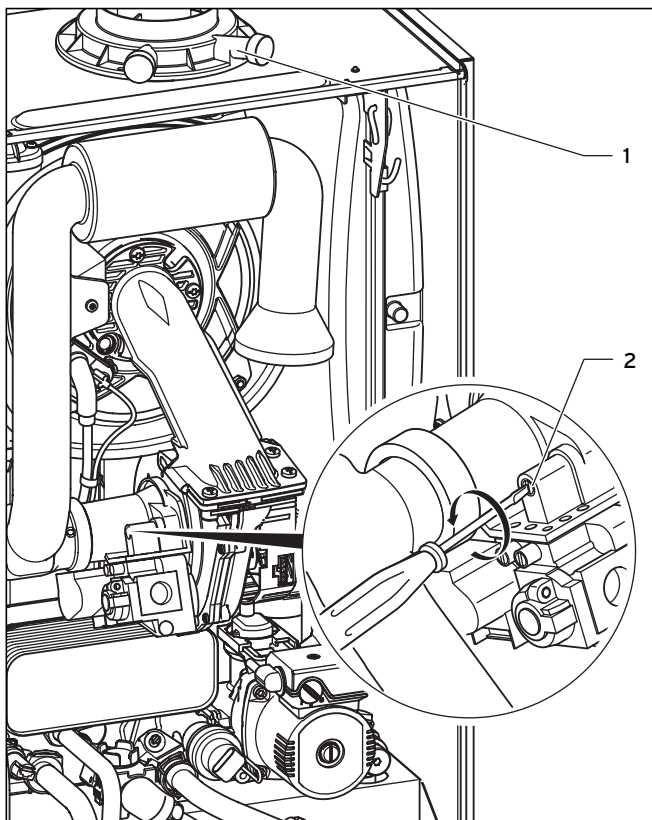
## 9.7 Check CO<sub>2</sub> content and if necessary set (air-ratio adjustment)



**Note**  
**Checking/adjustment of this value is required in the following instances: replacement of gas valve, conversion to or from Natural Gas/LPG or if incorrect combustion is suspected!**

- Remove the front cover.
- Press the "+" and "-" keys simultaneously. The "Full load mode" is activated.
- Wait at least 5 minutes until the appliance reaches its operating temperature.





**Fig. 9.7 Carrying out measurement of CO<sub>2</sub> levels, preparing for air-ratio adjustment**

- Measure the CO<sub>2</sub> content on the flue gas measuring nozzles (1).
- If necessary, loosen the screw and fold the suction pipe extension forwards by 90° (don't remove!).
- If necessary, set the corresponding flue gas value (value with removed appliance front, see table 9.2) by turning the screw (2).
  - > Turn to the left: higher CO<sub>2</sub> content,
  - > Turn to the right: lower CO<sub>2</sub> content,



**Note**

**Only for natural gas:**

**Adjust only in increments of 1/8 turn and wait approx. 1 minute after each adjustment until the value stabilises.**

**Only for liquid gas:**

**Adjust only in very small increments (approx. 1/16 turn), and wait approx. 1 minute after each adjustment until the value stabilises.**

- Fold back the suction pipe extension upwards.
- Check the CO<sub>2</sub> content again.
- If necessary, repeat setting.
- Press the "+" and "-" keys simultaneously. The "Full load mode" is turned off. The full load mode is also turned off if no key is pressed for 15 minutes.
- Fasten the suction pipe extension.
- Attach the front cover again.

Settings	Natural gas (H) Tolerance	Propane Tolerance	Unit
CO <sub>2</sub> after 5 min. full load mode with appliance front closed	9.2 ± 1,0	10.2 ± 0,5	Vol.-%
CO <sub>2</sub> after 5 min. full load mode with appliance front removed	9.0 ± 1,0	10.0 ± 0,5	Vol.-%
Set for Wobbe-Index W <sub>0</sub>	15	22.5	kWh/m <sup>3</sup>
CO value with full load	< 250	< 250	ppm

**Table 9.2 Factory gas settings**

## 10 Recycling and disposal

Both the Vaillant ecoTEC and the associated transport packaging consist primarily of recyclable raw materials.

The Vaillant ecoTEC and all accessories and packaging must not be disposed of in the normal household rubbish. Make sure that the old unit and any existing accessories and the transport packaging is handed over to a proper disposal organisation.

## 11 Vaillant service

To ensure regular servicing, it is strongly recommended that arrangements are made for a Maintenance Agreement. Please contact Vaillant Service Solutions (0870 6060 777) for further details.



## Appendix



## EC declaration of conformity

Name and Address of the manufacturer:

Vaillant GmbH  
Berghauser Str. 40  
42859 Remscheid

Identification of product:

**Condensing wall-hung boiler with its flue ducts**

Identification of type:

VU GB 126/3-5, ...156/3-5, ...186/3-5, ...246/3-5,  
...306/3-5, ... 376/3-5  
VUW GB 246/3-5, ...316/3-5, ...376/3-5  
VUW GB 246/3-3, ...286/3-3

The appliance types as described satisfy the essential requirements of the directives which apply to them:

90/396/EEC

"Directive on the approximation of the law of the member states relating to appliances burning gaseous fuels"

Designed and built to CE-type examination certificate.

PIN no: CE-0085PB0464

92/42/EEC

"Directive of efficiency relating to boiler burning gaseous fuels"

Designed and built according to European Standards:

73/23/EEC

"Directive on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits"


EN 483  
EN 677  
EN 625  
EN 60335-1  
EN 60529  
EN 50165  
EN 55014  
EN 61000-3-2  
EN 61000-3-3

89/336/EEC

"Directive on the approximation of the law of the member states relating to electromagnetic compatibility "

Any change on the appliance and/or any use not according to the instructions will lead to the invalidation of this Declaration of Conformity

Remscheid, 29.09.2006  
(place, date)

  
Group Programm Manager  
I. V. H.J. Brecker

*A. Nunn*  
Group Certification Manager  
J. V. A. Nunn

/ allant 0332006

Vaillant GmbH

Berghauser Str. 40 ■ D-42659 Remscheid ■ main phone no. +49 21 91/18-0 ■ telefax +49 21 91/18-28 10  
Ltd. company ■ Registered office: Remscheid ■ Registry court: Amtsgericht Wuppertal HRB 1175  
Directors: Dr. Michel Brosset, Claes Göransson ■ Chairman of the Supervisory Board: Gert Krüger  
Commerzbank Remscheid (code 340 400 49) account no. 621 833 300 ■ USt.-Ident-Nr. DE 81142240

IPM1 approval project/projecta-2014ValandP1825 ecoDurability Declaration at instytutinf. CE 0035BPM484\_08, str. 2, 04/10/13, 7:07pm



BENCHMARK No. | | | | | | |

# GAS BOILER COMMISSIONING CHECKLIST

BOILER SERIAL No. \_\_\_\_\_ NOTIFICATION No. \_\_\_\_\_

**CONTROLS** To comply with the Building Regulations, each section must have a tick in one or other of the boxes

TIME & TEMPERATURE CONTROL TO HEATING	ROOM T/STAT & PROGRAMMER/TIMER <input type="checkbox"/>	PROGRAMMABLE ROOMSTAT <input type="checkbox"/>
TIME & TEMPERATURE CONTROL TO HOT WATER	CYLINDER T/STAT & PROGRAMMER/TIMER <input type="checkbox"/>	COMBI BOILER <input type="checkbox"/>
HEATING ZONE VALVES	FITTED <input type="checkbox"/>	NOT REQUIRED <input type="checkbox"/>
HOT WATER ZONE VALVES	FITTED <input type="checkbox"/>	NOT REQUIRED <input type="checkbox"/>
THERMOSTATIC RADIATOR VALVES	FITTED <input type="checkbox"/>	
AUTOMATIC BYPASS TO SYSTEM	FITTED <input type="checkbox"/>	NOT REQUIRED <input type="checkbox"/>

**FOR ALL BOILERS CONFIRM THE FOLLOWING**

THE SYSTEM HAS BEEN FLUSHED IN ACCORDANCE WITH THE BOILER MANUFACTURER'S INSTRUCTIONS? ☐

THE SYSTEM CLEANER USED \_\_\_\_\_

THE INHIBITOR USED \_\_\_\_\_

**FOR THE CENTRAL HEATING MODE, MEASURE & RECORD**

GAS RATE \_\_\_\_\_ m<sup>3</sup>/hr \_\_\_\_\_ ft<sup>3</sup>/hr

BURNER OPERATING PRESSURE (IF APPLICABLE) ☐ N/A \_\_\_\_\_ mbar

CENTRAL HEATING FLOW TEMPERATURE \_\_\_\_\_ °C

CENTRAL HEATING RETURN TEMPERATURE \_\_\_\_\_ °C

**FOR COMBINATION BOILERS ONLY**

HAS A WATER SCALE REDUCER BEEN FITTED? YES ☐ NO ☐

WHAT TYPE OF SCALE REDUCER HAS BEEN FITTED? \_\_\_\_\_

**FOR THE DOMESTIC HOT WATER MODE, MEASURE & RECORD**

GAS RATE \_\_\_\_\_ m<sup>3</sup>/hr \_\_\_\_\_ ft<sup>3</sup>/hr

MAXIMUM BURNER OPERATING PRESSURE (IF APPLICABLE) ☐ N/A \_\_\_\_\_ mbar

COLD WATER INLET TEMPERATURE \_\_\_\_\_ °C

HOT WATER OUTLET TEMPERATURE \_\_\_\_\_ °C

WATER FLOW RATE \_\_\_\_\_ lts/min

**FOR CONDENSING BOILERS ONLY CONFIRM THE FOLLOWING**

THE CONDENSATE DRAIN HAS BEEN INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS? YES ☐

**FOR ALL INSTALLATIONS CONFIRM THE FOLLOWING**

THE HEATING AND HOT WATER SYSTEM COMPLIES WITH CURRENT BUILDING REGULATIONS ☐

THE APPLIANCE AND ASSOCIATED EQUIPMENT HAS BEEN INSTALLED AND COMMISSIONED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS ☐

IF REQUIRED BY THE MANUFACTURER, HAVE YOU RECORDED A CO/CO<sub>2</sub> RATIO READING? N/A ☐ YES ☐ CO/CO<sub>2</sub> RATIO \_\_\_\_\_

THE OPERATION OF THE APPLIANCE AND SYSTEM CONTROLS HAVE BEEN DEMONSTRATED TO THE CUSTOMER ☐

THE MANUFACTURER'S LITERATURE HAS BEEN LEFT WITH THE CUSTOMER ☐

**COMMISSIONING ENG'S NAME** PRINT \_\_\_\_\_ CORGI ID No. \_\_\_\_\_

SIGN \_\_\_\_\_ DATE \_\_\_\_\_

# SERVICE INTERVAL RECORD

It is recommended that your heating system is serviced regularly  
and that you complete the appropriate Service Interval Record Below.

**Service Provider.** Before completing the appropriate Service Interval Record below, please ensure you have carried out the service as described in the boiler manufacturer's instructions. Always use the manufacturer's specified spare part when replacing all controls

**SERVICE 1** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 2** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 3** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 4** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 5** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 6** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 7** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 8** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 9** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

**SERVICE 10** DATE

ENGINEER NAME

COMPANY NAME

TEL No.

CORGI ID CARD SERIAL No.

COMMENTS

SIGNATURE

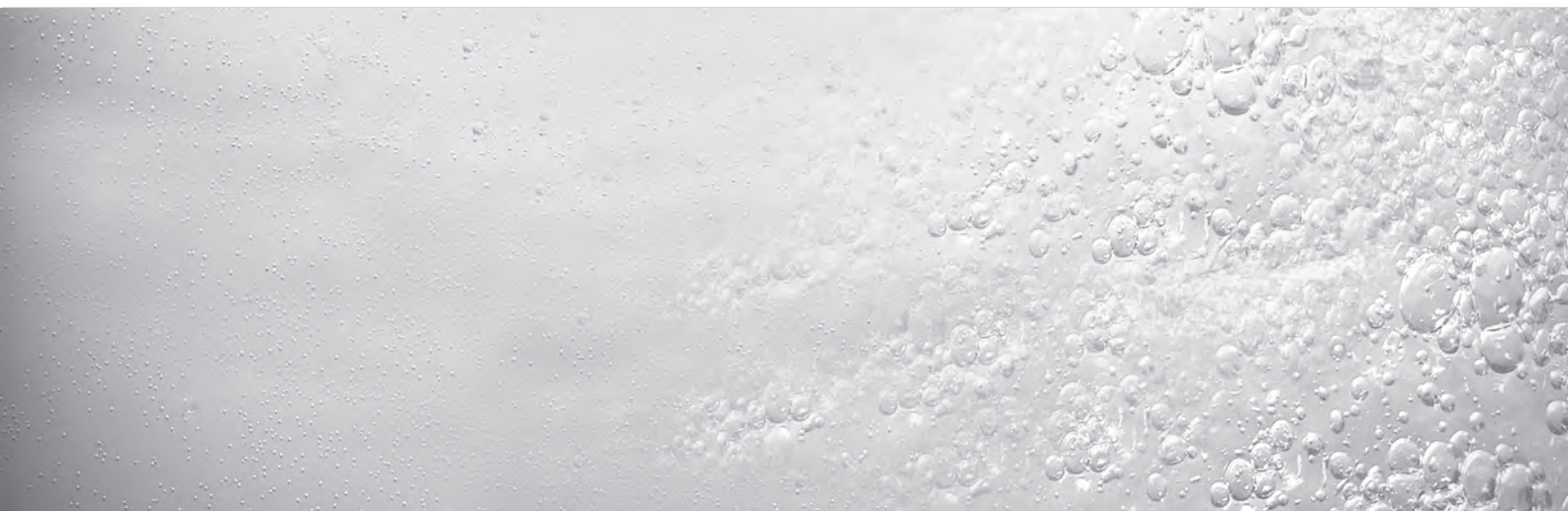
**Vaillant Ltd**

Vaillant House ■ Medway City Estate ■ Trident Close ■ Rochester ■ Kent ME2 4EZ  
Telephone 01634 292300 ■ Fax 01634 290166 ■ [www.vaillant.co.uk](http://www.vaillant.co.uk) ■ [info@vaillant.co.uk](mailto:info@vaillant.co.uk)

For the installer



## Flue installation instructions



Air flue duct for use with ecoMAX  
and ecoTEC boilers

ecoMAX 613/2 E  
ecoMAX 618/2 E  
ecoMAX 622/2 E  
ecoMAX 635/ E  
ecoMAX 824/2 E  
ecoMAX 828/2 E  
ecoMAX 835/ E  
ecoMAX pro 18 E  
ecoMAX pro 28 E

ecoTEC plus 415  
ecoTEC plus 418  
ecoTEC plus 428  
ecoTEC plus 438  
ecoTEC plus 612  
ecoTEC plus 615  
ecoTEC plus 618  
ecoTEC plus 624  
ecoTEC plus 824  
ecoTEC plus 630  
ecoTEC plus 831  
ecoTEC plus 637  
ecoTEC plus 837  
ecoTEC pro 24  
ecoTEC pro 28



# **PART 1**

**Pages 4 - 36**

**Standard Concentric Systems Ø 60/100  
(Galvanized steel air duct/plastic flue duct)**

# **PART 2**

**Pages 37 - 59**

**Optional Concentric System Ø 80/125  
(Galvanized steel air duct/plastic flue duct)**

# CONTENTS: PART 1 CONCENTRIC 60/100



The air/flue duct must be installed by a suitably qualified service provider, which is responsible for observing the relevant specifications, regulations and standards.

		Page
	<b>Requirements</b>	Regulations and standards to be observed 5
	<b>Planning the air/flue duct layout</b>	Alternative termination accessories available 6 Maximum flue lengths for ecoMAX 11 Maximum flue lengths for ecoTEC 12
	<b>Installing the air/flue duct sliding sleeve</b>	14
	<b>Installation of the horizontal air/flue duct</b>	15
	<b>Installation of the black terminal kit</b>	21
	<b>Installation of the variable termination kit</b>	23
	<b>Installation of the vertical air/flue duct</b>	28
	<b>Fitting air/flue duct extensions</b>	How to add extensions 31 How to install elbows 32



## Regulations and standards to be observed



- Vaillant ecoMAX/ecoTEC boilers are certified as heating boilers with corresponding flue systems according to EC Directive 90/396/EEC on gas-fired devices. This installation manual is covered by this certification and is referred to in the design approval test certificate.
- These instructions should be read in conjunction with the instructions for installation and servicing supplied with the boiler.
- Ensure also that all legislation, rules, regulations and directives mentioned in the installation instructions are observed.
- The installation of the boiler and its flue must be carried out by a competent person who is registered with CORGI (The Council for Registered Gas Installers).
- The installation of the boiler and flue must be in accordance with the Gas Safety (Installation and Use) Regulations 1998 and the Building Regulations and BS 5440 Part 1.
- The requirements for flue termination detailed in the boiler installation instructions must be observed.
- Two types of flue system are available for ecoMAX/ecoTEC boilers. The standard concentric flue system (100 mm outside diameter) and a larger diameter concentric system (125 mm outside diameter) which allows longer air/flue duct lengths to be achieved.
- The air/flue duct operates at very low temperatures therefore no clearance is necessary between the air duct and adjacent services.
- Ensure while installation work is being carried out that no debris such as swarf, filings or fragments of mortar are allowed to remain in the air/flue duct.
















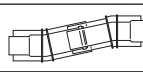


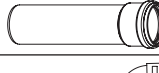



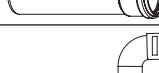




## PLANNING THE AIR/FLUE DUCT LAYOUT

### Alternative termination accessories available

 **303 900** = Vertical air/flue duct (black)

 **303 933** = Horizontal air/flue duct  
 **303 936** = Horizontal telescopic air/flue duct

Optional connection accessories	Accy. No.	303 900 	303 933 	303 936 
Air/flue duct extensions, concentric 470 mm - Ø 60/100 	303 902	x	x	x
Air/flue duct extensions, concentric 970 mm - Ø 60/100 	303 903	x	x	x
Air/flue duct extensions, concentric 1970 mm - Ø 60/100 	303 905	x	x	x
Bends (PP), concentric (pack of 2) 45° - Ø 60/100 	303 911	x	x	x
Elbow, concentric 87° - Ø 60/100 	303 910	x	x	x
Flue support clips (pack of 5), Ø 100 	303 821	x	x	x
Adjustable flue support clips (pack of 3); Ø 100 	303 935	x	x	x
Sliding sleeve (PP) Ø 60/100 	303 915	x	x	x
Adjustable roof tiles for pitched roof 	009076 black	x	x	x
Flexible pitched roof seal 	303 980	x		
Flat roof penetration collar 	009 056	x		
Telescopic extension 440 mm - 690 mm Ø 60/100 	303 906	x	x	x
Telescopic offset section 	303 919	x	x	x
Black terminal kit for horizontal air/flue duct 	303 934		x	x
Variable termination kit - black *) 	303 942		x	x
Extension pipe for variable termination kit VTK Ø 60 mm 1 m - black *) 	303 943		x	x
87° elbow for variable termination kit - black *) 	303 944		x	x
45° bend for variable termination kit - black (2 pieces) 	303 945		x	x
Variable termination kit - white *) 	303 946		x	x
Extension pipe for variable termination kit VTK Ø 60 mm 1 m - white *) 	303 947		x	x
87° elbow for variable termination kit - white *) 	303 949		x	x
45° bend for variable termination kit - white (2 pieces) 	303 948		x	x

\*) delivered with support clips

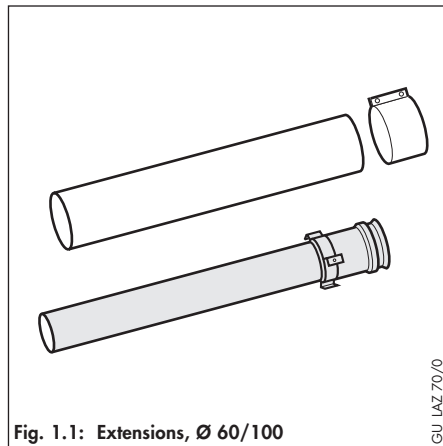


Fig. 1.1: Extensions, Ø 60/100

**Air/flue duct extension 470 mm  
Ø 60/100**

Vaillant Accy. No.: 303 902

**Air/flue duct extension 970 mm,  
Ø 60/100**

Vaillant Accy. No.: 303 903

**Air/flue duct extension 1970 mm,  
Ø 60/100**

Vaillant Accy. No.: 303 905

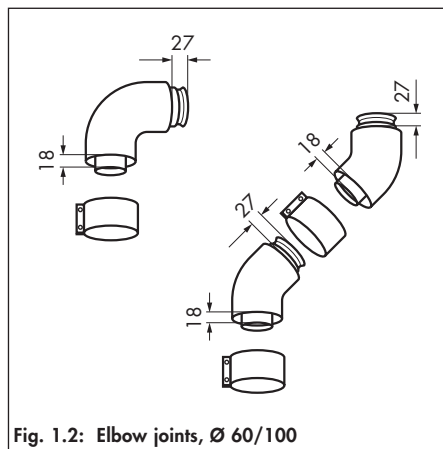


Fig. 1.2: Elbow joints, Ø 60/100

**Elbow, 87°, Ø 60/100**

Vaillant Accy. No.: 303 910

**Bends, 45° (pack of 2),  
Ø 60/100**

Vaillant Accy. No.: 303 911

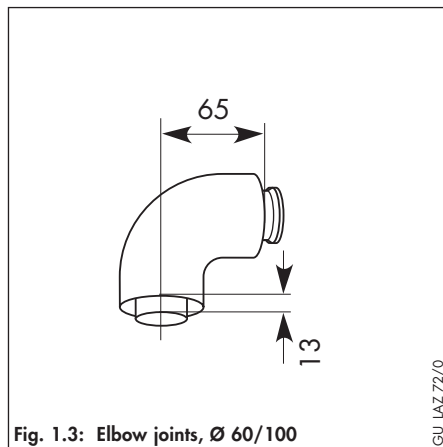


Fig. 1.3: Elbow joints, Ø 60/100

**Elbow, 87°, Ø 60/100**

Only Part of:

Vaillant Accy. No.: 303 933

Vaillant Accy. No.: 303 936

Use one clip per extension to support the air/flue duct.

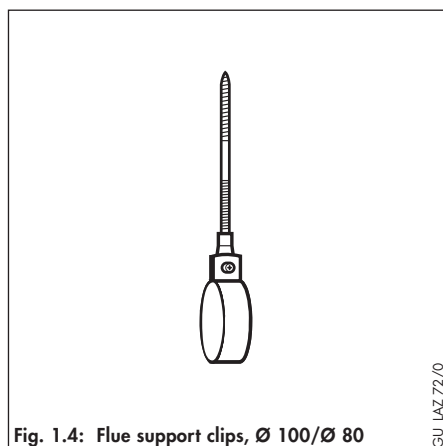


Fig. 1.4: Flue support clips, Ø 100/Ø 80

**Flue support clips, Ø 100 (pack of 5)**

Vaillant Accy. No.: 303 821



## PLANNING THE AIR/FLUE DUCT LAYOUT

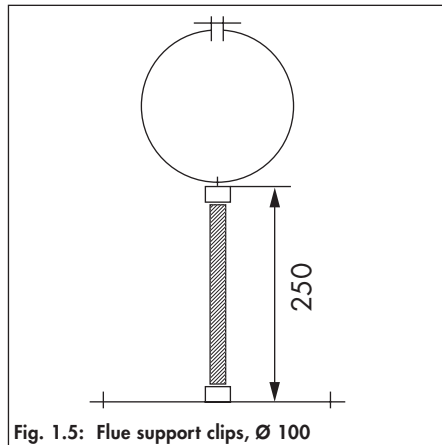


Fig. 1.5: Flue support clips, Ø 100

**Adjustable flue support clips, Ø 100  
(pack of 3)**

Vaillant Accy. No.: 303 935

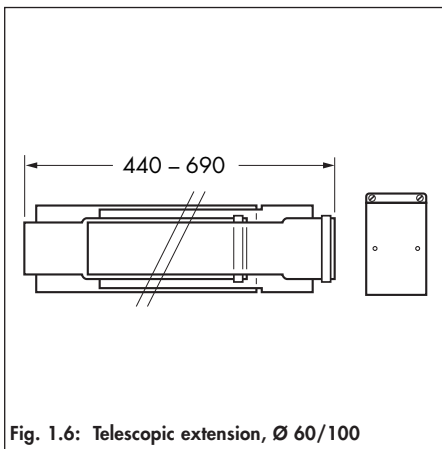


Fig. 1.6: Telescopic extension, Ø 60/100

**Telescopic extension (PP), Ø 60/100  
440 mm - 690 mm**

Vaillant Accy. No.: 303 906

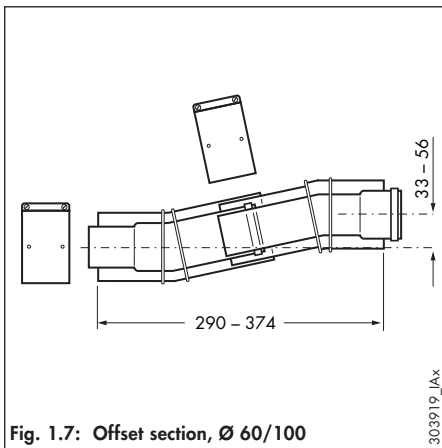


Fig. 1.7: Offset section, Ø 60/100

**Offset section, Ø 60/100**

Vaillant Accy. No.: 303 919

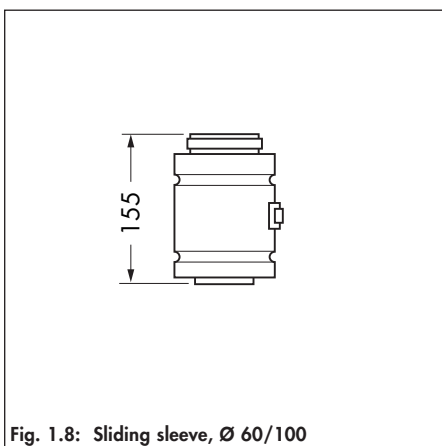


Fig. 1.8: Sliding sleeve, Ø 60/100

**Sliding sleeve (PP), Ø 60/100**

Vaillant Accy. No.: 303 915

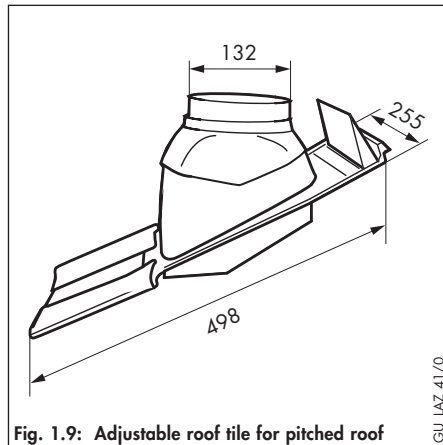


Fig. 1.9: Adjustable roof tile for pitched roof

**Adjustable roof tile for pitched roof**  
Vaillant Accy. No.: 009 076 (black)

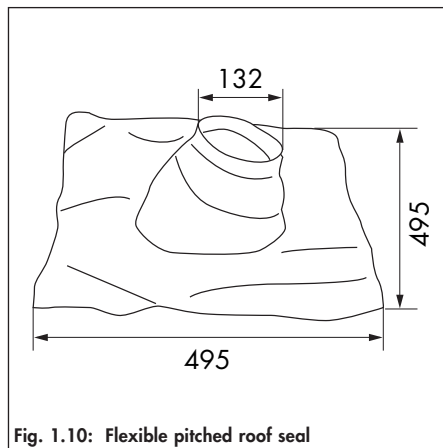


Fig. 1.10: Flexible pitched roof seal

**Flexible pitched roof seal (black)**  
Vaillant Accy. No.: 303 980

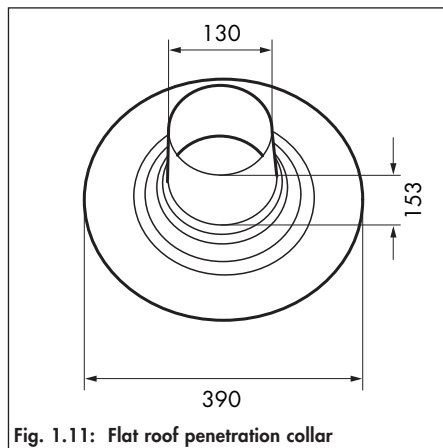


Fig. 1.11: Flat roof penetration collar

**Flat roof penetration collar**  
Vaillant Accy. No.: 009 056

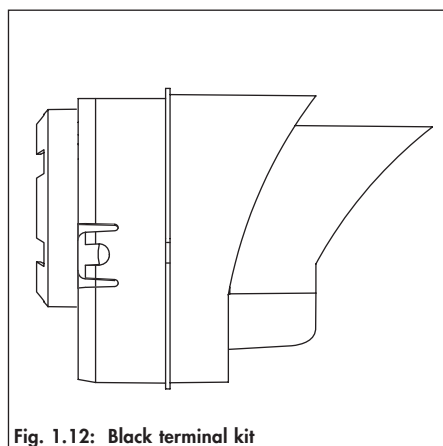


Fig. 1.12: Black terminal kit

**Black terminal kit for horizontal air/flue duct**  
Vaillant Accy. No.: 303 934  
For 303 933 and 303 936 only



## PLANNING THE AIR/FLUE DUCT LAYOUT

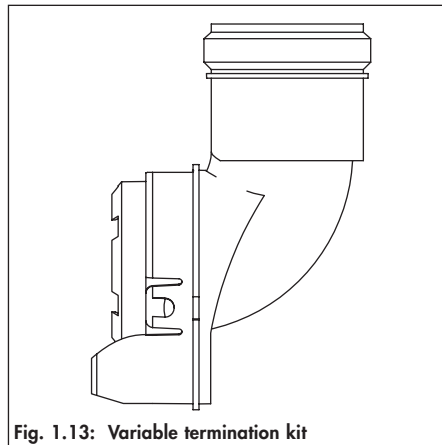


Fig. 1.13: Variable termination kit

### **Variable termination kit - black**

Vaillant Accy. No.: 303 942

For 303 933 and 303 936 only

### **Variable termination kit - white**

Vaillant Accy. No.: 303 946

For 303 933 and 303 936 only

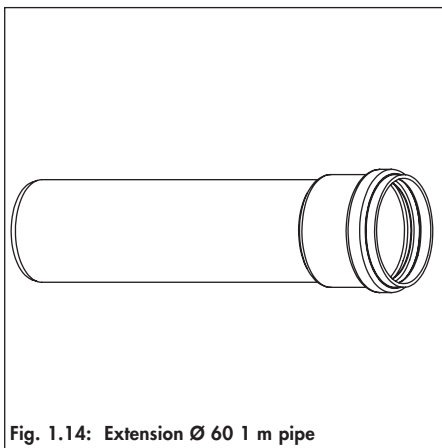


Fig. 1.14: Extension Ø 60 1 m pipe

### **Extension pipe for variable termination kit Ø 60 mm 1 m - black**

including 1 support clip

Vaillant Accy. No.: 303 943

### **Extension pipe for variable termination kit Ø 60 mm 1 m - white**

including 1 support clip

Vaillant Accy. No.: 303 947

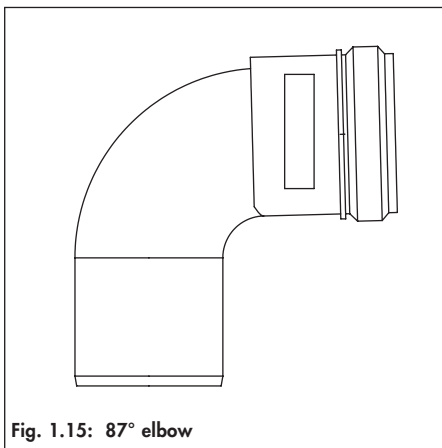


Fig. 1.15: 87° elbow

### **87° elbow for variable termination kit - black**

including 1 support clip

Vaillant Accy. No.: 303 944

### **87° elbow for variable termination kit - white**

including 1 support clip

Vaillant Accy. No.: 303 949

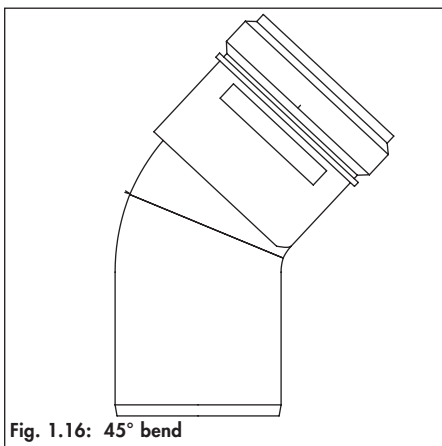


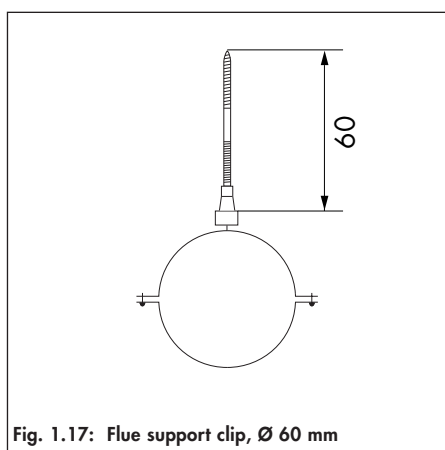
Fig. 1.16: 45° bend

### **45° bend for variable termination kit - black**

Vaillant Accy. No.: 303 945

### **45° bend for variable termination kit - white**

Vaillant Accy. No.: 303 948



**Flue support clip, Ø 60 mm**  
delivered with kits

**Fig. 1.17: Flue support clip, Ø 60 mm**

## Maximum flue lengths for use with ecoMAX

Accessories	Accy. No.		ecoMAX				
			613/2 E 618/2 E 622/2 E	824/2 E	828/2 E	635/ E 835/ E	pro 18 E pro 28 E
<b>Horizontal flue systems</b>	303 933	Max. permitted concentric flue length Fig. 1.17	8.0 m incl. 1 elbow 87°	7.0 m incl. 1 elbow 87°	8.0 m incl. 1 elbow 87°	4.0 m incl. 1 elbow 87°	10.0 m incl. 1 elbow 87°
			Maximum length of flue is reduced by 1.0 m for each additional 87° elbow				
			Maximum length of flue is reduced by 0.5 m for each additional 45° elbow				
<b>Variable termination kit</b>	303 942 303 946  only in combination with 303 933	Max. permitted concentric flue length Fig. 1.19	The maximum permitted concentric flue length given above is reduced as follows:  - Reduced by 0.5 m for the variable terminal - Reduced by 0.5 m for every 1 m VTK pipe - Reduced by 0.5 m for every 87° bend - Reduced by 0.5 m for 2 x 45° bend				
<b>Vertical flue systems</b>	303 900	Max. permitted concentric flue length Fig. 1.18	12.0 m	9.0 m	10.0 m	7.0 m	10.0 m
			Maximum length of flue is reduced by 1.0 m for each additional 87° elbow				
			Maximum length of flue is reduced by 0.5 m for each additional 45° elbow				



## PLANNING THE AIR/FLUE DUCT LAYOUT

### Maximum flue lengths for use with ecoTEC

Accessories	Accy. No.		ecoTEC					
			plus 612 plus 615 plus 618	plus 624 plus 824	plus 630 plus 831	plus 637 plus 837	pro 24 pro 28	plus 415 plus 418 plus 428 plus 438
Horizontal flue systems	303 933	Max. permitted concentric flue length Fig. 1.18	8.0 m incl. 1 elbow 87°	8.0 m incl. 1 elbow 87°	8.0 m incl. 1 elbow 87°	5.5 m incl. 1 elbow 87°	8.0 m incl. 1 elbow 87°	10.0 m incl. 1 elbow 87°
			Maximum length of flue is reduced by 1.0 m for each additional 87° elbow					
			Maximum length of flue is reduced by 0.5 m for each additional 45° elbow					
Variable termination kit	303 942 303 946  only in combina- tion with 303 933	Max. permitted concentric flue length Fig. 1.20	The maximum permitted concentric flue length given above is reduced as follows:					
			- Reduced by 0.5 m for the variable terminal - Reduced by 0.5 m for every 1 m VTK pipe - Reduced by 0.5 m for every 87° bend - Reduced by 0.5 m for 2 x 45° bend					
			The flue length outside shall not exceed 10 m.					
Vertical flue systems	303 900	Max. permitted concentric flue length Fig. 1.19	12.0 m	12.0 m	12.0 m	8.0 m	12.0 m	10.0 m
			Maximum length of flue is reduced by 1.0 m for each additional 87° elbow					
			Maximum length of flue is reduced by 0.5 m for each additional 45° elbow					



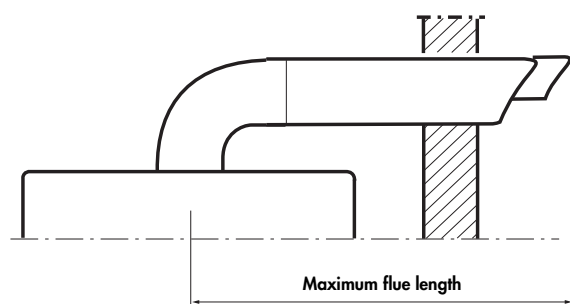


Fig. 1.18: Horizontal flue systems

LAS Euro B/S 074/0

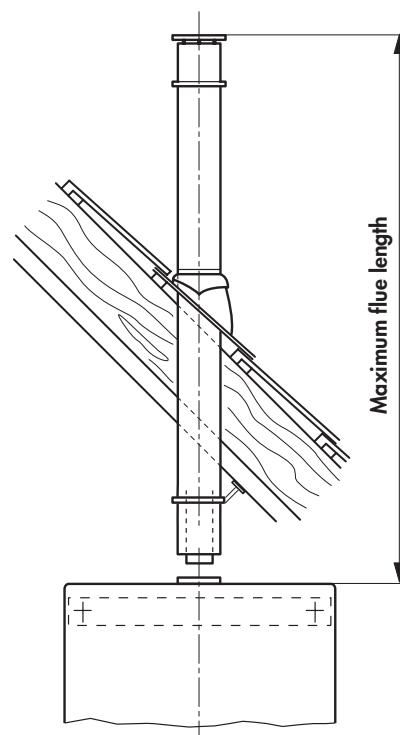


Fig. 1.19: Vertical flue systems

LAS Euro B/S 074/0

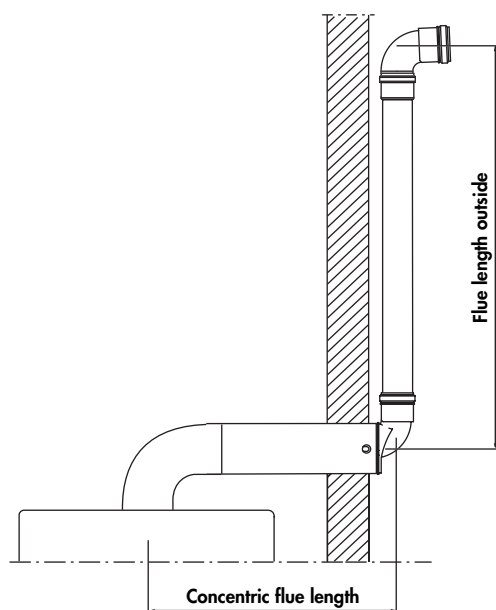
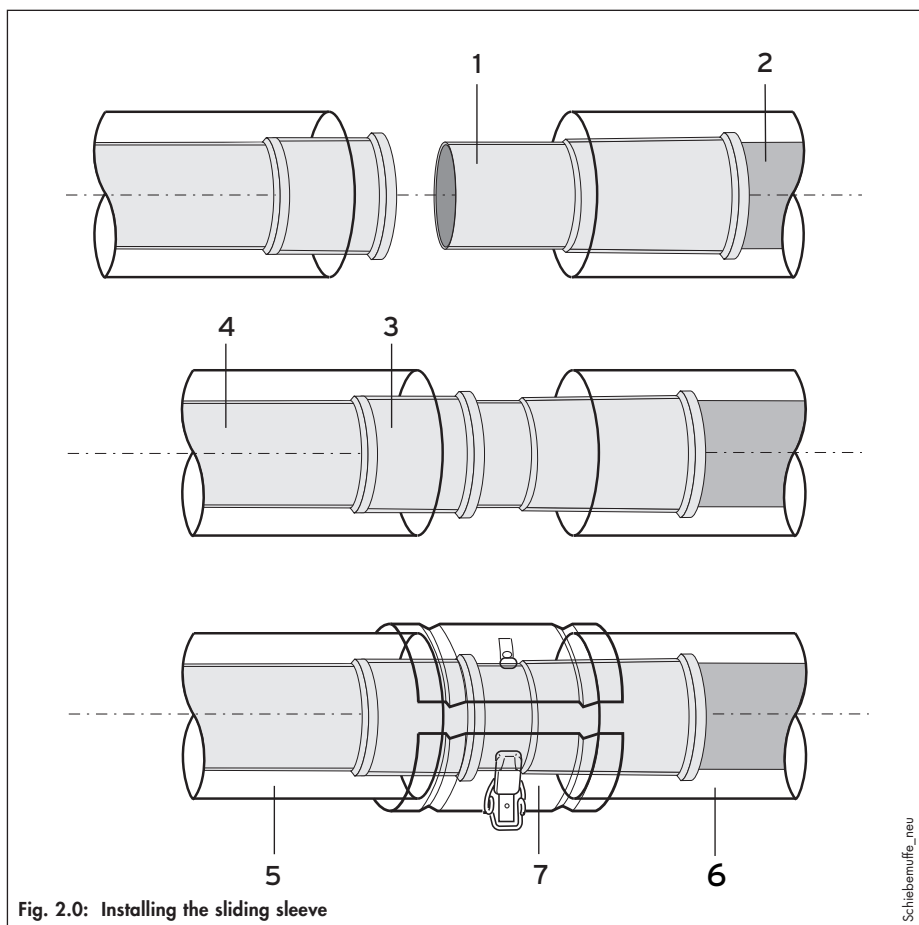


Fig. 1.20: Horizontal flue system installed with vertical termination kit



## INSTALLING THE AIR/FLUE DUCT SLIDING SLEEVE



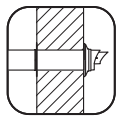
## INSTALLING THE AIR/FLUE DUCT SLIDING SLEEVE

### NOTE:

For installations where there is insufficient movement to allow fitting of the flue into flue outlet, a sliding sleeve (Accy. No. 303 915) is available. When using the sliding sleeve both the air and flue ducts of the last extension must be shortened by a further 95 mm.

- Push the sliding sleeve (1) over the cut end of the flue duct (2).
- Place the air duct clamp (7) over the air duct.
- Pull back the sliding sleeve so that it engages into the socket (3) of the boiler (4). Ensure that the sliding sleeve penetrates the socket such that there is at least 20 mm engagement at both ends of the sliding sleeve.
- Fit the air duct clamp over the air ducts (5 and 6) of the extension/terminal and boiler outlet. Close the snap clamp.
- Drill two holes 3 mm diameter through the air duct clamp (the centre of the holes should be 6 mm from the edge of the clamp). Ensure that the drill does not penetrate the inner flue duct. Screw the air duct clamp to the air duct of the sleeve using the screws provided.
- Complete the installation of the flue as detailed in these instructions.

# INSTALLATION OF THE HORIZONTAL AIR/FLUE DUCT



## IMPORTANT:

The air/flue duct is not concentric and the air duct has a slope of  $1.5^\circ$  (if the air flue duct is not cut). The hole through the wall can therefore be drilled horizontally with no slope.

Where extensions are used, these must be installed with a slope at  $3^\circ \pm 1^\circ$  (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  rise per metre length) to ensure that condensate does not remain in the sleeve.

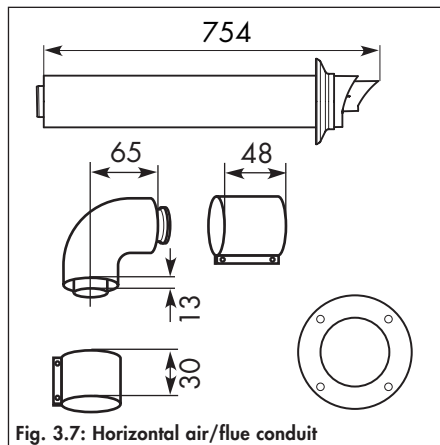


Fig. 3.7: Horizontal air/flue conduit

## Horizontal air/flue duct

Accy No.: 303 933

(Length 0.75 m)

Contents of the accessory:

- Horizontal air/flue duct
- $87^\circ$  elbow
- 1 x 48 mm air duct clamp
- 1 x 30 mm air duct clamp
- Internal trim ring  $\varnothing 100$
- External wall seal.

## Preparation

- Determine the installation site for the boiler with reference to the installation and servicing instructions supplied with the boiler.
- Ensure that all installation and service clearances are available and that the boiler flue can be installed as detailed in these instructions.
- Fix the paper template, supplied with the boiler, to the wall ensuring that the centreline of the template is vertical using a plumbline or spirit level.

## Top outlet flue exiting to rear

- For installations where the air/flue duct is to be installed directly to the rear of the boiler, the installation template details the position of the flue exit hole for horizontal top outlet installation.

## Top outlet flue exiting to side

- For installations where the air/flue duct is to be installed to the side, the position of the flue exit hole can be determined by carefully levelling across the wall from the centre line of the air/flue duct hole marked on the template (fig. 3.9).
- The position of the flue exit hole should allow the flue to be installed with a slight upward slope of about  $3^\circ \pm 1^\circ$  (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  per metre of flue duct). Calculate the required rise according to the flue length and mark the position of the flue exit hole.

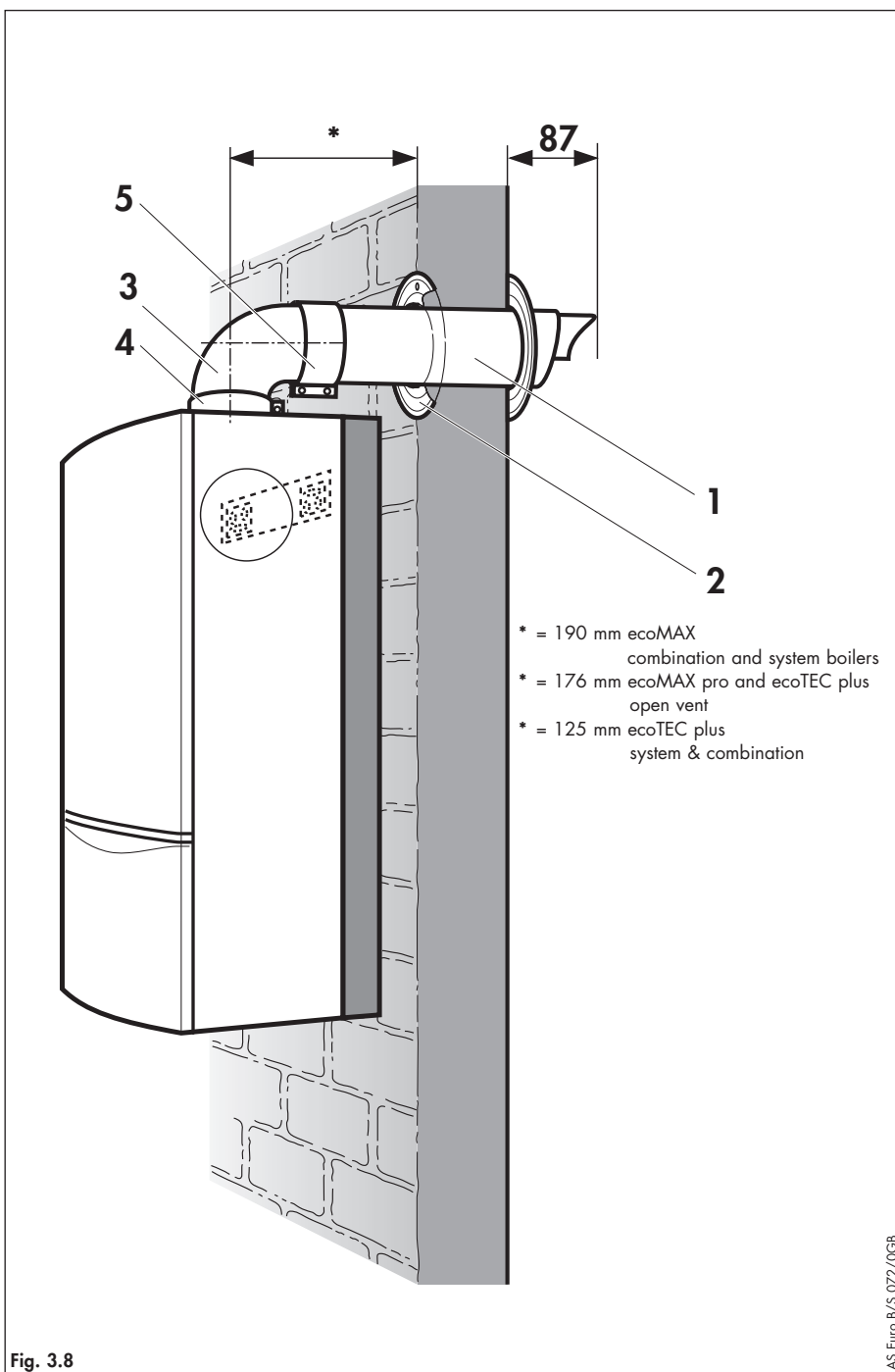
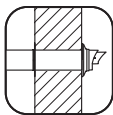
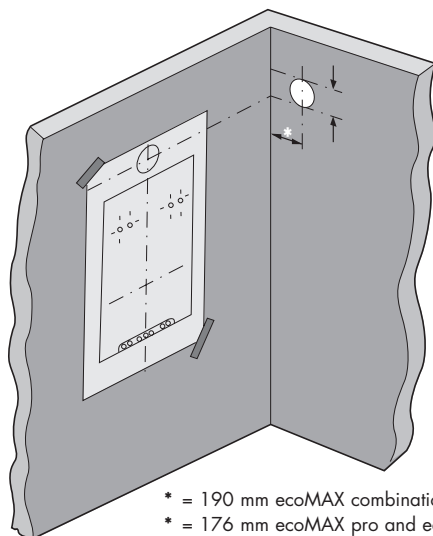


Fig. 3.8

LAS Euro B/S 072/0GB



## INSTALLATION OF THE HORIZONTAL AIR/FLUE DUCT (TOP OUTLET)

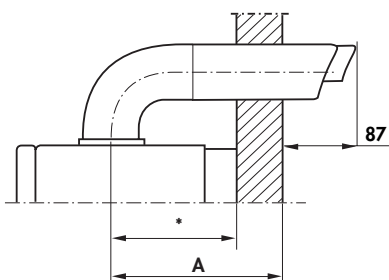


- \* = 190 mm ecoMAX combination and system boilers
- \* = 176 mm ecoMAX pro and ecoTEC plus open vent
- \* = 125 mm ecoTEC plus system & combination

Fig. 3.9

LAS Euro B/S 077/1

### Rear exit



- \* = 190 mm ecoMAX combination and system boilers
- \* = 176 mm ecoMAX pro and ecoTEC plus open vent
- \* = 125 mm ecoTEC plus system & combination

### Side exit

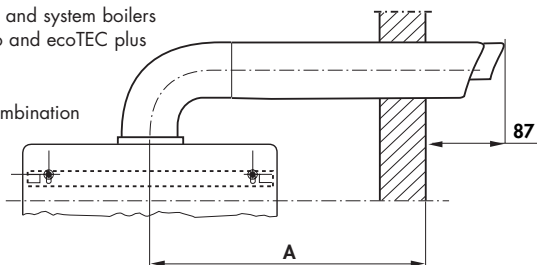


Fig. 3.10

LAS Euro B/S 078/0

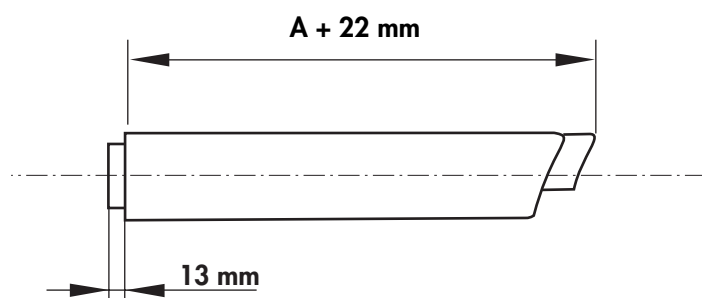


Fig. 3.11

LAS Euro B/S 076/0

- Once the position of the flue exit hole has been determined, the hole should be cut through the wall using a core drill of 125 mm diameter.

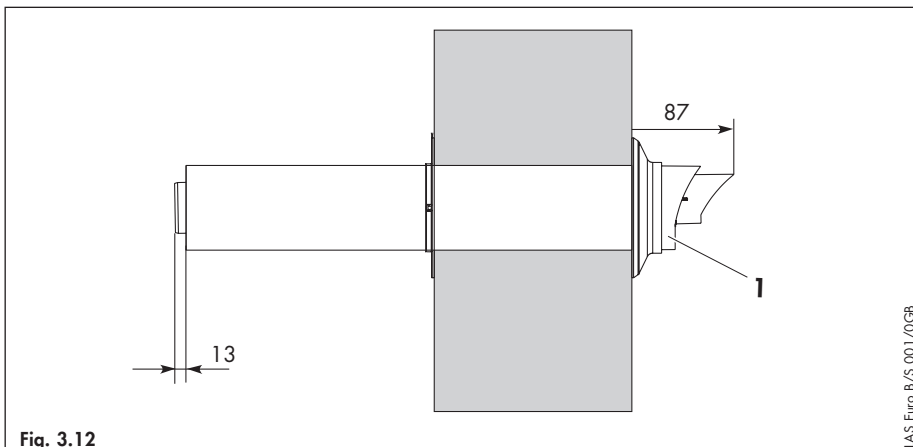
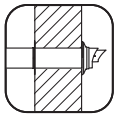
**Note:** If access can be gained to the proposed flue exit point from outside the dwelling, the hole can be cut with a 107 mm core drill and the flue external wall seal fitted from outside the dwelling.

- Measure the distance from the outside face of the wall to the centre of the fan outlet on the boiler (fig. 3.10).

**This is dimension A.**

- Cut the air duct and flue duct to the lengths shown in (fig. 3.11).
- All flue sockets should point towards the terminal.
- When cutting the air and flue ducts it is important to remove any burrs with a file, this ensures easy fitting of the ducts and prevents any rough edges from damaging the flue seals. Care should be taken not to scratch the white surface of the air duct.
- If the installation requires the use of air/flue duct extensions, additional bends or elbows refer to the sections on pages 31 - 35.
- Secure the air duct sections together by drilling a 3 mm diameter hole through the location hole in the end of the outer air duct. (Ensure that the drill does not pierce the inner flue duct). Secure the air ducts together using the screw provided.

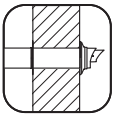
# INSTALLATION OF THE HORIZONTAL AIR/FLUE DUCT (TOP OUTLET)



- Push the air/flue duct assembly (1) including the flexible external seal through the wall until the seal clears the outside face of the wall and pull air/flue duct back towards the boiler until the external seal touches the outside wall (fig. 3.8 and fig 3.12).
- Ensure that the air/flue duct (1) is centred in the hole and the terminal is correctly positioned with the inlet grille at the bottom (fig 3.8 and fig 3.12).
- Slide the internal trim ring (2) over the air duct until it is flush with the wall (fig. 3.8).
- At this stage it is necessary to prepare and fit the boiler onto the hanging bracket – refer to the boiler installation instructions.
- Fit the elbow (3) to the boiler by inserting the spigot of the flue elbow into the flue socket on the boiler and secure using the 30 mm air duct clamp (4) provided (fig. 3.8).
- Pull the air/flue duct back through the wall such that the flue duct fully engages into the flue elbow socket.
- Fit the 48 mm air duct clamp (5) ensuring that it is positioned centrally (fig. 3.8).
- Drill two holes 3 mm Ø through the air duct of both the elbow/flue and elbow/boiler clamps at the most convenient holes on the air duct clamps. (Ensure that the drill does not penetrate the inner flue duct). Screw the clamps to the air ducts of the flue assembly, the elbow and boiler using the screws supplied.
- Slide the internal trim ring back to the wall, securing in position with a small amount of sealant if required.

## Caution!

If installed near a light, insects may fly into the opening. Tell the homeowner to clean the opening regularly.



## INSTALLATION OF THE TELESCOPIC HORIZONTAL AIR/FLUE DUCT

### IMPORTANT:

The air/flue duct is not concentric and the air duct has a slope of  $1.5^\circ$  (if the air flue duct is not cut). The hole through the wall can therefore be drilled horizontally with no slope.

Where extensions are used, these must be installed with a slope at  $3^\circ \pm 1^\circ$  (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  rise per metre length) to ensure that condensate does not remain in the sleeve.

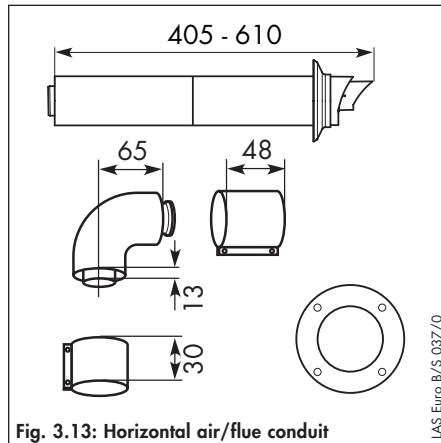


Fig. 3.13: Horizontal air/flue conduit

### Horizontal telescopic air/flue duct

Accy No.: 303 936

(Length 0.4 - 0.61 m)

Contents of the accessory:

- Horizontal telescopic air/flue duct
- $87^\circ$  elbow
- 1 x 48 mm air duct clamp
- 1 x 30 mm air duct clamp
- Internal trim ring  $\varnothing 100$
- External wall seal.

### Preparation

- Determine the installation site for the boiler with reference to the installation and servicing instructions supplied with the boiler.
- Ensure that all installation and service clearances are available and that the boiler flue can be installed as detailed in these instructions.
- Fix the paper template, supplied with the boiler, to the wall ensuring that the centreline of the template is vertical using a plumbline or spirit level.

### Top outlet flue exiting to rear

- For installations where the air/flue duct is to be installed directly to the rear of the boiler, the installation template details the position of the flue exit hole for horizontal top outlet installation.

### Top outlet flue exiting to side

- For installations where the air/flue duct is to be installed to the side, the position of the flue exit hole can be determined by carefully levelling across the wall from the centre line of the air/flue duct hole marked on the template (fig. 3.15).
- The position of the flue exit hole should allow the flue to be installed with a slight upward slope of about  $3^\circ \pm 1^\circ$  (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  per metre of flue duct). Calculate the required rise according to the flue length and mark the position of the flue exit hole.

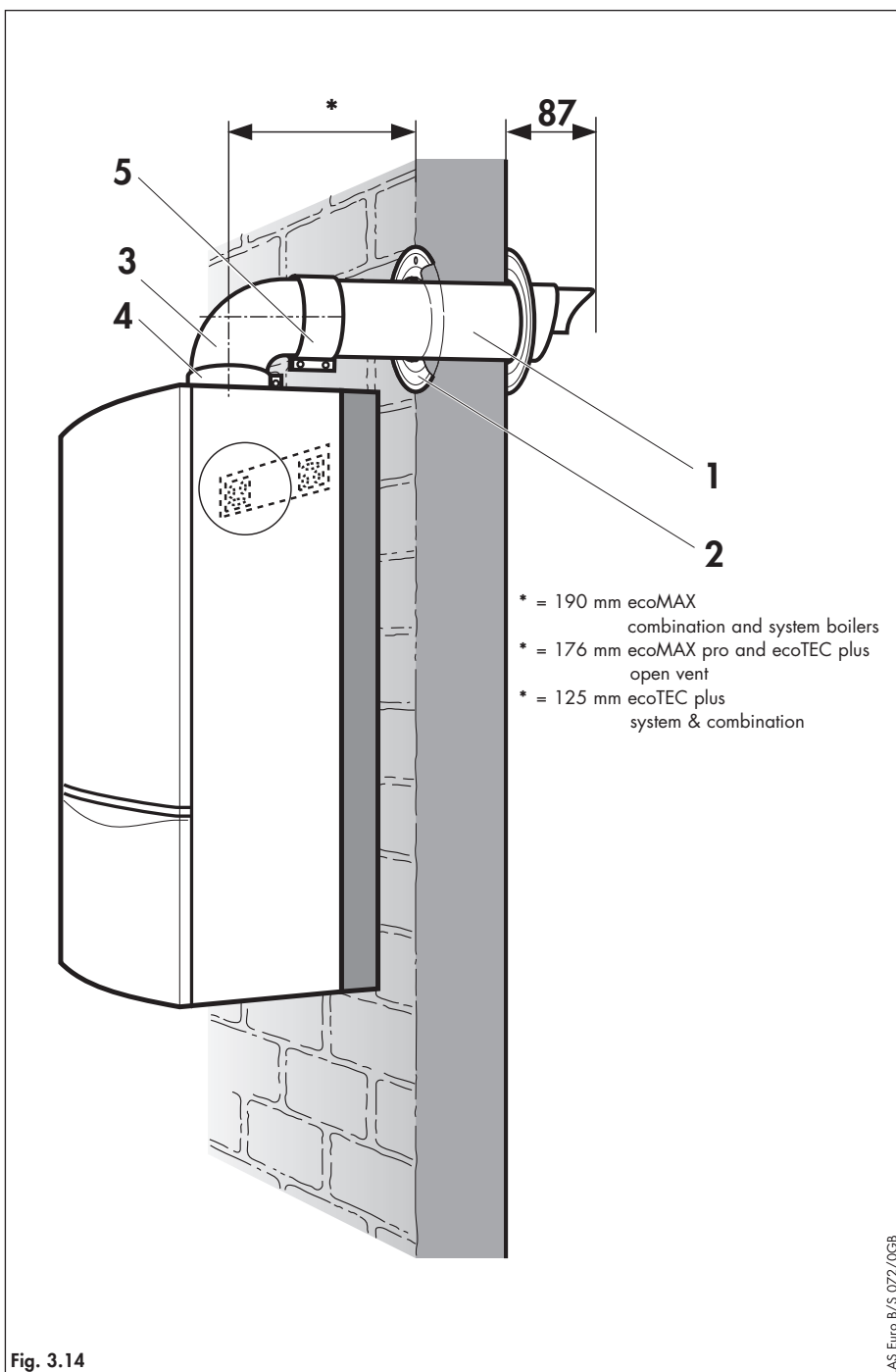


Fig. 3.14

# INSTALLATION OF THE TELESCOPIC HORIZONTAL AIR/FLUE DUCT (TOP OUTLET)

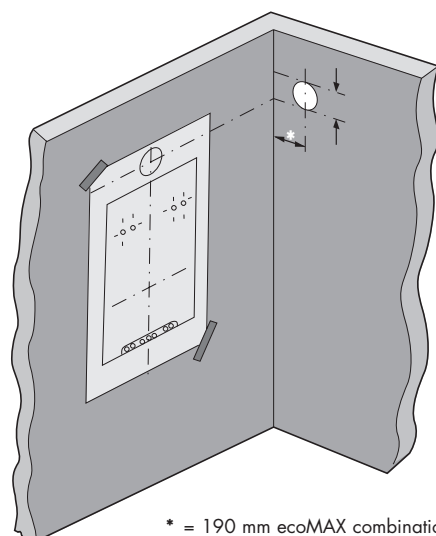
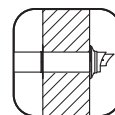
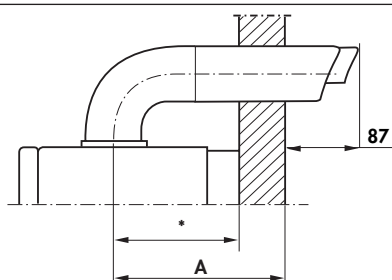


Fig. 3.15

- \* = 190 mm ecoMAX combination and system boilers
- \* = 176 mm ecoMAX pro and ecoTEC plus open vent
- \* = 125 mm ecoTEC plus system & combination

LAS Euro B/S 077/1

## Rear exit



- \* = 190 mm ecoMAX combination and system boilers
- \* = 176 mm ecoMAX pro and ecoTEC plus open vent
- \* = 125 mm ecoTEC plus system & combination

## Side exit

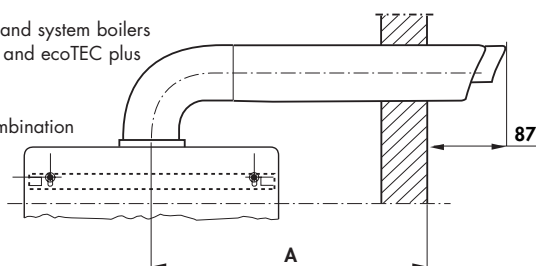


Fig. 3.16

LAS Euro B/S 078/0

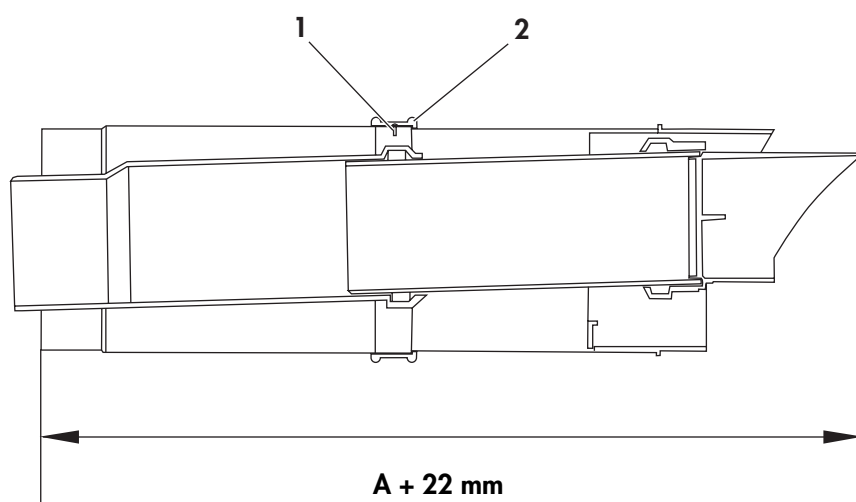


Fig. 3.17

- Once the position of the flue exit hole has been determined, the hole should be cut through the wall using a core drill of 125 mm diameter.

**Note:** If access can be gained to the proposed flue exit point from outside the dwelling, the hole can be cut with a 107 mm core drill and the flue external wall seal fitted from outside the dwelling.

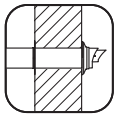
- Measure the distance from the outside face of the wall to the centre of the fan outlet on the boiler (fig. 3.16).

**This is dimension A.**

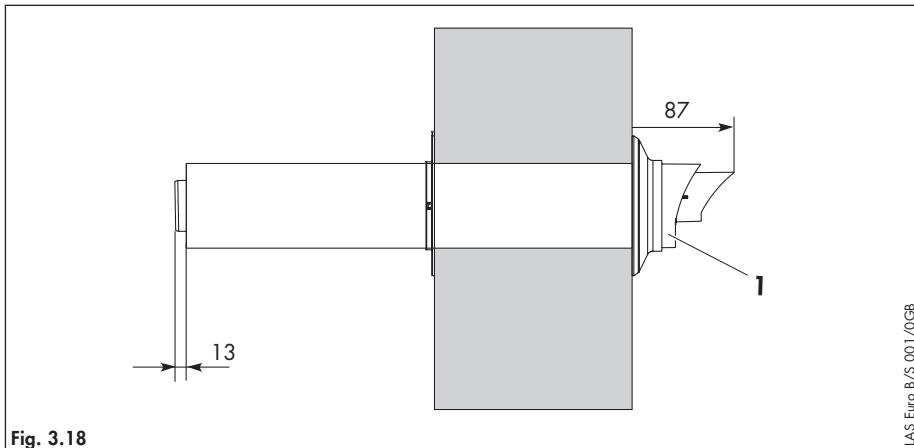
- Adjust the air duct and flue duct to the lengths shown in (fig. 3.17).

- Secure the air duct sections together by drilling a 3 mm diameter hole through the location hole in the end of the outer air duct (1). (Ensure that the drill does not pierce the inner flue duct). Secure the air ducts together using the screw (1) provided. Place the adhesive tape (2) across the gap in the telescopic extensions. (fig. 3.17)

- All flue sockets should point towards the terminal.
- Care should be taken not to scratch the white surface of the air duct.
- If the installation requires the use of air/flue duct extensions, additional bends or elbows refer to the sections on pages 31 - 35.



## INSTALLATION OF THE TELESCOPIC HORIZONTAL AIR/FLUE DUCT (TOP OUTLET)



- Push the air/flue duct assembly (1) including the flexible external seal through the wall until the seal clears the outside face of the wall and pull air/flue duct back towards the boiler until the external seal touches the outside wall (fig. 3.14 and fig. 3.18).
- Ensure that the air/flue duct (1) is centred in the hole and the terminal is correctly positioned with the inlet grille at the bottom (fig. 3.14 and fig. 3.18).
- Slide the internal trim ring (2) over the air duct until it is flush with the wall (fig. 3.14).
- At this stage it is necessary to prepare and fit the boiler onto the hanging bracket – refer to the boiler installation instructions.
- Fit the elbow (3) to the boiler by inserting the spigot of the flue elbow into the flue socket on the boiler and secure using the 30 mm air duct clamp (4) provided (fig. 3.14).
- Pull the air/flue duct back through the wall such that the flue duct fully engages into the flue elbow socket.
- Fit the 48 mm air duct clamp (5) ensuring that it is positioned centrally (fig. 3.14).
- Drill two holes 3 mm Ø through the air duct of both the elbow/flue and elbow/boiler clamps at the most convenient holes on the air duct clamps. (Ensure that the drill does not penetrate the inner flue duct). Screw the clamps to the air ducts of the flue assembly, the elbow and boiler using the screws supplied.
- Slide the internal trim ring back to the wall, securing in position with a small amount of sealant if required.

### Caution!

If installed near a light, insects may fly into the opening. Tell the homeowner to clean the opening regularly.



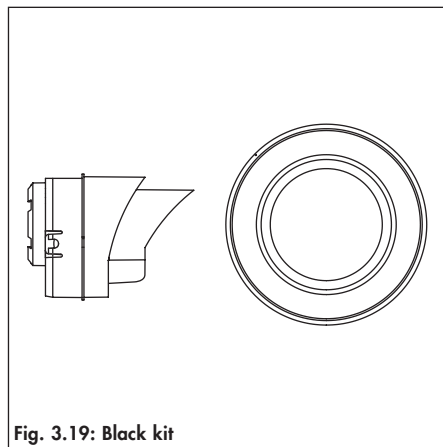
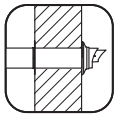


Fig. 3.19: Black kit

## Black terminal kit

Accy. No.: 303 934

Contents of the accessory:

- Black terminal
- External wall seal

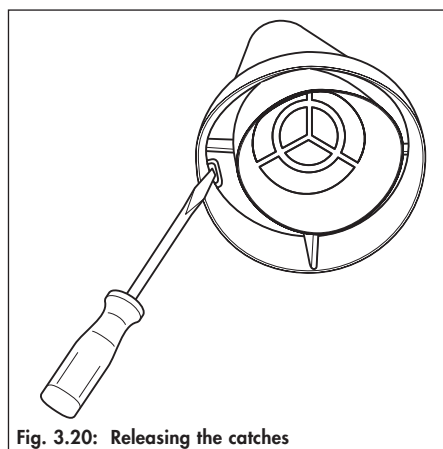


Fig. 3.20: Releasing the catches

## Assembly

### Before installing the flue duct

- Use an 8 mm screwdriver to bend the catches inwards (fig. 3.20).
- Pull the terminal together with the flue duct out of the air duct (fig. 3.21).
- Unlock the catch between the terminal and the flue duct by twisting them against each other (fig. 3.22).
- Pull the terminal off the flue duct.
- Push the new terminal into the flue duct and click to lock.

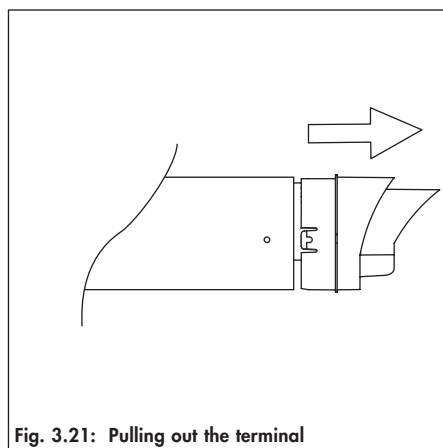


Fig. 3.21: Pulling out the terminal

⚠ Please note: The catch on the top of the terminal must lock firmly into the notch in the flue duct (fig. 3.23).

⚠ Please note: Make sure the seal fits tightly.

- Push the flue duct and the terminal back into the air duct and lock the two catches (fig. 3.24).

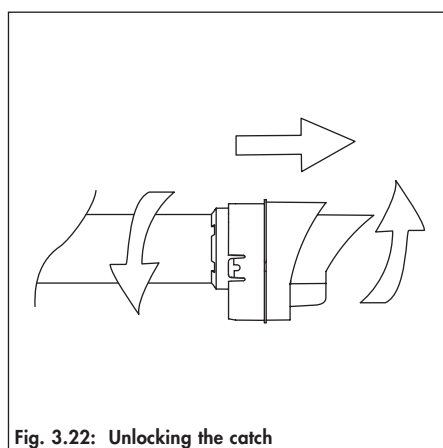
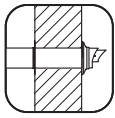


Fig. 3.22: Unlocking the catch

## Caution!

The seam of the air duct must be at the top.

- Fit the horizontal air/flue duct as described on pages 15 and 18.



## INSTALLATION OF THE BLACK TERMINAL KIT

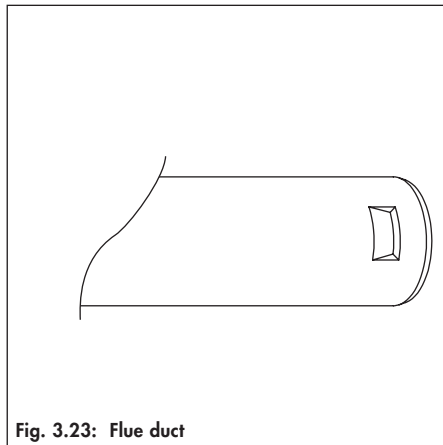


Fig. 3.23: Flue duct

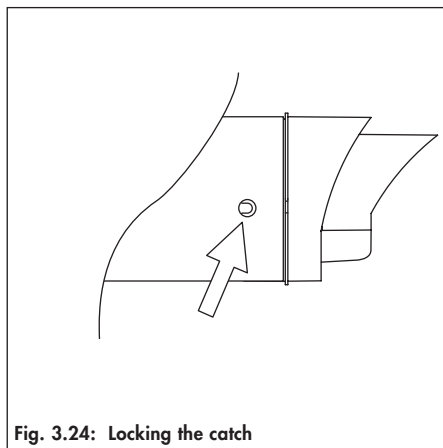


Fig. 3.24: Locking the catch

### Assembly

#### After installing the flue duct

##### **Danger!**

Before starting work, shut down the appliance and prevent it from being switched on unintentionally.

- Remove the wall seal from the terminal.
- Use an 8 mm screwdriver to bend the catches inwards (fig. 3.20).
- Pull the terminal together with the flue duct out of the air duct (fig. 3.21).

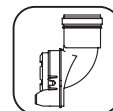
##### **Caution!**

Do not twist the flue duct, because this might detach the following flue duct behind the terminal from the spacer.

- Unlock the catch between the terminal and the flue duct by twisting them against each other (fig. 3.22).
  - Pull the terminal off the flue duct.
  - Push the new terminal into the flue duct and click to lock.
- ☞ Please note: The catch on the top of the terminal must lock firmly into the notch in the flue duct (fig. 3.23).
- ☞ Please note: Make sure the seal fits tightly.
- Push the flue duct with the terminal back in the air duct. Carefully push the flue duct back into the sleeve of the pipe or bend behind it. Lock the two catches (fig. 3.24).
  - Fit the wall seal.

##### **Danger!**

Before starting up the appliance, check that the entire flue pipe is firmly seated and sealed.



## Important:

The flue outlet of the variable termination must face directly upwards.

## Flue Terminal Clearances

Minimum flue terminal clearances are defined in BS5440, and these must apply unless the boiler manufacturer has received approval to quote smaller clearances that are not safety critical. Vaillant have reduced flue terminal clearances approved and these are given in the boiler installation instructions. These are the minimum clearances that must apply to all installations, except when a Variable Termination Kit (VTK) is fitted.

When a VTK is fitted to the horizontal flue, the terminal clearances for the air inlet are reduced. The terminal clearances for the 'new' flue outlet at the end of the VTK do not change.

The minimum terminal clearances A, B & C for the air inlet of the VTK are reduced to 50 mm from an opening such as a window, and 25mm from an opening such as an airbrick. This means that the terminal on the horizontal flue becomes the air inlet when a VTK is fitted, and hence can be located less than 300mm from an opening window or airbrick.

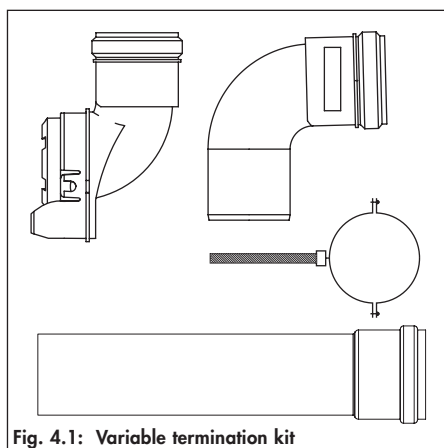


Fig. 4.1: Variable termination kit

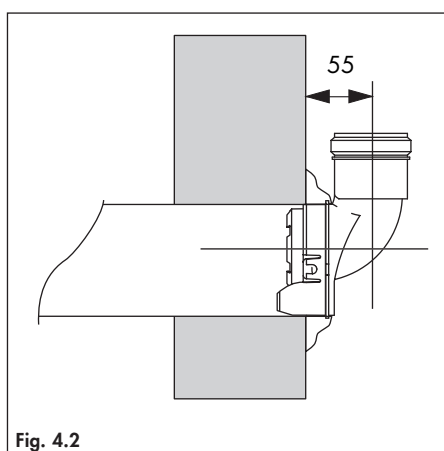


Fig. 4.2

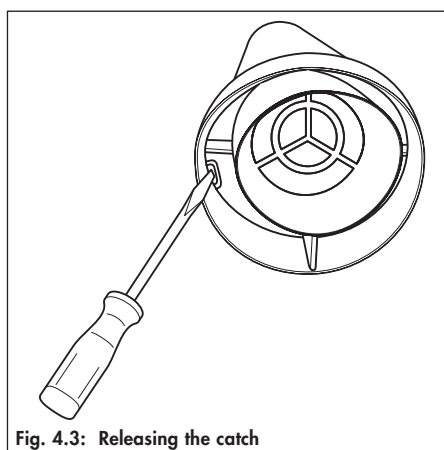


Fig. 4.3: Releasing the catch

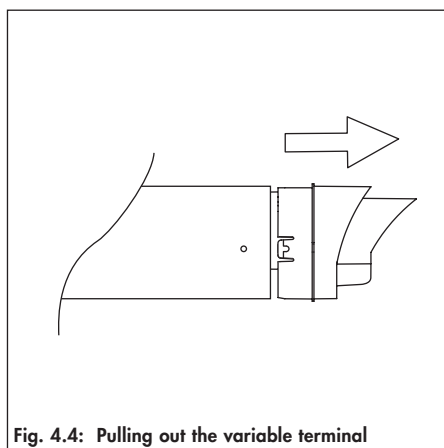


Fig. 4.4: Pulling out the variable terminal

## Variable termination kit

Accy. No.:

303 942 (black)

303 946 (white)

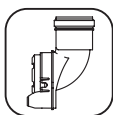
Contents of the kit:

- Variable terminal
- 2 x 1 m pipe
- 3 x pipe support clips
- 87° bend with bird protection grille

## Assembly

### Before installing the flue pipe

- Use an 8 mm screwdriver to bend the catches inwards (fig. 4.3).
- Pull the terminal with the flue duct out of the air duct (fig. 4.4).



## INSTALLATION OF THE VARIABLE TERMINATION KIT

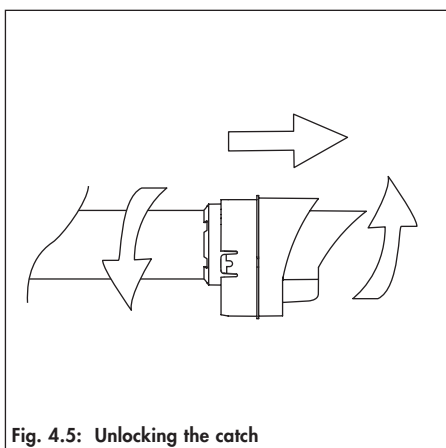


Fig. 4.5: Unlocking the catch

- Unlock the catch between the terminal and the flue duct by twisting them against each other (fig. 4.5).
  - Pull the terminal out of the flue duct.
  - Push the variable terminal onto the flue duct.
- ⓘ Please note: The catch on the top of the variable terminal must lock firmly into the notch in the flue duct (fig. 4.6).

### Caution!

Make sure the seal fits tightly.

- Push the flue duct and the variable terminal back into the air duct and lock the two catches (fig. 4.7).
- ⓘ Please note: The seam of the air duct must be at the top.
- Fit the horizontal air/flue duct as described on pages 15 and 18.

### Caution!

It cannot be fitted from inside.

- Fit the rest of the variable termination kit as described on page 25.

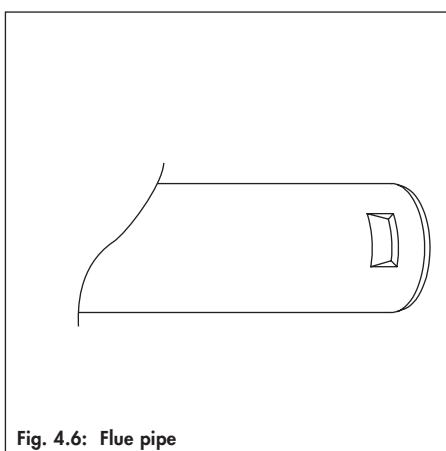


Fig. 4.6: Flue pipe

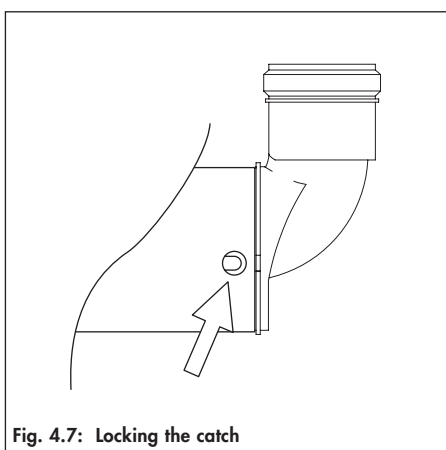


Fig. 4.7: Locking the catch

## Assembly

### After installing the flue duct

#### Danger!

Before starting work, shut down the appliance and prevent it from being switched on unintentionally.

- Remove the wall seal from the terminal.
- Use an 8 mm screwdriver to bend the catches inwards (fig. 4.3).
- Pull the terminal with the flue duct out of the air duct (fig. 4.4).

#### Caution!

Do not twist the flue duct, because this might detach the following flue duct behind the terminal from the spacer.

- Unlock the catch between the terminal and the flue duct by twisting them against each other (fig. 4.5).
  - Pull the terminal out of the flue duct.
  - Push the new variable terminal onto the flue duct.
- ⓘ Please note: The catch on the top of the variable terminal must lock firmly into the notch in the flue duct (fig. 4.6).
- ⓘ Please note: Make sure the seal fits tightly.
- Push the flue duct with the variable terminal back in the air duct. Carefully push the flue duct back into the sleeve of the duct or bend behind it. Lock the two catches (fig. 4.7).
  - Fit the wall seal on the variable terminal.
  - Fit the rest of the VTK as described on page 25.

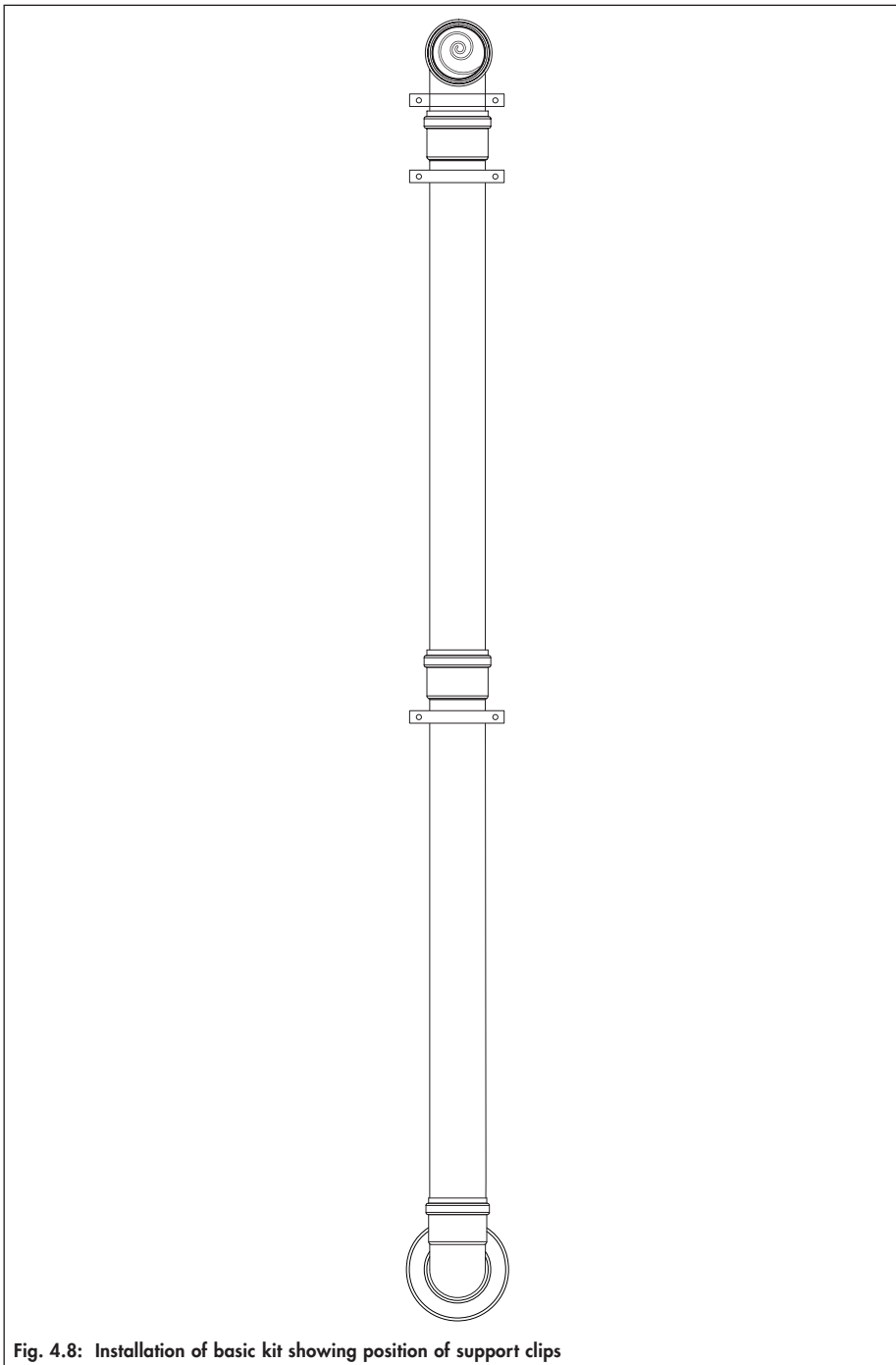
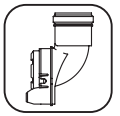


Fig. 4.8: Installation of basic kit showing position of support clips

- Fit the pipes and bends, working from the variable terminal to the selected location for the flue exit using support clips supplied fig 4.8, 4.9, 4.10 or 4.11.

### Caution!

Pipe extensions must be fixed to the wall using pipe clamps. Use one clamp for each extension directly beside the sleeve. Fit another clamp to the extension after each 87° bend (fig. 4.9).

### Caution!

The extension pipe expands when heated. Leave 1 cm expansion space in each sleeve.

- ☞ Please note: The maximum flue lengths where the variable termination kit is installed are shown in the tables on pages 11 and 12.
- ☞ Please note: The parts are simply pushed together (not bolted).

### Caution!

Fasten the 87° bend with bird protection grille using a separate pipe clamp (fig. 4.9).

### Caution!

If installed near a light, insects may fly into the opening. Tell the homeowner to clean the opening regularly.

### Danger!

Before starting up the appliance, check that the entire flue pipe is firmly seated and sealed.

### Caution!

During annual maintenance, check the flue system for

- visible defects, such as embrittlement or damage
- tight connection of the pipes
- dirt in the air intake and flue exits due to leaves, insects etc.

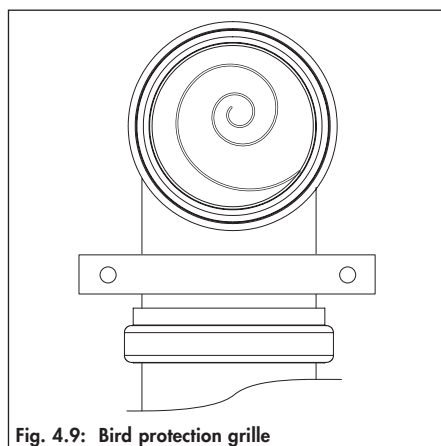


Fig. 4.9: Bird protection grille



## INSTALLATION OF THE VARIABLE TERMINATION KIT

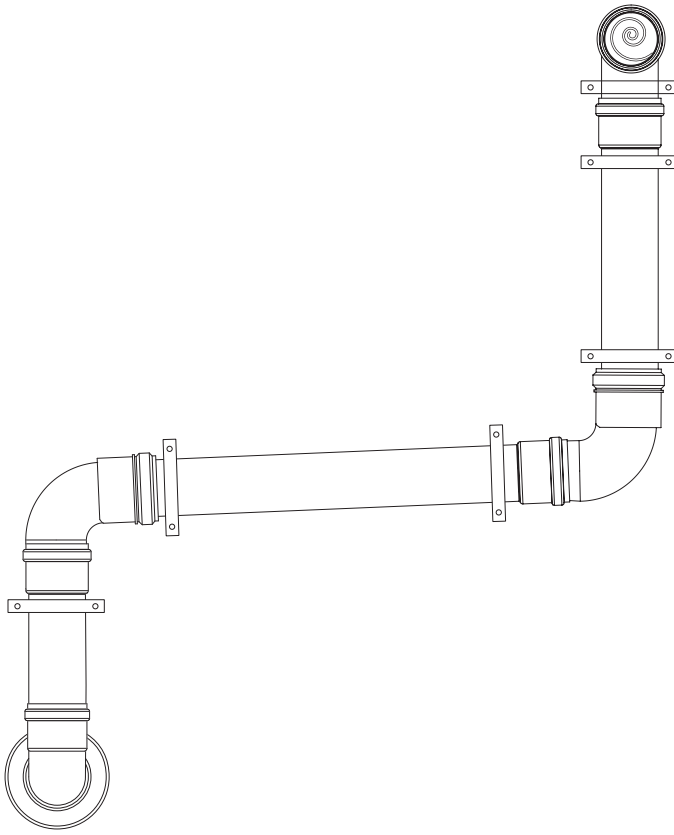


Fig. 4.10: Installation of basic kit with two additional 87° bends showing position of support clips

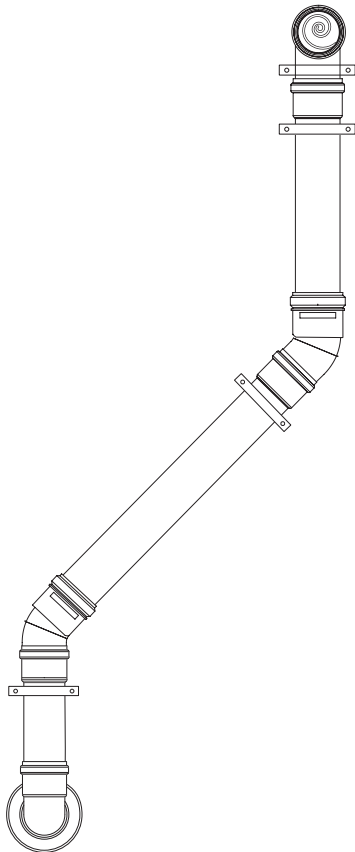


Fig. 4.11: Installation of basic kit with two additional 45° bends showing position of support clips

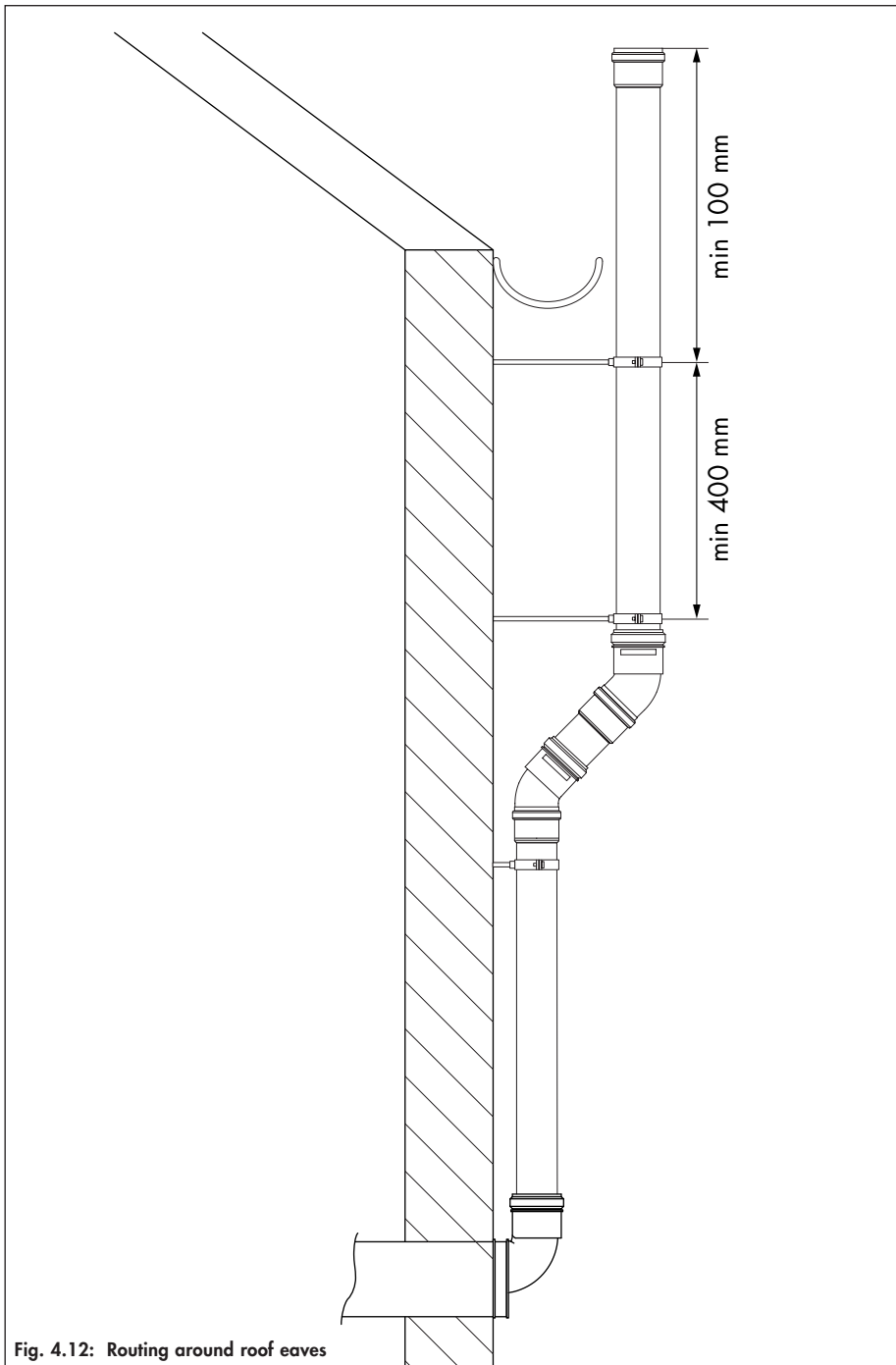
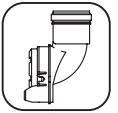
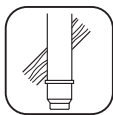


Fig. 4.12: Routing around roof eaves

## Routing around roof eaves

When routing the variable termination kit around the roof eaves, additional lengths of M8 threaded bar will be required for the support brackets. Threaded bar can be purchased from most local merchants.

- Change the bird protection grille from the 87° elbow to the extension installed at the end.
- If using the 87° elbow, use the seal from the pipe extension.
- The final pipe extension must be fixed to the wall using two support clips with a minimum distance of 400 mm.
- Additional 45° bends may be required.



## INSTALLATION OF THE VERTICAL AIR/FLUE DUCT

Observe the maximum flue lengths as detailed in table on page 11.

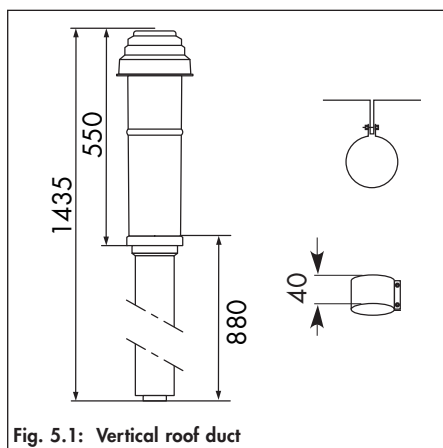


Fig. 5.1: Vertical roof duct

### Vertical air/flue duct

Accy. No.: 303 900 (black)

Contents of the accessory:

- Vertical air/flue duct and terminal assembly
- 40 mm air duct clamp
- Fixing bracket

See page 6 et seq. for details of air/flue duct elements.

The air/flue duct assembly may be connected directly to the flue outlet on top of the boiler.

In addition to the vertical air/flue duct and terminal accessory, air/flue duct extensions can be added to increase the length of the flue.

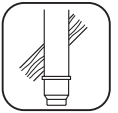
### Preparation

- Determine the installation site for the boiler with reference to the installation and servicing instructions supplied with the boiler.
- Ensure that all installation and service clearances are available and that the boiler flue can be installed as detailed in these instructions.
- Determine the point where the vertical air/flue duct and terminal assembly will penetrate the roof.

Please note: The vertical air/flue duct and terminal accessory (Accy. No. 303 900) may be shortened. The outer 'white' duct should be shortened first, then the inner flue duct cut so that it protrudes 13 mm out of the air duct. In case of installation directly to the boiler without elbows or bends, it is essential that the roof tile/collar is vertically aligned with the air/flue duct of the boiler.

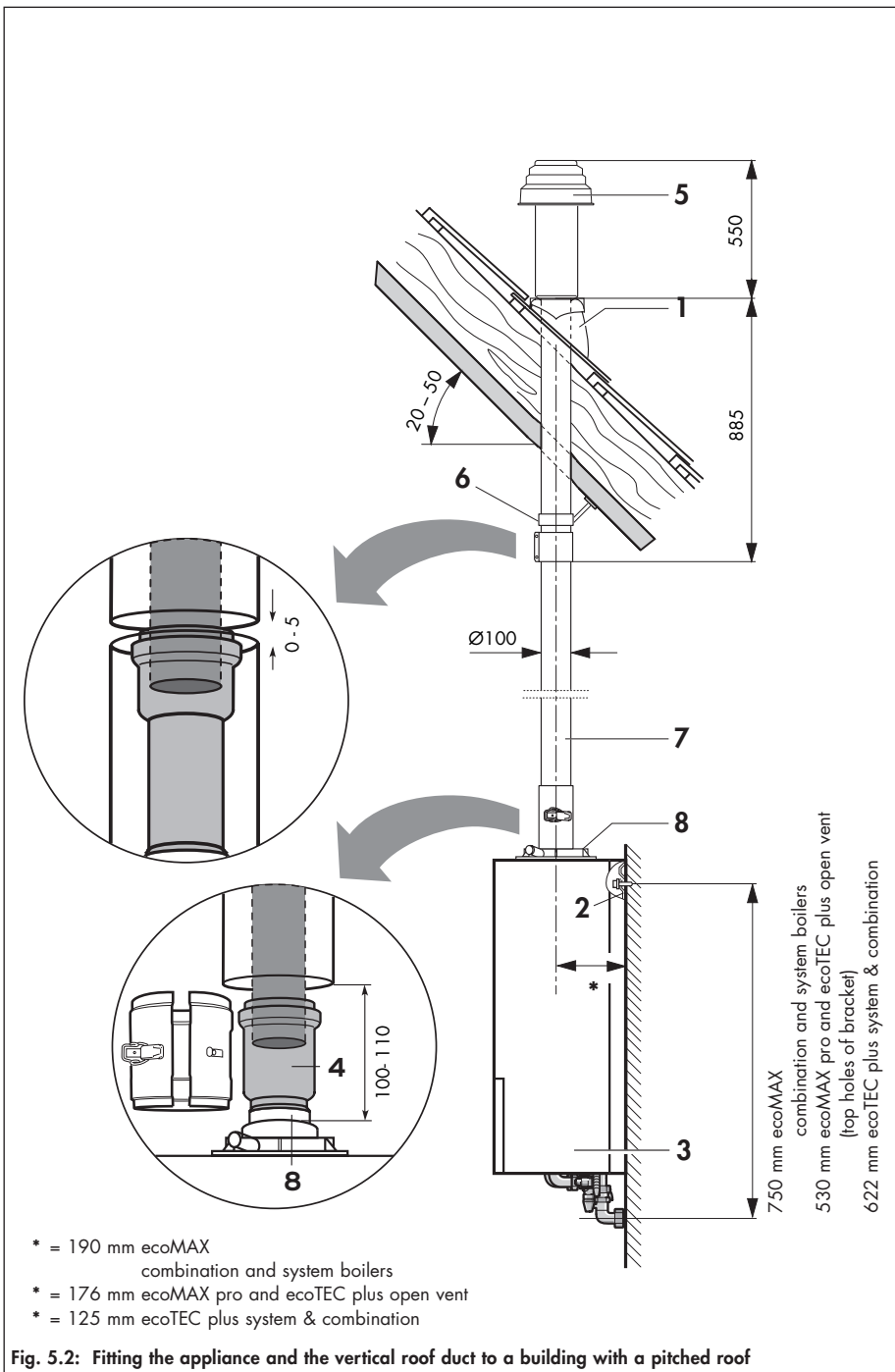
Please note: If a 87° elbow is connected directly to the boiler, use the 40 mm air duct clamp supplied with the vertical air flue duct at this position.





## Pitched roof installation

- Determine the point where the vertical air/flue duct and terminal assembly will penetrate the roof.
  - Fit the flexible pitched roof (Accy. No. 303 980) tile (1).
  - Working from above, insert the vertical roof duct (5) through the roofing tile and push it firmly into place.
  - Vertically align the roof duct and attach it to the roof structure with the fixing bracket (6) supplied.
  - Fit the boiler hanging bracket (2).
  - Install the appliance (3) with reference to the installation and servicing instructions supplied with the boiler.
- See pages 33 et seq. for further details on the installation of extensions and elbows.**
- Push the sliding sleeve (4) firmly into place on the extension.
  - Join the vertical roof duct (5) to the extension (7).
  - Join the sliding sleeve (4) to the appliance's connection piece (8).
- Using the sliding sleeve allows the appliance to be easily removed and replaced without dismantling the flue.**
- Drill two holes 3 mm Ø through the air duct of the flue/boiler clamp at the most convenient holes on the air duct clamp. (Ensure that the drill does not penetrate the inner flue duct). Screw the clamp to the air ducts of the flue assembly and the boiler using the screws supplied.
  - Ensure that any air duct clamps used are positioned centrally and fixed to the air duct using the self tapping screws supplied.
  - **Note:** The air/duct clamp must not be screwed to the bottom of the vertical air/flue duct and terminal accessory to allow for any slight movement in the roof structure.
  - Ensure that at least one pipe clamp supports the air/flue duct at each extension fitted.





## INSTALLATION OF THE VERTICAL AIR/FLUE DUCT

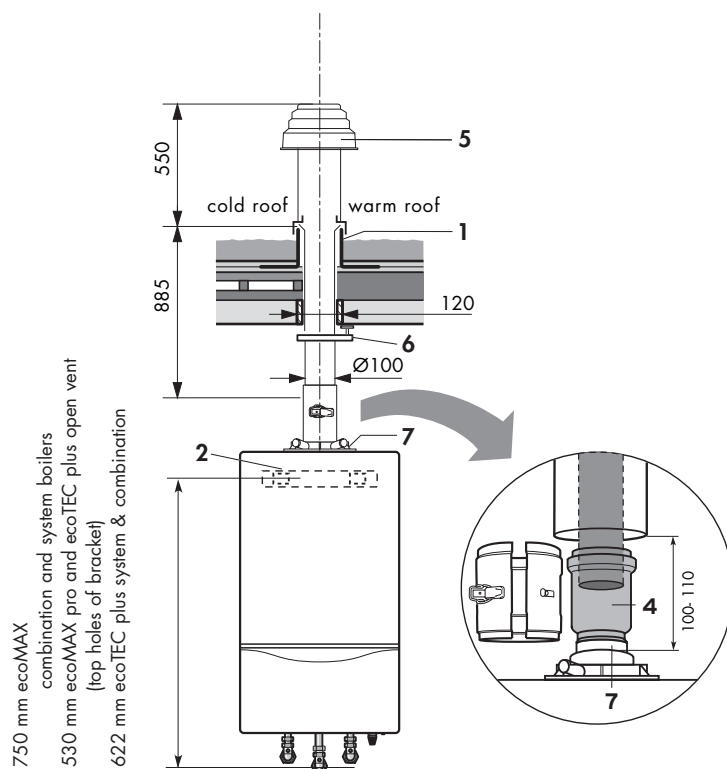


Fig. 5.3: Fitting the appliance and vertical flue duct to a building with a flat roof

### Flat-roof installation

- Determine the point where the vertical air/flue duct and terminal assembly will penetrate the roof.
  - Fit the flat roof penetration collar (1).
  - Stick the flat roof penetration collar firmly into place with adhesive in accordance with the codes of practice for flat roofs (CP 144) to ensure a watertight seal.
  - Working from above, insert the vertical roof duct (5) through the flat roof collar and push it firmly into place.
  - Vertically align the roof duct and attach it to the roof structure with the fixing bracket (6) supplied.
  - Fit the boiler hanging bracket (2).
  - Install the appliance (3) with reference to the installation and servicing instructions supplied with the boiler.
- See pages 31 et seq. for further details on the installation of extensions and elbows.
- Push the sliding sleeve (4) firmly into place on the extension.
  - Join the vertical roof duct (5) to the extension (7).
  - Join the sliding sleeve (4) to the appliance's connection piece (8). This permits easy separation between the air/flue duct and the appliance.
  - Drill two holes 3 mm Ø through the air duct of the flue/boiler clamp at the most convenient holes on the air duct clamp. (Ensure that the drill does not penetrate the inner flue duct). Screw the clamp to the air ducts of the flue assembly and the boiler using the screws supplied.
  - Ensure that any air duct clamps used are positioned centrally and fixed to the air duct using the self tapping screws supplied.
  - **Note:** The air/duct clamp must not be screwed to the bottom of the vertical air/flue duct and terminal accessory to allow for any slight movement in the roof structure.
  - Ensure that at least one pipe clamp supports the air/flue duct at each extension fitted.



## How to add extensions

Use a saw, tin-snips, etc. to cut tubes to size.

- ✎ No tools are required when separating extensions for cutting to size air and flue tubes separately. When doing so, the flue conduit should be twisted into a position where the shoulders on the plastic tube can be pushed through the spacer-piece. After cutting to size, refit the flue conduit and secure it to the air conduit.

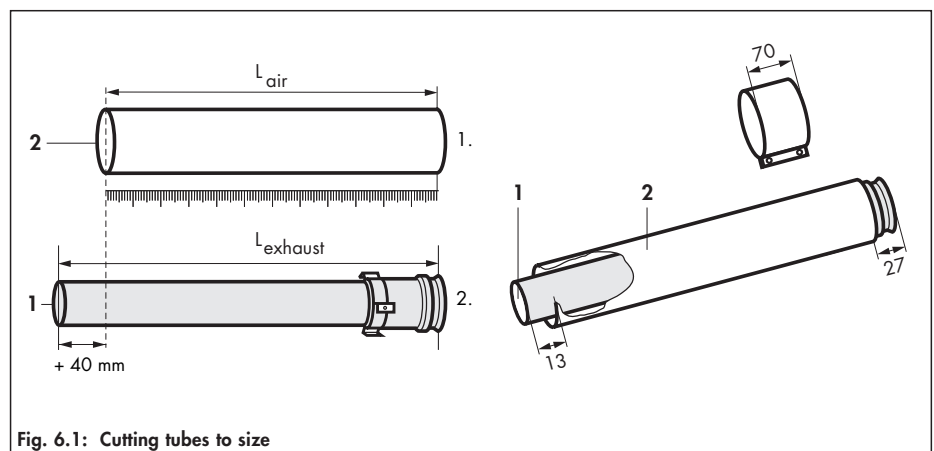


Fig. 6.1: Cutting tubes to size

### Tip:

Start by measuring the required length of air conduit\* ( $L_{air}$ ), and then calculate the corresponding length of flue conduit ( $L_{exhaust}$ ) as follows:

$$L_{exhaust} = L_{air} + 40 \text{ mm}$$

$$L_{exhaust} = \text{length of flue conduit}$$

$$L_{air} = \text{length of air conduit}$$

\* Minimum length of air-conduit extension: 80 mm.

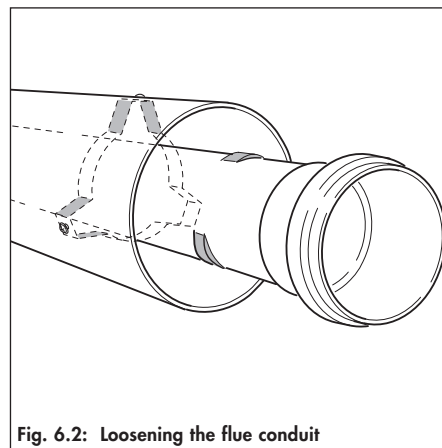


Fig. 6.2: Loosening the flue conduit

### Important:

You must fasten extensions to the ceiling or wall using pipe clamps. Use one clamp for each extension.

### Important:

Where extensions are used, these must be installed with a slope of  $3^\circ \pm 1^\circ$  to ensure that condensate does not remain in the sleeve (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  rise per metre length).

- ✎ The seals are sensitive to mineral oil-based grease products. For this reason, the seals must not be greased. If the seals need wetting to aid in installation, use water only.
- ✎ De-burr and file down any rough edges on the tubes before fitting in order to prevent damage to the seals. Remove all metal filings and other debris.
- ✎ Do not use damaged or dented tubes, as they will not form an adequate seal.
- ✎ Ensure that the seals remain correctly aligned when installing the tubes. Do not fit damaged seals.
- ✎ Secure the exhaust conduit with the fixing device in order to ensure that it is correctly centred relative to the air conduit.



## FITTING AIR/FLUE DUCT EXTENSIONS

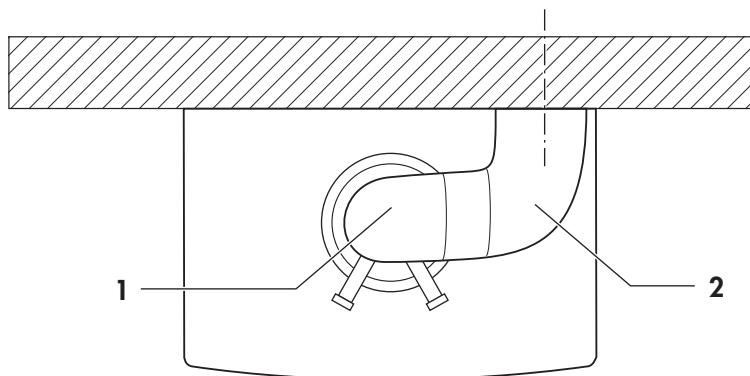


Fig. 6.1: Arrangement of 2 x 87° elbows - View from above

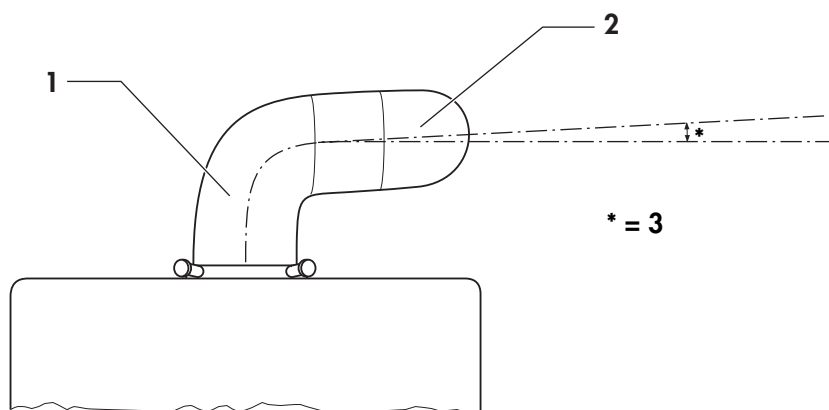


Fig. 6.2: Arrangement of 2 x 87° elbows - View from front

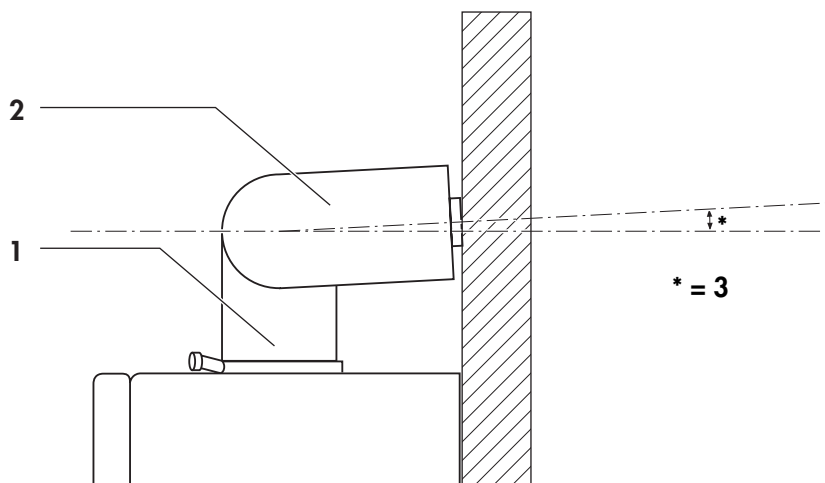


Fig. 6.3: Arrangement of 2 x 87° elbows - View from side

### How to install 2x 87° elbows

- When using 2 x 87° elbows follow fig. 6.1 to fig. 6.3 to avoid obstructions on outer wall.

**Note:** The elbows must be correctly aligned to avoid undue stress on the joints and risk of leakage.

The elbow fitted to the top of the boiler (1) should be twisted by 3° to ensure that the second 87° elbow (2) exits the wall perpendicular.

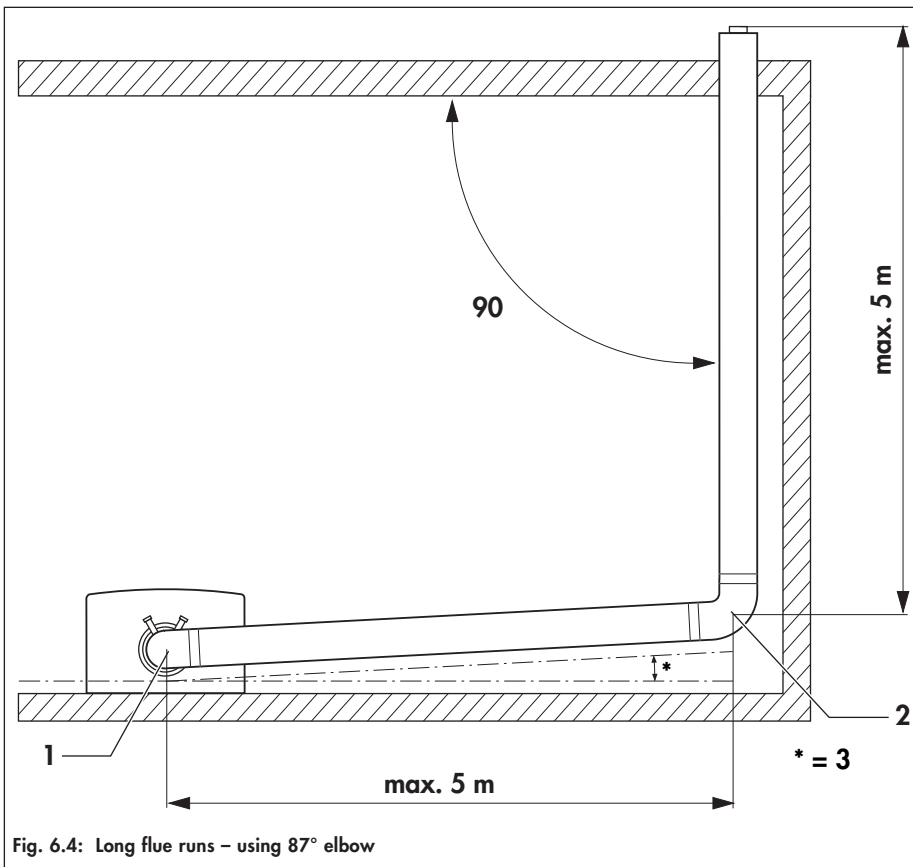
- When using elbows for long flue runs in a corner follow fig. 6.4 and fig. 6.5 to avoid obstructions.

**Note:** The elbows must be correctly aligned to avoid undue stress on the joints and risk of leakage.

The elbow fitted to the top of the boiler (1) should be twisted by 3° to ensure that the second 87° elbow (2) exits the wall perpendicular.

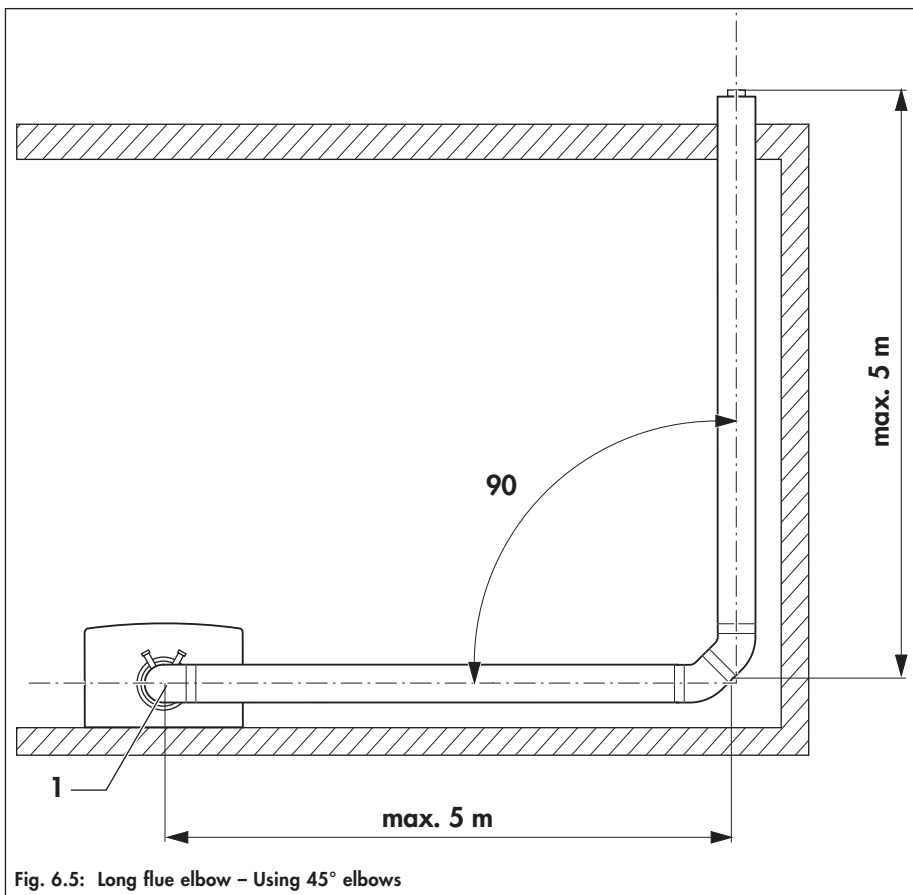
When using 87° elbow install with a slope of 3° between wall and air-flue pipe (fig. 6.4) or use 2 x 45° elbows (fig. 6.5).

## FITTING AIR/FLUE DUCT EXTENSIONS



- When using elbows for long flue runs in a corner follow fig. 6.4 and fig. 6.5 to avoid obstructions.

**Note:** The elbows must be correctly aligned to avoid undue stress on the joints and risk of leakage. The elbow fitted to the top of the boiler (1) should be twisted by 3° to ensure that the second 87° elbow (2) exits the wall perpendicular. When using 87° elbow install with a slope of 3° between wall and air-flue pipe (fig. 6.4) or use 2 x 45° elbows (fig. 6.5).





## FITTING AIR/FLUE DUCT EXTENSIONS

### How to install 87° elbows

Accy. No.: 303 910

**Note:** The elbow delivered with the flue kits 303 933 and 303 936 is not the same dimension as shown here.

#### Example:

An offset of 400 mm is measured. This value is then used, along with the table below, to determine the length of the air conduit (= 190 mm in this case).



#### Important:

This gives a corresponding exhaust-conduit length of  $190 + 40 = 230$  mm.

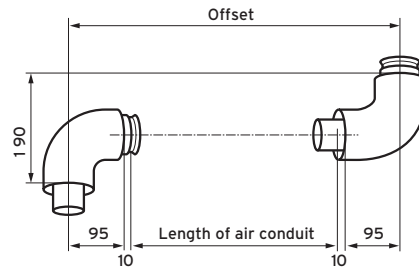


Fig. 6.3: Installation of 87° elbows

Table 6.1: Length of surplus with 87° elbows

Offset [in mm]	Length of air conduit [in mm]	Offset [in mm]	Length of air conduit [in mm]	Offset [in mm]	Length of air conduit [in mm]
> 190 to < 210 mm	0	440	230	630	420
		445	235	635	425
		450	240	640	430
> 215 to < 265 mm	<b>not possible</b>	455	245	645	435
		460	250	650	440
		465	255	655	445
> 270 to < 290 mm	80	470	260	660	450
		475	265	665	455
		480	270	670	460
295	85	485	275	675	465
300	90	490	280	680	470
305	95	495	285	685	475
310	100	500	290	690	480
315	105	505	295	695	485
320	110	510	300	700	490
325	115	515	305	705	495
330	120	520	310	710	500
335	125	525	315	715	505
340	130	530	320	720	510
345	135	535	325	725	515
350	140	540	330	730	520
355	145	545	335	735	525
360	150	550	340	740	530
365	155	555	345	745	535
370	160	560	350	750	540
375	165	565	355	755	545
380	170	570	360	760	550
385	175	575	365	765	555
390	180	580	370	770	560
395	185	585	375	775	565
400	190	590	380	780	570
405	195	595	385	785	575
410	200	600	390	790	580
415	205	605	395	795	585
420	210	610	400	800	590
425	215	615	405		
430	220	620	410		
435	225	625	415		



## How to install 45° elbows

Accy. No.: 303 911

Example:

An offset of 400 mm is measured.  
This value is then used, along with the table below, to determine the length of the air conduit (= 284 mm) and the height (= 420 mm).



### Important:

This gives a corresponding exhaust-conduit length of  $284 + 40 = 324$  mm.

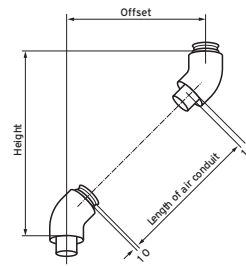


Fig. 6.4: Installation of 45° bends

GUJAZ 103/2GB

Table 6.2: Length of surplus with 45° bends

Offset [in mm]	Length of air conduit [in mm]	Height [in mm]	Offset [in mm]	Length of air conduit [in mm]	Height [in mm]	Offset [in mm]	Length of air conduit [in mm]	Height [in mm]
90	0	210	325	320	445	525	602	645
95	0	215	330	327	450	530	610	650
100	0	220	335	334	455	535	617	655
			340	341	460	540	624	660
			345	348	465	545	631	665
			350	355	470	550	638	670
			355	362	475	555	645	675
			360	369	480	560	652	680
			365	376	485	565	659	685
			370	383	490	570	666	690
			375	390	495	575	673	695
			380	397	500	580	680	700
			385	404	505	585	687	705
			390	412	510	590	694	710
			395	419	515	595	701	715
			400	426	520	600	709	720
			405	433	525	605	716	725
			410	440	530	610	723	730
			415	447	535	615	730	735
			420	454	540	620	737	740
			425	461	545	625	744	745
			430	468	550	630	751	750
			435	475	555	635	758	755
			440	482	560	640	765	760
			445	489	565	645	772	765
			450	496	570	650	779	770
			455	503	575	655	786	775
			460	511	580	660	793	780
			465	518	585	665	800	785
			470	525	590	670	808	790
			475	532	595	675	815	795
			480	539	600	680	822	800
			485	546	605			
			490	553	610			
			495	560	615			
			500	567	620			
			505	574	625			
			510	581	630			
			515	588	635			
			520	595	640			







The air/flue duct must be installed by a suitably qualified service provider, which is responsible for observing the relevant specifications, regulations and standards.



## Requirements

Regulations and standards to be observed

Page

38



## Planning the air/flue duct layout

Alternative termination accessories available

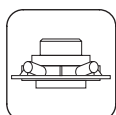
39

Maximum flue lengths for ecoMAX

42

Maximum flue lengths for ecoTEC

43



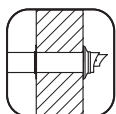
## Changing the appliance connection piece

45



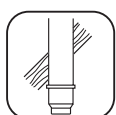
## Installation of the sliding sleeve

46



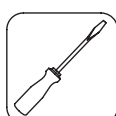
## Installation of the horizontal air/flue duct

47



## Installation of the vertical air/flue duct

52



## Fitting air/flue duct extensions

How to add extensions

55

How to install elbows

56



## REQUIREMENTS

### Regulations and standards to be observed

- ☞ Vaillant ecoMAX/ecoTEC boilers are certified as heating boilers with corresponding flue systems according to EC Directive 90/396/EEC on gas-fired devices. This installation manual is covered by this certification and is referred to in the design approval test certificate.
- ☞ These instructions should be read in conjunction with the instructions for installation and servicing supplied with the boiler.
- ☞ Ensure also that all legislation, rules, regulations and directives mentioned in the installation instructions are observed.
- ☞ The installation of the boiler and its flue must be carried out by a competent person who is registered with CORGI (The Council for Registered Gas Installers).
- ☞ The installation of the boiler and flue must be in accordance with the Gas Safety (Installation and Use) Regulations 1998 and the Building Regulations and BS 5440 Part 1.
- ☞ The requirements for flue termination detailed in the boiler installation instructions must be observed.
- ☞ The air/flue duct operates at very low temperatures therefore no clearance is necessary between the air duct and adjacent services.
- ☞ Ensure while installation work is being carried out that no debris such as swarf, filings or fragments of mortar are allowed to remain in the air/flue duct.



## Alternative termination accessories available















**303 200** = Vertical air/flue duct (black)



**303 209** = Horizontal air/flue duct



**303 926** = Appliance connection piece

Optional connection accessories		Accy. No.	303 200 	303 209 
Air/flue duct extensions (PPs), concentric 470 mm - Ø 80/125		303 202	x	x
Air/flue duct extensions (PPs), concentric 970 mm - Ø 80/125		303 203	x	x
Air/flue duct extensions (PPs), concentric 1970 mm - Ø 80/125		303 205	x	x
Bends (PPs), concentric (pack of 2) 45° - Ø 80/125		303 211	x	x
Elbow (PPs), concentric 87° - Ø 80/125		303 210	x	x
Flue support clips (pack of 5), Ø 125		303 616	x	x
Sliding sleeve (PPs) Ø 80/125		303 215	x	x
Adjustable roof tiles for pitched roof		009076 black	x	x
Flat roof penetration collar		009 056	x	x
Flexible pitched roof seal		303 980	x	



## PLANNING THE AIR/FLUE DUCT LAYOUT

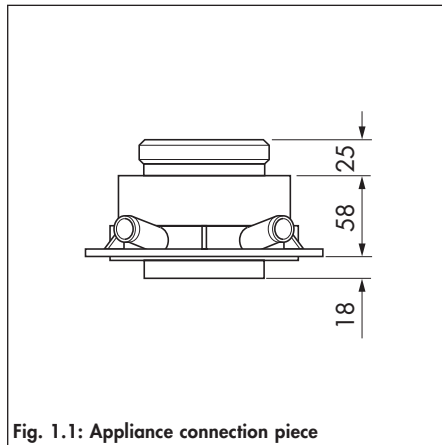


Fig. 1.1: Appliance connection piece

### Appliance connection piece Ø 80/125

Vaillant Accy. No.: 303 926  
(with 2 measuring apertures)

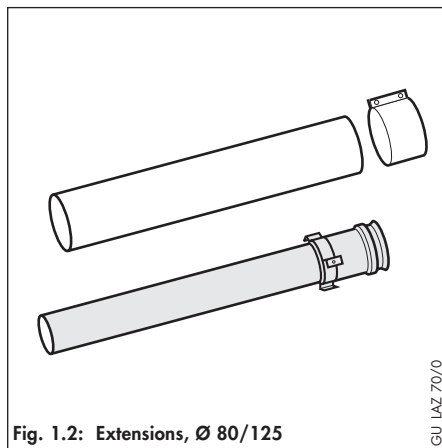


Fig. 1.2: Extensions, Ø 80/125

### Air/flue duct extension (PPs) 470 mm, Ø 80/125

Vaillant Accy. No.: 303 202

### Air/flue duct extension (PPs) 970 mm, Ø 80/125

Vaillant Accy. No.: 303 203

### Air/flue duct extension (PPs) 1970 mm, Ø 80/125

Vaillant Accy. No.: 303 205

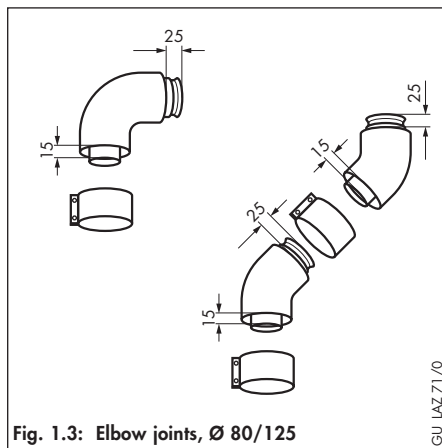


Fig. 1.3: Elbow joints, Ø 80/125

### Elbow (PPs), 87°, Ø 80/125

Vaillant Accy. No.: 303 210

### Bends (PPs), 45° (pack of 2), Ø 80/125

Vaillant Accy. No.: 303 211

Use one clip per extension to support the air/flue duct.

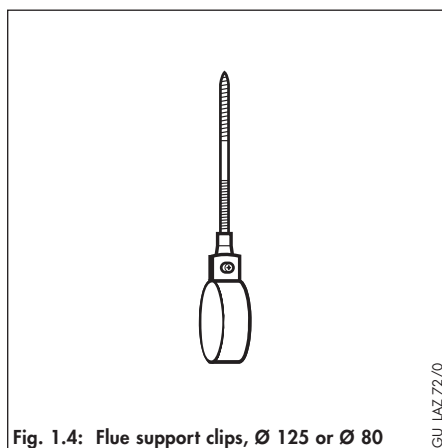


Fig. 1.4: Flue support clips, Ø 125 or Ø 80

### Flue support clips, Ø 125 (pack of 5)

Vaillant Accy. No.: 303 616

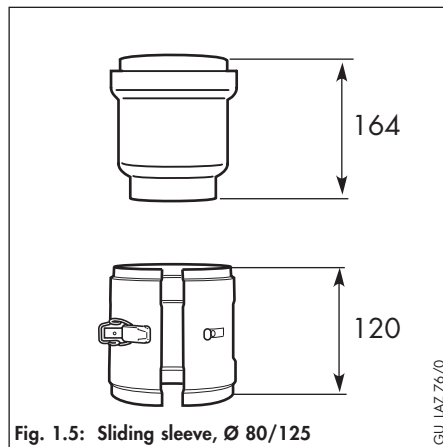


Fig. 1.5: Sliding sleeve, Ø 80/125

**Sliding sleeve (PPs), Ø 80/125**  
Vaillant Accy. No.: 303 215

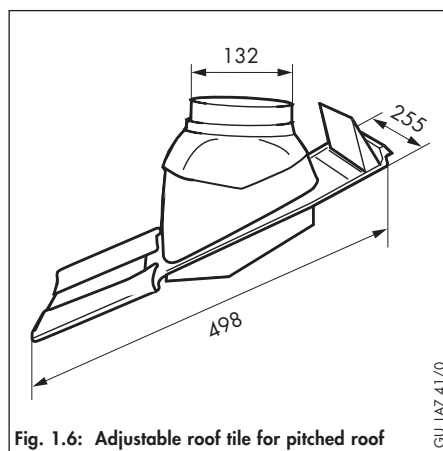


Fig. 1.6: Adjustable roof tile for pitched roof

**Adjustable roof tiles for pitched roof**  
Vaillant Accy. No.: 009 076 (black)

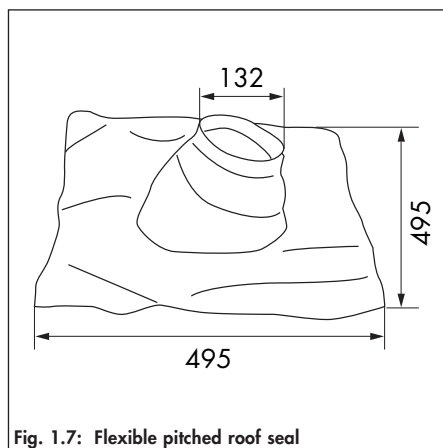


Fig. 1.7: Flexible pitched roof seal

**Flexible pitched roof seal (black)**  
Vaillant Accy. No.: 303 980

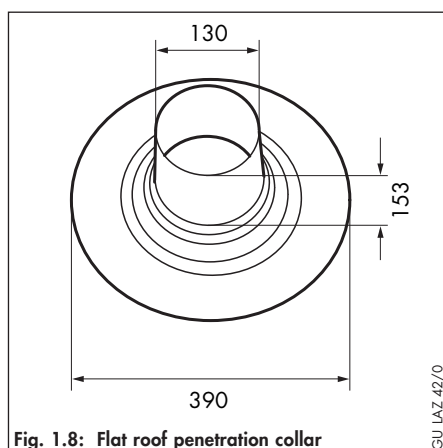


Fig. 1.8: Flat roof penetration collar

**Flat roof penetration collar**  
Vaillant Accy. No.: 009 056



## PLANNING THE AIR/FLUE DUCT LAYOUT

### Maximum flue lengths for use with ecoMAX

Accessories	Accy. No.		ecoMAX			
			613/2 E	618/2 E	622/2 E	pro 18 E pro 28 E
Horizontal flue systems	303 209	Max. permitted concentric flue length	13.0 m incl. 1 elbow 87°	25.0 m incl. 1 elbow 87°	30.0 m incl. 1 elbow 87°	20.0 m incl. 1 elbow 87°
			Maximum length of flue is reduced by 2.5 m for each additional 90° elbow. Maximum length of flue is reduced by 1.0 m for each additional 45° elbow.			
Vertical flue systems	303 200	Max. permitted concentric flue length	14.0 m	27.0 m	31.0 m	20.0 m
			Maximum length of flue is reduced by 2.5 m for each additional 90° elbow Maximum length of flue is reduced by 1.0 m for each additional 45° elbow			

Accessories	Accy. No.		ecoMAX		
			824/2 E	828/2 E	635/ E 835/ E
Horizontal flue systems	303 209	Max. permitted concentric flue length	25.0 m incl. 1 elbow 87°	30.0 m incl. 1 elbow 87°	21.0 m incl. 1 elbow 87°
			Maximum length of flue is reduced by 2.5 m for each additional 87° elbow. Maximum length of flue is reduced by 1.0 m for each additional 45° elbow.		
Vertical flue systems	303 200	Max. permitted concentric flue length	26.0 m	29.0 m	22.0 m
			Maximum length of flue is reduced by 2.5 m for each additional 90° elbow Maximum length of flue is reduced by 1.0 m for each additional 45° elbow		



## Maximum flue lengths for use with ecoTEC

Accessories	Accy. No.		ecoTEC	
			plus 612 plus 615	plus 618 plus 624 plus 630 plus 824 plus 831
Horizontal flue systems	303 209	Max. permitted concentric flue length	13.0 m incl. 1 elbow 87°	25.0 m incl. 1 elbow 87°
			Maximum length of flue is reduced by 2.5 m for each additional 90° elbow. Maximum length of flue is reduced by 1.0 m for each additional 45° elbow.	
Vertical flue systems	303 200	Max. permitted concentric flue length	14.0 m	27.0 m
			Maximum length of flue is reduced by 2.5 m for each additional 90° elbow Maximum length of flue is reduced by 1.0 m for each additional 45° elbow	

Accessories	Accy. No.		ecoTEC		
			plus 637 plus 837	pro 24 pro 28	plus 415 plus 418 plus 428 plus 438
Horizontal flue systems	303 209	Max. permitted concentric flue length	21.0 m incl. 1 elbow 87°	25.0 m incl. 1 elbow 87°	20.0 m incl. 1 elbow 87°
			Maximum length of flue is reduced by 2.5 m for each additional 87° elbow. Maximum length of flue is reduced by 1.0 m for each additional 45° elbow.		
Vertical flue systems	303 200	Max. permitted concentric flue length	23.0 m	27.0 m	20.0 m
			Maximum length of flue is reduced by 2.5 m for each additional 90° elbow Maximum length of flue is reduced by 1.0 m for each additional 45° elbow		



## PLANNING THE AIR/FLUE DUCT LAYOUT

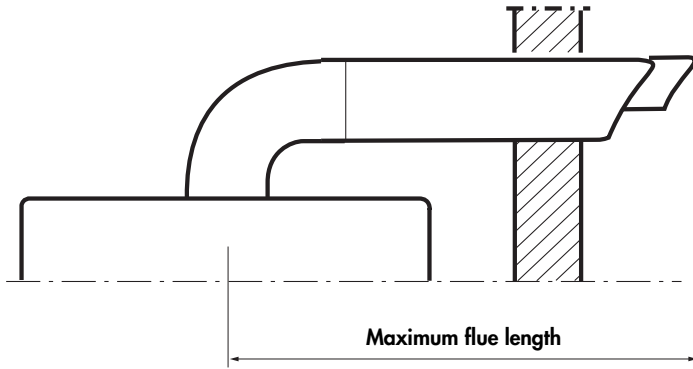


Fig. 1.9

LAS Euro B/S 074/O

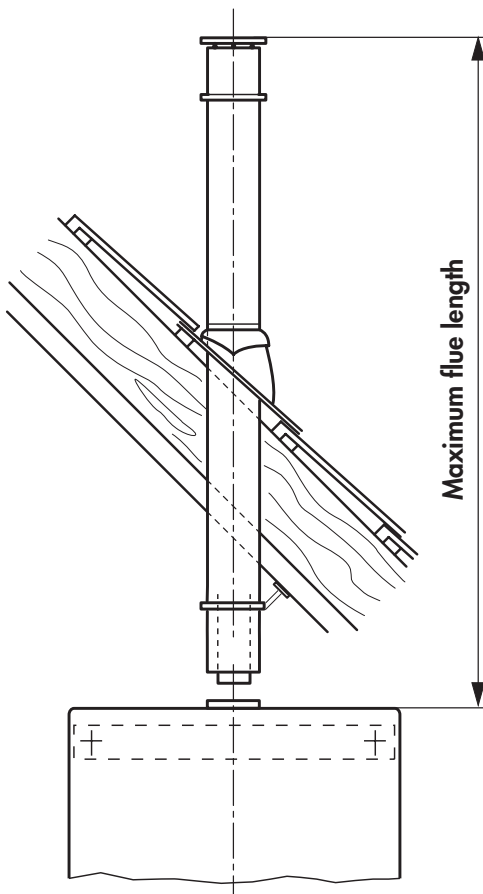


Fig. 1.10

LAS Euro B/S 074/O



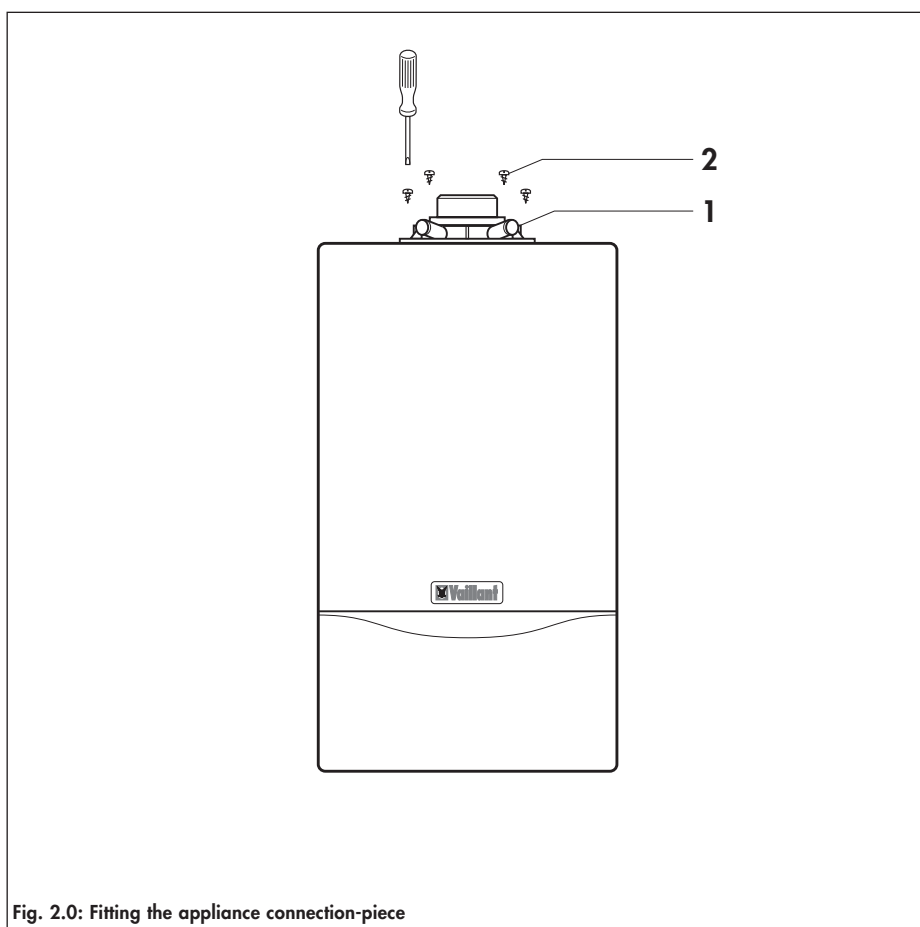
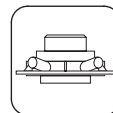


Fig. 2.0: Fitting the appliance connection-piece

## Installation

Accy No.: 303 926

The appliance is supplied ready-fitted with the connection-piece for the 60/100 air/flue duct system.

- Loosen the four screws (2) and pull the appliance connection-piece (1) upwards to remove it.
- Push the appliance connection-piece with the selected connection diameter down from above, inserting the push-in end onto the sleeve of the flue collecting chamber. Now push the appliance connection-piece downwards until the flange comes into contact with the low-pressure chamber.
- Refit the fixing screws (2).

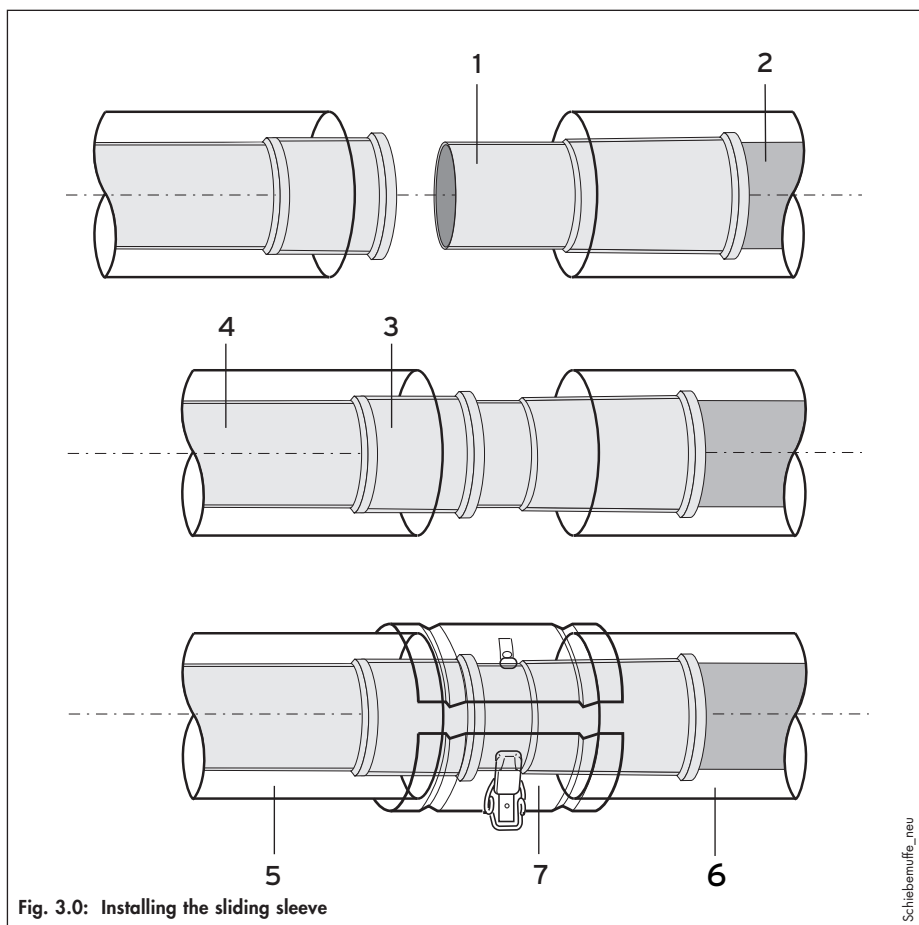


**The seals are sensitive to mineral oil-based grease products.**

**For this reason, the seals must not be greased. If the seals need wetting to aid in installation, use water only.**



## INSTALLATION OF THE SLIDING SLEEVE



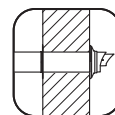
## INSTALLING THE AIR/FLUE DUCT SLIDING SLEEVE

### NOTE:

For installations where there is insufficient movement to allow fitting of the flue into flue outlet, a sliding sleeve (Accy. No. 303 215) is available. When using the sliding sleeve both the air and flue ducts of the last extension must be shortened by a further 85 mm.

- Push the sliding sleeve (1) over the cut end of the flue duct (2).
- Place the air duct clamp (7) over the air duct.
- Pull back the sliding sleeve so that it engages into the socket (3) of the boiler (4). Ensure that the sliding sleeve penetrates the socket such that there is at least 20 mm engagement at both ends of the sliding sleeve.
- Fit the air duct clamp over the air ducts (5 and 6) of the extension/terminal and boiler outlet. Close the snap clamp.
- Drill two holes 3 mm diameter through the air duct clamp (the centre of the holes should be 6 mm from the edge of the clamp). Ensure that the drill does not penetrate the inner flue duct. Screw the air duct clamp to the air duct of the sleeve using the screws provided.
- Complete the installation of the flue as detailed in these instructions.

# INSTALLATION OF THE HORIZONTAL AIR/FLUE DUCT



**Observe the maximum flue lengths as detailed in table on page 42.**

## IMPORTANT:

The air/flue duct is not concentric and the air duct has a slope of  $1.5^\circ$  (if the air flue duct is not cut). The hole through the wall can therefore be drilled horizontally with no slope.

Where extensions are used, these must be installed with a slope at  $3^\circ \pm 1^\circ$  (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  rise per metre length) to ensure that condensate does not remain in the sleeve.

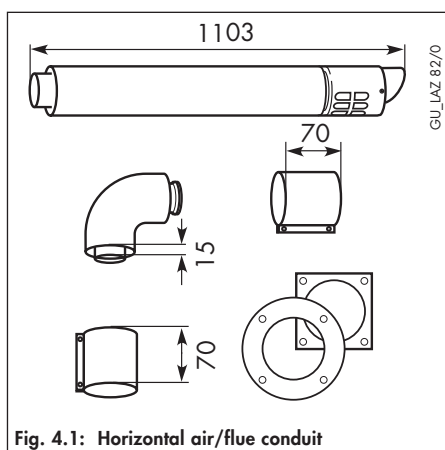


Fig. 4.1: Horizontal air/flue conduit

## Horizontal air/flue duct

Vaillant Accy No.: 303 209

Contents of the accessory:

- Horizontal air/flue duct
- $87^\circ$  elbow
- 2 x 70 mm air duct clamps
- 1 x internal plastic ring  $\varnothing 125$
- 1 x external metal plate

See page 39 et seq. for details of air/flue duct elements.

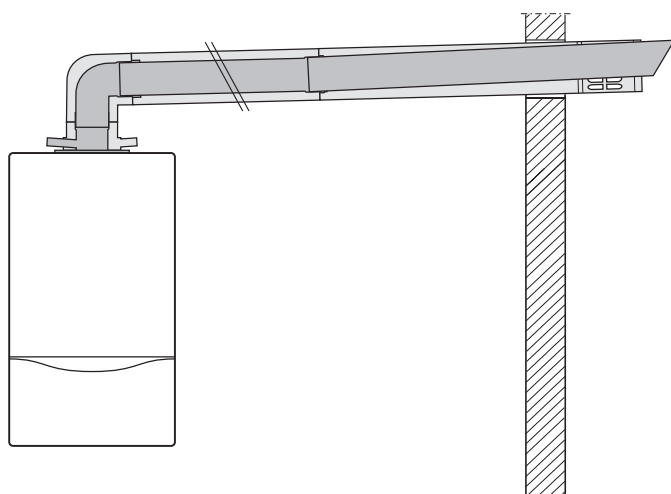
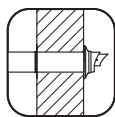


Fig. 4.2: Example of installation with horizontal air/flue duct



# INSTALLATION OF THE HORIZONTAL AIR/FLUE DUCT Ø 80/125 WITH EXTENSIONS

### IMPORTANT:

The air/flue duct is not concentric and the air duct has a slope of  $1.5^\circ$  (if the air flue duct is not cut). The hole through the wall can therefore be drilled horizontally with no slope.

Where extensions are used, these must be installed with a slope at  $3^\circ \pm 1^\circ$  (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  rise per metre length) to ensure that condensate does not remain in the sleeve.

## Preparation

- Determine the installation site for the boiler with reference to the installation and servicing instructions supplied with the boiler.
- Ensure that all installation and service clearances are available and that the boiler flue can be installed as detailed in these instructions.
- Fix the paper template, supplied with the boiler, to the wall ensuring that the centreline of the template is vertical using a plumbline or spirit level.

## Side flue installations

- For installations where the air/flue duct is to be installed to the side, the position of the flue exit hole can be determined as follows:
- Identify the correct measurement as shown in fig. 4.3, carefully measure the distance from the bottom centre of the boiler hanging bracket (centreline of the two lower hanging bracket fixing holes). This gives the position of the centreline of the 127 mm flue elbow and adaptor when installed.
- The position of the flue exit hole can be determined by carefully levelling across the wall from this mark.
- The position of the flue exit hole should allow the flue to be installed with an upwards slope towards the terminal of approximately  $3^\circ \pm 1^\circ$ , equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  rise per metre of flue length. Calculate the required rise according to the flue length and mark the position of the flue exit hole (fig 4.4).

**Note:** Due to the long lengths of flue possible and the slope required, it may be necessary to adjust the location of the boiler installation template. Please check that both the boiler installation site and flue termination are in accordance with these instructions prior to drilling any holes for the boiler hanging bracket.

- Once the position of the flue exit hole has been determined, the hole should be cut through the wall using a core drill of 127 mm diameter. The flue exit hole should be cut with a rise towards outside of  $3^\circ$ .
- Measure the distance from the outside face of the wall to the centre of the fan outlet on the boiler (fig. 4.5). **This is dimension A.**
- For installations where the measured distance dimension A (fig. 4.5) is greater than 960 mm, an air/flue extension accessory will be required. The number of air/flue duct extensions which can be used depends on the boiler.

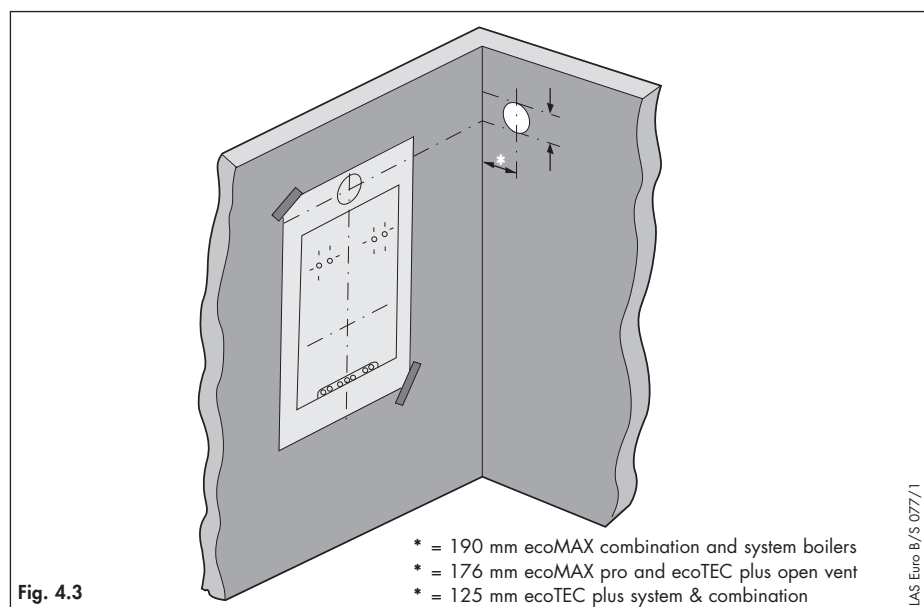


Fig. 4.3

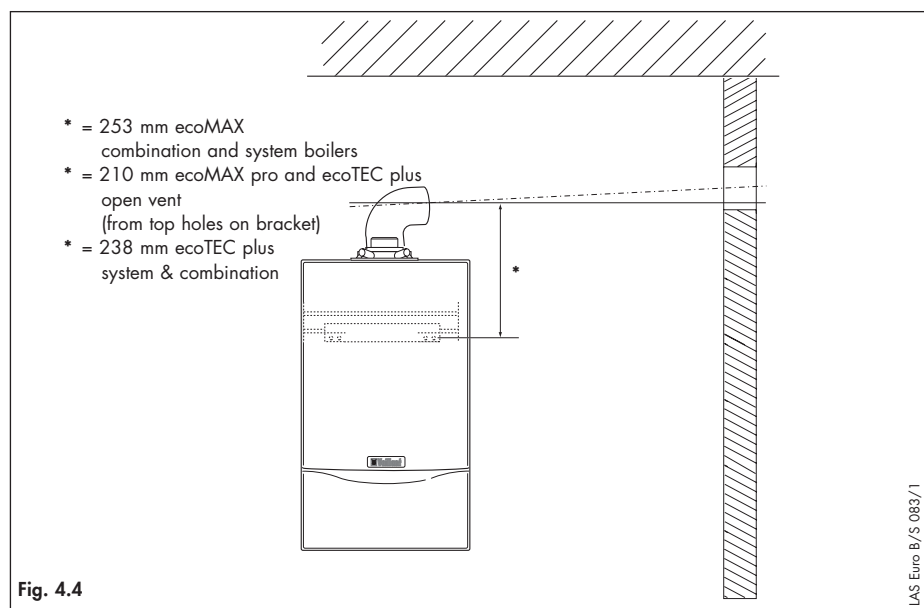


Fig. 4.4

# INSTALLATION OF THE HORIZONTAL AIR/FLUE DUCT Ø 80/125 WITH EXTENSIONS

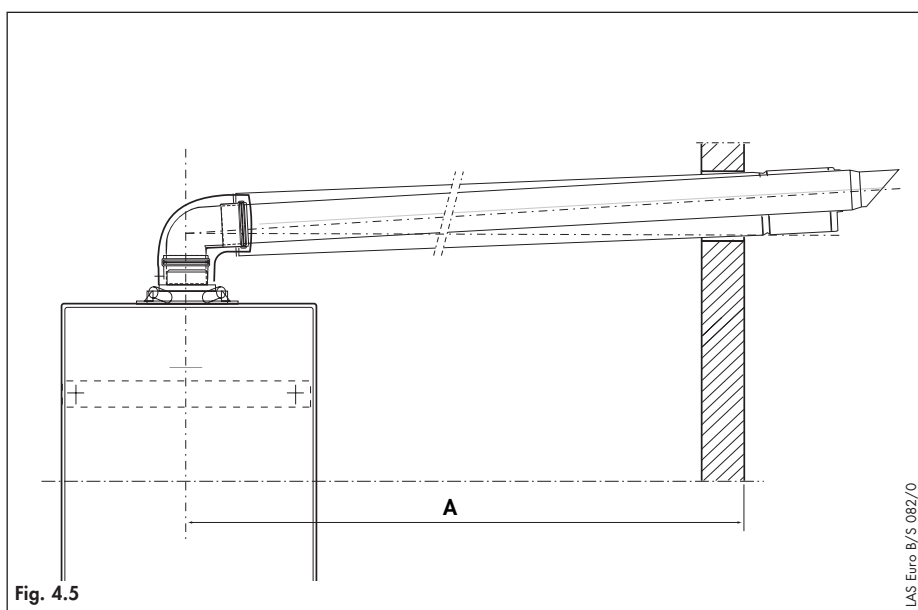
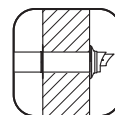


Fig. 4.5

LAS Euro B/S 082/0

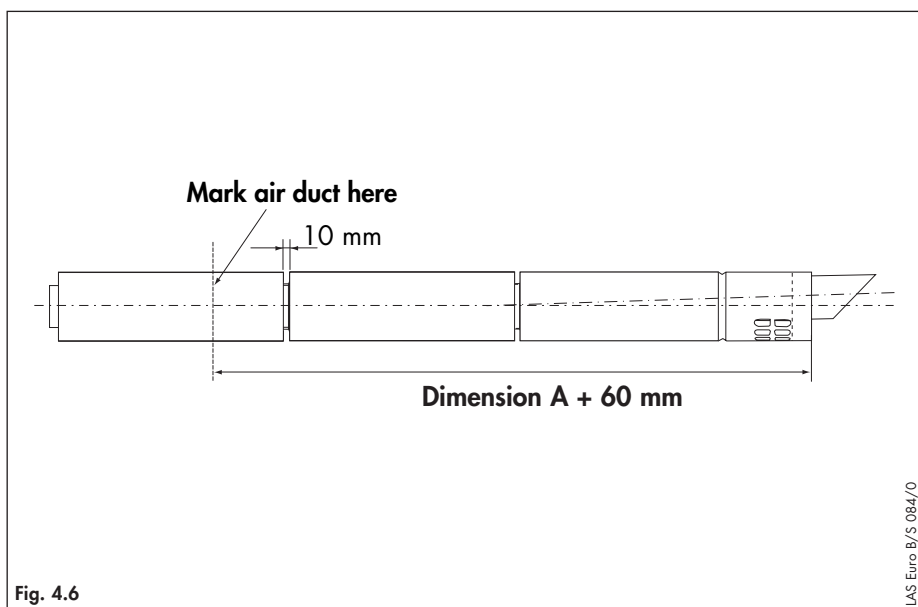


Fig. 4.6

LAS Euro B/S 084/0

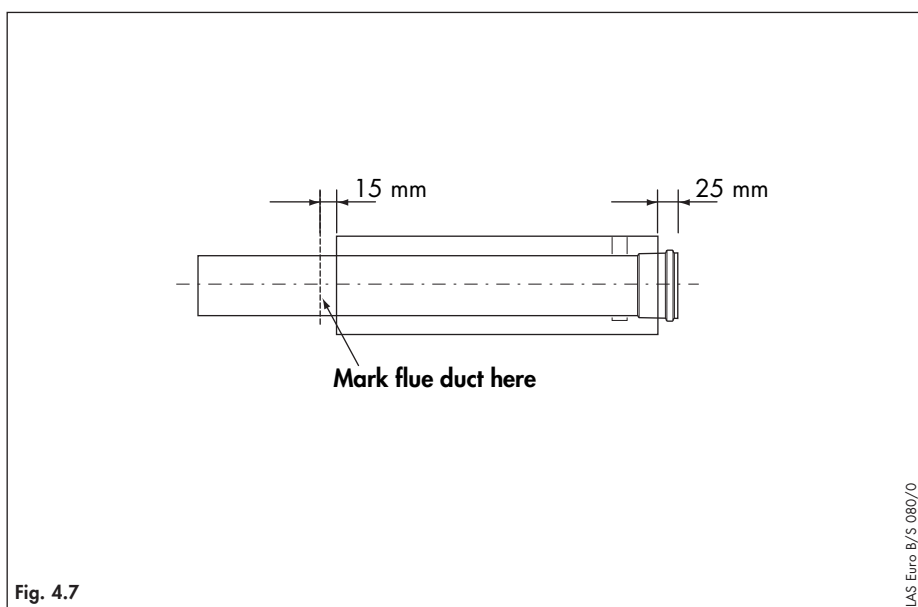


Fig. 4.7

LAS Euro B/S 080/0

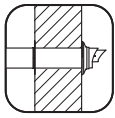
- Taking each extension to be used, fit the flue duct into the air duct and secure using the 3 screws provided.
- For ease of measuring and marking the air/flue duct extensions, assemble them loosely together with the air/flue duct and terminal assembly as shown (fig. 4.6).

**Note:** The joints between the flue duct sections are of a push-fit type, with the flue duct spigot inserted into a socket containing a sealing ring. For ease of installation lubricate the seal using soap solution prior to assembling.

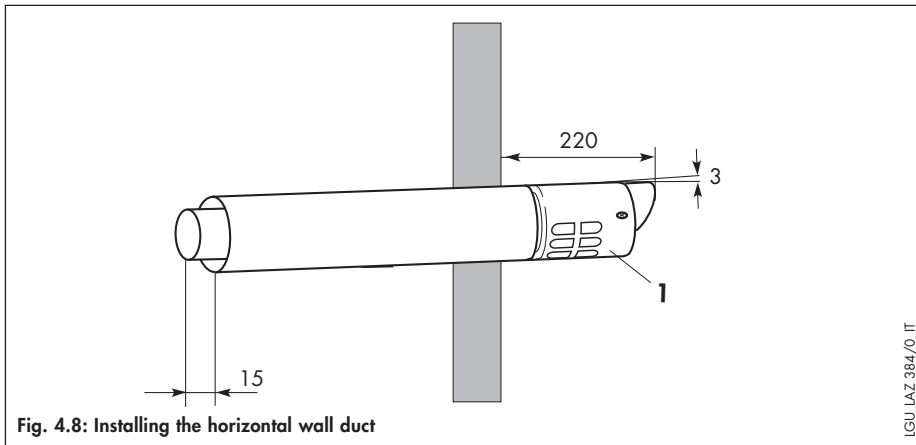
- Assemble the flue such that there is a gap of about 10 mm between each air duct, which will ensure the correct flue duct penetration into the flue sockets of 30 mm. All flue sockets should point towards the flue terminal.
- Measure from the flue terminal and mark the air duct to a length of:  
**Dimension A + 60 mm**
- Take the extension(s) to be shortened and remove the 3 screws. Separate the ducts.

**Note:** For assembly reasons do not shorten any air duct to a length of less than 100 mm. If necessary shorten two adjacent extensions to achieve the overall required length.

- Cut the air duct square and remove any burrs.
- Refit the flue duct into the air duct and secure using the 3 screws.
- Cut the flue duct as detailed in fig. 4.7.
- When cutting the air and flue ducts it is important to remove any burrs with a file, this ensures easy fitting of the ducts and prevents any rough edges from damaging the flue seals.
- Care should be taken not to scratch the white surface of the air duct.
- If the installation requires the use of air/flue duct extensions, additional bends or elbows refer to the sections on pages 55 - 59.
- At this stage it is necessary to prepare and fit the boiler onto the hanging bracket – refer to the boiler installation instructions.
- Fit the appliance flue outlet adaptor to the boiler.



## INSTALLATION OF THE HORIZONTAL AIR/FLUE DUCT Ø 80/125 WITH EXTENSIONS



- Push the assembled air/flue duct and terminal assembly through the flue exit hole until it protrudes 220 mm out from the outside wall.
- Ensure that the terminal is correctly positioned with the air inlet grille at the bottom.
- Slide one of the two trim rings over the air duct until it is flush with the internal wall face.

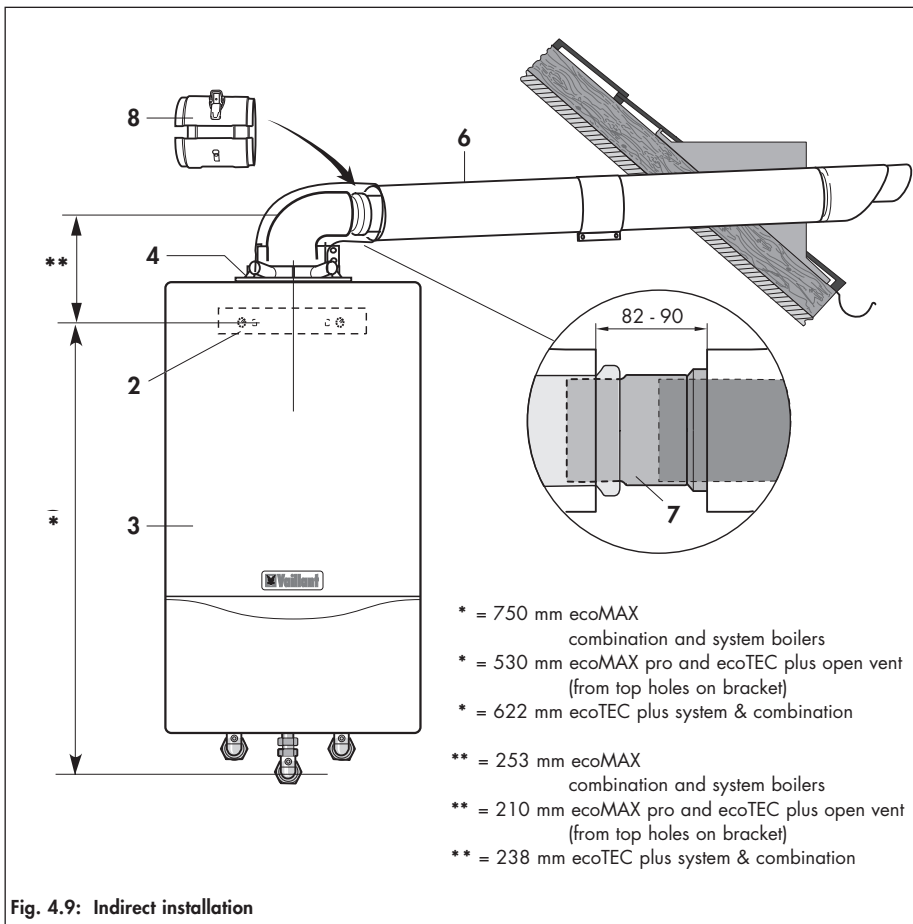
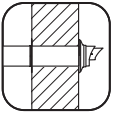
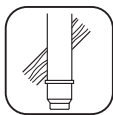


Fig. 4.9: Indirect installation

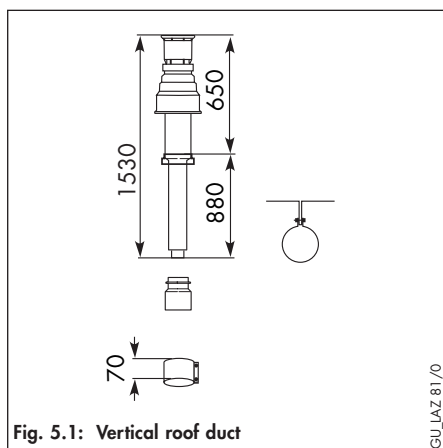
## Indirect installation

- Fit the wall mounting (2).
  - Install the appliance (3) with reference to the installation and servicing instructions supplied with the boiler.
  - Change the appliance connection-piece (4) as described on page 47.
  - Join the 87° elbow to the appliance connection piece.
  - Push the sliding sleeve (7) firmly into place on the appropriate extensions (6).
  - Install the extensions and join the sliding sleeve to the 87° elbow.
    - ☞ This section functions subsequently as a separation point.
  - Join all separation points with the air-conduit fixing collars (8).
- ☞ See pages 57 et seq. for further details on the installation of extensions and elbows.
- ☞ For horizontal flue installations through sloping roofs, please order the Horizontal Flue Flashing from Ubbink (Nothants, Tel: 01280 700211)



## INSTALLATION OF THE VERTICAL AIR/FLUE DUCT

ⓘ Observe the maximum flue lengths as detailed in table on page 42.



### Vertical air/flue duct

Accy. No.: 303 200 (black)

Contents of the accessory:

- Vertical air/flue duct and terminal assembly
- Adapter (air) for Ø 110/125
- 70 mm air duct clamp
- Fixing bracket

ⓘ See page 41 et seq. for details of air/flue duct elements.

The air/flue duct assembly may be connected directly to the flue outlet on top of the boiler.

In addition to the vertical air/flue duct and terminal accessory, air/flue duct extensions can be added to increase the length of the flue.

### Preparation

- Determine the installation site for the boiler with reference to the installation and servicing instructions supplied with the boiler.
- Ensure that all installation and service clearances are available and that the boiler flue can be installed as detailed in these instructions.
- Determine the point where the vertical air/flue duct and terminal assembly will penetrate the roof.

ⓘ Please note: The vertical air/flue duct and terminal accessory (Accy. No. 303 200) may be shortened. The outer 'white' duct should be shortened first, then the inner flue duct cut so that it protrudes 15 mm out of the air duct. In case of installation directly to the boiler without elbows or bends, it is essential that the roof tile/collar is vertically aligned with the air/flue duct of the boiler.



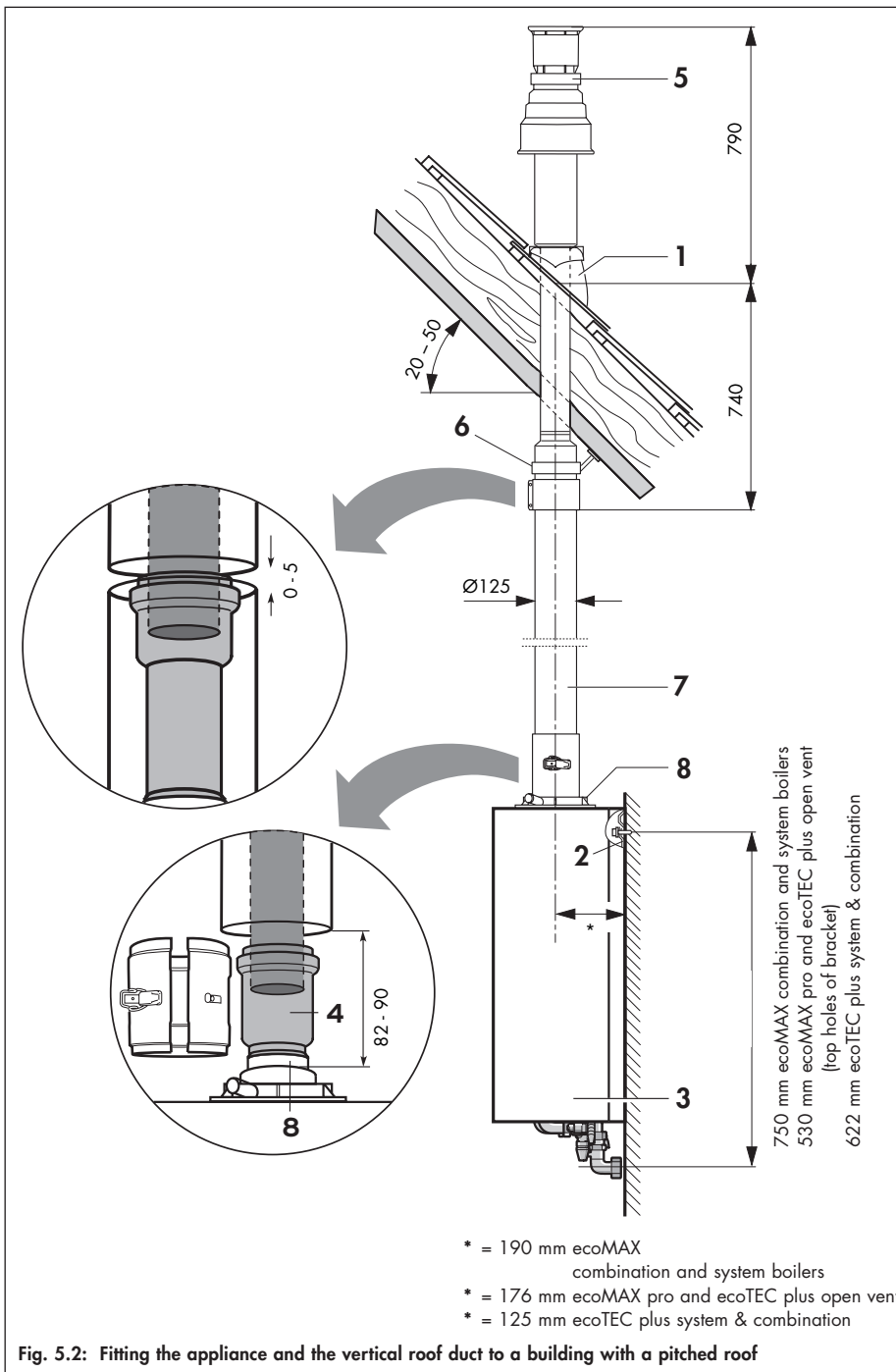
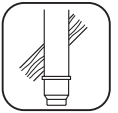


Fig. 5.2: Fitting the appliance and the vertical roof duct to a building with a pitched roof

## Pitched roof installation

- Determine the point where the vertical air/flue duct and terminal assembly will penetrate the roof.
- Fit the flexible pitched roof seal (1).
- Working from above, insert the vertical roof duct (5) through the roofing tile and push it firmly into place.
- Vertically align the roof duct and attach it to the roof structure with the fixing bracket (6) supplied.
- Fit the boiler hanging bracket (2).
- Install the appliance (3) with reference to the installation and servicing instructions supplied with the boiler.
- **See pages 57 et seq. for further details on the installation of extensions and elbows.**
- Push the sliding sleeve (4) firmly into place on the extension.
- Join the vertical flue duct (5) to the extension (7).
- Join the sliding sleeve (4) to the appliance's connection piece (8).
- **Using the sliding sleeve allows the appliance to be easily removed and replaced without dismantling the flue.**
- Drill two holes 3 mm Ø through the air duct of the flue/boiler clamp at the most convenient holes on the air duct clamp. (Ensure that the drill does not penetrate the inner flue duct). Screw the clamp to the air ducts of the flue assembly and the boiler using the screws supplied.
- Ensure that any air duct clamps used are positioned centrally and fixed to the air duct using the self tapping screws supplied.
- **Note:** The air/duct clamp must not be screwed to the bottom of the vertical air/flue duct and terminal accessory to allow for any slight movement in the roof structure.
- Ensure that at least one pipe clamp supports the air/flue duct at each extension fitted.



## INSTALLATION OF THE VERTICAL AIR/FLUE DUCT

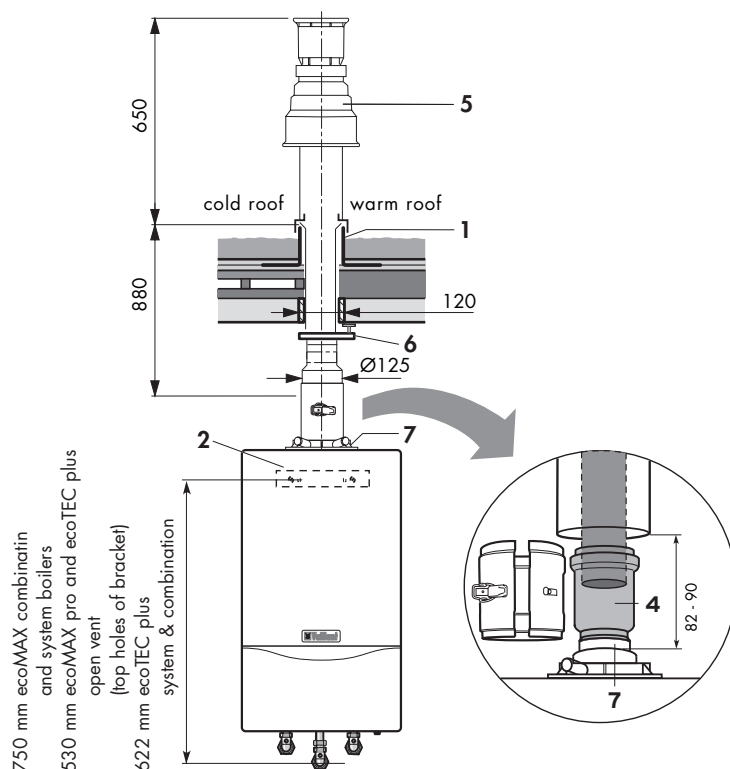


Fig. 5.3: Fitting the appliance and vertical flue duct to a building with a flat roof

### Flat-roof installation

- Determine the point where the vertical air/flue duct and terminal assembly will penetrate the roof.
  - Fit the flat roof penetration collar (1).
  - Stick the flat roof penetration collar firmly into place with adhesive in accordance with the codes of practice for flat roofs (CP 144) to ensure a watertight seal.
  - Working from above, insert the vertical flue duct (5) through the flat roof collar and push it firmly into place.
  - Vertically align the roof duct and attach it to the roof structure with the fixing bracket (6) supplied.
  - Fit the boiler hanging bracket (2).
  - Install the appliance (3) with reference to the installation and servicing instructions supplied with the boiler.
- See pages 57 et seq. for further details on the installation of extensions and elbows.
- Push the sliding sleeve (4) firmly into place on the extension.
  - Join the vertical roof duct (5) to the extension (7).
  - Join the sliding sleeve (4) to the appliance's connection piece (8). This permits easy separation between the air/flue duct and the appliance.
  - Drill two holes 3 mm Ø through the air duct of the flue/boiler clamp at the most convenient holes on the air duct clamp. (Ensure that the drill does not penetrate the inner flue duct). Screw the clamp to the air ducts of the flue assembly and the boiler using the screws supplied.
  - Ensure that any air duct clamps used are positioned centrally and fixed to the air duct using the self tapping screws supplied.
  - **Note:** The air/duct clamp must not be screwed to the bottom of the vertical air/flue duct and terminal accessory to allow for any slight movement in the roof structure.
  - Ensure that at least one pipe clamp supports the air/flue duct at each extension fitted.



## How to add extensions

Use a saw, tin-snips, etc. to cut tubes to size.

- ✎ No tools are required when removing previously-fitted extensions for cutting to size air and flue tubes separately. When doing so, the flue conduit should be twisted into a position where the shoulders on the plastic tube can be pushed through the spacer-piece. After cutting to size, refit the flue conduit and secure it to the air conduit.

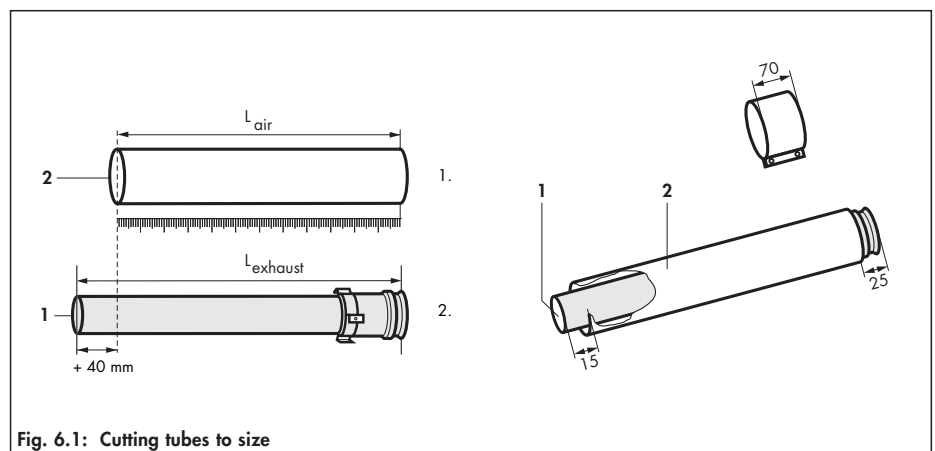


Fig. 6.1: Cutting tubes to size

### Tip:

Start by measuring the required length of air conduit\* ( $L_{air}$ ), and then calculate the corresponding length of flue conduit ( $L_{exhaust}$ ) as follows:

$$L_{exhaust} = L_{air} + 40 \text{ mm}$$

$$L_{exhaust} = \text{length of flue conduit}$$

$$L_{air} = \text{length of air conduit}$$

\* Minimum length of air-conduit extension: 100 mm.

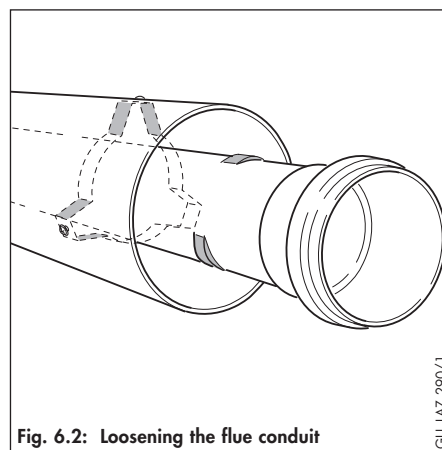


Fig. 6.2: Loosening the flue conduit

### Important:

You must fasten extensions to the ceiling or wall using pipe clamps. Use one clamp for each extension.

### Important:

Where extensions are used, these must be installed with a slope of  $3^\circ \pm 1^\circ$  to ensure that condensate does not remain in the sleeve (equivalent to  $50 \text{ mm} \pm 20 \text{ mm}$  rise per metre length).

- ✎ The seals are sensitive to mineral oil-based grease products. For this reason, the seals must not be greased. If the seals need wetting to aid in installation, use water only.
- ✎ De-burr and file down any rough edges on the tubes before fitting in order to prevent damage to the seals. Remove all metal filings and other debris.
- ✎ Do not use damaged or dented tubes, as they will not form an adequate seal.
- ✎ Ensure that the seals remain correctly aligned when installing the tubes. Do not fit damaged seals.
- ✎ Secure the exhaust conduit with the fixing device in order to ensure that it is correctly centred relative to the air conduit.



## FITTING AIR/FLUE DUCT EXTENSIONS

### How to install 2x 87° elbows

- When using 2 x 87° elbows follow fig. 6.1 to fig. 6.3 to avoid obstructions on outer wall.

**Note:** The elbows must be correctly aligned to avoid undue stress on the joints and risk of leakage.

The elbow fitted to the top of the boiler (1) should be twisted by 3° to ensure that the second 87° elbow (2) exits the wall perpendicular.

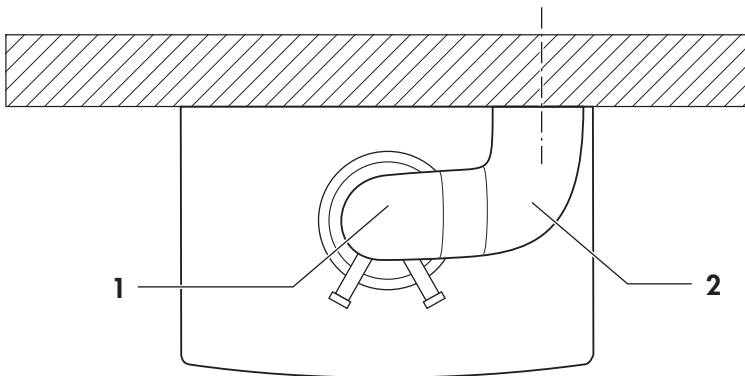


Fig. 6.1: Arrangement of 2 x 87° elbows - View from above

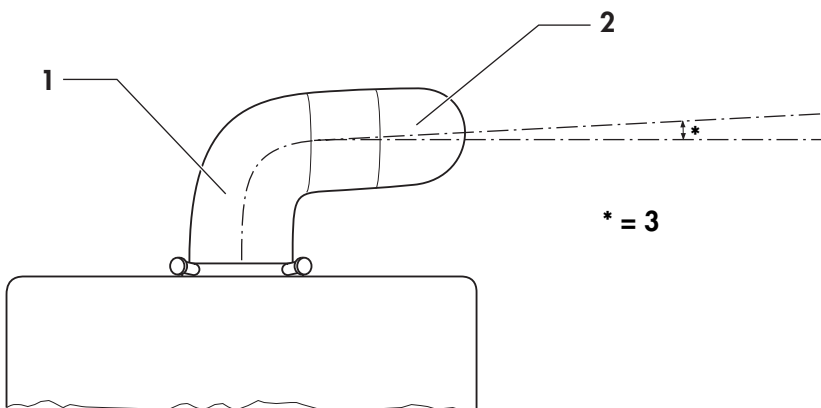


Fig. 6.2: Arrangement of 2 x 87° elbows - View from front

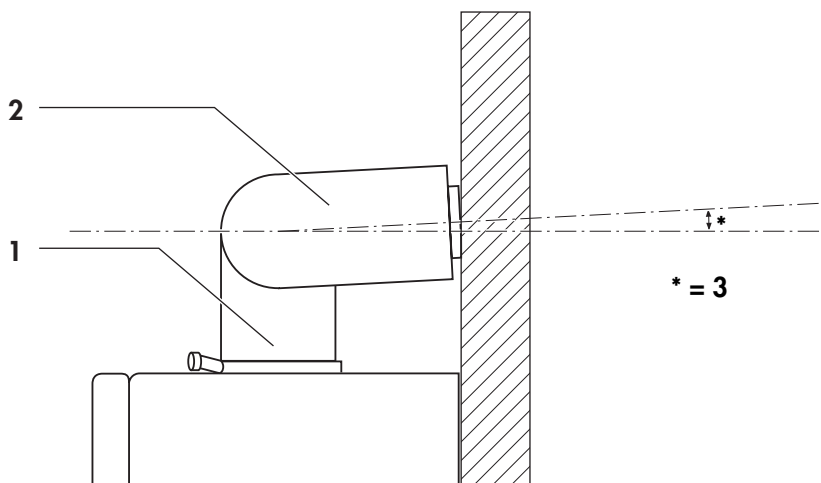
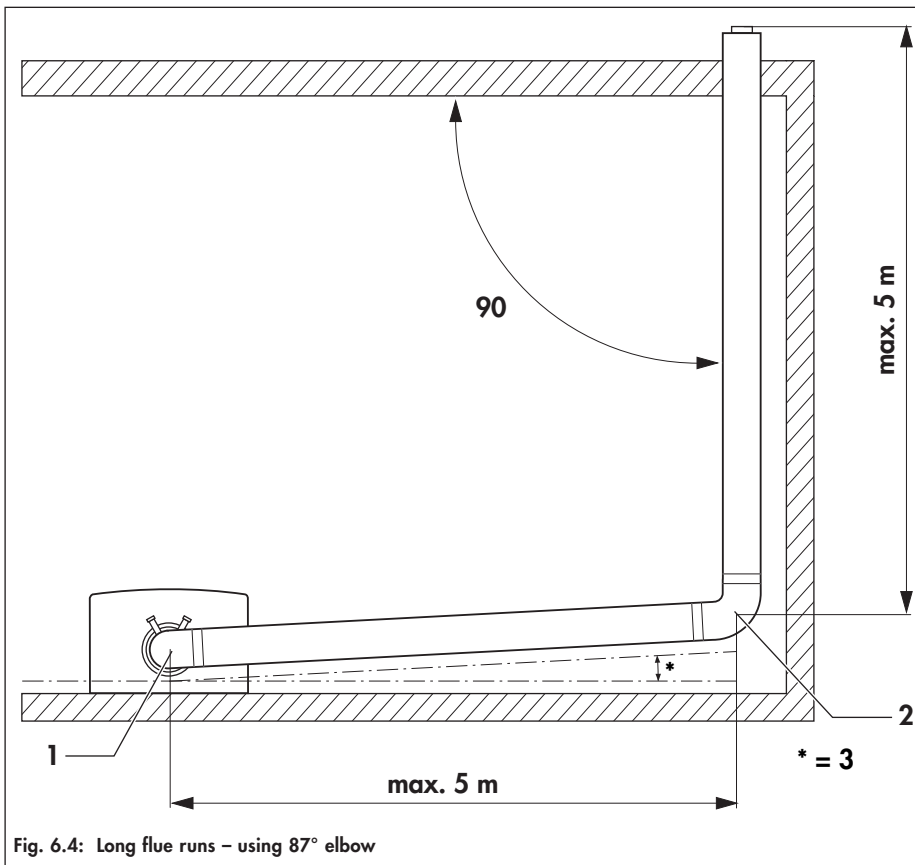


Fig. 6.3: Arrangement of 2 x 87° elbows - View from side

## FITTING AIR/FLUE DUCT EXTENSIONS

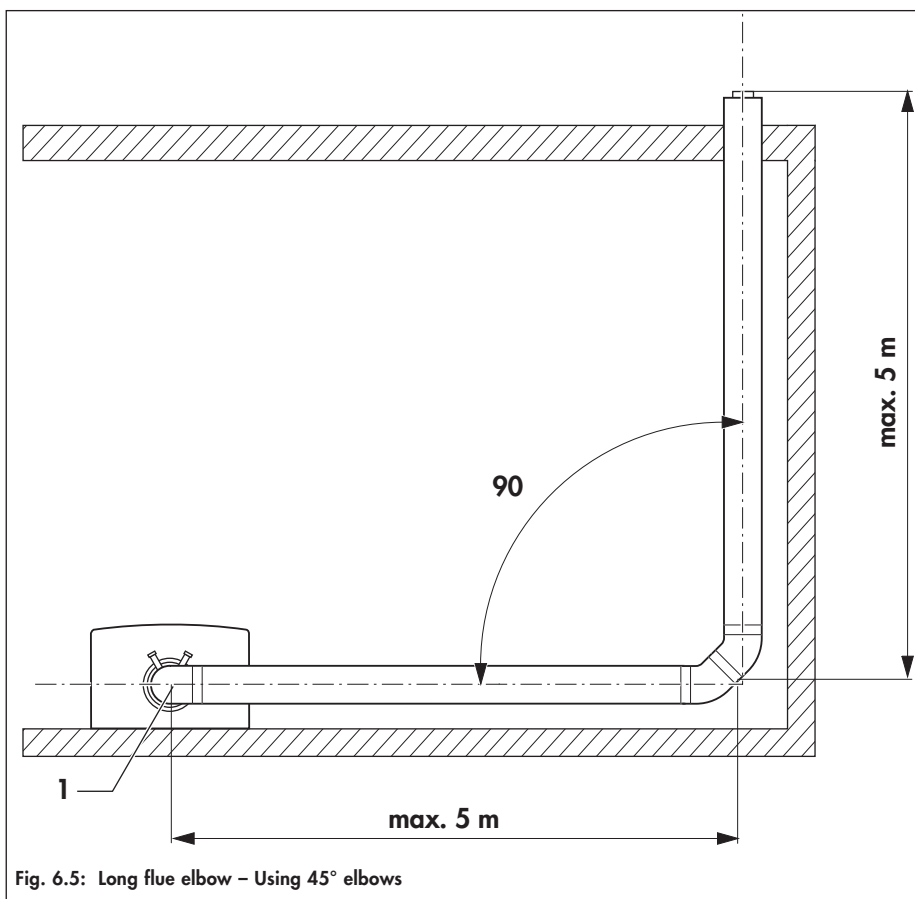


- When using elbows for long flue runs in a corner follow fig. 6.4 and fig. 6.5 to avoid obstructions.

**Note:** The elbows must be correctly aligned to avoid undue stress on the joints and risk of leakage.

The elbow fitted to the top of the boiler (1) should be twisted by 3° to ensure that the second 87° elbow (2) exits the wall perpendicular.

When using 87° elbow install with a slope of 3° between wall and air-flue pipe (fig. 6.4) or use 2 x 45° elbows (fig. 6.5).





## FITTING AIR/FLUE DUCT EXTENSIONS

### How to install 87° elbows

Accy. No.: 303 210

Example:

An offset of 400 mm is measured. This value is then used, along with the table below, to determine the length of the air conduit (= 190 mm in this case).



**Important:**

This gives a corresponding exhaust-conduit length of  $190 + 40 = 230$  mm.

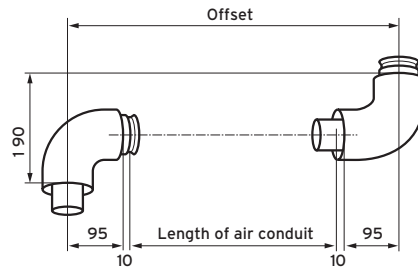
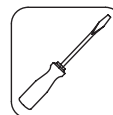


Fig. 6.3: Installation of 90° elbows

Table 6.1: Length of surplus with 90° elbows

Offset [in mm]	Length of air conduit [in mm]	Offset [in mm]	Length of air conduit [in mm]	Offset [in mm]	Length of air conduit [in mm]
200, 205 210,	0	505	295	730	520
	0	510	300	735	525
		515	305	740	530
> 210 to < 310 mm	<b>not possible</b>	520	310	745	535
		525	315	750	540
		530	320	755	545
310	100	535	325	760	550
315	105	540	330	765	555
320	110	545	335	770	560
325	115	550	340	775	565
330	120	555	345	780	570
335	125	560	350	785	575
340	130	565	355	790	580
345	135	570	360	795	585
350	140	575	365	800	590
355	145	580	370	805	595
360	150	585	375	810	600
365	155	590	380	815	605
370	160	595	385	820	610
375	165	600	390	825	615
380	170	605	395	830	620
385	175	610	400	835	625
390	180	615	405	840	630
395	185	620	410	845	635
400	190	625	415	850	640
405	195	630	420	855	645
410	200	635	425	860	650
415	205	640	430	865	655
420	210	645	435	870	660
425	215	650	440	875	665
430	220	655	445	880	670
435	225	660	450	885	675
440	230	665	455	890	680
445	235	670	460	895	685
450	240	675	465	900	690
455	245	680	470	905	695
460	250	685	475	910	700
465	255	690	480	915	705
470	260	695	485	920	710
475	265	700	490	925	715
480	270	705	495	930	720
485	275	710	500	935	725
490	280	715	505	940	730
495	285	720	510		
500	290	725	515		

GU\_LAZ 102/2GB



## How to install 45° elbows

Accy. No.: 303 211

Example:

An offset of 400 mm is measured.  
This value is then used, along with the table below, to determine the length of the air conduit (= 284 mm) and the height (= 420 mm).



### Important:

This gives a corresponding exhaust-conduit length of  $284 + 40 = 324$  mm.

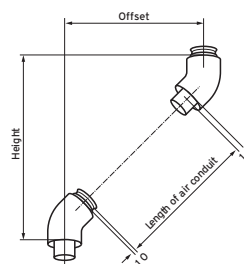


Fig. 6.4: Installation of 45° bends

GUJAZ 103/2GB

Table 6.2: Length of surplus with 45° bends

Offset [in mm]	Length of air conduit [in mm]	Height [in mm]	Offset [in mm]	Length of air conduit [in mm]	Height [in mm]	Offset [in mm]	Length of air conduit [in mm]	Height [in mm]
90	0	210	335	334	455	535	617	655
95	0	215	340	341	460	540	624	660
100	0	220	345	348	465	545	631	665
> 100 to < 170 mm	not possible		350	355	470	550	638	670
			355	362	475	555	645	675
			360	369	480	560	652	680
			365	376	485	565	659	685
			370	383	490	570	666	690
170	100	290	375	390	495	575	673	695
175	108	295	380	397	500	580	680	700
180	115	300	385	405	505	585	687	705
185	122	305	390	412	510	590	695	710
190	129	310	395	419	515	595	702	715
195	136	315	400	426	520	600	709	720
200	143	320	405	433	525	605	716	725
205	150	325	410	440	530	610	723	730
210	157	330	415	447	535	615	730	735
215	164	335	420	454	540	620	737	740
220	171	340	425	461	545	625	744	745
225	178	345	430	468	550	630	751	750
230	185	350	435	475	555	635	758	755
235	192	355	440	482	560	640	765	760
240	199	360	445	489	565	645	772	765
245	207	365	450	496	570	650	779	770
250	214	370	455	504	575	655	786	775
255	221	375	460	511	580	660	794	780
260	228	380	465	518	585	665	801	785
265	235	385	470	525	590	670	808	790
270	242	390	475	532	595	675	815	795
275	249	395	480	539	600	680	822	800
280	256	400	485	546	605	685	829	805
285	263	405	490	553	610	690	836	810
290	270	410	495	560	615	695	843	815
295	277	415	500	567	620	700	850	820
300	284	420	505	574	625	705	857	825
305	291	425	510	581	630	710	864	830
310	298	430	515	588	635	715	871	835
315	306	435	520	596	640	720	878	840
320	313	440	525	603	645			
325	320	445	530	610	650			
330	327	450						











**Vaillant Ltd**

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# Spare part catalogue

0020010870.01 GB 03/2006



Wall-hung boilers ecoTEC plus 824, 831, 837, 612, 615, 618, 624, 630, 637

- VUW 246/3-5
- VUW 246/3-5 R1
- VUW 316/3-5
- VUW 316/3-5 R1
- VUW 376/3-5 R1
- VU 126/3-5
- VU 126/3-5 R1
- VU 156/3-5
- VU 156/3-5 R1
- VU 186/3-5
- VU 186/3-5 R1
- VU 246/3-5
- VU 246/3-5 R1
- VU 306/3-5
- VU 306/3-5 R1
- VU 376/3-5 R1



# Content

<b>General view of sheet</b>	ecoTEC plus 824 VUW 246/3-5 + R1 ecoTEC plus 831 VUW 316/3-5 + R1 ecoTEC plus 837 VUW 376/3-5 R1	Page 3
<b>04 Burner</b>		Page 4
<b>06 Heat exchanger</b>		Page 6
<b>07 Casing parts</b>		Page 8
<b>08 Connection parts (Hydroblock)</b>		Page 10
<b>08a Connection parts</b>		Page 14
<b>08b Connection parts (Acc.)</b>		Page 16
<b>12 Control box</b>		Page 18
<b>General view of sheet</b>	ecoTEC plus 612 VU 126/3-5 + R1 ecoTEC plus 615 VU 156/3-5 + R1 ecoTEC plus 618 VU 186/3-5 + R1 ecoTEC plus 624 VU 246/3-5 + R1 ecoTEC plus 630 VU 306/3-5 + R1 ecoTEC plus 637 VU 376/3-5 R1	Page 21
<b>04 Burner</b>		Page 22
<b>06 Heat exchanger</b>		Page 26
<b>07 Casing parts</b>		Page 28
<b>08 Connection parts (Hydroblock)</b>		Page 30
<b>08a Connection parts</b>		Page 34
<b>08b Connection parts (Acc.)</b>		Page 36
<b>12 Control box</b>		Page 38
<b>Notes</b>		Page 40

In order to maintain the safe and efficient operation of this appliance, only genuine Vaillant spare parts must be used.

Subject to alteration !

Attention: Please take the gross price from the valid price list !



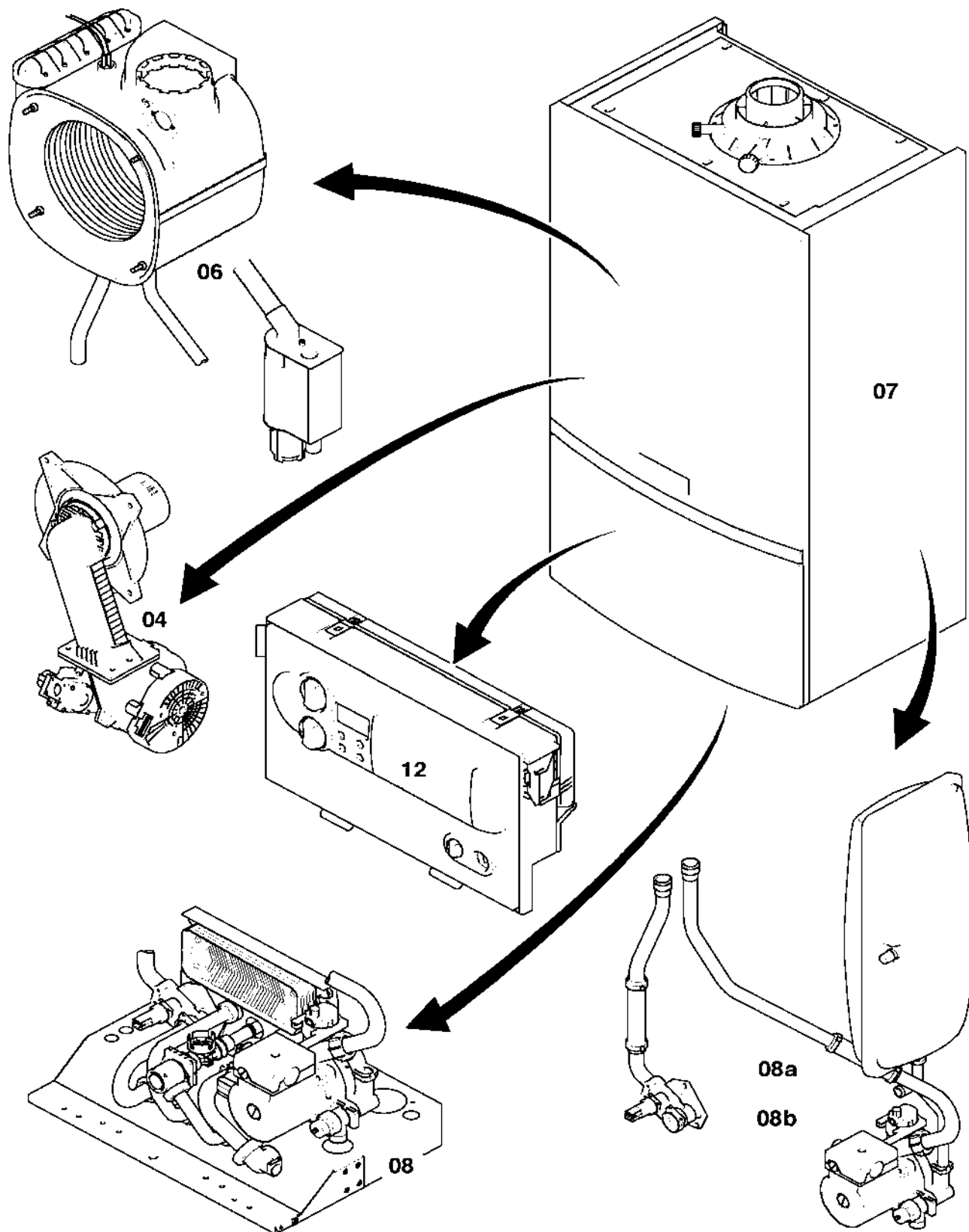


## General view of sheet

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 00 - 077.01

Subject to alteration !

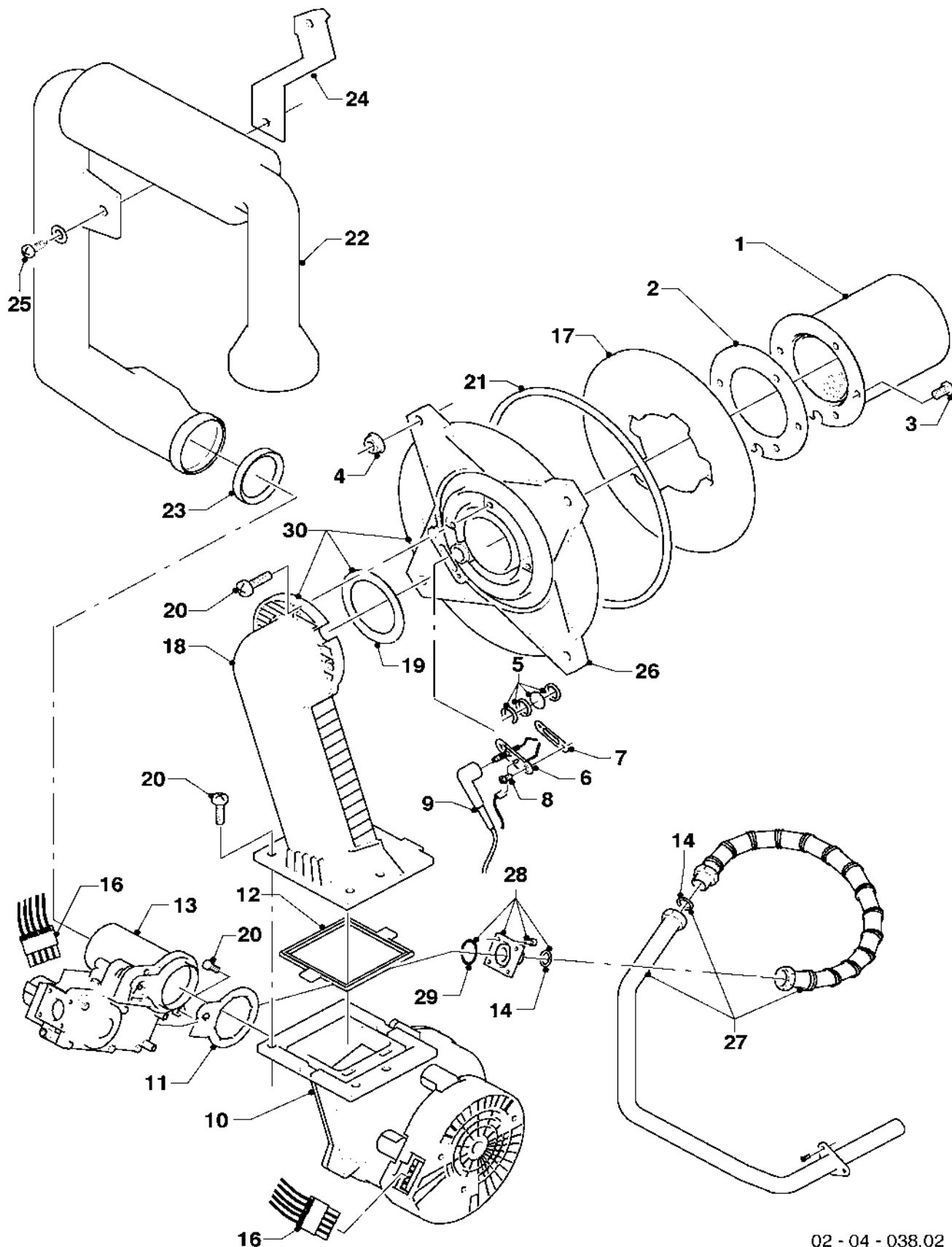
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## 04 Burner

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 04 - 038.02

## 04 Burner

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-04-038	
00	0020010641	conversion set	H -> P (not shown)
00	0020010642	conversion set	P -> H (not shown)
01	049324	burner	VUW 246/3-5, with parts 02, 03
01	049324	burner	VUW 246/3-5 R1, with parts 02, 03
01	049345	burner	VUW 316/3-5, with parts 02, 03
01	049345	burner	VUW 316/3-5 R1, with parts 02, 03
01	050430	burner	VUW 376/3-5 R1, with parts 02, 03
02	981103	sealing ring, cpl.	
03	105900	screw, cpl. (set of 10)	
04	114828	flanged nut	
05	161245	inspection glass	
06	090709	ignition/monitoring electrode	
07	980961	gasket electrode	
08	118883	screw	
09	193590	ignition cable	
10	193593	fan	with parts 11, 12
11	981104	packing ring cpl.	
12	193594	packingring cpl.	
13	053470	gas valve	VUW 246/3-5, with parts 11, 14, 21
13	053470	gas valve	VUW 246/3-5 R1, with parts 11, 14, 21
13	053471	gas valve	VUW 316/3-5, with parts 11, 14, 21
13	053471	gas valve	VUW 316/3-5 R1, with parts 11, 14, 21
13	053500	gas valve	VUW 376/3-5 R1, with parts 11, 14, 21
14	981142	packingring (set of 10)	
16	193586	harness	VUW 246/3-5
16	193586	harness	VUW 246/3-5 R1
16	193586	harness	VUW 316/3-5
16	193586	harness	VUW 316/3-5 R1
16	0020025036	harness	VUW 376/3-5 R1
17	193595	insulation	with parts 02, 03
18	-	-	not available as spare part, see pos. 30
19	981107	packing ring cpl.	
20	193597	screw, cpl. (set of 10)	
21	0020025929	sealing gasket	
22	193599	air inlet duct, cpl.	VUW 246/3-5, with part 23
22	193599	air inlet duct, cpl.	VUW 246/3-5 R1, with part 23
22	103404	air inlet duct, cpl.	VUW 316/3-5, with part 23
22	103404	air inlet duct, cpl.	VUW 316/3-5 R1, with part 23
22	0020025039	air inlet duct, cpl.	VUW 376/3-5 R1, with part 23
23	981111	packingring cpl.	
24	103405	support, cpl.	
25	235756	screw	
26	-	-	not available as spare part, see pos. 30
27	180945	gas pipe	with part 28
28	0020010868	adaptor piece (gas valve)	
29	982319	O-ring seal	
30	0020010867	flange (set)	with parts 02, 03, 04, 05, 07, 08, 12, 14, 17, 19, 20, 21

Subject to alteration !

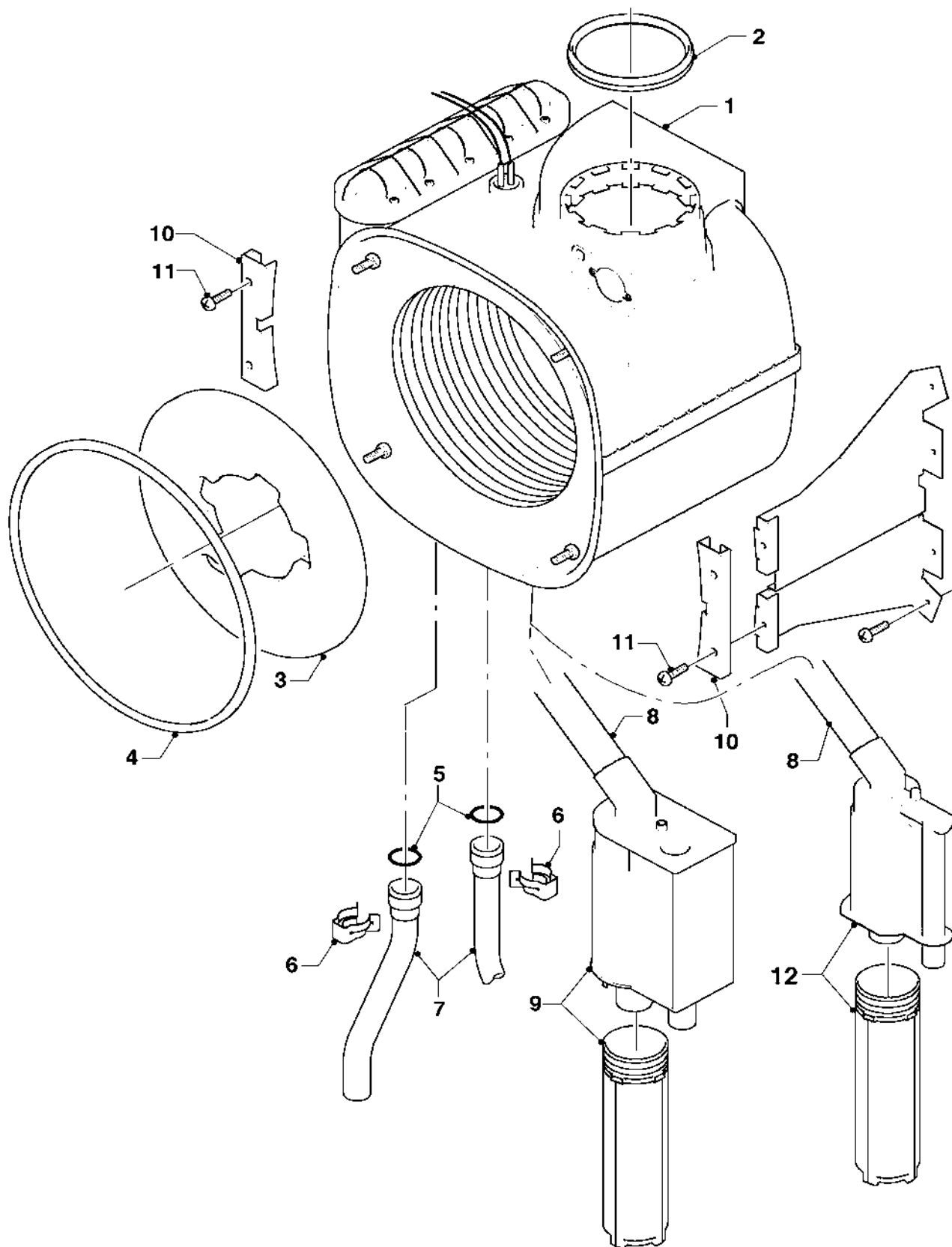
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## 06 Heat exchanger

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 06 - 046.01

## 06 Heat exchanger

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-06-046	
01	103409	heat exchanger	VUW 246/3-5, with parts 02, 03, 04, 05, 06
01	0020018181	heat exchanger	VUW 246/3-5 R1, with parts 02, 03, 04, 05, 06
01	103411	heat exchanger	VUW 316/3-5, with parts 02, 03, 04, 05, 06
01	0020018182	heat exchanger	VUW 316/3-5 R1, with parts 02, 03, 04, 05, 06
01	0020025040	heat exchanger	VUW 376/3-5 R1, with parts 02, 03, 04, 05, 06
02	981227	packingring	
03	193595	insulation	
04	0020025929	sealing gasket	
05	103415	packingring (set of 10)	
06	103417	clip (set of 10)	
07	-	-	see main component 08a
08	-	-	not available as spare part, see pos. 09
09	180985	siphonic condensate trap	with part 08
10	180989	support, cpl. (set of 2)	with part 11
11	178968	screw (set of 10)	
12	-	-	not necessary

Subject to alteration !

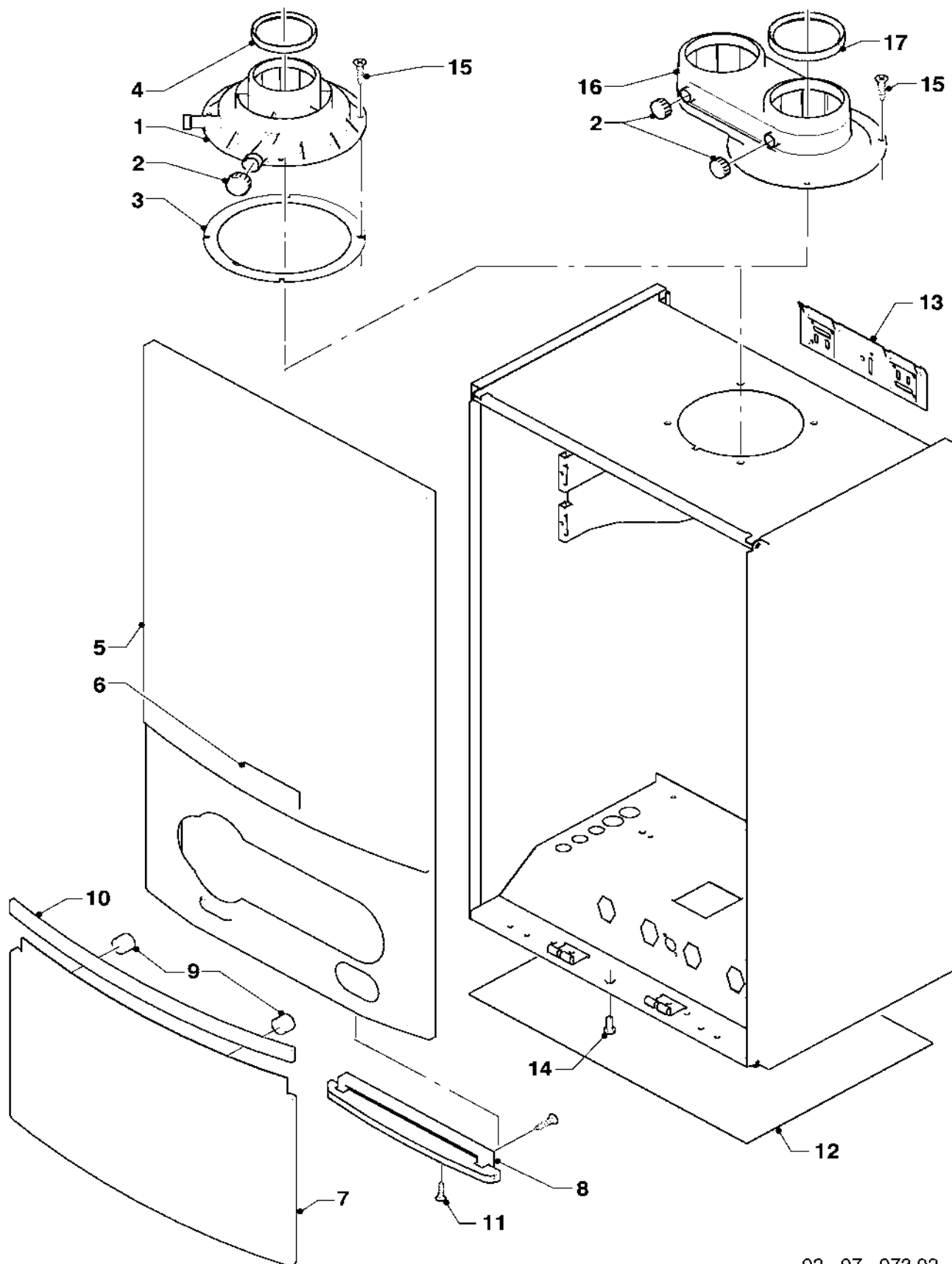
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## 07 Casing parts

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 07 - 073.02

## 07 Casing parts

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-07-073	
01	180932	flue adapter 60/100	with parts 02, 03, 04
02	147392	cap (set of 5)	
03	981232	packingring	
04	981233	packingring	
05	180935	covering, cpl.	VUW 246/3-5, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VUW 246/3-5 R1, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VUW 316/3-5, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VUW 316/3-5 R1, with parts 06, 07, 08, 09, 10, 11
05	180937	covering, cpl.	VUW 376/3-5 R1, with parts 06, 07, 08, 09, 10, 11
06	118096	badge, cpl.	
07	180940	cover	with parts 09, 10, 11
08	180944	hinge	with part 11
09	180941	magnet, cpl. (set of 2)	
10	180942	handle	
11	193538	screw (set of 10)	
12	180988	cover cpl.	
13	180987	support, cpl.	
14	139231	screw	
15	500046	screw	
16	-	-	not necessary
17	-	-	not necessary

Subject to alteration !

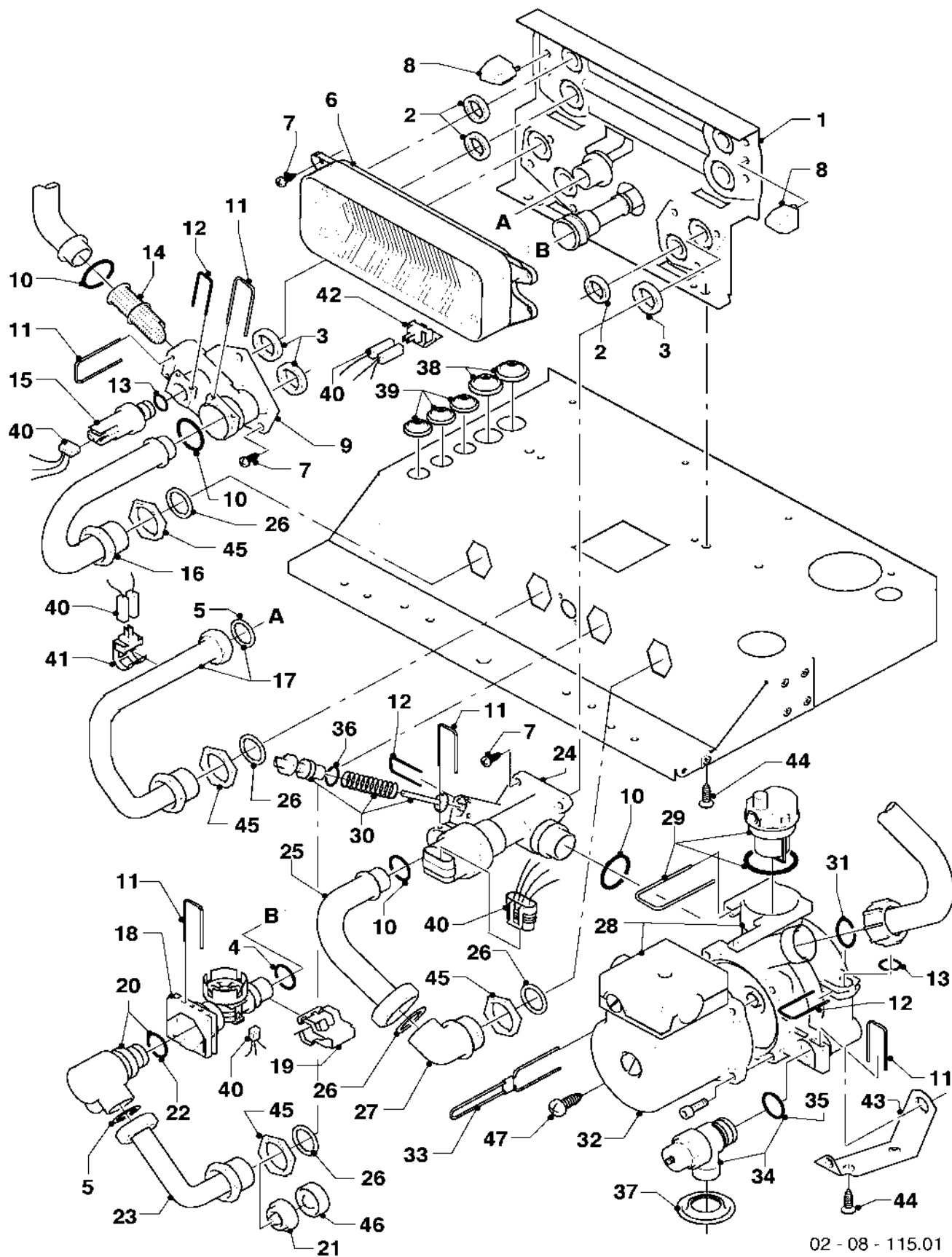
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## 08 Connection parts (Hydroblock)

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 08 - 115.01



## 08 Connection parts (Hydroblock)

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-115	
01	178965	support	with parts 02, 03, 04, 05, 07, 08, 10, 19, 22, 26, 44
02	178969	packingring (set of 10)	
03	193535	packingring (set of 10)	
04	178991	packingring (set of 10)	
05	981142	packingring (set of 10)	
06	178973	DHW heat exchanger, 20 plates	VUW 246/3-5, with parts 02, 07
06	178973	DHW heat exchanger, 20 plates	VUW 246/3-5 R1, with parts 02, 07
06	178973	DHW heat exchanger, 20 plates	VUW 316/3-5, with parts 02, 07
06	178973	DHW heat exchanger, 20 plates	VUW 316/3-5 R1, with parts 02, 07
06	0020025041	<b>DHW heat exchanger, 36 plates</b>	<b>VUW 376/3-5 R1, with parts 02, 07</b>
07	178967	screw, cpl. (set of 10)	
08	193536	guide, phe (set of 2)	
09	179031	connection piece, cpl.	with parts 03, 07, 10, 11, 12, 13, 14
10	193537	packingring (set of 10)	
11	178992	clip (set of 10)	
12	154150	clip	
13	178993	packingring (set of 10)	
14	179030	filter, cpl.	with parts 10, 11
15	253595	CH pressure sensor	with parts 12, 13
16	179033	pipe	with parts 10, 26
17	179034	pipe	with part 26
18	178988	flow sensor, cpl. (black)	with parts 04, 11, 19, 22
19	178966	clip	
20	179032	connection piece, cpl.	with parts 05, 11, 22
21	012975	water quantity limitator (8.1 l/min)	VUW 246/3-5
21	012975	water quantity limitator (8.1 l/min)	VUW 246/3-5 R1
21	0020018069	water quantity limitator (10.4 l/min)	VUW 316/3-5
21	0020018069	water quantity limitator (10.4 l/min)	VUW 316/3-5 R1
21	012993	water quantity limitator (13 l/min)	VUW 376/3-5 R1
22	981163	packingring (set of 10)	
23	179037	pipe	with parts 05, 21, 26, 46
24	178978	diverter valve cpl.	with parts 02, 03, 07, 10, 11
25	179036	pipe	with parts 10, 26
26	981140	packingring (set of 10)	
27	179035	connection piece, cpl.	with part 26
28	178983	pump, cpl. (Vaillant 2004)	VUW 246/3-5, with parts 02, 03, 10, 11, 13, 29, 31, 34, 47
28	178983	pump, cpl. (Vaillant 2004)	VUW 246/3-5 R1, with parts 02, 03, 10, 11, 13, 29, 31, 34, 47
28	178983	pump, cpl. (Vaillant 2004)	VUW 316/3-5, with parts 02, 03, 10, 11, 13, 29, 31, 34, 47
28	178983	pump, cpl. (Vaillant 2004)	VUW 316/3-5 R1, with parts 02, 03, 10, 11, 13, 29, 31, 34, 47
28	0020025042	pump, cpl.	VUW 376/3-5 R1, with parts 02, 03, 10, 11, 13, 29, 31, 34, 47
29	104521	automatic air vent	
30	178980	bypass	with part 12
31	193539	packingring (set of 10)	
32	193534	pump head, cpl.	VUW 246/3-5
32	193534	pump head, cpl.	VUW 246/3-5 R1
32	193534	pump head, cpl.	VUW 316/3-5
32	193534	pump head, cpl.	VUW 316/3-5 R1
32	-	-	VUW 376/3-5 R1, not available as spare part
33	178981	clip	
34	178985	pressure relief valve, cpl. (3 bar)	with part 11

Subject to alteration !

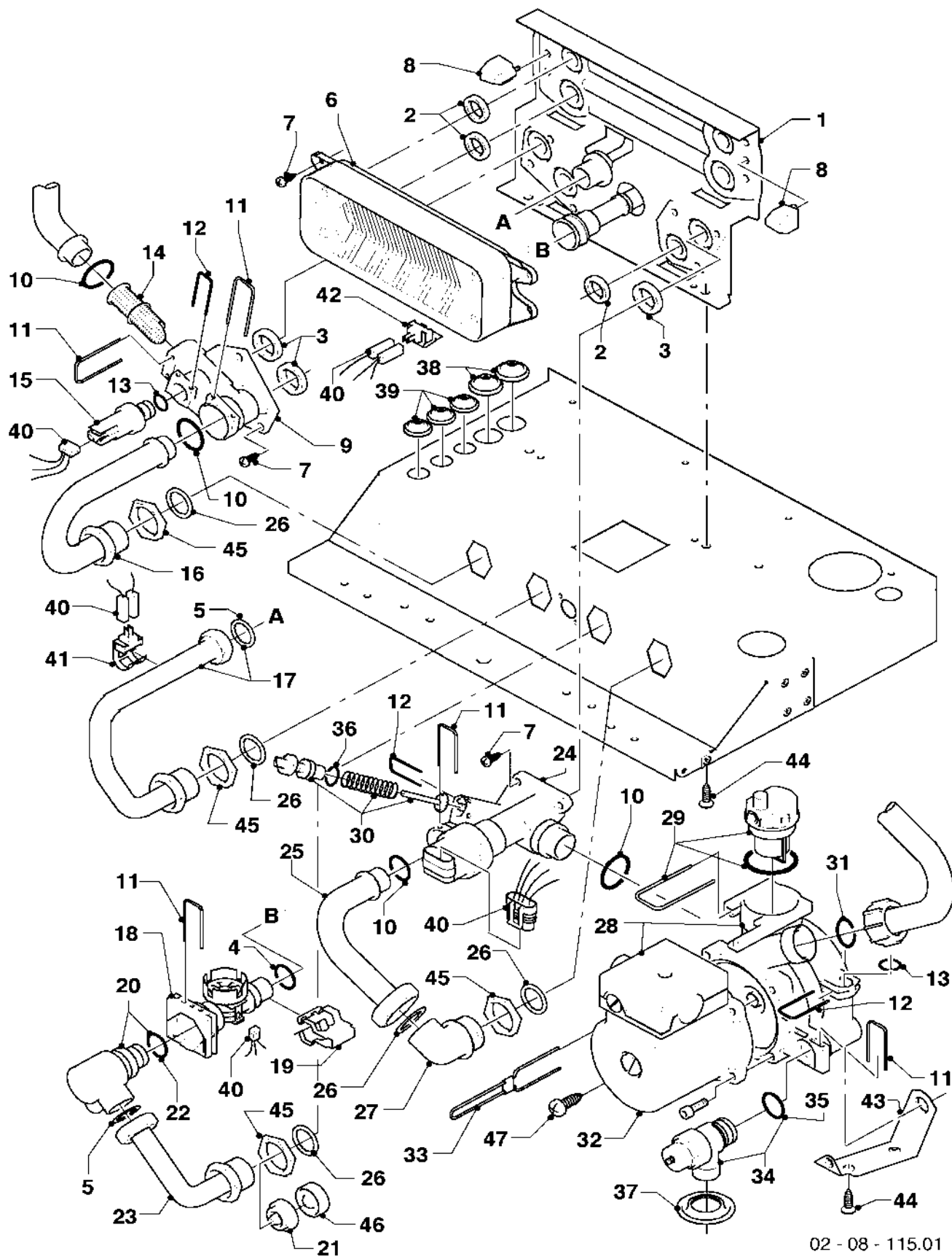
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## 08 Connection parts (Hydroblock)

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 08 - 115.01

## 08 Connection parts (Hydroblock)

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-115	
35	-	-	not available as spare part, see pos. 34
36	981165	packingring (set of 10)	
37	980765	grommet	
38	509120	packingring (set of 10)	
39	509121	packingring (set of 10)	
40	193587	harness	VUW 246/3-5
40	193587	harness	VUW 246/3-5 R1
40	193587	harness	VUW 316/3-5
40	193587	harness	VUW 316/3-5 R1
40	0020025038	harness	VUW 376/3-5 R1
41	103429	NTC-sensor (DHW outlet pipe)	flow
42	103430	NTC-sensor (DHW heat exchanger)	heat exchanger
43	178984	support, cpl.	
44	235715	screw	
45	193598	nut (set of 4)	
46	074514	filter, cpl.	
47	235756	screw	

Subject to alteration !

Attention: Please take the gross price from the valid price list !

ecoTEC plus 824 VUW 246/3-5 + R1  
ecoTEC plus 831 VUW 316/3-5 + R1  
ecoTEC plus 837 VUW 376/3-5 R1

ecoTEC plus 831 VUW 316/3-5 + R1

0020010870.01 GB 03/2006

## 08a Connection parts

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-120	
01	180946	connection tube, cpl.	with parts 02, 03
02	193537	packingring (set of 10)	
03	103415	packingring (set of 10)	
04	103417	clip (set of 10)	
05	178992	clip (set of 10)	
06	180948	connection tube, cpl.	with parts 03, 07
07	193539	packingring (set of 10)	
08	180949	connection tube, cpl.	with parts 09, 10
09	178993	packingring (set of 10)	
10	981149	packingring (set of 10)	
11	154150	clip	
12	181051	expansion vessel, cpl.	10 Liter, with part 10
13	193592	NTC sensor (CH flow/CH return)	
14	193586	harness	VUW 246/3-5
14	193586	harness	VUW 246/3-5 R1
14	193586	harness	VUW 316/3-5
14	193586	harness	VUW 316/3-5 R1
14	0020025036	harness	VUW 376/3-5 R1
15	180982	pressure gauge	
16	981155	packingring (set of 10)	
17	085751	pressure gauge clip	
18	-	not necessary	
19	0020025045	connection tube, cpl.	with parts 10, 11, 16, 17

Subject to alteration !

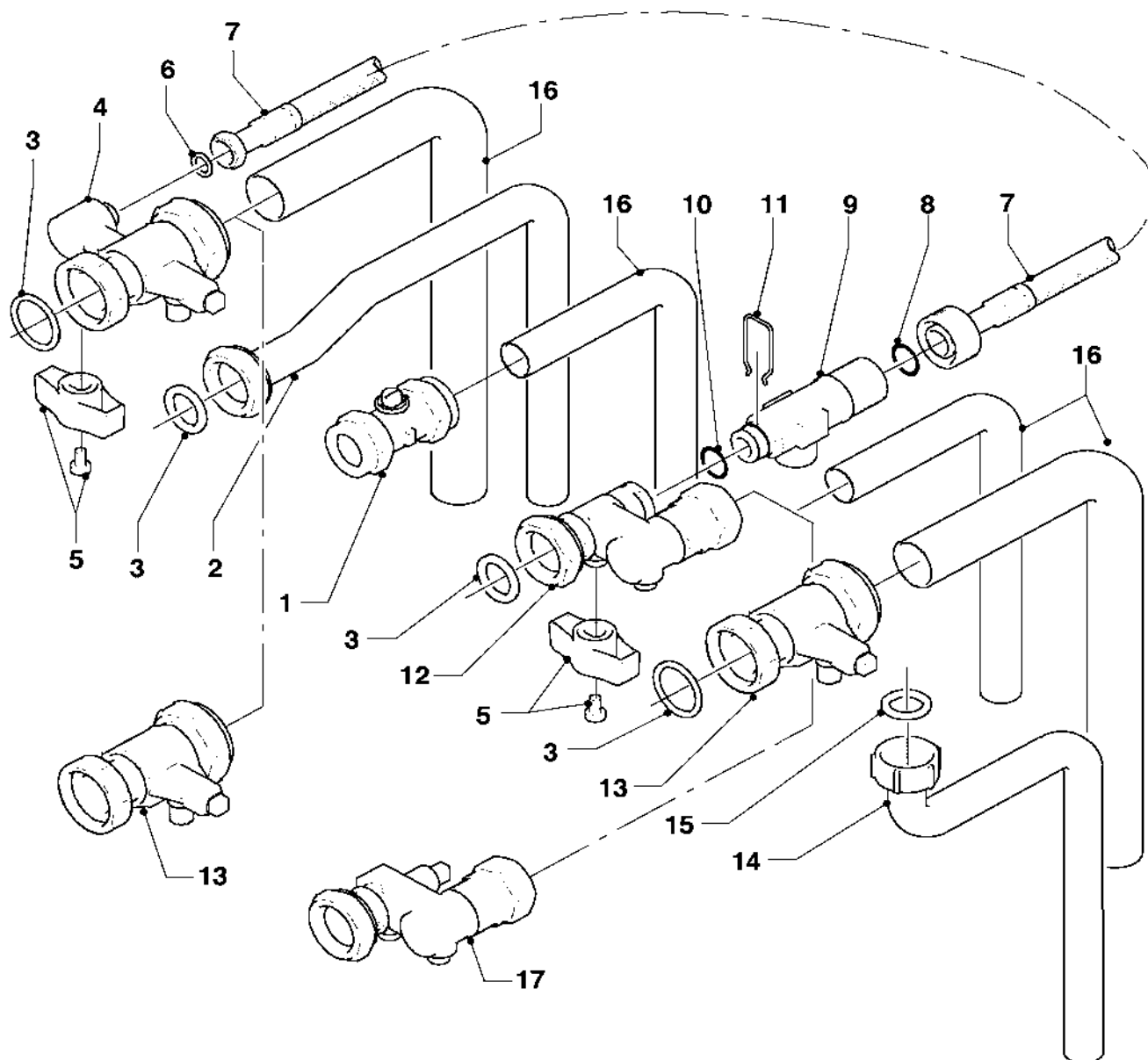
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## 08b Connection parts (Acc.)

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 08 - 125.01

## 08b Connection parts (Acc.)

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-125	
01	082782	gas shut-off valve, cpl.	VUW 246/3-5
01	082782	gas shut-off valve, cpl.	VUW 246/3-5 R1
01	082782	gas shut-off valve, cpl.	VUW 316/3-5
01	082782	gas shut-off valve, cpl.	VUW 316/3-5 R1
01	082794	gas shut-off valve, cpl. 36kW	VUW 376/3-5 R1
02	0020010290	pipe	with part 03
03	981140	packingring (set of 10)	
04	0020010291	service cock, cpl.	with parts 03, 05, 06
05	0020010292	handle (set of 2)	
06	981146	packingring (set of 10)	
07	0020010293	flexible tube, cpl.	with parts 06, 08
08	981165	packingring (set of 10)	
09	0020010294	valve, cpl.	with parts 08, 10, 11
10	981154	packingring (set of 10)	
11	154150	clip	
12	0020010295	valve, cpl.	with parts 03, 05, 10, 11
13	0020010296	service cock	with part 03
14	0020010297	pipe	with part 15
15	0020010298	packingring (set of 10)	
16	-	-	not available as spare part
17	-	-	not necessary

Subject to alteration !

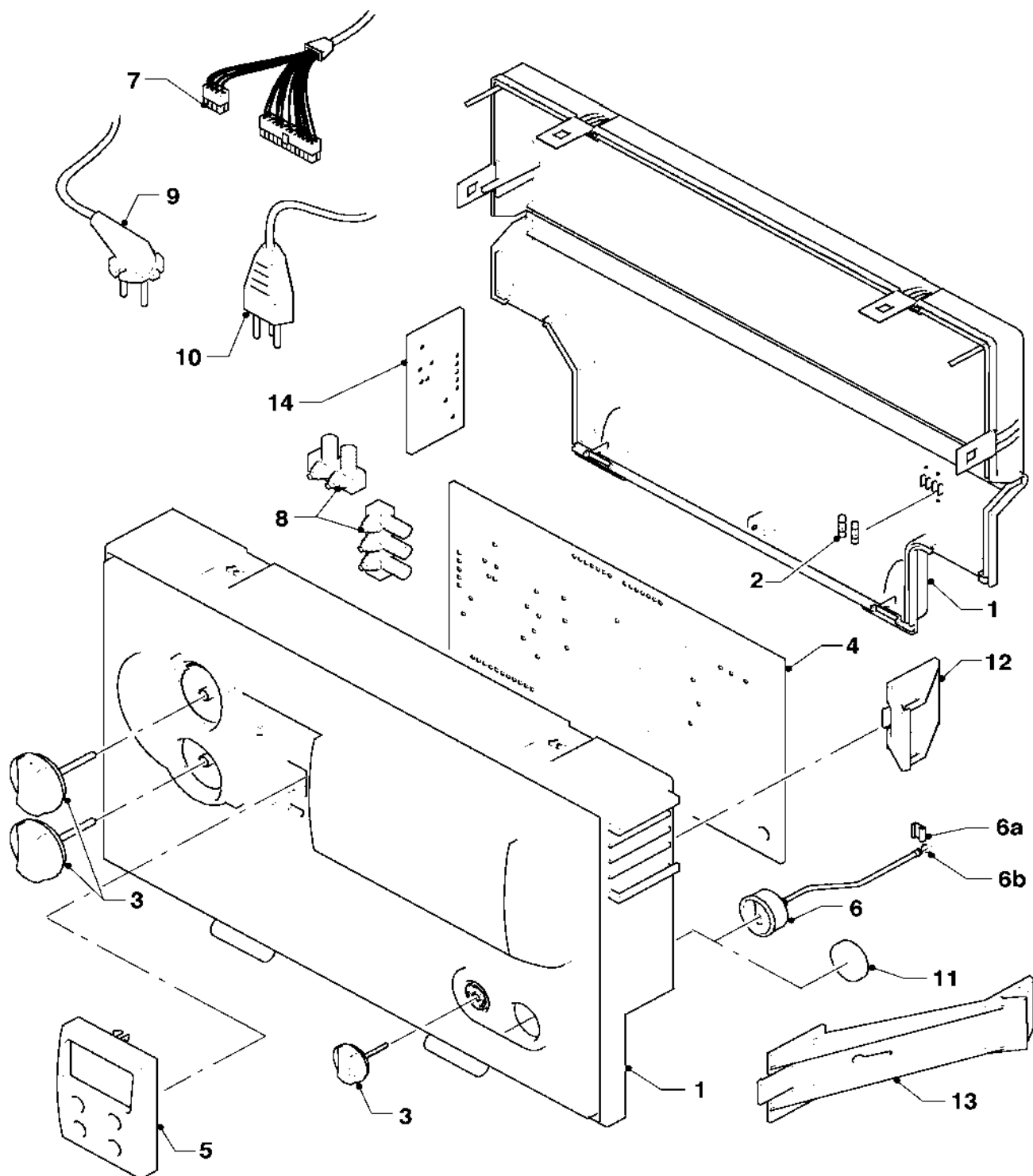
Attention: Please take the gross price from the valid price list !

## 12 Control box

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1



02 - 12 - 046.02



## 12 Control box

ecoTEC plus 824 VUW 246/3-5 + R1

ecoTEC plus 831 VUW 316/3-5 + R1

ecoTEC plus 837 VUW 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-12-046	
01	193582	casing, cpl.	
02	251955	fuse 2.0 AT (set of 10)	2.0 AT
03	117319	knobs, cpl. grey (3 knobs)	
04	0020028736	printed circuit board	with part 02
05	117321	display	
06	180982	pressure gauge	
06a	085751	pressure gauge clip	
06b	981155	packingring (set of 10)	
07	193586	harness	VUW 246/3-5, appliance
07	193586	harness	VUW 246/3-5 R1, appliance
07	193586	harness	VUW 316/3-5, appliance
07	193586	harness	VUW 316/3-5 R1, appliance
07	0020025036	harness	VUW 376/3-5 R1, appliance
07	193587	harness	VUW 246/3-5, hydraulik
07	193587	harness	VUW 246/3-5 R1, hydraulik
07	193587	harness	VUW 316/3-5, hydraulik
07	193587	harness	VUW 316/3-5 R1, hydraulik
07	0020025038	harness	VUW 376/3-5 R1, hydraulik
08	078533	cable fixation	
09	-	-	not necessary
10	-	-	not necessary
11	-	-	not necessary
12	193583	support, cpl.	VUW 246/3-5
12	193583	support, cpl.	VUW 246/3-5 R1
12	193584	support, cpl.	VUW 316/3-5
12	193584	support, cpl.	VUW 316/3-5 R1
12	193585	support, cpl.	VUW 376/3-5 R1
13	-	-	not necessary
14	-	-	not necessary

Subject to alteration !

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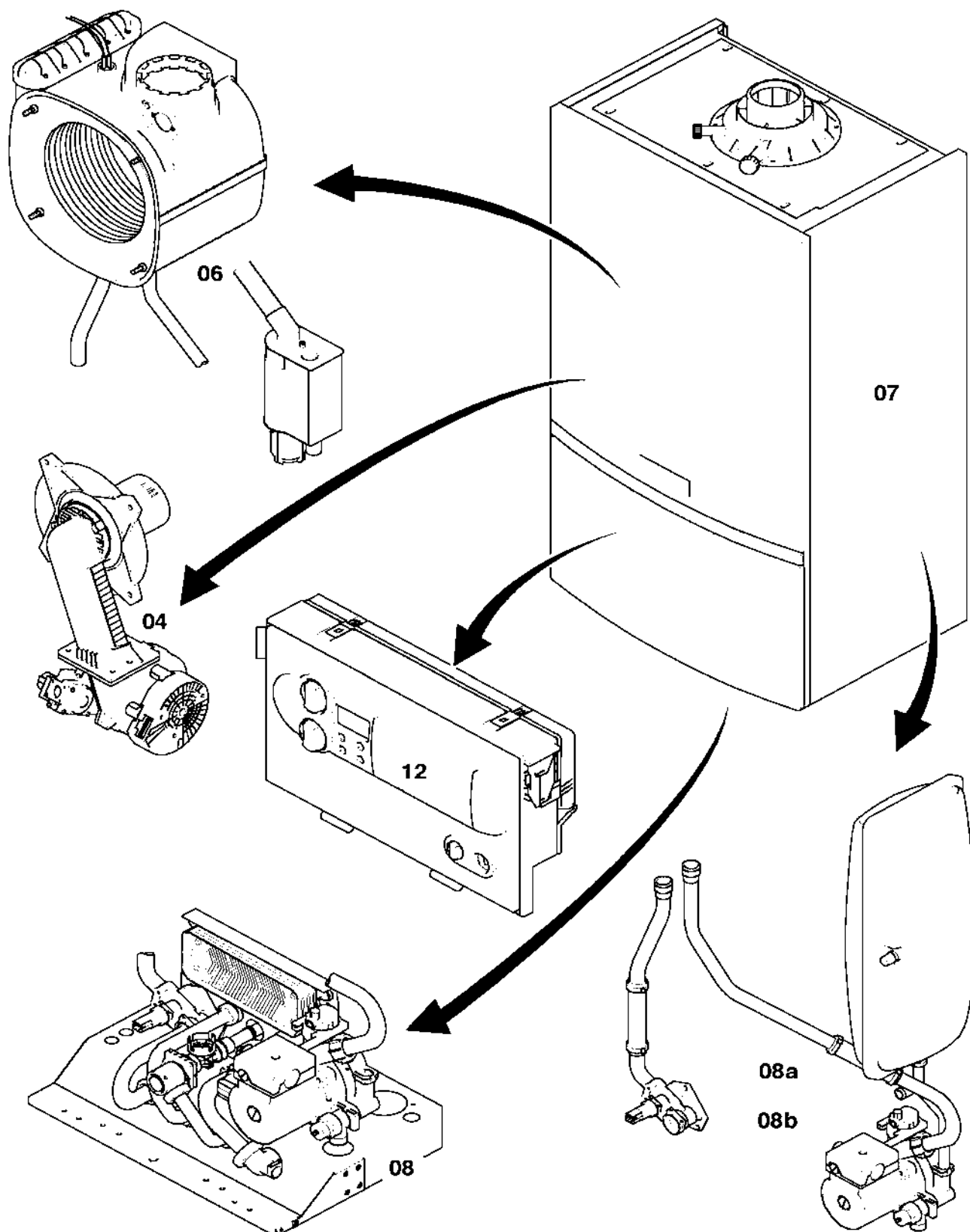


## General view of sheet

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 00 - 077.01

Subject to alteration !

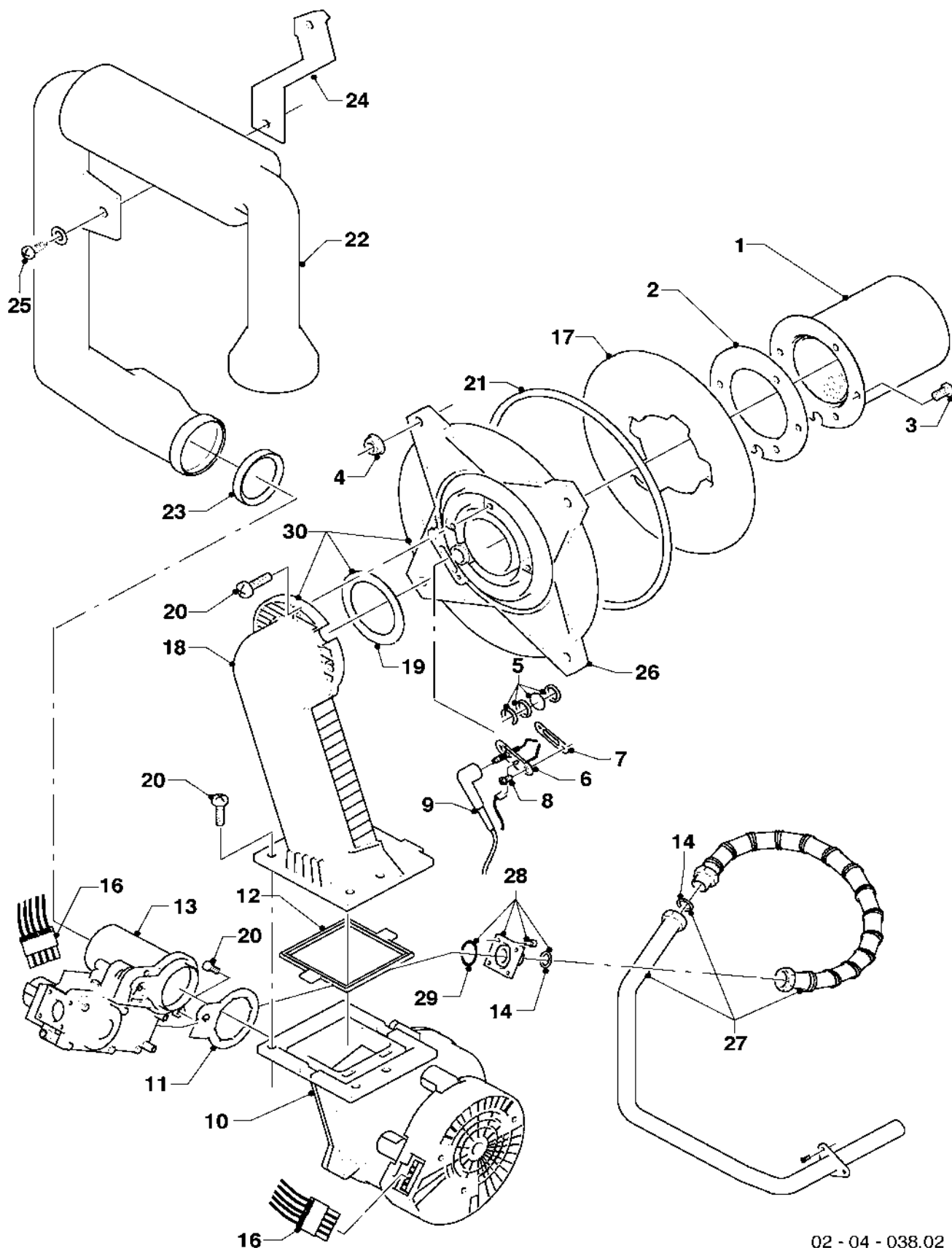
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## 04 Burner

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 04 - 038.02

## 04 Burner

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-04-038	
00	0020010641	conversion set	H -> P (not shown)
00	0020010642	conversion set	P -> H (not shown)
01	049324	burner	VU 126/3-5, with parts 02, 03
01	049324	burner	VU 126/3-5 R1, with parts 02, 03
01	049324	burner	VU 156/3-5, with parts 02, 03
01	049324	burner	VU 156/3-5 R1, with parts 02, 03
01	049324	burner	VU 186/3-5, with parts 02, 03
01	049324	burner	VU 186/3-5 R1, with parts 02, 03
01	049345	burner	VU 246/3-5, with parts 02, 03
01	049345	burner	VU 246/3-5 R1, with parts 02, 03
01	050430	burner	VU 306/3-5, with parts 02, 03
01	050430	burner	VU 306/3-5 R1, with parts 02, 03
01	050430	burner	VU 376/3-5 R1, with parts 02, 03
02	981103	sealing ring, cpl.	
03	105900	screw, cpl. (set of 10)	
04	114828	flanged nut	
05	161245	inspection glass	
06	090709	ignition/monitoring electrode	
07	980961	gasket electrode	
08	118883	screw	
09	193590	ignition cable	
10	193593	fan	with parts 11, 12
11	981104	packing ring cpl.	
12	193594	packingring cpl.	
13	053488	gas valve	VU 126/3-5, with parts 11, 14, 21
13	053488	gas valve	VU 126/3-5 R1, with parts 11, 14, 21
13	053488	gas valve	VU 156/3-5, with parts 11, 14, 21
13	053488	gas valve	VU 156/3-5 R1, with parts 11, 14, 21
13	053470	gas valve	VU 186/3-5, with parts 11, 14, 21
13	053470	gas valve	VU 186/3-5 R1, with parts 11, 14, 21
13	053471	gas valve	VU 246/3-5, with parts 11, 14, 21
13	053471	gas valve	VU 246/3-5 R1, with parts 11, 14, 21
13	053500	gas valve	VU 306/3-5, with parts 11, 14, 21
13	053500	gas valve	VU 306/3-5 R1, with parts 11, 14, 21
13	053500	gas valve	VU 376/3-5 R1, with parts 11, 14, 21
14	981142	packingring (set of 10)	
16	193586	harness	VU 126/3-5
16	193586	harness	VU 126/3-5 R1
16	193586	harness	VU 156/3-5
16	193586	harness	VU 156/3-5 R1
16	193586	harness	VU 186/3-5
16	193586	harness	VU 186/3-5 R1
16	193586	harness	VU 246/3-5
16	193586	harness	VU 246/3-5 R1
16	0020025036	harness	VU 306/3-5
16	0020025036	harness	VU 306/3-5 R1
16	0020025036	harness	VU 376/3-5 R1
17	193595	insulation	with parts 02, 03
18	-	-	not available as spare part, see pos. 30
19	981107	packing ring cpl.	

Subject to alteration !

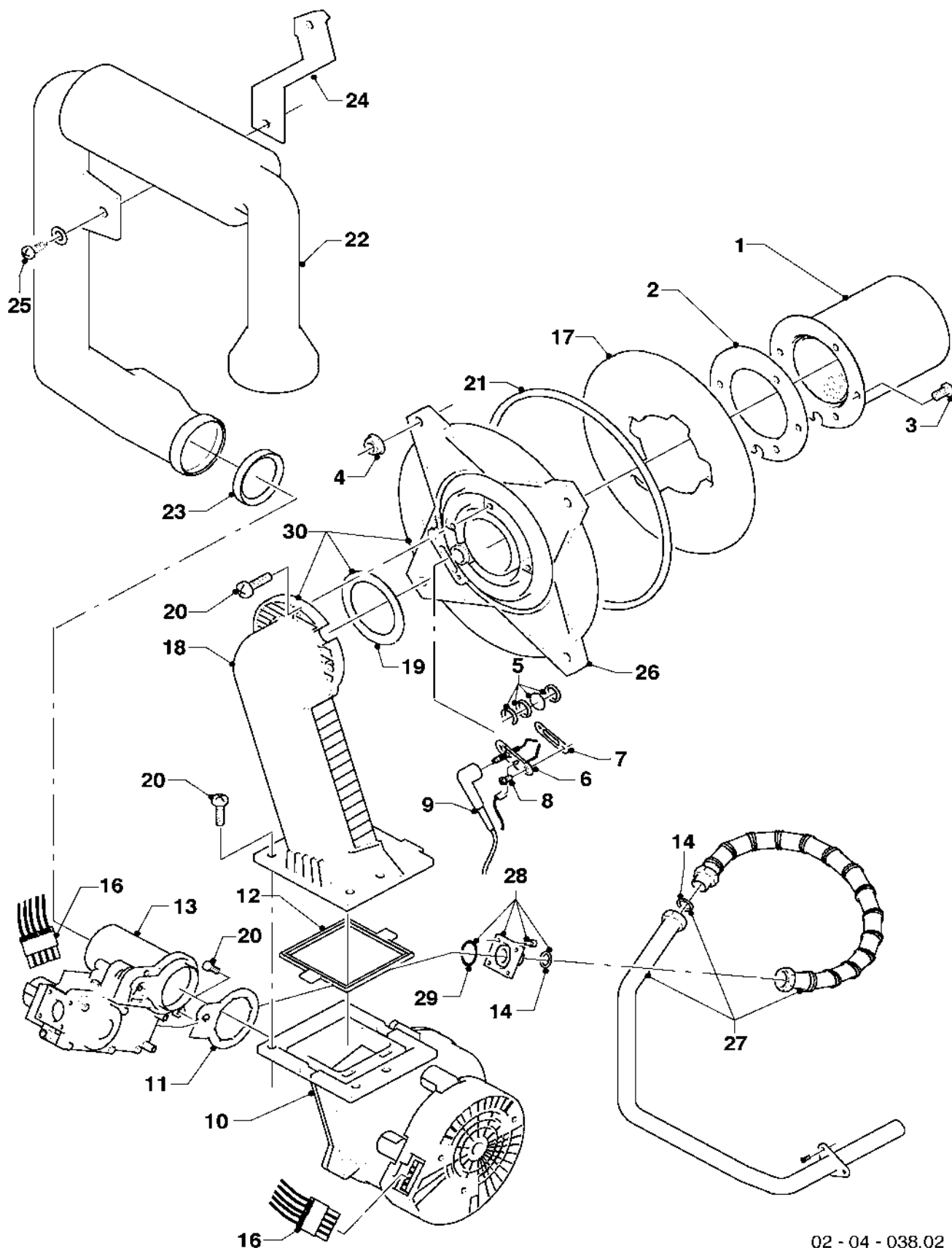
Attention: Please take the gross price from the valid price list !

## 04 Burner

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 04 - 038.02

## 04 Burner

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-04-038	
20	193597	screw, cpl. (set of 10)	
21	0020025929	sealing gasket	
22	193599	air inlet duct, cpl.	VU 126/3-5, with part 23
22	193599	air inlet duct, cpl.	VU 126/3-5 R1, with part 23
22	193599	air inlet duct, cpl.	VU 156/3-5, with part 23
22	193599	air inlet duct, cpl.	VU 156/3-5 R1, with part 23
22	193599	air inlet duct, cpl.	VU 186/3-5, with part 23
22	193599	air inlet duct, cpl.	VU 186/3-5 R1, with part 23
22	103404	air inlet duct, cpl.	VU 246/3-5, with part 23
22	103404	air inlet duct, cpl.	VU 246/3-5 R1, with part 23
22	103404	air inlet duct, cpl.	VU 306/3-5, with part 23
22	103404	air inlet duct, cpl.	VU 306/3-5 R1, with part 23
22	0020025039	air inlet duct, cpl.	VU 376/3-5 R1, with part 23
23	981111	packingring cpl.	
24	103405	support, cpl.	
25	235756	screw	
26	-	-	not available as spare part, see pos. 30
27	180945	gas pipe	with part 28
28	0020010868	adaptor piece (gas valve)	
29	982319	O-ring seal	
30	0020010867	flange (set)	with parts 02, 03, 04, 05, 07, 08, 12, 14, 17, 19, 20, 21

Subject to alteration !

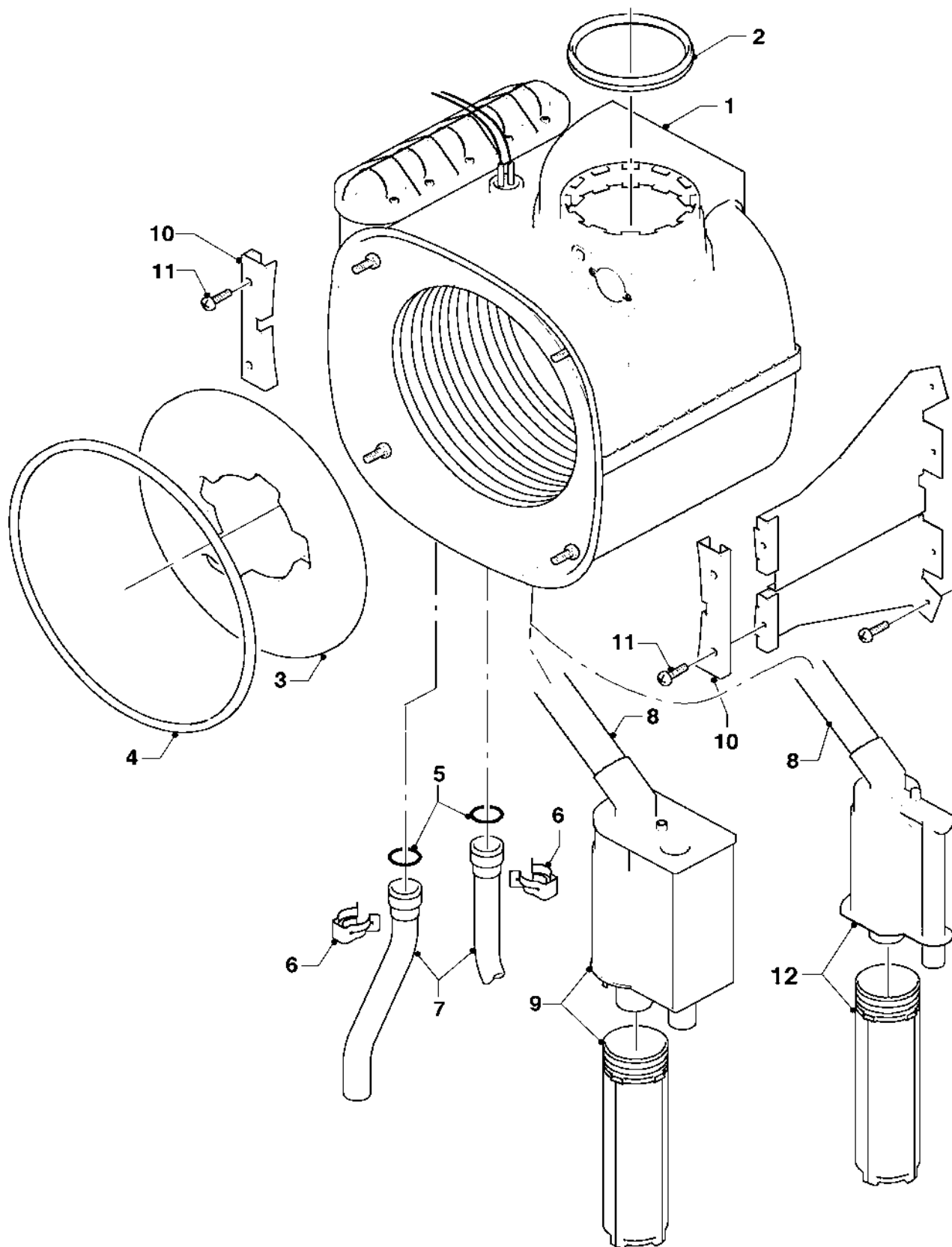
Attention: Please take the gross price from the valid price list !

## 06 Heat exchanger

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 06 - 046.01



## 06 Heat exchanger

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-06-046	
01	103409	heat exchanger	VU 126/3-5, with parts 02, 03, 04, 05, 06
01	0020018181	heat exchanger	VU 126/3-5 R1, with parts 02, 03, 04, 05, 06
01	103409	heat exchanger	VU 156/3-5, with parts 02, 03, 04, 05, 06
01	0020018181	heat exchanger	VU 156/3-5 R1, with parts 02, 03, 04, 05, 06
01	103409	heat exchanger	VU 186/3-5, with parts 02, 03, 04, 05, 06
01	0020018181	heat exchanger	VU 186/3-5 R1, with parts 02, 03, 04, 05, 06
01	103411	heat exchanger	VU 246/3-5, with parts 02, 03, 04, 05, 06
01	0020018182	heat exchanger	VU 246/3-5 R1, with parts 02, 03, 04, 05, 06
01	103412	heat exchanger	VU 306/3-5, with parts 02, 03, 04, 05, 06
01	0020018183	heat exchanger	VU 306/3-5 R1, with parts 02, 03, 04, 05, 06
01	0020025040	heat exchanger	VU 376/3-5 R1, with parts 02, 03, 04, 05, 06
02	981227	packingring	
03	193595	insulation	
04	0020025929	sealing gasket	
05	103415	packingring (set of 10)	
06	103417	clip (set of 10)	
07	-	-	see main component 08a
08	-	-	not available as spare part, see pos. 09
09	180985	siphonic condensate trap	with part 08
10	180989	support, cpl. (set of 2)	with part 11
11	178968	screw (set of 10)	
12	-	-	not necessary

Subject to alteration !

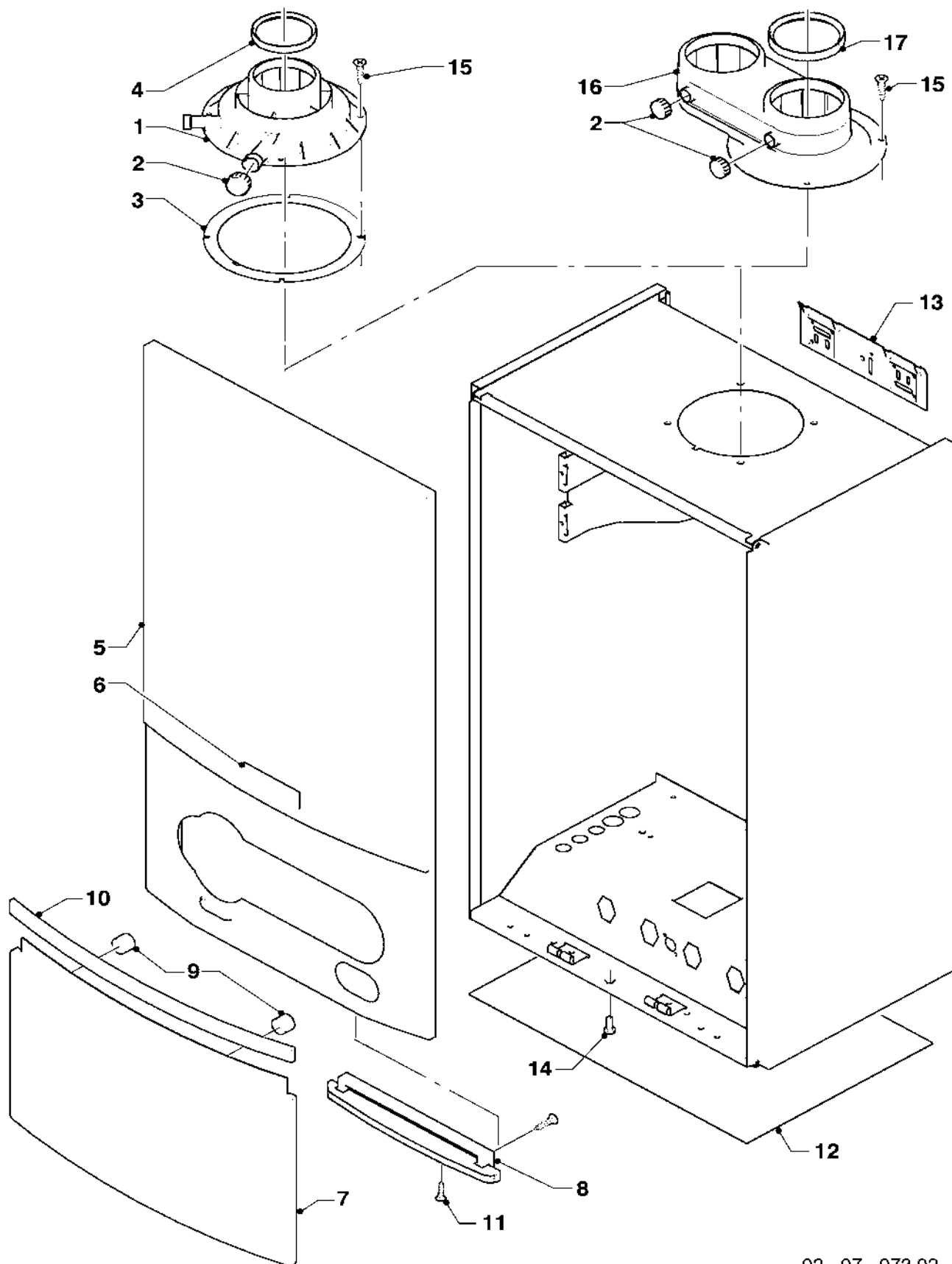
Attention: Please take the gross price from the valid price list !

## 07 Casing parts

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 07 - 073.02

## 07 Casing parts

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-07-073	
01	180932	flue adapter 60/100	with parts 02, 03, 04
02	147392	cap (set of 5)	
03	981232	packingring	
04	981233	packingring	
05	180935	covering, cpl.	VU 126/3-5, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VU 126/3-5 R1, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VU 156/3-5, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VU 156/3-5 R1, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VU 186/3-5, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VU 186/3-5 R1, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VU 246/3-5, with parts 06, 07, 08, 09, 10, 11
05	180935	covering, cpl.	VU 246/3-5 R1, with parts 06, 07, 08, 09, 10, 11
05	180936	covering, cpl.	VU 306/3-5, with parts 06, 07, 08, 09, 10, 11
05	180936	covering, cpl.	VU 306/3-5 R1, with parts 06, 07, 08, 09, 10, 11
05	180937	covering, cpl.	VU 376/3-5 R1, with parts 06, 07, 08, 09, 10, 11
06	118096	badge, cpl.	
07	180940	cover	with parts 09, 10, 11
08	180944	hinge	with part 11
09	180941	magnet, cpl. (set of 2)	
10	180942	handle	
11	193538	screw (set of 10)	
12	180988	cover cpl.	
13	180987	support, cpl.	
14	139231	screw	
15	500046	screw	
16	-	-	not necessary
17	-	-	not necessary

Subject to alteration !

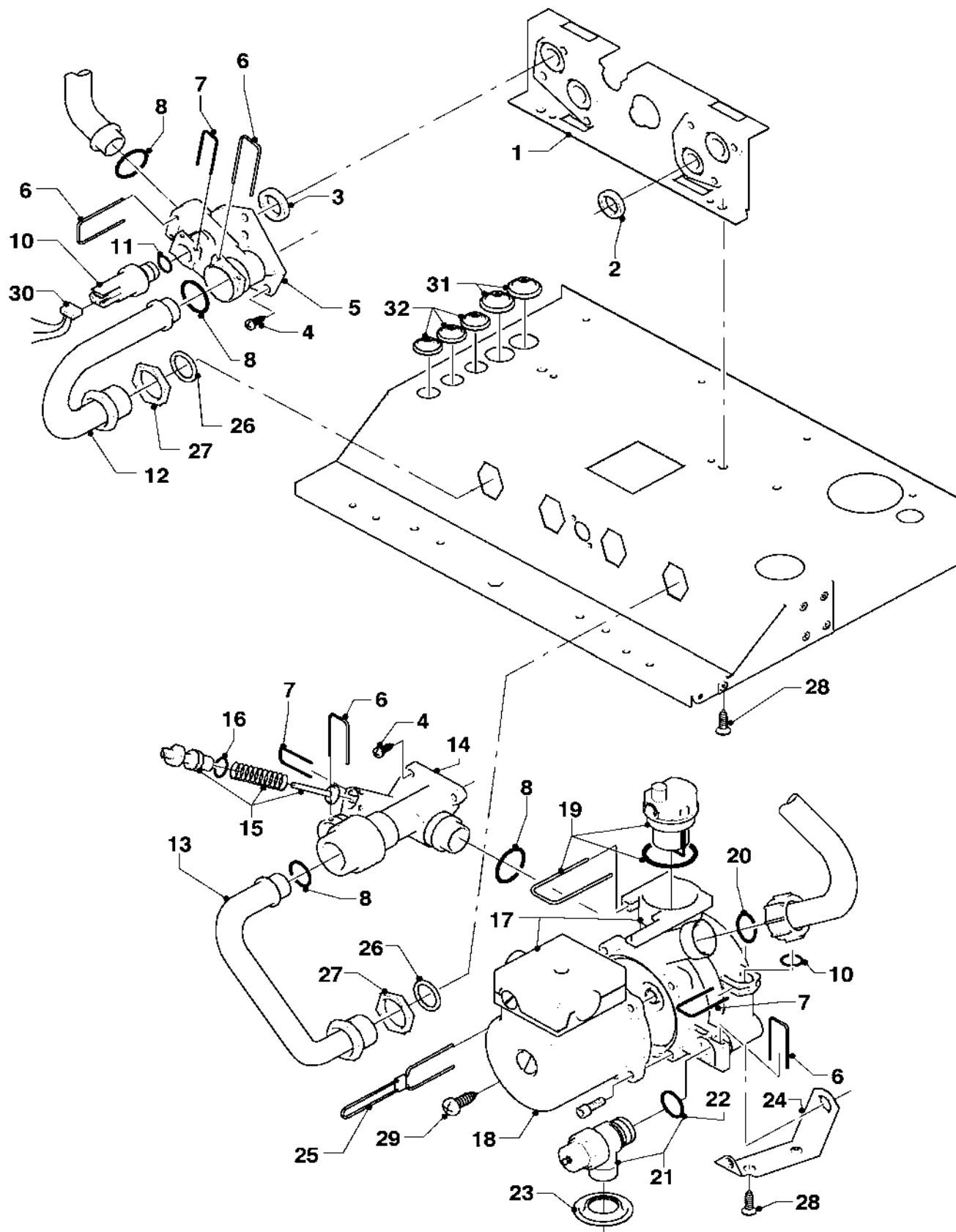
Attention: Please take the gross price from the valid price list !

## 08 Connection parts (Hydroblock)

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 08 - 121.01

## 08 Connection parts (Hydroblock)

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-121	
01	509142	support	with parts 02, 03, 07, 08, 26, 28
02	178969	packingring (set of 10)	
03	193535	packingring (set of 10)	
04	178967	screw, cpl. (set of 10)	
05	509143	connection piece,cpl.	with parts 03, 04, 06, 07, 08
06	178992	clip (set of 10)	
07	154150	clip	
08	193537	packingring (set of 10)	
10	253595	CH pressure sensor	with parts 06, 11
11	178993	packingring (set of 10)	
12	179033	pipe	with parts 08, 26
13	179036	pipe	with parts 08, 26
14	509119	connection piece,cpl.	with parts 02, 04, 06, 08, 15
15	178980	bypass	with part 07
16	193539	packingring (set of 10)	
17	178983	pump, cpl. (Vaillant 2004)	VU 126/3-5, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 126/3-5 R1, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 156/3-5, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 156/3-5 R1, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 186/3-5, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 186/3-5 R1, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 246/3-5, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 246/3-5 R1, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 306/3-5, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	178983	pump, cpl. (Vaillant 2004)	VU 306/3-5 R1, with parts 02, 06, 08, 10, 19, 20, 21, 29
17	0020025042	pump, cpl.	VU 376/3-5 R1, with parts 02, 06, 08, 10, 19, 20, 21, 29
18	193534	pump head, cpl.	VU 126/3-5
18	193534	pump head, cpl.	VU 126/3-5 R1
18	193534	pump head, cpl.	VU 156/3-5
18	193534	pump head, cpl.	VU 156/3-5 R1
18	193534	pump head, cpl.	VU 186/3-5
18	193534	pump head, cpl.	VU 186/3-5 R1
18	193534	pump head, cpl.	VU 246/3-5
18	193534	pump head, cpl.	VU 246/3-5 R1
18	193534	pump head, cpl.	VU 306/3-5
18	193534	pump head, cpl.	VU 306/3-5 R1
18	-	-	VU 376/3-5 R1, not available as spare part
19	104521	automatic air vent	
20	193539	packingring (set of 10)	
21	178985	pressure relief valve, cpl. (3 bar)	with part 06
22	-	-	not available as spare part, see pos. 21
23	980765	grommet	
24	178984	support, cpl.	
25	178981	clip	
26	981140	packingring (set of 10)	
27	193598	nut (set of 4)	
28	235715	screw	
29	235756	screw	

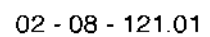
Subject to alteration !

Attention: Please take the gross price from the valid price list !

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1  
ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1  
ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



## 08 Connection parts (Hydroblock)

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-121	
30	193589	harness	VU 126/3-5
30	193589	harness	VU 126/3-5 R1
30	193589	harness	VU 156/3-5
30	193589	harness	VU 156/3-5 R1
30	193589	harness	VU 186/3-5
30	193589	harness	VU 186/3-5 R1
30	193589	harness	VU 246/3-5
30	193589	harness	VU 246/3-5 R1
30	193589	harness	VU 306/3-5
30	193589	harness	VU 306/3-5 R1
30	0020025037	harness	VU 376/3-5 R1
31	509120	packingring (set of 10)	
32	509121	packingring (set of 10)	

Subject to alteration !

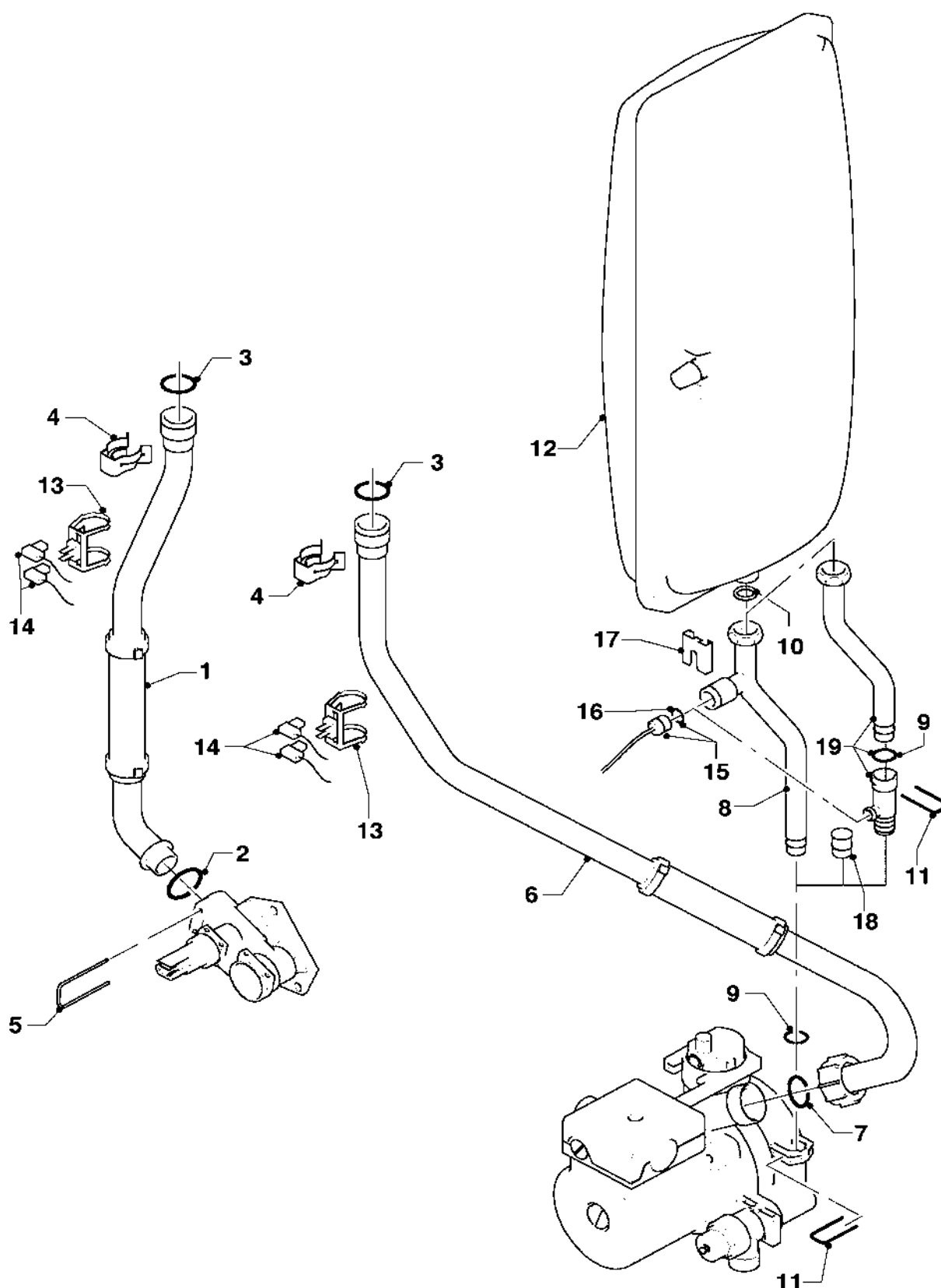
Attention: Please take the gross price from the valid price list !

## 08a Connection parts

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 08 - 120.02



## 08a Connection parts

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-120	
01	180946	connection tube, cpl.	VU 126/3-5, with parts 02, 03
01	180946	connection tube, cpl.	VU 126/3-5 R1, with parts 02, 03
01	180946	connection tube, cpl.	VU 156/3-5, with parts 02, 03
01	180946	connection tube, cpl.	VU 156/3-5 R1, with parts 02, 03
01	180946	connection tube, cpl.	VU 186/3-5, with parts 02, 03
01	180946	connection tube, cpl.	VU 186/3-5 R1, with parts 02, 03
01	180946	connection tube, cpl.	VU 246/3-5, with parts 02, 03
01	180946	connection tube, cpl.	VU 246/3-5 R1, with parts 02, 03
01	180947	connection tube, cpl.	VU 306/3-5, with parts 02, 03
01	180947	connection tube, cpl.	VU 306/3-5 R1, with parts 02, 03
01	180947	connection tube, cpl.	VU 376/3-5 R1, with parts 02, 03
02	193537	packingring (set of 10)	
03	103415	packingring (set of 10)	
04	103417	clip (set of 10)	
05	178992	clip (set of 10)	
06	180948	connection tube, cpl.	with parts 03, 07
07	193539	packingring (set of 10)	
08	180949	connection tube, cpl.	with parts 09, 10
09	178993	packingring (set of 10)	
10	981149	packingring (set of 10)	
11	154150	clip	
12	181051	expansion vessel, cpl.	10 Liter, with part 10
13	193592	NTC sensor (CH flow/CH return)	
14	193586	harness	VU 126/3-5
14	193586	harness	VU 126/3-5 R1
14	193586	harness	VU 156/3-5
14	193586	harness	VU 156/3-5 R1
14	193586	harness	VU 186/3-5
14	193586	harness	VU 186/3-5 R1
14	193586	harness	VU 246/3-5
14	193586	harness	VU 246/3-5 R1
14	0020025036	harness	VU 306/3-5
14	0020025036	harness	VU 306/3-5 R1
14	0020025036	harness	VU 376/3-5 R1
15	180982	pressure gauge	
16	981155	packingring (set of 10)	
17	085751	pressure gauge clip	
18	-	not necessary	
19	0020025045	connection tube, cpl.	with parts 10, 11, 16, 17

Subject to alteration !

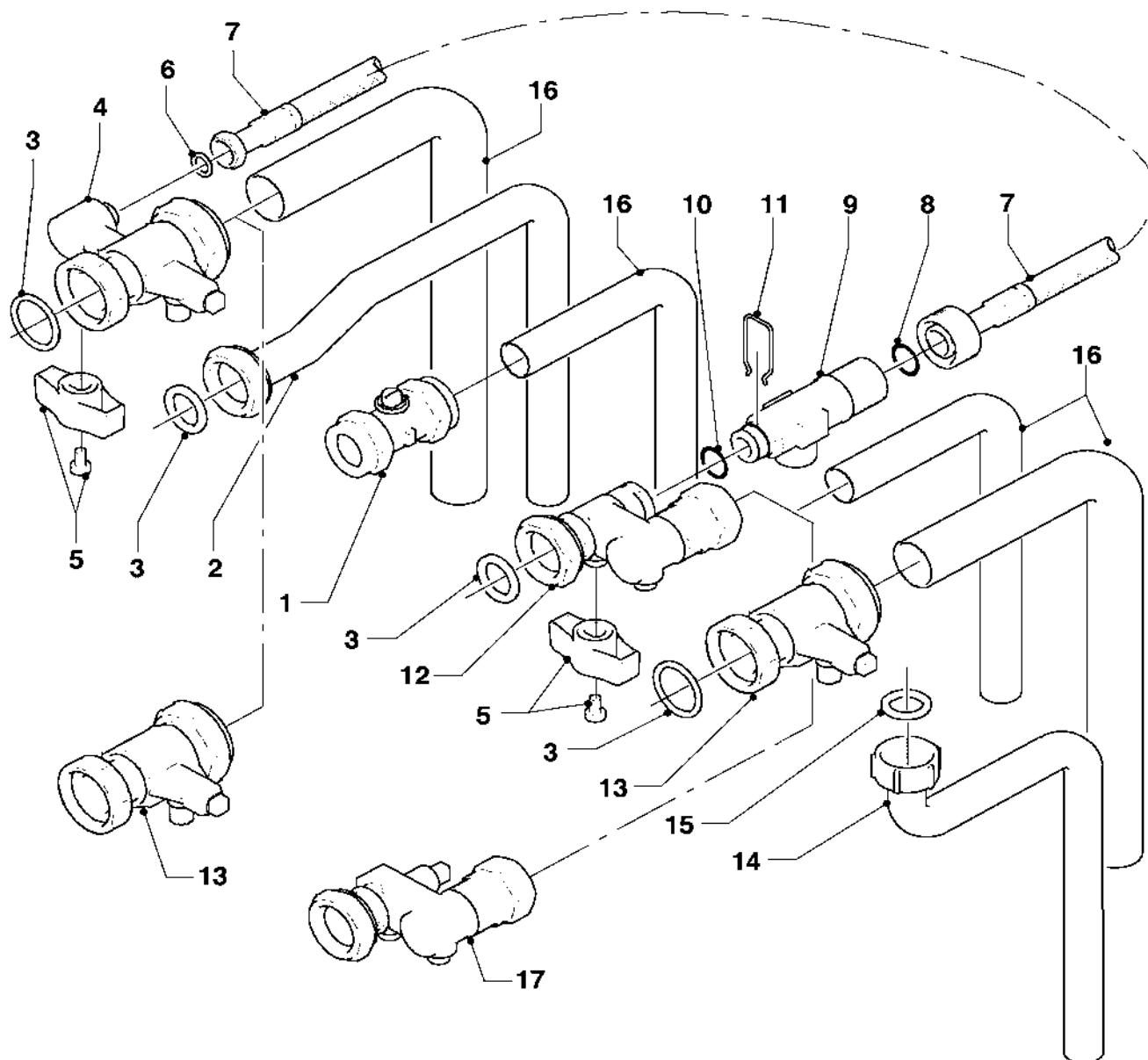
Attention: Please take the gross price from the valid price list !

## 08b Connection parts (Acc.)

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 08 - 125.01

## 08b Connection parts (Acc.)

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-08-125	
01	082782	gas shut-off valve, cpl.	VU 126/3-5
01	082782	gas shut-off valve, cpl.	VU 126/3-5 R1
01	082782	gas shut-off valve, cpl.	VU 156/3-5
01	082782	gas shut-off valve, cpl.	VU 156/3-5 R1
01	082782	gas shut-off valve, cpl.	VU 186/3-5
01	082782	gas shut-off valve, cpl.	VU 186/3-5 R1
01	082782	gas shut-off valve, cpl.	VU 246/3-5
01	082782	gas shut-off valve, cpl.	VU 246/3-5 R1
01	082782	gas shut-off valve, cpl.	VU 306/3-5
01	082782	gas shut-off valve, cpl.	VU 306/3-5 R1
01	082794	gas shut-off valve, cpl. 36kW	VU 376/3-5 R1
02	-	-	not necessary
03	981140	packingring (set of 10)	
04	-	-	not necessary, see pos. 13
05	-	-	not necessary
06	-	-	not necessary
07	-	-	not necessary
08	-	-	not necessary
09	-	-	not necessary
10	-	-	not necessary
11	-	-	not necessary
12	-	-	not necessary
13	0020010296	service cock	with part 03
14	0020010297	pipe	with part 15
15	0020010298	packingring (set of 10)	
16	-	-	not available as spare part
17	-	-	not necessary

Subject to alteration !

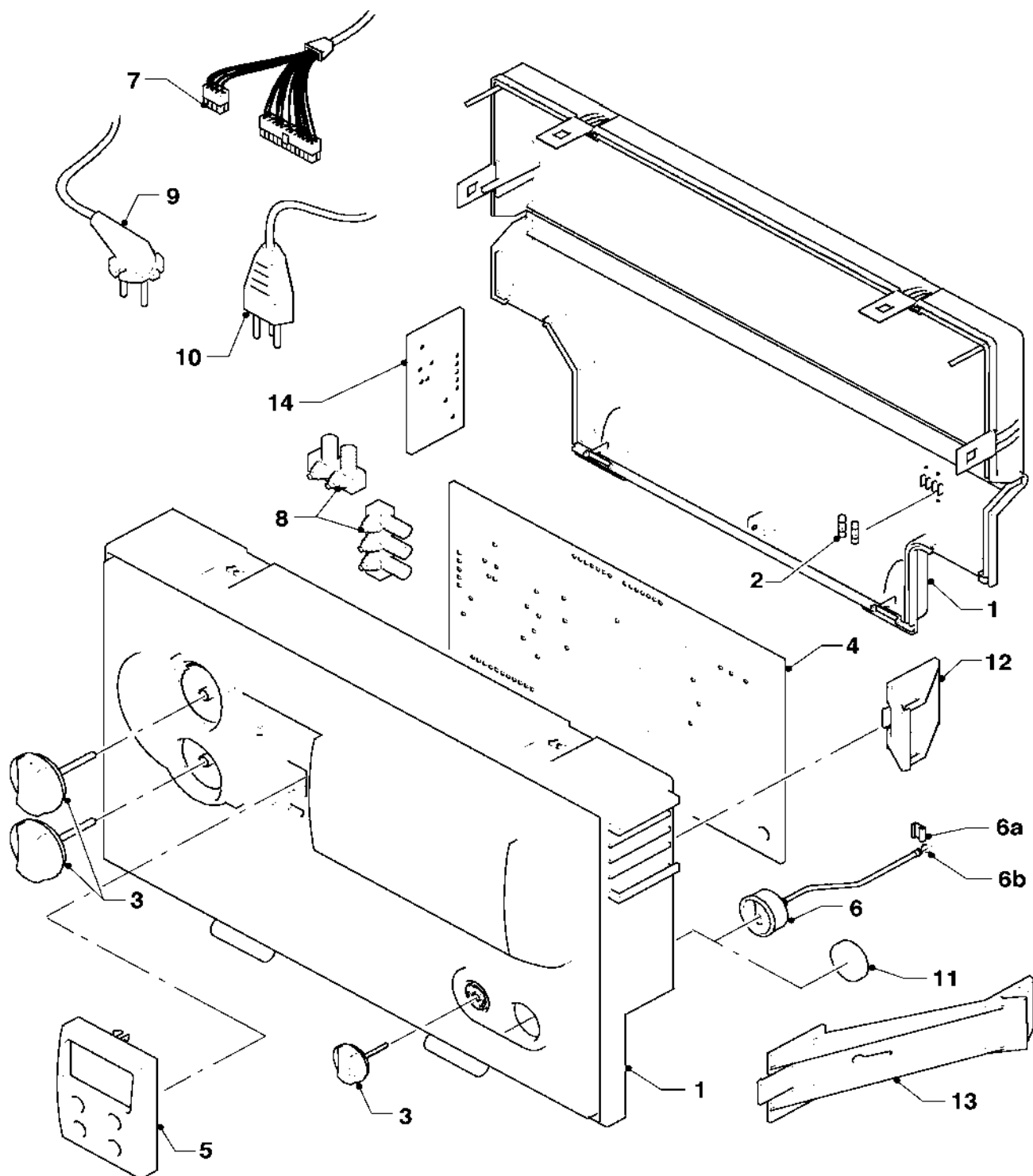
Attention: Please take the gross price from the valid price list !

## 12 Control box

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1



02 - 12 - 046.02

## 12 Control box

ecoTEC plus 612 VU 126/3-5 + R1, ecoTEC plus 615 VU 156/3-5 + R1

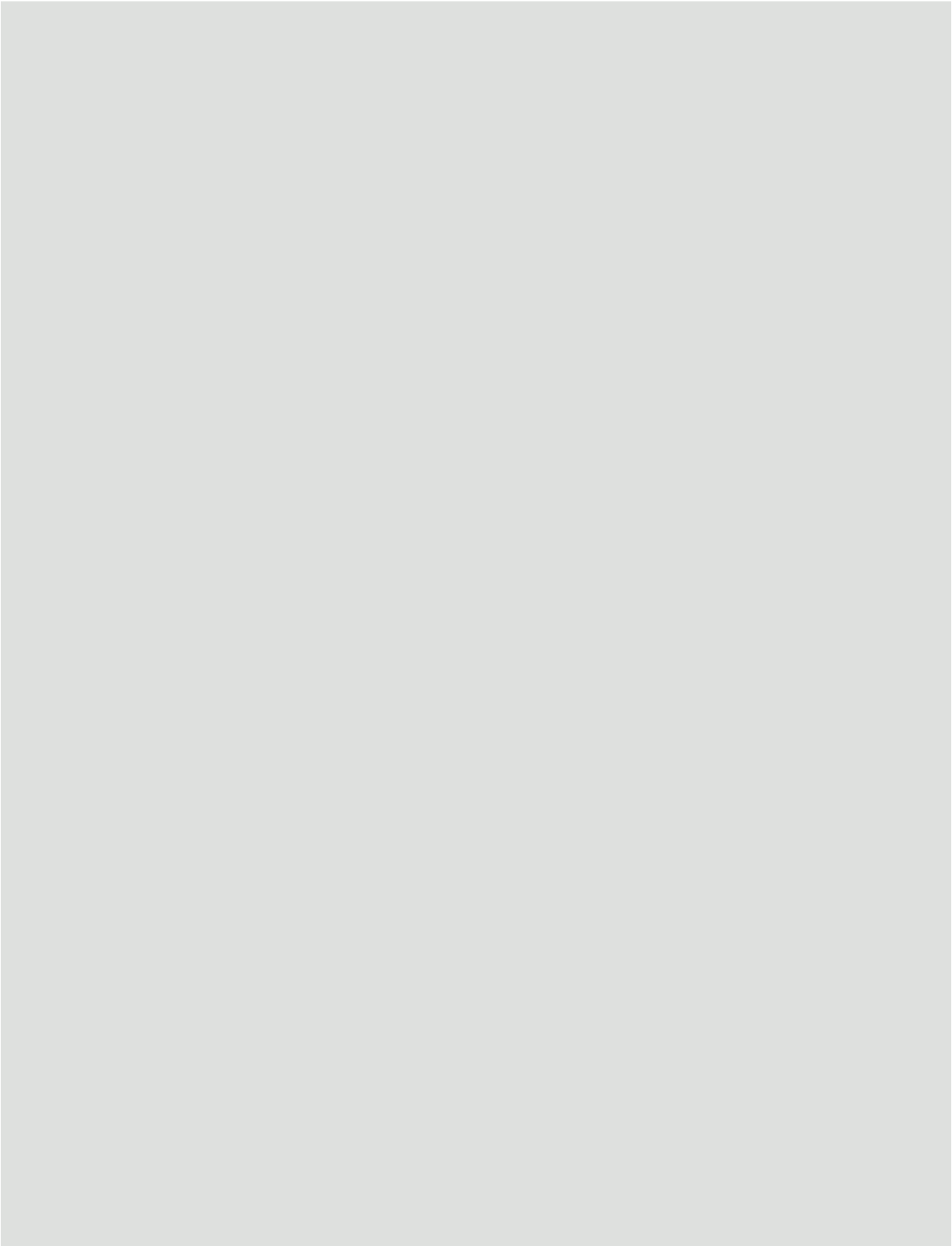
ecoTEC plus 618 VU 186/3-5 + R1, ecoTEC plus 624 VU 246/3-5 + R1

ecoTEC plus 630 VU 306/3-5 + R1, ecoTEC plus 637 VU 376/3-5 R1

Pos.	Art.-No	Part	Type, note
		02-12-046	
01	193582	casing, cpl.	
02	251955	fuse 2.0 AT (set of 10)	2.0 AT
03	117319	knobs, cpl. grey (3 knobs)	
04	0020028736	printed circuit board	with part 02
05	117321	display	
06	180982	pressure gauge	
06a	085751	pressure gauge clip	
06b	981155	packingring (set of 10)	
07	193586	harness	VU 126/3-5, appliance
07	193586	harness	VU 126/3-5 R1, appliance
07	193586	harness	VU 156/3-5, appliance
07	193586	harness	VU 156/3-5 R1, appliance
07	193586	harness	VU 186/3-5, appliance
07	193586	harness	VU 186/3-5 R1, appliance
07	193586	harness	VU 246/3-5, appliance
07	193586	harness	VU 246/3-5 R1, appliance
07	0020025036	harness	VU 306/3-5, appliance
07	0020025036	harness	VU 306/3-5 R1, appliance
07	0020025036	harness	VU 376/3-5 R1, appliance
07	193589	harness	VU 126/3-5, hydraulik
07	193589	harness	VU 126/3-5 R1, hydraulik
07	193589	harness	VU 156/3-5, hydraulik
07	193589	harness	VU 156/3-5 R1, hydraulik
07	193589	harness	VU 186/3-5, hydraulik
07	193589	harness	VU 186/3-5 R1, hydraulik
07	193589	harness	VU 246/3-5, hydraulik
07	193589	harness	VU 246/3-5 R1, hydraulik
07	193589	harness	VU 306/3-5, hydraulik
07	193589	harness	VU 306/3-5 R1, hydraulik
07	0020025037	harness	VU 376/3-5 R1, hydraulik
08	078533	cable fixation	
09	-	-	not necessary
10	-	-	not necessary
11	-	-	not necessary
12	193583	support, cpl.	VU 126/3-5
12	193583	support, cpl.	VU 126/3-5 R1
12	193583	support, cpl.	VU 156/3-5
12	193583	support, cpl.	VU 156/3-5 R1
12	193583	support, cpl.	VU 186/3-5
12	193583	support, cpl.	VU 186/3-5 R1
12	193583	support, cpl.	VU 246/3-5
12	193583	support, cpl.	VU 246/3-5 R1
12	193584	support, cpl.	VU 306/3-5
12	193584	support, cpl.	VU 306/3-5 R1
12	193585	support, cpl.	VU 376/3-5 R1
13	-	-	not necessary
14	-	-	not necessary

Subject to alteration !

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**Vaillant Ltd.**

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For the owner



## Instructions for use ecoTEC



Wall hung room sealed fan assisted condensing boilers

ecoTEC plus 612  
ecoTEC plus 615  
ecoTEC plus 618  
ecoTEC plus 624  
ecoTEC plus 630  
ecoTEC plus 637

ecoTEC plus 824  
ecoTEC plus 831  
ecoTEC plus 837

ecoTEC pro 24  
ecoTEC pro 28

# Contents

## Appliance characteristics

### Contents

#### Appliance characteristics ..... 2

#### 1 Notes on these instructions..... 3

- 1.1 Storage of the documents ..... 3
- 1.2 Symbols used in this manual..... 3
- 1.3 CE marking ..... 3
- 1.4 Data badge ..... 3

#### 2 Safety..... 3

- 2.1 Setup and adjustments..... 3
- 2.2 What to do in an emergency ..... 3
- 2.3 Safety instructions..... 4
- 2.4 Modifications in and around the boiler ..... 4

#### 3 Instructions on operation..... 5

- 3.1 Factory guarantee ..... 5
  - 3.1.1 Two 2 year guarantee for ecoTEC plus appliances ..... 5
  - 3.1.2 One year guarantee for ecoTEC pro appliances. .... 5
  - 3.1.3 Registering with us ..... 5
  - 3.1.4 Immediate help..... 5
- 3.2 Intended use..... 5
- 3.3 Care ..... 5
- 3.4 Recycling and disposal ..... 5
  - 3.4.1 The appliance ..... 5
  - 3.4.2 Packaging ..... 5

#### 4 Operation ..... 6

- 4.1 Overview of controls on ecoTEC plus..... 6
- 4.2 Overview of controls on ecoTEC pro ..... 7
- 4.3 Initial checks before turning on ..... 8
  - 4.3.1 Opening the service valves ..... 8
  - 4.3.2 Checking the system pressure..... 8
- 4.4 Turning the boiler ON ..... 9
- 4.5 Domestic hot water with ecoTEC combination boilers ..... 9
  - 4.5.1 Setting the water temperature ..... 9
  - 4.5.2 Switching the warmstart function on and off... 10
  - 4.5.3 Drawing hot water (ecoTEC combination boilers only) ..... 10
- 4.6 Heating operation ..... 11
  - 4.6.1 Setting the maximum radiator temperature control ..... 11
  - 4.6.2 Switching off heating (summer operation) ..... 11
  - 4.6.3 Setting a room- or outside temperature controller..... 11
- 4.7 Status displays ..... 12
- 4.8 Troubleshooting ..... 12
  - 4.8.1 Problems due to low system water pressure ... 13
  - 4.8.2 Ignition problems..... 13
  - 4.8.3 Flue problems..... 13
- 4.9 Turning off the boiler ..... 13
- 4.10 Frost protection ..... 14
- 4.11 Maintenance and customer service ..... 14

#### Instructions for use..... 17

### Appliance characteristics

The Vaillant ecoTEC plus and ecoTEC pro models are compact, wall-mounted condensing appliances. ecoTEC plus and pro combination boilers provides both central heating and domestic hot water, with the domestic hot water supplied directly from the boiler. The boiler will operate automatically to provide domestic hot water whenever a hot water tap is opened, and automatically adjusts to meet the demand for both central heating and domestic hot water in the most economical way. ecoTEC system boilers provides central heating and domestic hot water where a separate indirect hot water cylinder is also incorporated to the system.

## 1 Notes on these instructions

To ensure clarity of information in instructions a new European standard of advice and symbols is being introduced. To ensure compliance with this new standard the following details are included.

The following information is intended to help you throughout the boiler's entire instruction pack.

**We assume no liability for any damage caused by non-observance of these instructions.**

### Other instruction supplied with this appliance For the end user

Short operating instructions

(ecoTEC plus only) no. 838404

Warranty card with return envelope no. 802922

### For the installer/service engineer:

Instructions for installation and servicing no. 839592

Flue installation instructions no. 835296

The instructions for any accessories and controllers used also apply.

The Benchmark gas boiler commissioning checklist (in the installation manual) should be completed by the installer and/or the commissioning engineer.

If, after reading these instructions, you have any questions on the operation of the boiler, please contact either your installer or Vaillant Technical Department.

### 1.1 Storage of the documents

Please store this user manual and all related documents so that they are available whenever they are required.

If you move please pass on the documents to the buyer.

### 1.2 Symbols used in this manual

Please observe the safety instructions in this operating manual for the operation of the appliance.



#### **Danger**

**Immediate risk of serious injury or death.**



#### **Caution**

**Potentially dangerous situations for the product and environment.**



#### **Note**

**Useful information and instructions.**

- Symbol for a necessary task

### 1.3 CE marking

The purpose of CE marking is to certify that the boiler complies with the requirements of the directives covering gasfired appliances (Council directive 90/396/EEC) and electromagnetic compatibility (Council directive 89/336/EEC).

These appliances also comply with the requirements of the directive on operating efficiency (Council directive 92/42/EEC).



**Vaillant Ltd. support the Benchmark initiative. At the rear of the installation manual, you will find a Benchmark gas boiler commissioning checklist. It is very important that this is completed correctly at the time of installation, commissioning and handover to the user.**

### 1.4 Data badge

The type plate of the Vaillant ecoTEC is attached at the factory to the bottom of the appliance.

## 2 Safety

### 2.1 Setup and adjustments

Installation and adjustment of the boiler as well as service, maintenance and repair of the boiler may only be carried out by a competent person in accordance with the Gas Safety (Installation and Use) Regulations 1998. (In the U.K. "CORGI". Registered installers undertake the work to a safe and satisfactory standard). If the boiler is installed in a compartment do not obstruct any purpose provided ventilation openings, and do not use the compartment for storage purposes.

### 2.2 What to do in an emergency



#### **Danger**

**Smell of gas. Risk of poisoning and explosion due to a malfunction**

If you smell gas or suspect a gas leak:

- Do not switch lights on or off.
- Do not use any other electrical switches.
- Do not use a telephone in the hazardous area.
- Do not use naked flames, such as matches or cigarette lighters.
- Do not smoke.
- Turn off the gas supply at the gas meter.
- Open the windows and doors.
- Warn other residents.
- Get out of the house.
- Consult your gas supplier, service agent or other competent person.

## 2 Safety

### 2.3 Safety instructions

Always observe the following safety instructions and regulations.



#### **Danger**

**Inflammable mixtures of gas and air may explode.**

**Do not use or store explosive or easily flammable substances such as petrol or paint in the same room as the appliance.**



#### **Danger**

**Risk of poisoning and explosion due to a malfunction.**

**Never put the safety devices out of operation or tamper with them so as to impair their function.**

### 2.4 Modifications in and around the boiler

No modifications may be made to the following items:

- The boiler
- The gas, water and electrical supply
- The flue system
- The safety valve for the heating water
- Any structural changes around the appliance that could affect the operational safety of the boiler.



#### **Caution**

**Inappropriate modifications can cause damage. Never tamper with the boiler or other parts of the system.**

**Never attempt to perform maintenance or repairs yourself.**

- Do not damage or remove seals on components. Only authorised engineers or our customer service may removed sealed components.



#### **Danger**

**Risk of scalding.**

**The water coming out of the tap can be very hot (ecoTEC combination boiler only).**



#### **Caution**

**Risk of damage.**

**Do not use sprays, solvents, chlorinated cleaning agents, paint, adhesives or similar substances in the vicinity of the appliance. These substances can cause corrosion, including in the flue system.**

### Installation and setting



#### **Important:**

**The appliance must be installed and serviced by a Competent Person as stated in the Gas Safety (Installation and Use) Regulations 1998. In IE, the installation must be in accordance with the current edition of I.S.813 'Domestic Gas Installations', the current Building Regulations and reference should be made to the current ETCI rules for electrical installation.**



#### **Caution**

**The appliance may only be operated with its case properly and permanently closed. Otherwise, in unfavourable conditions, material damage or even injury or death can result.**

### Filling pressure of the heating system

Regularly check the filling pressure of the heating system (see 4.3.2).

### Leaks (ecoTEC combination boiler only)

If there is a leak in the water pipes between the appliance and the taps, immediately turn off the cold water service valve and have your engineer repair the leak.

### Frost protection

Your boiler is equipped with a frost protection function: If the heating water temperature drops below 5 °C when the main switch is ON, then the boiler goes into operation and heats the boiler circuit to approx. 30 °C.



#### **Note**

**It cannot be guaranteed that water will circulate throughout the entire heating system.**

If the boiler is not operated for several hours during very cold weather there is therefore the possibility of the system freezing.

Please ensure that if you are absent during a period of frost the central heating remains in operation and all rooms are kept above freezing point.

It must be remembered, however, that the boiler will be automatically switched off by the built in monitoring devices if certain faults occur, e.g. interruption in the gas or electricity supply or faults in the flue gas system. To overcome this possibility you can drain both the central heating system and boiler.



#### **Note**

**Frost protection and monitoring devices can only function when the main switch of the unit is set to the "I" position and the boiler is connected to the electrical supply.**

### 3 Instructions on operation

#### 3.1 Factory guarantee

##### 3.1.1 Two 2 year guarantee for ecoTEC plus appliances

Vaillant undertakes to rectify any manufacturing defect that occurs within twenty-four months of the installation date.

For the 2nd year of the guarantee to be valid an annual service must be carried out by a CORGI registered installer one year after installation.

The cost of this annual service is not included in the guarantee.

##### 3.1.2 One year guarantee for ecoTEC pro appliances

Vaillant undertakes to rectify any manufacturing defect that occurs within twelve months of the installation date.

##### 3.1.3 Registering with us

Registration is simple. Just complete the Guarantee Registration Card and return to Vaillant within 30 days of installation. Your details will then be automatically registered within the Vaillant scheme.



#### Note

**No receipt will be issued.**

##### 3.1.4 Immediate help

If your Vaillant boiler develops a fault your first action should be to contact your installer, as his professional assessment is needed under the terms of our Guarantee. If you are unable to contact your installer, phone Vaillant Service Solutions: 0870 6060 777

#### 3.2 Intended use

Vaillant ecoTEC boilers are state-of-the-art appliances which have been constructed in accordance with recognised safety regulations. Nevertheless, there is a risk of injury or death to the user or others and damage to the appliance or other property in the event of misuse or use for which the appliance is not intended.

The appliances are designed to generate heat for connected hot water central heating systems. Any other use is considered to be use other than intended. The manufacturer/supplier is not liable for any resulting damage. The user alone bears the risk.

Intended use includes the observance of the operating and installation manual and all other applicable documents, as well as adherence to the maintenance and inspection conditions.



#### Caution

**Any incorrect use is forbidden.**

#### 3.3 Care

- Clean the exterior your appliance with a damp cloth and a little soap.



#### Note

**Do not use scouring or cleaning agent, which might damage the housing or plastic fittings.**

#### 3.4 Recycling and disposal

Both your Vaillant ecoTEC boiler and its packaging consist mainly of recyclable raw materials.

##### 3.4.1 The appliance

Do not dispose of your Vaillant ecoTEC boiler or any of its accessories with household waste. Make sure the old appliance and any existing accessories are disposed of properly.

##### 3.4.2 Packaging

Please leave the disposal of the transport packaging to the expert company which installed the appliance.



#### Note

**Please observe the applicable national legal regulations.**

## 4 Operation

### 4.1 Overview of controls on ecoTEC plus

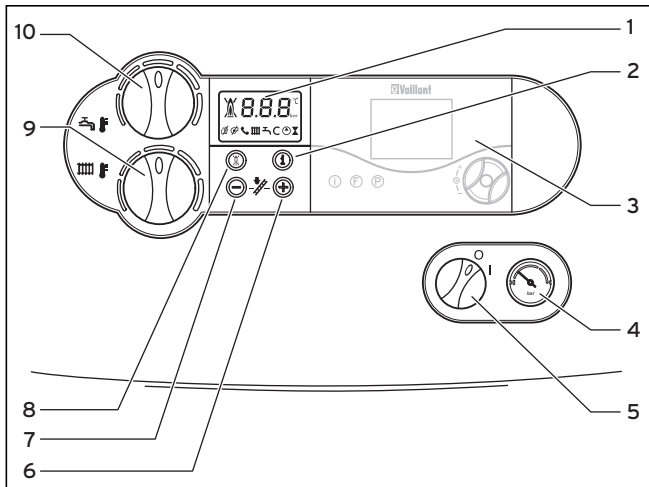


Fig. 4.1 ecoTEC plus controls

For access to the controls open the front flap by pulling at the centre of the case strip.

- 1 Display indicating the current heating flow temperature, the pressure in the heating system, the operating mode or additional information
- 2 The "i" information button
- 3 Built in control/timer (if fitted)
- 4 Pressure gauge displaying the pressure in the heating system
- 5 Main ON/OFF control
- 6 "+" button for moving forward in the display
- 7 "-" button for moving back in the display or for displaying the pressure in the heating system
- 8 "Reset" button
- 9 Maximum radiator temperature control
- 10 Maximum hot water temperature control and warm-start ON/OFF control (ecoTEC plus combination boilers only)

### Advanced multifunctional display system

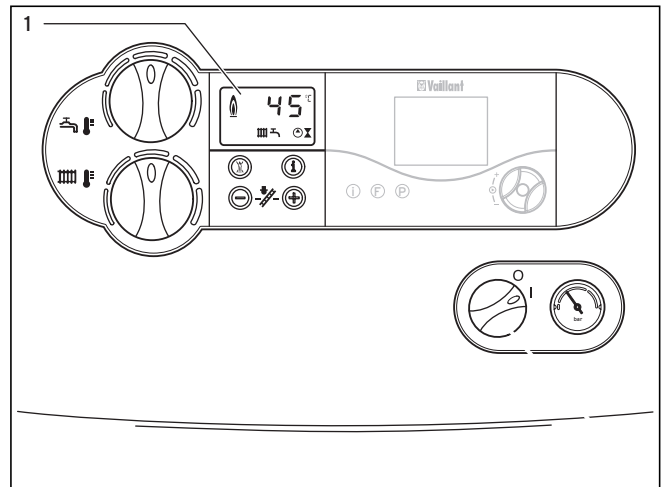


Fig. 4.2 Display on ecoTEC plus

The ecoTEC plus appliance is fitted with a digital information and analysis system. This system provides information on the operating status of your appliance. During normal operation, the display (1) shows the current heating flow temperature (in this example 45 °C). In the event of a fault, an error code appears instead of the temperature.

The display also gives the following information:

- 1 Indication of the current heating system flow temperature or water pressure in the heating system or display of a status or error code



Fan speed malfunction



Fan speed malfunction



As long as this symbol appears in the display, a heating flow temperature and hot water outlet temperature is set by the vrnetDIALOG accessory, which means the appliance uses temperatures other than those set using the controls (9) and (10).

This condition can only be ended:

- using vrnetDIALOG or
- by a change in temperature at controllers (9) or (10) of more than ±5 K.

This condition **cannot** be ended:

- with the "Reset" button (8) or
- by turning the appliance off or on.



Heating mode active

Illuminated: Heating mode

Flashing: Anti cycling mode active

- H** Hot water supply active  
(ecoTEC plus combination boilers only)  
Illuminated: Hot water demand
- (ecoTEC system boilers only)  
Illuminated: Heating of an indirect hot water cylinder turned on  
Flashing: Heating demand from the hot water cylinder, burner on
- C** Warmstart system active  
(ecoTEC plus combination boilers only)  
Illuminated: Warmstart turned on  
Flashing: Warmstart demand, burner on
- ▲** Internal pump is running
- ⌵** Gas valve is activated
- ⚡** Flame with cross:  
Boiler is at lock out and will display fault code
- 🔥** Flame without cross:  
Normal burner operation

## 4.2 Overview of controls on ecoTEC pro

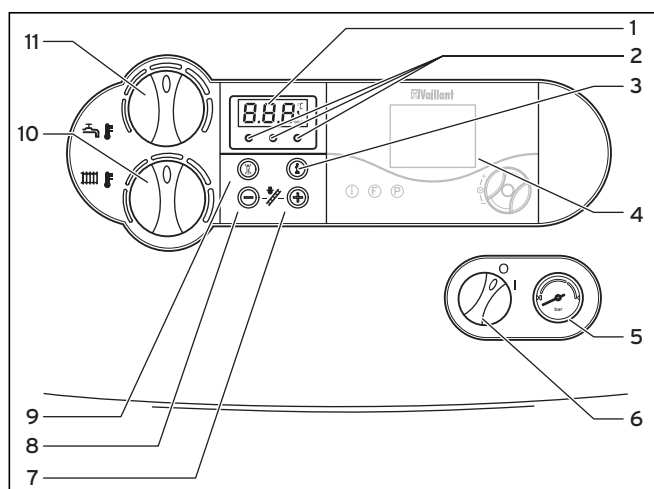


Fig. 4.3 ecoTEC pro controls

- 1 Display indicating the current heating flow temperature, the pressure in the heating system or additional information
- 2 Indicator lights to display the current operating mode
- 3 The "i" information button
- 4 Built in control/timer (if fitted)
- 5 Pressure gauge displaying the pressure in the heating system
- 6 Main ON/OFF control
- 7 "+" button for moving forward in the display
- 8 "-" button for moving back in the display or for displaying the pressure in the heating system
- 9 "Reset" button

- 10 Maximum radiator temperature control
- 11 Maximum hot water temperature control and warmstart ON/OFF

### Multifunctional display system

ecoTEC pro boiler has a multifunction display (1). When the main ON/OFF control is in the "ON" position the display will normally show the system CH flow temperature of water in the boiler circuit (45 °C in the example), which confirms that the boiler is functioning correctly.

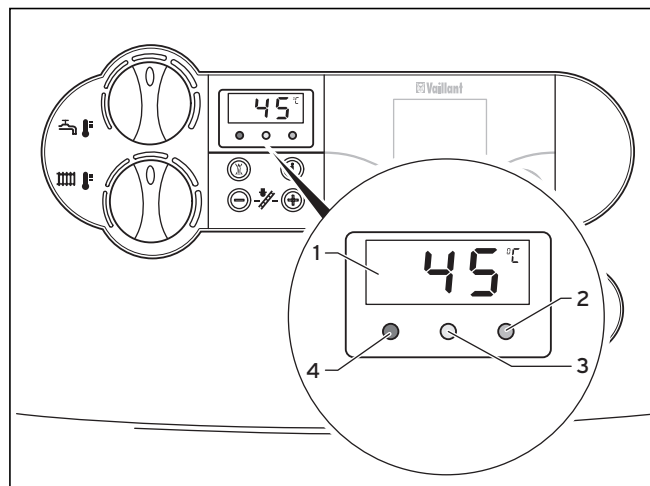


Fig. 4.4 ecoTEC pro indicator lights

- 1 Display indicating flow temperature or the system pressure or the relevant fault code.
- 2 Green warmstart indicator  
Illuminated = Warmstart switched ON  
Not illuminated = Warmstart is switched OFF and there is no demand for hot water  
Flashing = There is either a demand for hot water or warmstart
- 3 Yellow indicator  
Illuminated = Main burner ignited
- 4 Red indicator  
Illuminated = Boiler is at lock out and will display fault code



As long as this symbol appears in the display, a heating flow temperature and hot water outlet temperature is set by the vrnetDIALOG accessory, which means the appliance uses temperatures other than those set using the controls (10) and (11).

This condition can only be ended:

- using vrnetDIALOG or
- by a change in temperature at controllers (10) or (11) of more than  $\pm 5$  K.

This condition **cannot** be ended:

- with the "Reset" button (9) or
- by turning the appliance off or on.



## 4 Operation

### 4.3 Initial checks before turning on

#### 4.3.1 Opening the service valves



##### Note

If a bottom cover is fitted to the boiler the service valves are behind this cover.

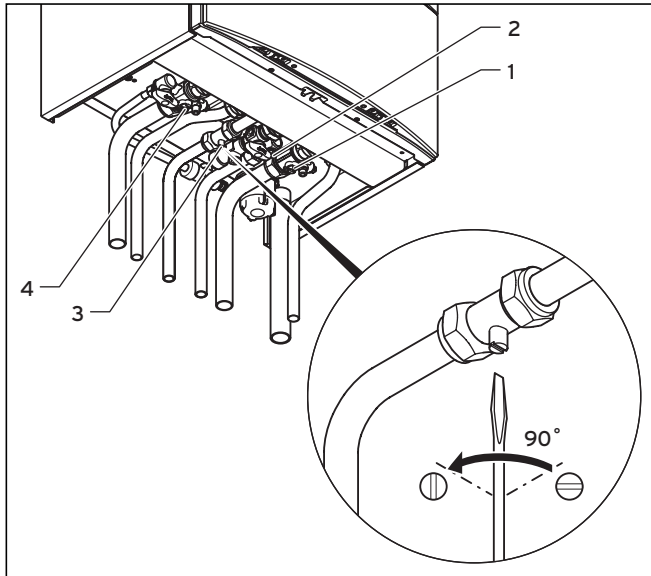


Fig. 4.5 Opening the service valves on ecoTEC plus combination boilers

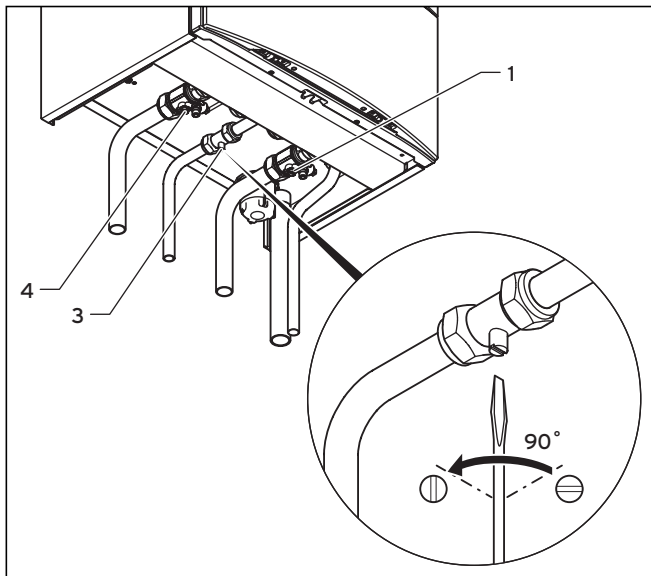


Fig. 4.6 Opening the service valves on ecoTEC system boilers

- Ensure that the service valves in the heating flow and return (4 and 1) and the gas service valve (3) are open. The flow, return and gas service valves are open when the screwdriver slot is in the same direction as the pipework.

- On ecoTEC combination boilers only:  
Ensure the cold water service valve (2) is open. This can be checked by opening a hot water tap and ensuring water flows.



##### Caution

The pressure relief valve is provided for safety reasons and must not be interfered with.

#### 4.3.2 Checking the system pressure

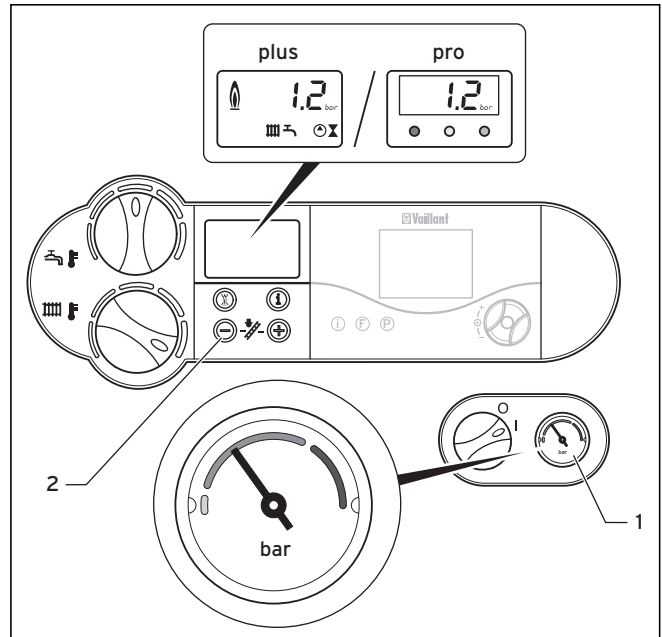


Fig. 4.7 Checking the filling pressure of the heating system

- Check the water pressure of the system using the pressure gauge (1) before putting the boiler into operation. For the heating system to operate properly, the indicator on the pressure gauge must be in the dark grey zone when the system is cold. This is a filling pressure between 1.0 and 2.0 bar. If the indicator is in the light grey area (below 0.8 bar), fill the system up with water before putting the boiler into operation.



##### Note

The ecoTEC appliance has a pressure gauge and a digital pressure display.

The pressure gauge allows you to quickly check whether the filling pressure is in the correct range, even when the appliance is switched off. When the appliance is in operation, you can see the exact pressure in the display. Activate the pressure display by pressing the "--" button (2). After 5 seconds the display returns to the flow temperature.

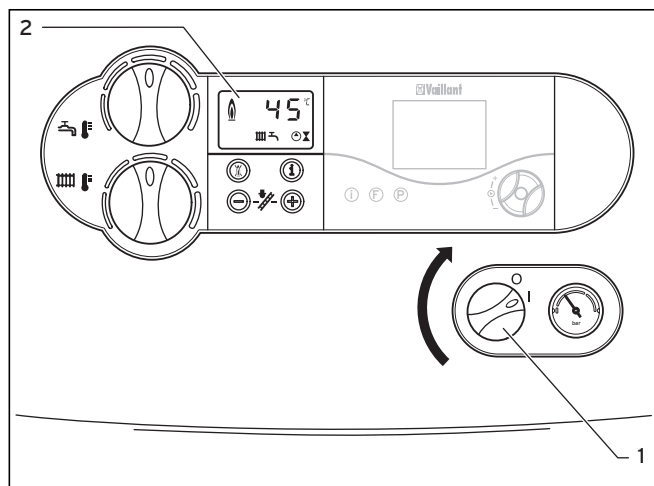




**Note**

Your appliance has a pressure sensor.  
If the pressure falls below 0.6 bar the pressure flashes in the display.  
If it falls below 0.3 bar the appliance switches off. The error message F.22 appears in the display. The system must be filled with water before you start up the appliance again.

#### 4.4 Turning the boiler ON



**Fig. 4.8 Switching on the appliance (example: ecoTEC plus)**

- Use the main ON/OFF control (1) to switch the appliance on.  
I: "ON"  
O: "OFF"

When you switch on the appliance, the current operating status appears in the display (2).

To adjust the appliance according to your requirements, read sections 4.5 and 4.6, which describe the setting options for hot water supply and heating.



**Caution**

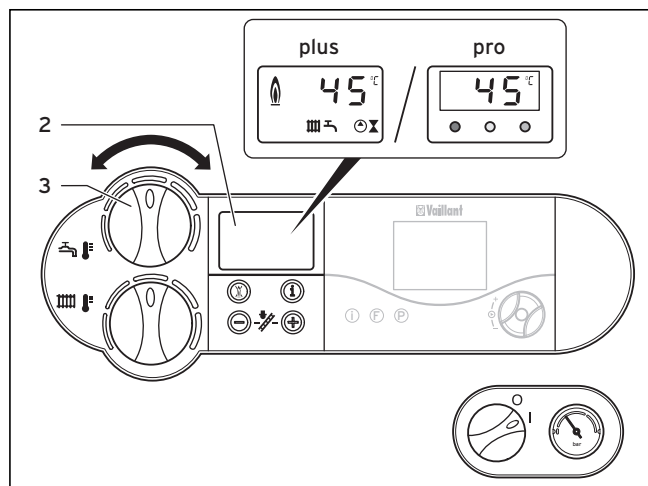
**Risk of damage.**

**The boiler frost protection and monitoring systems are only active when the main ON/OFF control of the appliance is in the "I" position and it is not disconnected from the main power supply.**

#### 4.5 Domestic hot water with ecoTEC combination boilers

The boiler must only be used when the heating system contains water (see 4.3.2).

##### 4.5.1 Setting the water temperature



**Fig. 4.9 Setting the water temperature**

- Switch on the appliance as described in section 4.4.
- The domestic hot water temperature can be adjusted using the hot water temperature control (3).
- Turn the control clockwise to increase the temperature and anti-clockwise to decrease the temperature. This corresponds to:  
- left limit approx. **35 °C**  
- right limit max. **65 °C.**



**Note**

**This control adjusts the maximum domestic hot water temperature. If adjusting the control upwards appears to have no effect on the temperature, then the boiler is already operating at full output for the selected flow rate.**

When you adjust the required temperature, the set value is shown in the display (2).

After five seconds the display returns to standard mode (the current heating flow temperature).



**Caution**

**If you live in a hard water area please do not set the control knob (3) above the mid (12 o'clock) position to prevent excessive scale formation.**

## 4 Operation

### 4.5.2 Switching the warmstart function on and off

The warmstart system of the ecoTEC combination boilers provides you with hot water at the required temperature immediately. To do this, the hot water heat exchanger of the ecoTEC is kept at a pre-selected temperature level and the boiler will therefore periodically operate to maintain this temperature.

#### ecoTEC plus:

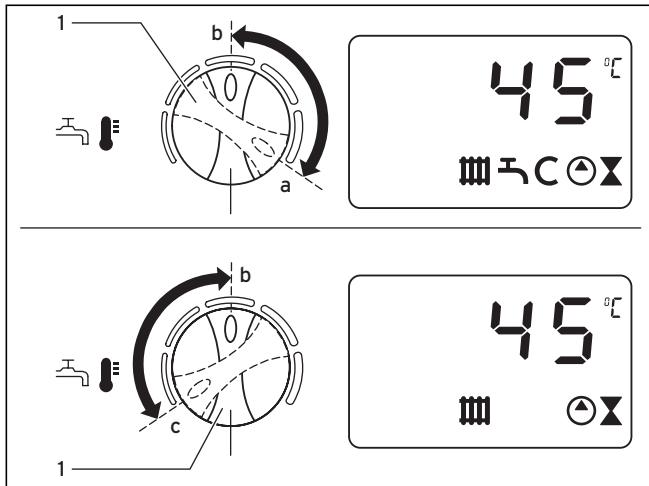


Fig. 4.10 Switching the warmstart system on and off with ecoTEC plus

- Activate the warmstart system by briefly turning the knob (1) all the way clockwise (position a).

Then select the desired hot water outlet temperature again, e.g. setting b (refer to Section 4.5.1). The appliance automatically adapts the hot holding temperature to the set hot water temperature. The tempered water is directly available at the taps; the symbol **C** flashes in the display.

- Switch off the warmstart system by briefly turning the knob (1) all the way anti-clockwise (position c). The symbol **C** disappears. Then select the required hot water outlet temperature again, e.g. setting b.

#### ecoTEC pro:

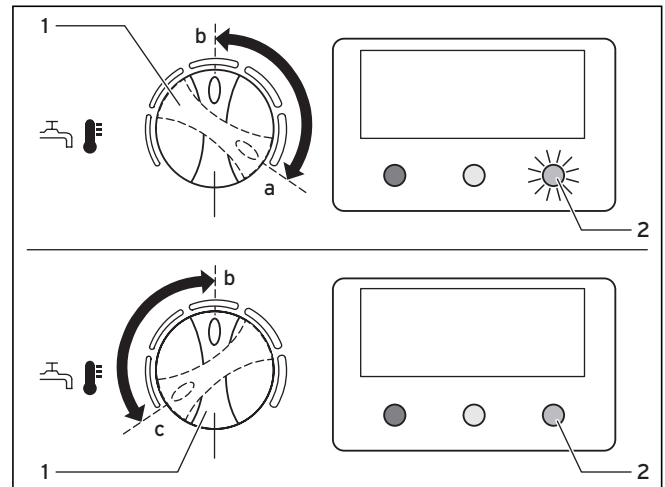


Fig. 4.11 Switching the warmstart system on and off with ecoTEC pro

- Activate the warmstart system by briefly turning the knob (1) all the way clockwise (position a). The green LED (2) lights up. Then select the required temperature, e.g. setting b, see 4.5.1.

The water is kept at a constant temperature of 55 °C and is available immediately as you turn on a tap.

- Switch off the warmstart system by briefly turning the knob (1) all the way anti-clockwise (position c). The green LED (2) goes out. Then select the required hot water outlet temperature again, e.g. setting b.

### 4.5.3 Drawing hot water (ecoTEC combination boilers only)

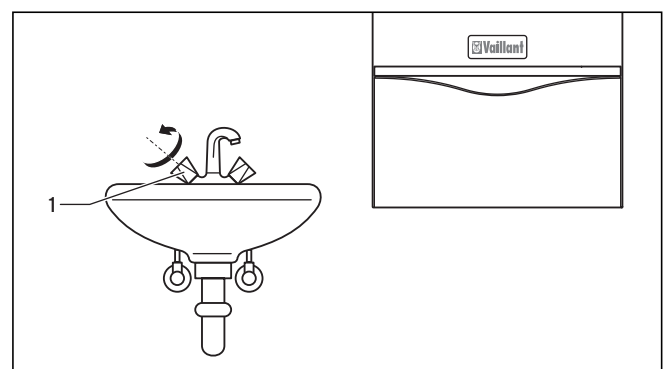


Fig. 4.12 Drawing off hot water (example: ecoTEC plus)

On opening a hot water tap (1) at a supply point (basin, shower, bath, etc) the ecoTEC combination boiler will automatically operate to deliver hot water. On closing the tap the boiler switches OFF (or continues to operate for central heating if required).

## 4.6 Heating operation

The boiler must only be used when the heating system contains water (see 4.3.2).

### 4.6.1 Setting the maximum radiator temperature control

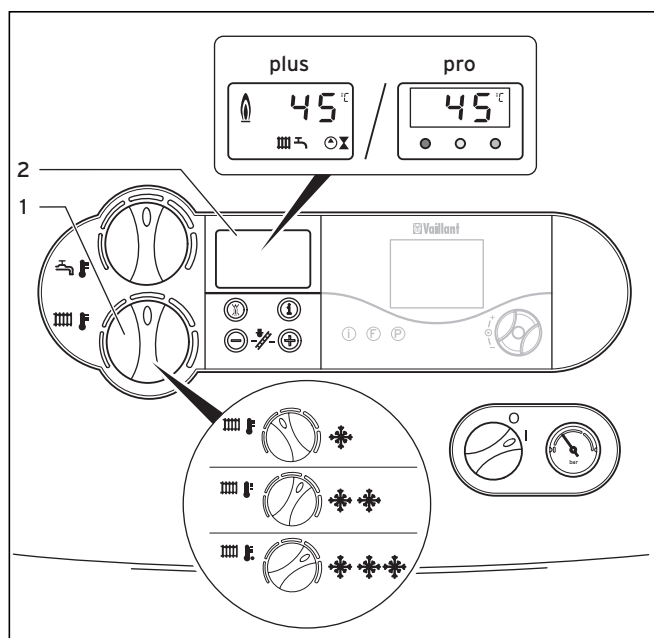


Fig. 4.13 Setting the maximum radiator temperature control

Set the maximum radiator temperature control to the desired setting using the control knob (1).

We recommend the following settings:

- Left setting during spring and autumn,
- Middle setting during mild winter,
- Right setting during cold winter.

When you adjust the temperature, the set value is shown in the display (2). After five seconds the display returns to standard mode (the current heating flow temperature).

Normally you can adjust the knob (1) continuously up to a flow temperature of 75 °C. However, higher temperatures can be set on your appliance, have your engineer make adjustments so that you can operate the heating system at higher flow temperatures.

### 4.6.2 Switching off heating (summer operation)

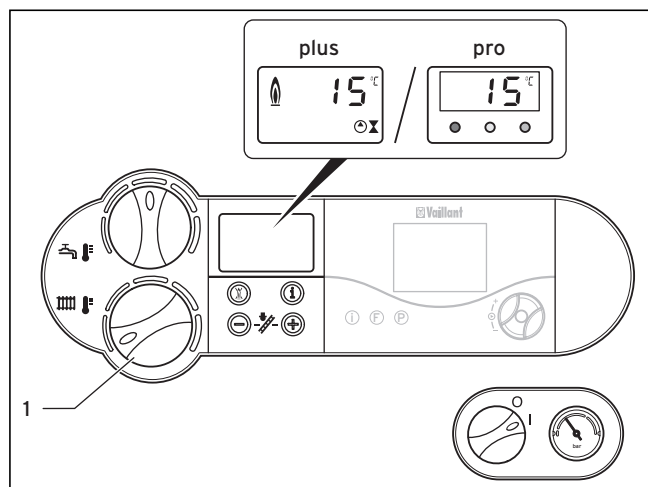


Fig. 4.14 Switching off heating (summer operation)

You can switch off the heating in summer without switching off the hot water supply.

- Turn the knob (1) for setting the maximum radiator temperature all the way to the left.

### 4.6.3 Setting a room- or outside temperature controller

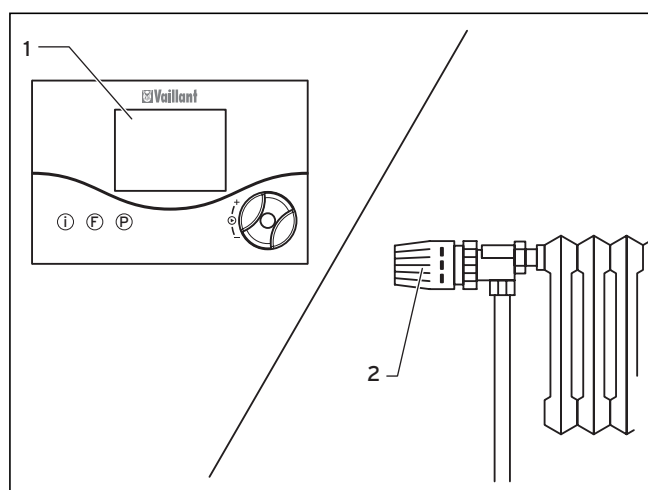


Fig. 4.15 Setting a room- or outside temperature controller

- Set the room thermostat (1) and/or the thermostatic radiator valves (2) according to the instructions supplied with the control(s).



#### Note

Vaillant offer room thermostat/time control accessories which give accurate and economic room temperature control as well as improved comfort.

## 4 Operation

The boiler will now operate automatically to provide central heating for the conditions selected on the external controls (ecoTEC combination boilers will also provide domestic hot water on demand).

After the boiler stops operating the pump will continue to operate for a short period to fully disperse the heat from the boiler.



### Note

**The boiler incorporates an anti-cycling economiser control to prevent energy wasteful ON and OFF operation of the boiler for short periods when in the central heating mode. When turning the room thermostat to a higher setting there may therefore be a short delay before the boiler operates.**

### 4.7 Status displays

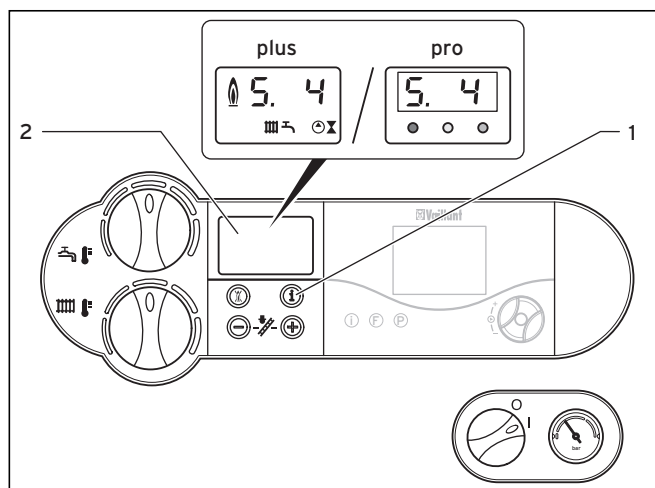


Fig. 4.16 Status displays

The status displays provide information on the operating status of the appliance.

- Press the "i" button (1) to activate the status displays. The display (2) then shows the current status code, for example "S. 4" for burner operation. The table below explains the most important status codes.
- In switching phases, for example on starting up again after the flame was extinguished, the status message "S." briefly appears.
- Press the "i" button (1) again to switch the display back to normal mode.

Display	Meaning
<b>Displays during heating operation</b>	
S. 0	No heat required
S. 1	Pump running
S. 3	Ignition sequence (heating operation)
S. 4	Burner ignited
S. 6	Fan and pump overrun
S. 7	Pump overrun
S. 8	Anti cycling mode (after heating operation)
S.30	Room thermostat 3/4 no heating demand
S.31	Summer mode active
S.34	Frost protection mode
<b>Displays in hot water operation (ecoTEC combination boilers only)</b>	
S.10	Hot water demand
S.14	Burner ignited
<b>Displays for hot holding operation (ecoTEC combination boilers only)</b>	
S.20	Hot holding request
S.24	Hot burner holding operation on
<b>Displays in cylinder charging mode (ecoTEC system boilers only)</b>	
S.20	Cylinder charging request
S.24	Cylinder charging burner on

Table 4.1 Status codes (selection, a complete set of status codes can be found in the installation and servicing manual)

### 4.8 Troubleshooting

In the unlikely event that a problem occurs with the operation of the ecoTEC boiler, the following points should be checked:

#### Boiler fails to operate:

- Is the gas supply turned on (see 4.3.1)?
- Is the water supply turned on (ecoTEC combination boilers only, see 4.3.1)?
- Is there enough water in the heating system (see 4.3.2)?
- Is the electrical supply switched ON?
- Is the main ON/OFF control in the "ON" position (switch position "I", see 4.4)?
- Is there an ignition problem (see 4.8.2)?

#### Hot water operates but no central heating (ecoTEC combination boilers only)

- Is the heating turned ON (see 4.6.1)?
- Are all external heating controls ON (see 4.6.3)?



### Caution

**Inappropriate modifications can cause damage. If your boiler still does not operate then please consult your installer or Vaillant Service Solutions (0870 6060 777).**

#### 4.8.1 Problems due to low system water pressure

The device switches to **"Fault"** if the water pressure in the heating system is too low. This malfunction is indicated by the fault code **"F.22"** (dry fire) or **"F.23"** or **"F.24"** (lack of water).

You can only start up the appliance again when the heating system is sufficiently filled with water.

#### 4.8.2 Ignition problems

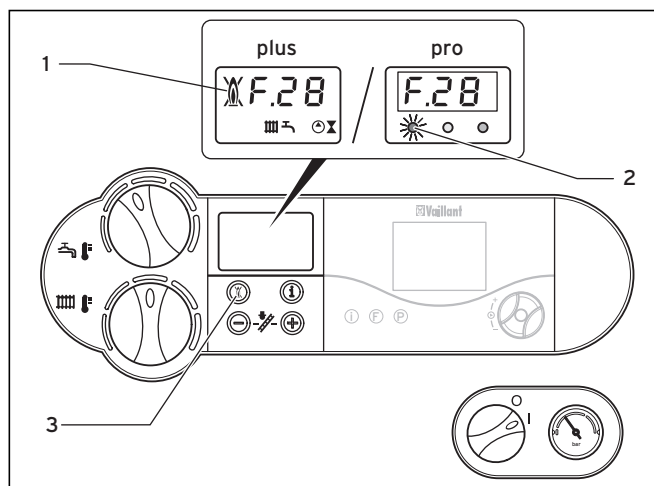


Fig. 4.17 Troubleshooting

If the burner fails to ignite after five attempts, the device does not start up and switches to **"Fault"**. This is indicated by the fault code **"F.28"** or **"F.29"** in the display. On ecoTEC plus appliances the display also shows the flame symbol with a cross through it (1). On ecoTEC pro appliances, the red LED (2) also lights up. Automatic ignition can only take place after you manually reset the fault.

- To reset the fault, press the reset button (3) and hold it down for one second.

**Caution**  
If the boiler still shuts off after three attempts of resetting, please consult your installer or Vaillant Service Solutions.

#### 4.8.3 Flue problems

The appliances are fitted with a fan. If the fan does not work properly, the appliance will switch itself off. The display shows the symbols and and the fault message **"F.32"**.

**Note**  
If contacting Vaillant Service Solutions please remember to quote the fault code, as this will help to pinpoint the fault.

#### 4.9 Turning off the boiler

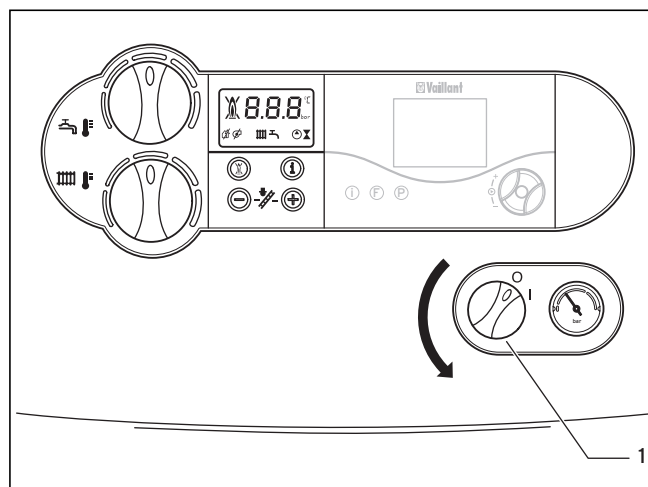


Fig. 4.18 Switching off the appliance

- Turn the main ON/OFF control (1) to the „0“ position.

**Caution**  
The boiler frost protection and monitoring systems are only active when the main ON/OFF control of the appliance is in the "I" position and it is not disconnected from the main power supply.

To ensure that these protection devices remain active, switch your boiler on and off using the external controller.

**Note**  
If the appliance is switched off for a long time (for example when you are on holiday) you should also turn off the gas supply, the cold water service valve and the electrical supply.

**Note**  
Do not turn the ecoTEC system boilers OFF if a hot water cylinder is also incorporated in the system unless there is no demand for domestic hot water.

## 4 Operation

### 4.10 Frost protection

The frost protection feature only protects the boiler. Any other parts of the system liable to frost damage should be protected accordingly.



#### **Caution**

**The frost protection and monitoring systems are only active when the main ON/OFF control of the appliance is in the "I" position and it is not disconnected from the main power supply.**

### **Frost protection function**

The boiler has a frost protection function.

If the heating flow temperature falls below 5 °C with the main ON/OFF control turned on, the appliance starts up and heats the boiler to 30 °C.



#### **Caution**

**Parts of the system may freeze.**

**The frost protection function cannot guarantee that water flows through the entire heating system.**

### 4.11 Maintenance and customer service

#### **Inspection and maintenance**

Permanent operational readiness, reliability and a long service life require inspections and maintenance work to be regularly carried out by a heating engineer or Vaillant.

For further details please contact Vaillant Service Solutions: (0870 6060777).



#### **Danger**

**Risk of injury and damage due to improper handling**

**Never attempt to perform maintenance or repairs on the appliance yourself.**

**Have a specialist heating company do the work.**

**We recommend signing a service agreement.**

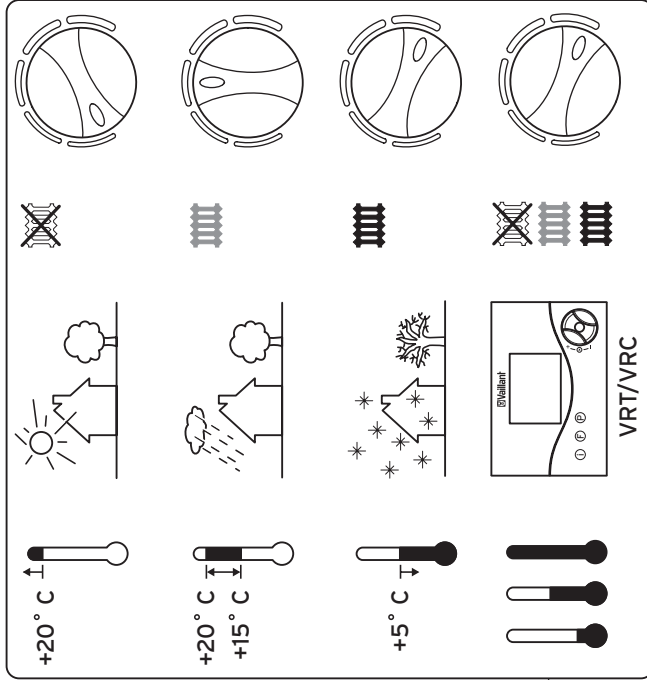
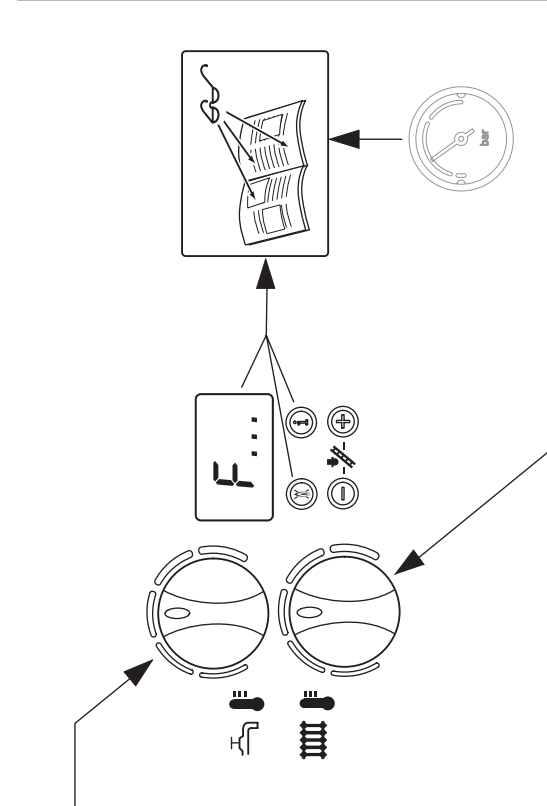
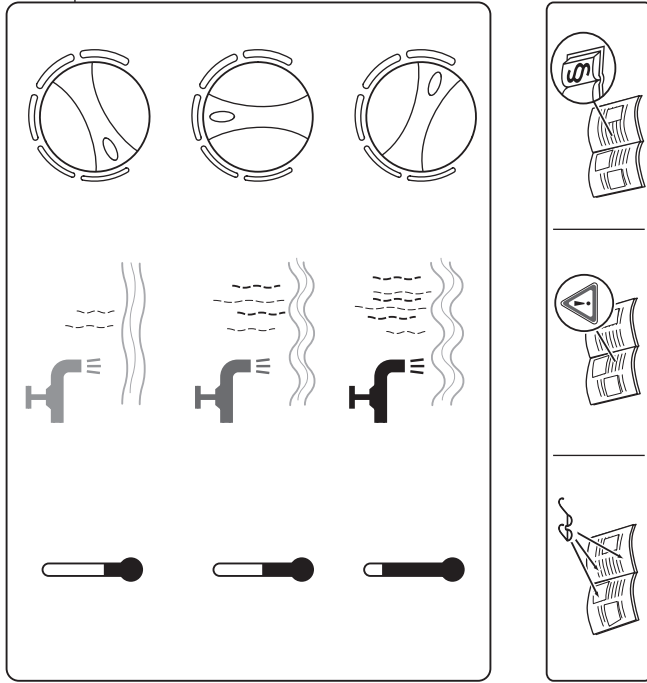
**The reliability of the appliance can be impaired, resulting in damage to property or personal injury if maintenance work is not carried out.**

Regular servicing ensures maximum efficiency and economical operation of your gas wall heater.













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